



HEATED AND CHILLED CEILINGS PHYSICAL PERFECTION Our proven technologies create a healthy indoor climate in every room. Plafotherm® Heated and Chilled Ceilings offer impressively high capacities and good heat transfer. Our own accredited test laboratory guarantees further development of our Ceilings, which are tested as a complete system. The sophisticated Ceiling Systems are low-maintenance, energy-efficient solutions that also contribute to sound protection. Our wide range of surfaces offers a unique choice of design options. Integrated Lindner Luminaires perfectly complete the ceiling construction. + innovative Plafotherm® Heated and Chilled Ceilings offer impressively high capacities and good heat transfer + proven technologies ensure comfort and a healthy, pleasant room climate + all individual components are tested as a complete system in our own accredited test laboratory + low-maintenance and energy-efficient solutions for many application areas + acoustically effective Heated und Chilled Ceilings meet sound protection requirements + various architecturally appealing design and layout possibilities + one-stop service: easy integration of Lindner Luminaires possible Silvertower, Frankfurt a. M., Germany

HEATED AND CHILLED POST CAP CEILINGS from page 16

Plafotherm® B 100

Plafotherm® B 100 SD

Plafotherm® B 110

Plafotherm® B 147 SD

HEATED AND CHILLED HOOK-ON CEILINGS from page 26

Plafotherm® E 200

Plafotherm® E 210

Plafotherm® E 213

Plafotherm® E 214

HEATED AND CHILLED CORRIDOR CEILINGS from page 36

Plafotherm® E 312

HEATED AND CHILLED CANOPY CEILINGS from page 40

Plafotherm® DS 312

Plafotherm® DS 313

Plafotherm® DS 320

Plafotherm® DS Tabs

HEATED AND CHILLED BAFFLE CEILINGS from page 50

Plafotherm® L 608

HEATED AND CHILLED EXPANDED METAL CEILINGS from page 54

Plafotherm® St 213

CONVECTION ELEMENTS from page 58

Plafotherm® KN

HEATED AND CHILLED PLASTERBOARD CEILINGS from page 62

Plafotherm® GK HEKDA

HEATED AND CHILLED HYBRID CEILINGS from page 66

Plafotherm® DS TAS

Plafotherm® AirHybrid

Plafotherm® DS AirHybrid

PROJECT-RELATED SOLUTIONS from page 74

FIFA World Football Museum, Zurich, Switzerland Fleet Office II, Hamburg, Germany Hochhaus zur Bastei, Zurich, Switzerland Allianz Suisse, Wallisellen, Switzerland

SURFACES from page 80

Powder Coating

Perforations

Expanded Metal

Design Surfaces

Plasterboard Surfaces

TECHNICAL DATA from page 110

Wall Connections
Joint Design

EXPERTISE from page 116

Climatic Regulation

Statics

Fire Protection

Acoustics

Corrosion Protection

Sustainability

Certification/Regulations

BIM

ADDITIONAL EQUIPMENT from page 154

Hydraulic Components Ventilation Components Integrated Luminaires and System Luminaires Acoustic Inlays





LONG-STANDING PRODUCT EXPERIENCE

In 1970, we started producing our own ceiling and partition systems at our first workshop in Arnstorf. We now manufacture products for fit-out, building envelope and insulation in various locations in Europe and China. Arnstorf is the largest production site; nearly all the products in the Lindner range are manufactured here. The headquarters also houses numerous specialised departments that assist in production, such as procurement, logistics, quality assurance, research and development – including a test workshop – and last but not least, a training centre for all the industrial occupations.

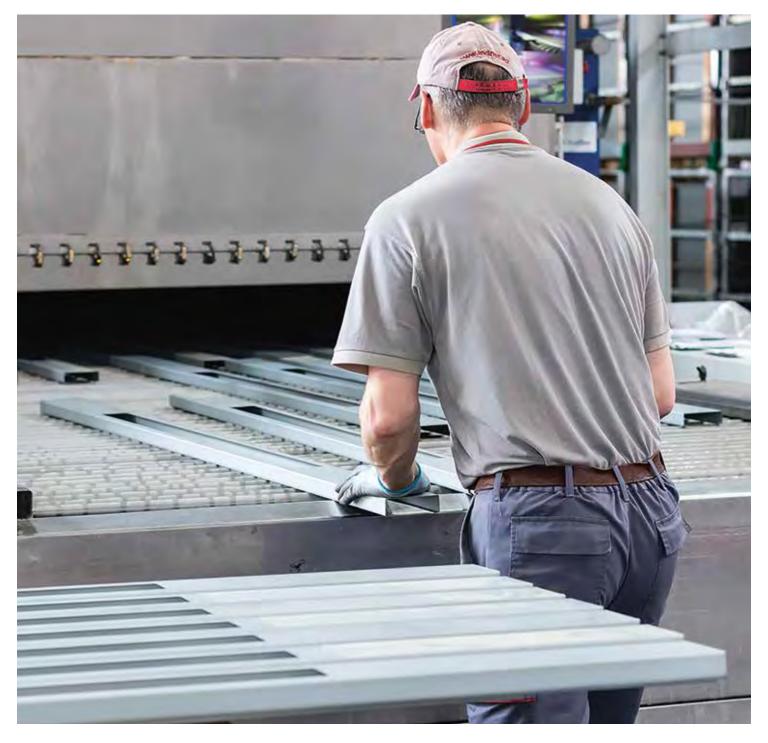
OUR PRODUCTION SITES FOR CEILINGS

ARNSTORF - GERMANY

ceiling, floor and partition systems, luminaires, facades and clean rooms are produced here as well as high-quality carpentry for fitting out interiors of buildings and ships 64,250 m² production area 200,000 m² company site

TAICANG - CHINA

production of ceiling and partition systems 14,000 m² production area 30,000 m² company site

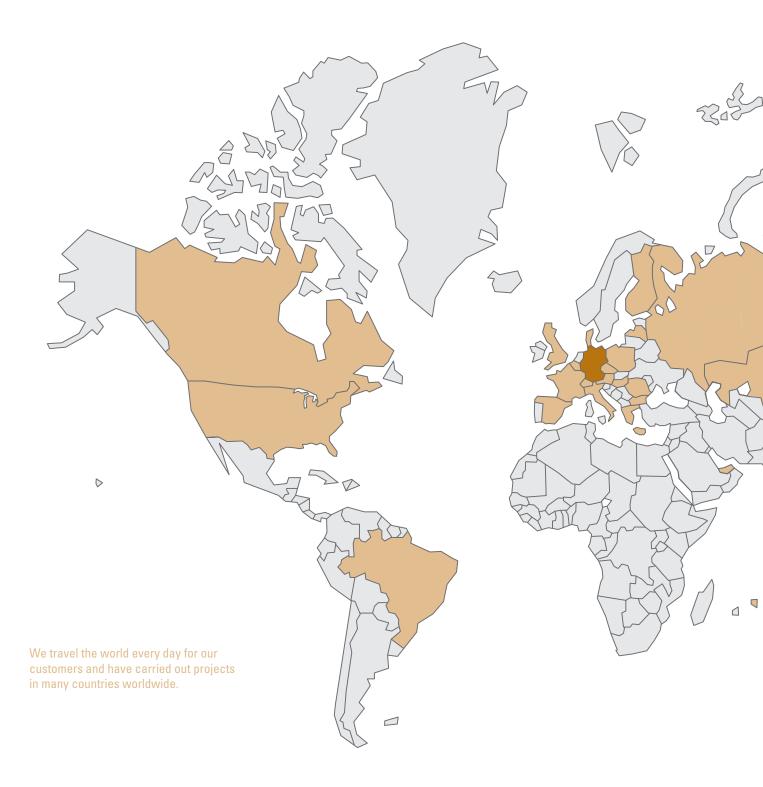


A GLOBAL PLAYER... WITH ROOTS IN ARNSTORF

Globally we realise countless projects for our customers, meet challenges and grow with them. A worldwide network of reliable partners and established subsidiaries supports us in doing our work. In the following pages, you'll find an overview of our extensive range of Metal Ceiling Solutions.

Contact us at our headquarters in Arnstorf or visit www.Lindner-Group.com to find your local point of contact.

Lindner Group | Heated and Chilled Ceilings Bahnhofstrasse 29 | 94424 Arnstorf | Germany +49 8723 20-3680 | heating.cooling@Lindner-Group.com



8 . Heated and Chilled Ceilings www.Lindner-Group.com



PLAFOTHERM® HEATED/CHILLED CEILINGS – REFERENCES WORLDWIDE

Alashrafy JLT Offices, U.A.E Allianz Suisse, Wallisellen, Switzerland Billa Headquarters, Czech Republic Chandris House, Greece DR Byen - Danish Radio, Copenhagen, Denmark E.ON Ruhrgas AG, Essen, Germany European Parliament Berlaymont 2000, Brussels, Belgium Federation Tower, Moscow, Russia FIFA World Football Museum, Zurich, Switzerland Havenhuis, Antwerpen, Belgium Headquarters Fa. Häring, Piotrków Trybunalski, Poland High Apart, Ulanbator, Mongolia Jans Bureaux, Eschweiler, Luxembourg JTI Kazakhstan LLC, Almaty, Kazakhstan Jupiter Centre, Riga, Latvia Kasarmikatu 21, Helsinki, Finland Kellogg School of Management I Northwestern University, Chicago, USA La Grande Arche, Puteaux, France Library of Trento University, Italy Lujiazui Financial Tower, Shanghai, China Multivac, Sofia, Bulgaria Petrobras, Vitoria, Brazil Petrom City, Bucharest, Rumania Quai Ouest, Boulogne Billancourt, France Schulich School of Business, Toronto, Canada Seeparkcampus West, Vienna, Austria SilverTower Frankfurt, Germany Television Centre TVC, London, Great Britain THE SQUAIRE, Frankfurt, Germany Torre Espacio, Madrid, Spain YBL Palais, Budapest, Hungary World Trade Centre Path Station New York, USA

www.Lindner-Group.com Heated and Chilled Ceilings . 9

HEATED AND CHILLED POST CAP CEILINGS



Plafotherm® B 100

Linear Heated and Chilled Post Cap Ceiling

visible C-post cap profiles, lay-in or swing-down option



Room Acoustics

up to $\alpha_{_{\rm W}}$ = 0.80, sound absorption class B in acc. with EN ISO 354,

up to NRC = 0.80 in acc. with ISO 354, rated in acc. with ASTM C 423

Plafotherm® B 100 SD

Linear Heated and Chilled Post Cap Ceiling, Longitudinally Sound-Reduced

visible C-post cap profiles, lay-in sandwich elements



up to $\alpha_{_{W}}$ = 0.55 (M), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354,

rated in acc. with ASTM C 423

Plafotherm® B 110

Heated and Chilled Post Cap Ceiling with Cross Noggins visible C-post cap profiles and cross noggins, lay-in or swing-down option



up to $\alpha_{\rm w}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354,

rated in acc. with ASTM C 423

Plafotherm® B 147 SD Heated and Chilled Post Cap Ceiling Concealed, Longitudinally Sound-Reduced

concealed post cap, removable sandwich elements, partition fastening in joint



up to $\alpha_{\rm w}$ = 0.70,

sound absorption class C in acc. with EN ISO 354, up to NRC = 0.75 in acc. with ISO 354, rated in acc. with ASTM C 423

HEATED AND CHILLED HOOK-ON CEILINGS

Plafotherm® E 200

Heated and Chilled Hook-On Ceiling

concealed supporting profiles, removable ceiling panels



up to $\alpha_{_{\text{\tiny W}}}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354,

rated in acc. with ASTM C 423

Plafotherm® E 210

Heated and Chilled Hook-On Ceiling with Butt Joints concealed supporting profiles, removable ceiling panels



up to NRC = 0.80 in acc. with ISO 354,

rated in acc. with ASTM C 423

Plafotherm® E 213

Heated and Chilled Hook-On Ceiling with Accentuated Joints concealed hook-on construction with accentuated joints, removable ceiling panels with swing-down option



up to $\alpha_{\rm w}$ = 0.80,

sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354,

rated in acc. with ASTM C 423

Plafotherm® E 214

Heated and Chilled Hook-On Ceiling with Open Joints concealed supporting profiles, removable ceiling panels with swing-down option



up to $\alpha_{_{W}}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354. rated in acc. with ASTM C 423

HEATED AND CHILLED CORRIDOR CEILINGS

Plafotherm® E 312

Heated and Chilled Hook-On Corridor Ceiling

concealed hook-on construction, removable ceiling panels with swing-down option



up to $\alpha_{_{W}}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354,

rated in acc. with ASTM C 423

	(^{/)}) FIRE PROTECTION		A STATICS	SUSTAINABILITY
Longitudinal Sound Reduction	Building Material Class	Heating and Cooling	Seismic Safety	
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	_	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
up to D _{n,f,w} = 62 dB in acc. With ISO 10848-2	_	nominal cooling capacity (10 K): 104 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 116 W/m² in acc. with EN 14037	_	-
_	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	_	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
up to D _{n,f,w} = 60 db in acc. with ISO 10848-2	_	nominal cooling capacity (10 K): 104 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 116 W/m² in acc. with EN 14037	_	EPD in acc. with ISO 14025 and EN 15804
_	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	possible	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
_	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	_	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	possible	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
_	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	-	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037	-	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804

www.Lindner-Group.com Heated and Chilled Ceilings . 11

HEATED AND CHILLED CANOPY CEILINGS



Plafotherm® DS 312

Heated and Chilled Canopy Ceilings without Frame without circumferential frame, removable ceiling panels



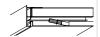
equivalent sound absorption area per canopy in acc. with EN ISO 354

Room Acoustics

Plafotherm® DS 313

Heated and Chilled Canopy Ceilings with Frame

with circumferential frame, removable ceiling panels with swing-down option



equivalent sound absorption area per canopy in acc. with EN ISO 354

Plafotherm® DS 320

Heated and Chilled Canopy Ceiling in Filigree Optics large format canopy ceiling, expandable on the short side



equivalent sound absorption area per canopy in acc. with EN ISO 354

Plafotherm® DS Tabs

Metal Canopy Ceiling for Concrete Core Activation large format canopy ceiling for thermally activated components



up to $\alpha_{\rm w}$ = 1.00 (L), sound absorption class A in acc. with EN ISO 354, up to NRC = 1.10 in acc. with ISO 354, rated in acc. with ASTM C 423

HEATED AND CHILLED BAFFLE CEILINGS

Plafotherm® L 608

Heated and Chilled Metal Baffle Ceiling, Hook-On/Slide Baffle with substructure made of double hook-on profile, hook-on/slide baffle



up to $\alpha_{\rm w}$ = 0.60 (MH), sound absorption class C in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354, rated in acc. with ASTM C 423

HEATED AND CHILLED EXPANDED METAL CEILINGS

Plafotherm® St 213

Heated and Chilled Expanded Metal Hook-On Ceiling with Accentuated Joints

concealed hook-on construction with accentuated joints, removable expanded metal ceiling panels



up to $\alpha_{\rm w}$ = 0.50 (L), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354, rated in acc. with ASTM C 423

CONVECTION ELEMENTS

Plafotherm® KN

Convection Element

Convection element for single installation or concealed installation in ceiling void



HEATED AND CHILLED PLASTERBOARD CEILINGS

Plafotherm® GK HEKDA Heated and Chilled Plasterboard Ceilings, Heat Conducting Profile as Secondary Grid

suspension channel as primary grid and heating/cooling technology as secondary grid



up to $\alpha_{\rm w}$ = 0.45 (L), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.50 in acc. with ISO 354, rated in acc. with ASTM C 423

12 . Heated and Chilled Ceilings www.Lindner-Group.com

	(^{/\}) FIRE PROTECTION	二条 CLIMATIC REGULATION	A STATICS	SUSTAINABILITY
Longitudinal Sound Reduction	Building Material Class	Heating and Cooling	Seismic Safety	
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037	_	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037	-	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037	possible	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	occupancy 30 %: efficiency factor 94 - 98 %, occupancy 50 %: efficiency factor 90 - 97 %	-	EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 21.1 W/lfm in acc. with EN 14240, nominal heating capacity (15 K): 21.7 W/lfm in acc. with EN 14037	-	_
-	A2 - s2, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): 96.6 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 122 W/m² in acc. with EN 14037	-	_
-	_	nominal cooling capacity (10 K) exceeding 65 % open area: 149 W/m² in acc. with EN 14240 nominal heating capacity (15 K) exceeding 65 % open area: 142 W/m² in acc. with EN 14037	-	_
-	A2 - s1, d0 in acc. with EN 13501-1	nominal cooling capacity (10 K): up to 95.8 W/m² in acc. with EN 14240, nominal heating capacity (15 K): up to 108 W/m² in acc. with EN 14037	-	self-declaration in acc. with ISO 14021

www.Lindner-Group.com Heated and Chilled Ceilings . 13

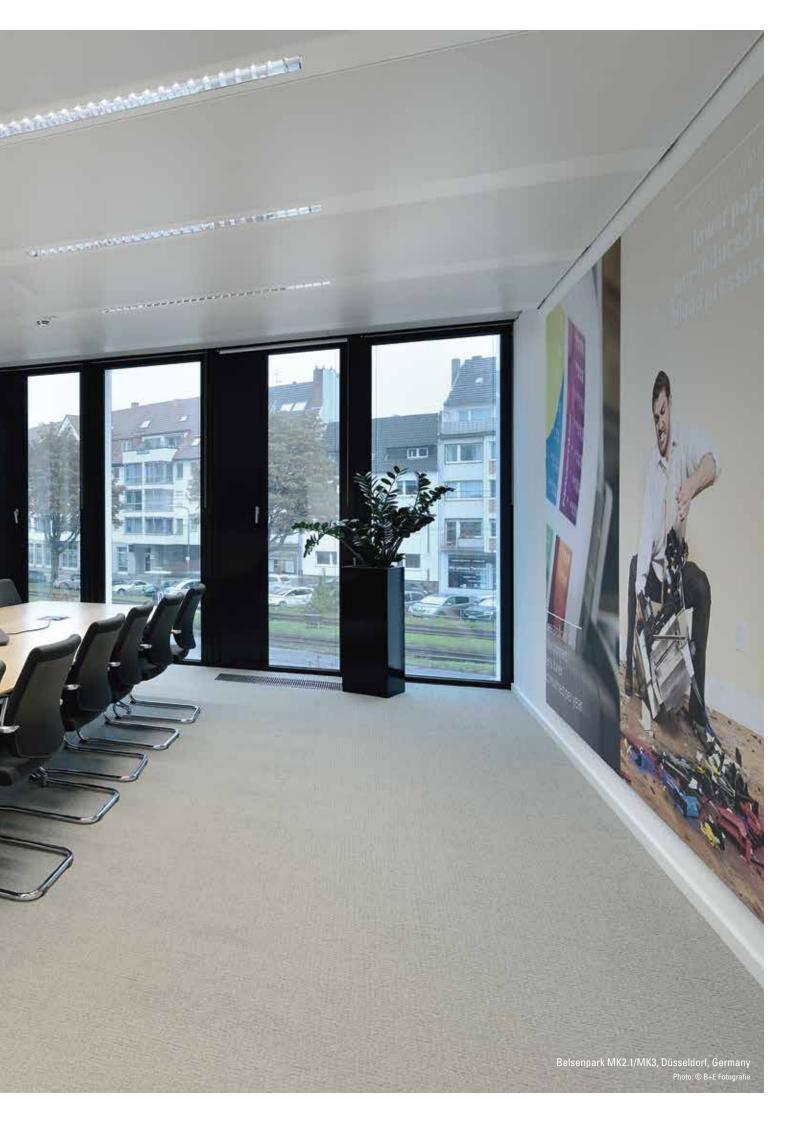
HEATED AND CHILLED		·))) ACOUSTICS	
	HYBRID CEILINGS	Room Acoustics	
i t	Plafotherm® DS TAS Heated and Chilled Hybrid Canopy Ceiling hermo-active canopy ceiling for subsequent concrete core working	equivalent sound absorption area per canopy in acc. with EN ISO 354	
H	Plafotherm® AirHybrid Hybrid Ventilation Components in Metal Ceilings neated/chilled ceiling with hybrid ventilation component on he rear side	up to $\alpha_{_{\rm W}}$ = 0.65, sound absorption class C in acc. with EN ISO 354	
h h	Plafotherm® DS AirHybrid Hybrid Ventilation Components in Canopy Ceiling neated/chilled ceiling with hybrid ventilation component on he rear side	equivalent sound absorption area per canopy in acc. with EN ISO 354	

14 . Heated and Chilled Ceilings www.Lindner-Group.com

	(⁽⁾) FIRE PROTECTION	二条 CLIMATIC REGULATION	A STATICS	SUSTAINABILITY
Longitudinal Sound Reduction	Building Material Class	Heating and Cooling	Seismic Safety	
-	A2 - s2, d0 in acc. with EN 13501-1	total hybrid cooling capacity (8 K): 152 W/m², indirect working of the concrete core: up to 40 W/m²	-	EPD in acc. with ISO 14025 and EN 15804
-	A2 - s2, d0 in acc. with EN 13501-1	waterside nominal cooling capacity (10 K): up to 159 W/m² following EN 14240, waterside nominal heating capacity (15 K): up to 161 W/m² following EN 14037	-	-
-	A2 - s2, d0 in acc. with EN 13501-1	waterside nominal cooling capacity (10 K): up to 192 W/m² following EN 14240, waterside nominal heating capacity (15 K): up to 165 W/m² following EN 14037	-	-

www.Lindner-Group.com Heated and Chilled Ceilings . 15





LINEAR HEATED AND CHILLED POST CAP CEILING

This cost-effective system with visible linear Post Caps comfortably heats and cools your room by means of radiation. This heated/chilled ceiling system with low construction height can be adapted to building shapes and combined with thermally passive components. Partitions can be fastened to the linear Post Cap – thus, flexible room layouts are possible. The Post Cap can also be used for the integration of installations. For maintenance works in the ceiling void, each ceiling panel can be removed or swung down.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + visible linear Post Caps as design elements
- + individual room layout thanks to the possibility to fasten partitions to Post Caps
- + Post Caps can be used for technical installations or luminaires
- + space-saving ceiling system with low construction height
- + round, curved building shapes can be realised thanks to radially installed Post Caps and trapezoidal ceiling panels
- + easy maintenance option due to ceiling panels that can be individually operated, swung down and slid
- + cost-effective heated/chilled ceiling system as economic solution

ES TECHNICAL DATA

Construction

1 metal ceiling panel

6 L-profile 28

8/9/55 vernier suspension

54 C-post cap profile

78 drilling screw hexagon head

437 heating/cooling coil

479 connecting/connection hose

505 fit-up aid

Wall Connection Options ¬ from page 112

- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components

Pleasant supply air distribution possible by ventilation components on the rear side:

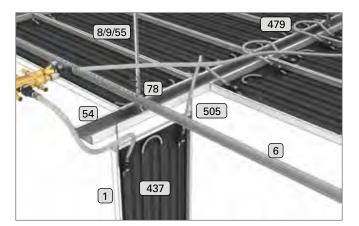
Luminaires

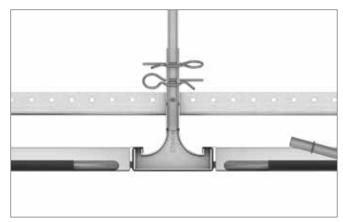
Perfectly integrated Lindner Lighting Solutions are available.

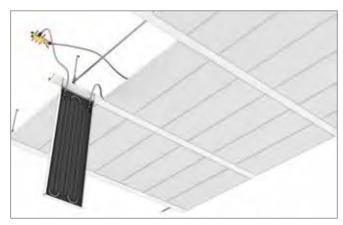
Acoustic Inlays

Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.

Longitudinal Sound Reduction







PLAFOTHERM® B 100	্র্টে} TECHNICAL DATA		
PLAFOTHENIN' D 100	Ceiling Panel	Installation Detail	
Plafotherm® B 100 Type 2 Lay-In with Hook-On Edge length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length Width -3	
Plafotherm® B 100 Type 3 Lay-In with Hook-On Notch length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length Post cap Panel length width ~3	
Plafotherm® B 100 Type 4 Lay-In, Swing-Down and Slide Option on Longitudinal Side length: 250 - 3,000 mm (depending on the length-to-width ratio) width: 200 - 1,250 mm (depending on the length-to-width ratio)		Panel length Post cap Panel length width ~3	
Plafotherm® B 100 Type 6 Lay-In, Swing-Down and Slide Option on Short Side length: 250 - 3,000 mm (depending on the length-to-width ratio) width: 200 - 1,250 mm (depending on the length-to-width ratio)		Panel length Post cap Panel length width ~3	
v)) ACOUSTICS > from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 0.80, sound absorption cl up to NRC = 0.80 in acc. with ISO 35		
FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
A CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe nominal cooling capacity (10 K): 112 nominal heating capacity (15 K): 126 heat conducting profile perforated with the conducting capacity (10 K): 102 nominal heating capacity (15 K): 118 heat conducting profile with V2A-pinominal cooling capacity (10 K): 109 nominal heating capacity (15 K): 123 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 120 nominal heating capacity (15 K): 133 nominal heating capacity (15 K): 133	W/m² in acc. with EN 14240, W/m² in acc. with EN 14037:2003 with Cu-pipe: W/m² in acc. with EN 14240, W/m² in acc. with EN 14037:2003 pe: W/m² in acc. with EN 14240, W/m² in acc. with EN 14240, W/m² in acc. with EN 14037:2003	
CORROSION PROTECTION > from page 147	exposure class A (interior) in acc. w		
SUSTAINABILITY √ from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804		
CUDEACES A from mana 00	Powder Coatings COLOURline, MOODline, ARTline, Gl	RAPHICline	
SURFACES → from page 80	Perforations BASICline, REGULARline, SPREADli		

PLAFOTHERM® B 100 SD

LINEAR HEATED AND CHILLED POST CAP CEILING, LONGITUDINALLY SOUND-REDUCED

This longitudinally sound-reduced Post Cap Ceiling creates a pleasant room climate. It is the perfect solution to fasten partitions and offers great freedom in office design. The visible linear Post Caps can be used as design element or for the integration of installations. The space-saving system can easily be opened without the need for any tools. Even round or curved building shapes can be realised. A combination of thermally active and passive areas is possible.

- + Post Cap Ceiling with tested longitudinal sound reduction
- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + visible linear Post Caps as design elements
- + individual room layout thanks to the possibility to fasten partitions to Post Caps
- + Post Caps can be used for technical installations or luminaires
- + space-saving ceiling system with low construction height
- + round, curved building shapes can be realised thanks to radially installed Post Caps and trapezoidal ceiling panels
- + easy maintenance option due to ceiling panels that can be individually operated without tools



Construction

1 metal ceiling panel

6 L-profile 28

8/9/55 vernier suspension 54 C-post cap profile

78 drilling screw hexagon head 479 connecting/connection hose

791 installation hook

Wall Connection Options → from page 112

- L-angle
- shadow gap trim



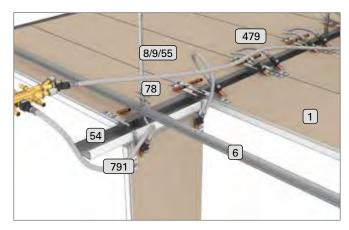
Hydraulic Components

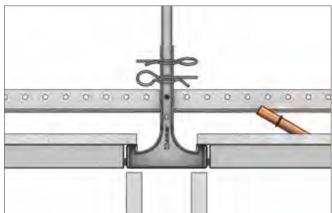
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

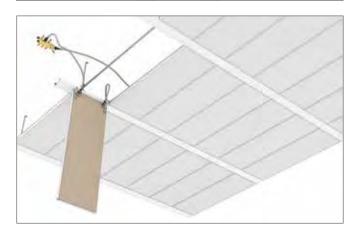
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







DI AFOTHEDRA® D 100 CD	€్లే} TECHNICAL DATA		
PLAFOTHERM® B 100 SD	Ceiling Panel	Installation Detail	
Plafotherm® B 100 SD Type 2 Lay-In with Hook-On Edge length: 250 - 1,800 mm (depending on the length-to-width ratio) width: 200 - 700 mm (depending on the length-to-width ratio)		Panel length Post cap Width 3	
P)) ACOUSTICS √ from page 139	$\label{eq:Room Acoustics} \begin{subarray}{ll} \textbf{Room Acoustics} \\ \textbf{up to } \alpha_{w} = 0.55 \mbox{ (M), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354, rated to ASTM C 423 \\ \begin{subarray}{ll} \textbf{Longitudinal Sound Reduction} \\ \textbf{up to D}_{n,f,w} = 62 \mbox{ dB in acc. with ISO 10848-2} \end{subarray}$		
CLIMATIC REGULATION Infrom page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 104 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 116 W/m² in acc. with EN 14037:2003		
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SURFACES √ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAPHICline Perforations BASICline, REGULARline, SPREADline		

HEATED AND CHILLED POST CAP CEILING WITH CROSS NOGGINS

This Post Cap Ceiling creates an ideal indoor climate thanks to radiant heating and cooling. Cross Noggins define the visual appearance of this system and offer many advantages: partitions can be fastened to Post Caps in both directions. Moreover, possible future room sizes can be identified. Luminaires or technical installations can be integrated into the Post Caps. The Post Cap Ceiling with Cross Noggins has a low construction height and is maintenance-friendly thanks to ceiling panels that can individually be operated. Thermally active and passive areas can be combined.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + visible Cross Noggins as design elements
- + individual room layout thanks to the possibility to fasten partitions to Post Caps in both directions
- + Post Caps can be used for technical installations or luminaires
- + space-saving ceiling system with low construction height
- + easy maintenance option due to ceiling panels that can be individually operated, swung down and slid
- + possible future room sizes can be identified

(TECHNICAL DATA

Construction

metal ceiling panel
 8/9/55 vernier suspension
 C-post cap profile
 post cap cross noggin
 drilling screw hexagon head

437 heating/cooling coil

479 connecting/connection hose

505 fit-up aid

Wall Connection Options □ from page 112

- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

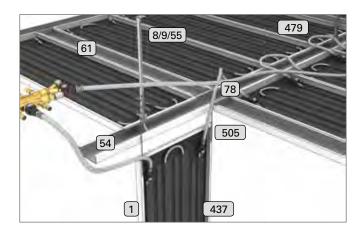
Ventilation Components

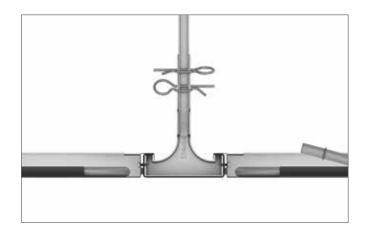
Pleasant supply air distribution possible by ventilation components on the rear side:

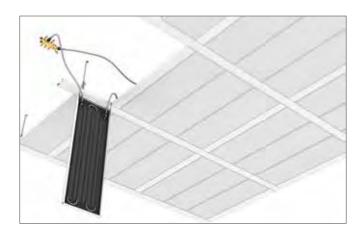
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







PLAFOTHERM® B 110	ESS TECHNICAL DATA		
I LAI OTTILLINI DITO	Ceiling Panel	Installation Detail	
Plafotherm® B 110 Type 2 Lay-In with Hook-On Edge length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length Post cap Panel length width ~3	
Plafotherm® B 110 Type 3 Lay-In with Hook-On Notch length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length width ~3	
Plafotherm® B 110 Type 4 Lay-In, Swing-Down and Slide Option on Longitudinal Side length: 250 - 3,000 mm (depending on the length-to-width ratio) width: 200 - 1,250 mm (depending on the length-to-width ratio)		Panel length Post cap Panel length width ~3	
Plafotherm® B 110 Type 6 Lay-In, Swing-Down and Slide Option on Short Side length: 250 - 3,000 mm (depending on the length-to-width ratio) width: 200 - 1,250 mm (depending on the length-to-width ratio)		Panel length Post cap Panel length width ~3	
•))) ACOUSTICS > from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 0.80, sound absorption class up to NRC = 0.80 in acc. with ISO 354,		
(*) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 112 V nominal heating capacity (15 K): 126 V heat conducting profile perforated w nominal cooling capacity (10 K): 102 V nominal heating capacity (15 K): 118 V	N/m² in acc. with EN 14240, N/m² in acc. with EN 14037:2003 ith Cu-pipe: N/m² in acc. with EN 14240,	
CLIMATIC REGULATION 2110111 page 110	heat conducting profile with V2A-pip nominal cooling capacity (10 K): 109 V nominal heating capacity (15 K): 123 V	e: <i>N</i> /m² in acc. with EN 14240,	
	graphite panel with Cu-pipe: nominal cooling capacity (10 K): 120 N nominal heating capacity (15 K): 133 N		
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. wit	th EN 13964, table 8 and 9	
SUSTAINABILITY > from page 148	self-declaration in acc. with ISO 1402 EPD in acc. with ISO 14025 and EN 15		
SURFACES	Powder Coatings COLOURline, MOODline, ARTline, GRA	APHICline	
2 pago oo	Perforations BASICline, REGULARline, SPREADline	e	

PLAFOTHERM® B 147 SD

HEATED AND CHILLED POST CAP CEILING CONCEALED, LONGITUDINALLY SOUND-REDUCED

This longitudinally sound-reduced system guarantees best climate in your rooms – furthermore, luminaires can easily be integrated. Concealed Post Cap profiles offer you the possibility to reversibly fasten partitions and create a homogeneous ceiling appearance. Thus, you are flexible in your room layout. The ceiling elements of Plafotherm® B 147 SD have an easy maintenance option.

- + Post Cap Ceiling with tested longitudinal sound reduction inclusive integrated luminaire
- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + homogeneous ceiling surface due to concealed Post Caps
- + easy maintenance option of ceiling elements
- + individual room layout thanks to the possibility to fasten reversible partitions to Post Caps

(TECHNICAL DATA

Contruction

1 metal ceiling panel

6 L-profile 28

8/9/55 vernier suspension 54 C-post cap profile

479 connecting/connection hose
689 hollow chamber sealing
974 partition connection profile

977 drilling screw

Wall Connection Options ¬ from page 112

- L-angle
- shadow gap trim
- with shadow gap

ADDITIONAL EQUIPMENT > page 154

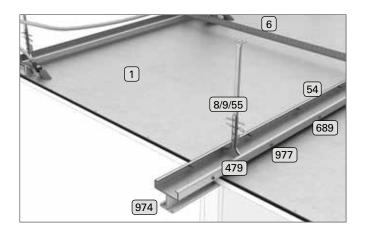
Hydraulic Components

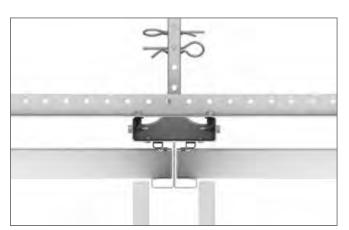
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

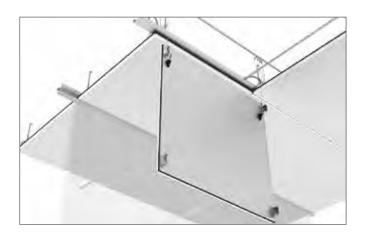
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

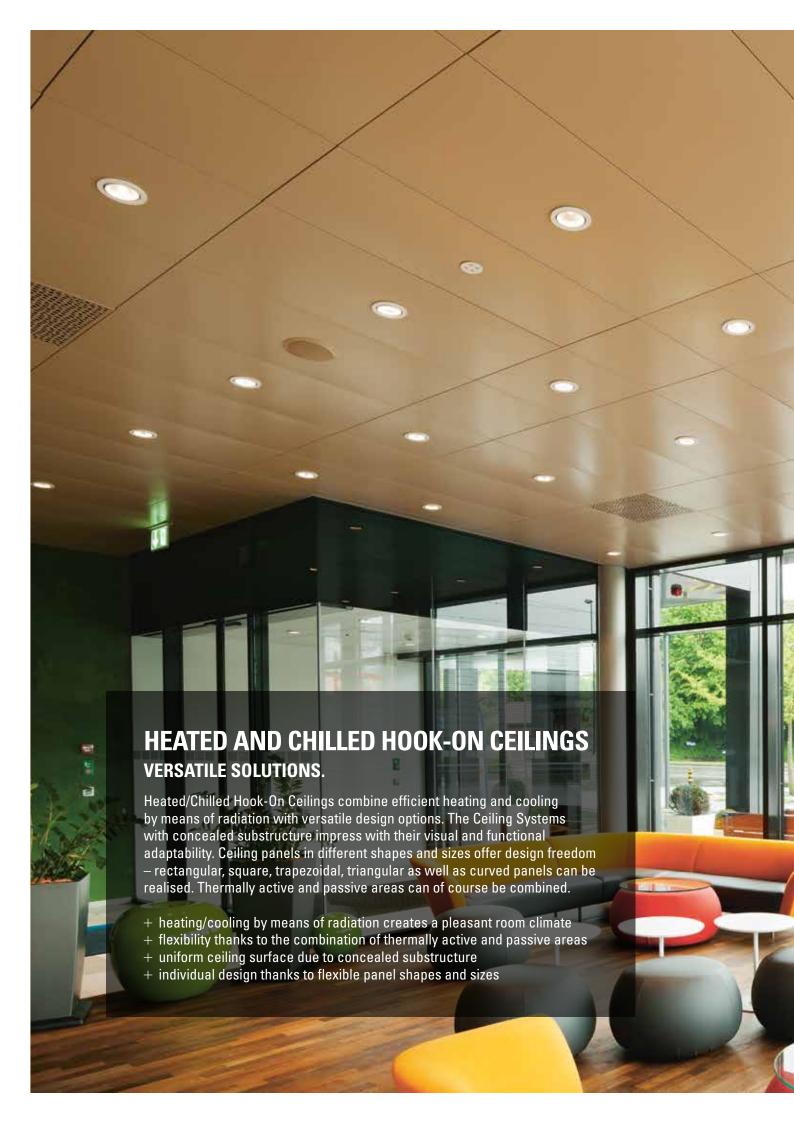
Acoustic Inlays







PLAFOTHERM® B 147 SD	ES TECHNICAL DATA		
FLATOTTILNIVI D 14/ 3D	Ceiling Panel	Installation Detail	
Plafotherm® B 147 SD Type 1 Lay-In with Locking Technology length: 300 - 2,000 mm (depending on the length-to-width ratio) width: 200 - 900 mm (depending on the length-to-width ratio)	1 19	Panel length Panel length	
o)) ACOUSTICS √ from page 139	$ \begin{array}{c} \textbf{Room Acoustics} \\ \textbf{up to } \alpha_{w} = 0.70, \textbf{sound absorption class C in acc. with EN ISO 354,} \\ \textbf{up to NRC} = 0.75 \textbf{ in acc. with ISO 354, rated to ASTM C 423} \\ \textbf{Longitudinal Sound Reduction} \\ \textbf{up to D}_{n,f,w} = 60 \textbf{ dB in acc. with ISO 10848-2} \\ \end{array} $		
CLIMATIC REGULATION > from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 104 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 116 W/m² in acc. with EN 14037:2003		
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY > from page 148	EPD in acc. with ISO 14025 and EN 15804		
SURFACES √ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAPHICline		





HEATED AND CHILLED HOOK-ON CEILING

This Hook-On Ceiling economically creates a pleasant room climate thanks to heating and cooling by means of radiation. Overlapping metal ceiling panels generate a homogeneous ceiling surface with concealed substructure. Different panel shapes and sizes can be realised and offer design freedom. For maintenance works, the ceiling panels can easily be removed without the need for any tools. On demand, thermally active and passive areas can be combined.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + homogeneous ceiling surface due to concealed substructure
- + individual design thanks to flexible panel shapes and sizes
- + easy maintenance option of ceiling panels without tools
- + cost-effective heated/chilled ceiling system as economic solution

(TECHNICAL DATA

Construction

1 metal ceiling panel 7/8/9 vernier suspension

18 self-tapping screw trapezoidal head

23 Z-hook-on profile 48

24 connector for suspension channel 60 to

Z-hook-on profile 48

26 suspension channel 60

437 heating/cooling coil

479 connecting/connection hose

505 fit-up aid

Wall Connection Options → from page 112

- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm[®] Heated and Chilled Ceilings.

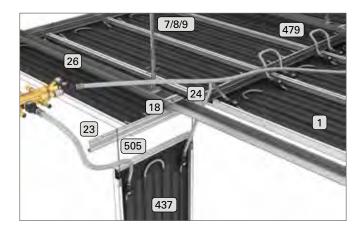
Ventilation Components

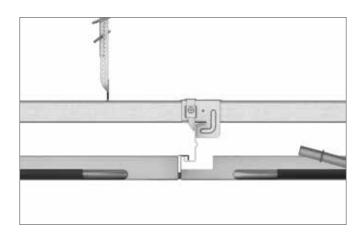
Pleasant supply air distribution possible by ventilation components on the rear side:

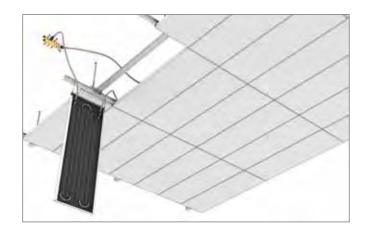
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







(TECHNICAL DATA PLAFOTHERM® E 200 **Ceiling Panel Installation Detail** Plafotherm® E 200 Type 2 Hook-On/Lay-On length: 250 - 3,000 mm width: 200 - 1,250 mm Panel length Panel length Plafotherm® E 200 Type 3 Hook-On/Lay-On Self-Aligning length: 250 - 3,000 mm width: 200 - 1,250 mm Panel length Plafotherm® E 200 Type 4 **Hook-On on Both Sides** length: 250 - 3,000 mm width: 200 - 1,250 mm Panel length **Room Acoutics ACOUSTICS** ≤ from page 139 up to $\alpha_{\rm w}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423 **Building Material Class** FIRE PROTECTION \(\sigma \) from page 137 A2 - s2, d0 in acc. with EN 13501-1 **Heating and Cooling** heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003 heat conducting profile perforated with Cu-pipe: nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003 CLIMATIC REGULATION Infrom page 118 heat conducting profile with V2A-pipe: nominal cooling capacity (10 K): 109 W/m2 in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 120 W/m2 in acc. with EN 14240, nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003 **CORROSION PROTECTION** > from page 147 exposure class A (interior) in acc. with EN 13964, table 8 and 9 self-declaration in acc. with ISO 14021, **SUSTAINABILITY** > from page 148 EPD in acc. with ISO 14025 and EN 15804 **Powder Coatings** COLOURline, MOODline, ARTline, GRAPHICline **SURFACES** > 1 from page 80 **Perforations** BASICline, REGULARline, SPREADline Seismic Safety ★ STATICS > from page 136 an earthquake-proof construction is possible

HEATED AND CHILLED HOOK-ON CEILING WITH BUTT JOINT

The ceiling system with concealed substructure and continuous butt joints creates a pleasant climate and homogeneous ceiling surface in your rooms. Self-adjusting ceiling panels that can individually be removed without tools ensure an automatic joint alignment. The maintenance-friendly Hook-On Ceiling with low construction height is an economic solution. You are very flexible in the combination of thermally active and passive areas.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + homogeneous ceiling surface due to concealed substructure
- + ceiling layout with continuous butt joints
- + automatic joint alignment thanks to self-adjusting ceiling panels
- + space-saving ceiling system with low construction height
- + easy maintenance option due to ceiling panels that can be individually operated without tools
- + cost-effective heated/chilled ceiling system as economic solution



Construction

1 metal ceiling panel 6 L-profile 28 8/9/114 vernier suspension

8/9/114 vernier suspension 14/15/65 screw connection

78 drilling screw hexagon head

437 heating/cooling coil

479 connecting/connection hose

510 T-hook-on profile

Wall Connection Options → from page 112

- L-angle
- shadow gap trim
- open wall connection



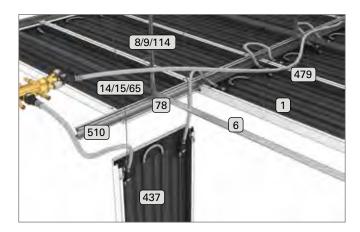
Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm[®] Heated and Chilled Ceilings.

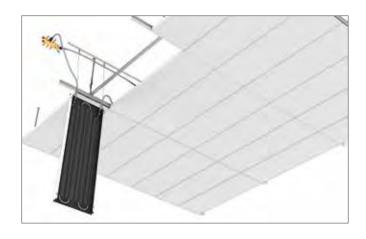
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







PLAFOTHERM® E 210	€Õ3 TECHNICAL DATA		
PLAFUTHERIVI" E ZIU	Ceiling Panel	Installation Detail	
Plafotherm® E 210 Type 1 Hook-On length: 250 - 1,900 mm (depending on the length-to-width ratio) width: 200 - 600 mm (depending on the length-to-width ratio)		Panel length Panel length	
o))) ACOUSTICS ≤ from page 139	Room Acoutics up to $\alpha_w = 0.80$, sound absorption claup to NRC = 0.80 in acc. with ISO 354		
FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
A CLIMATIC REGULATION	Heating and Cooling heat conducting profile with Cu-pipe nominal cooling capacity (10 K): 112 nominal heating capacity (15 K): 126 heat conducting profile perforated v nominal cooling capacity (10 K): 102 nominal heating capacity (15 K): 118 heat conducting profile with V2A-pip nominal cooling capacity (10 K): 109 nominal heating capacity (15 K): 123 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 120 nominal heating capacity (15 K): 133	W/m² in acc. with EN 14240, W/m² in acc. with EN 14037:2003 with Cu-pipe: W/m² in acc. with EN 14240, W/m² in acc. with EN 14037:2003 Dee: W/m² in acc. with EN 14240, W/m² in acc. with EN 14240, W/m² in acc. with EN 14037:2003	
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY √ from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804		
SURFACES √ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GF Perforations BASICline, REGULARline, SPREADline		

HEATED AND CHILLED HOOK-ON CEILING WITH ACCENTUATED JOINT

The Heated/Chilled Hook-On Ceiling Plafotherm® E 213 is characterised by a homogeneous ceiling surface with accentuated joints. Your rooms are effectively heated and chilled by means of radiation. Thus, a pleasant room climate is created. The Hook-On ceiling panels can be designed individually and with large variety: a multitude of panel sizes and shapes is possible. The ceiling panels can be removed or swung down and slid without tools to guarantee a quick access to the ceiling void for maintenance works. A combination of thermally active and passive areas is possible.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + homogeneous ceiling surface due to concealed substructure
- + individual design thanks to flexible panel shapes and sizes
- + ceiling layout with accentuated joints in both directions possible
- $\,+\,$ easy maintenance option due to ceiling panels that can be individually operated, swung down and slid without tools

TECHNICAL DATA

Construction

1 metal ceiling panel 6 L-profile 28 8/9/114 vernier suspension 14/15/65 screw connection

drilling screw fillister head
 drilling screw hexagon head
 spacer for double hook-on profile 54

437 heating/cooling coil

479 connecting/connection hose

505 fit-up aid

592 double hook-on profile 54

Wall Connection Options ¬ from page 112

- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

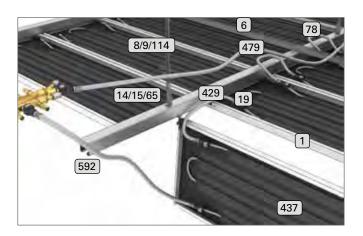
Ventilation Components

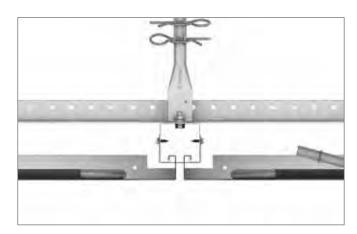
Pleasant supply air distribution possible by ventilation components on the rear side:

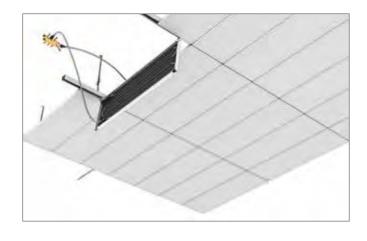
Luminaires

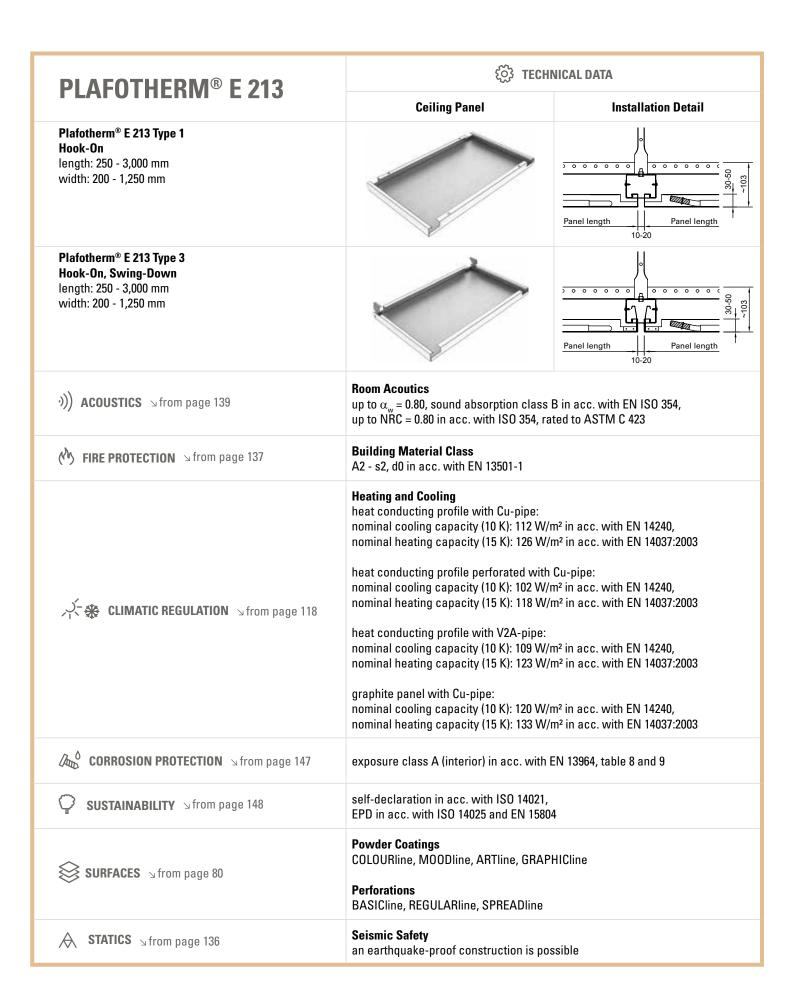
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays









HEATED AND CHILLED HOOK-ON CEILING WITH OPEN JOINT

This Hook-On Ceiling with concealed substructure and open joints creates a pleasant and comfortable temperature in your rooms. The open joint between the ceiling panels can also be used for airflow or the independent installation of luminaires or other fixtures. The shape and size of the ceiling panels can individually be designed and operated without tools. On demand, thermally active and passive areas can be combined.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + homogeneous ceiling surface due to concealed substructure
- + individual design thanks to flexible panel shapes and sizes
- + ceiling layout with open joints
- + open joint can be used for airflow
- + independent installation of luminaires and fixtures possible
- + easy maintenance option due to ceiling panels that can be individually operated, swung down and slid without tools

্রি TECHNICAL DATA

Construction

1 metal ceiling panel 7/8/9 vernier suspension

18 self-tapping screw trapezoidal head

23 Z-hook-on profile 48

connector for suspension channel 60 to
 Z-hook-on profile 48

26 suspension channel 60

437 heating/cooling coil

479 connecting/connection hose

505 fit-up aid

Wall Connection Options ¬ from page 112

- L-angle
- shadow gap trim
- open wall connection

☆ ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

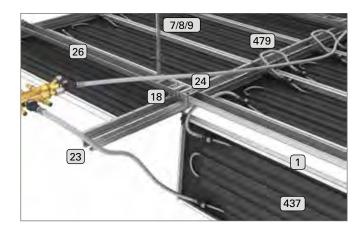
Ventilation Components

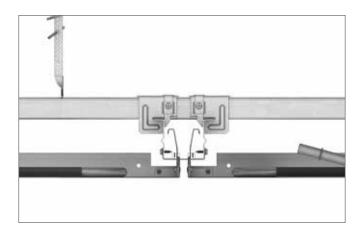
Pleasant supply air distribution possible by ventilation components on the rear side:

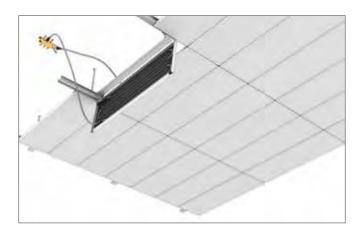
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

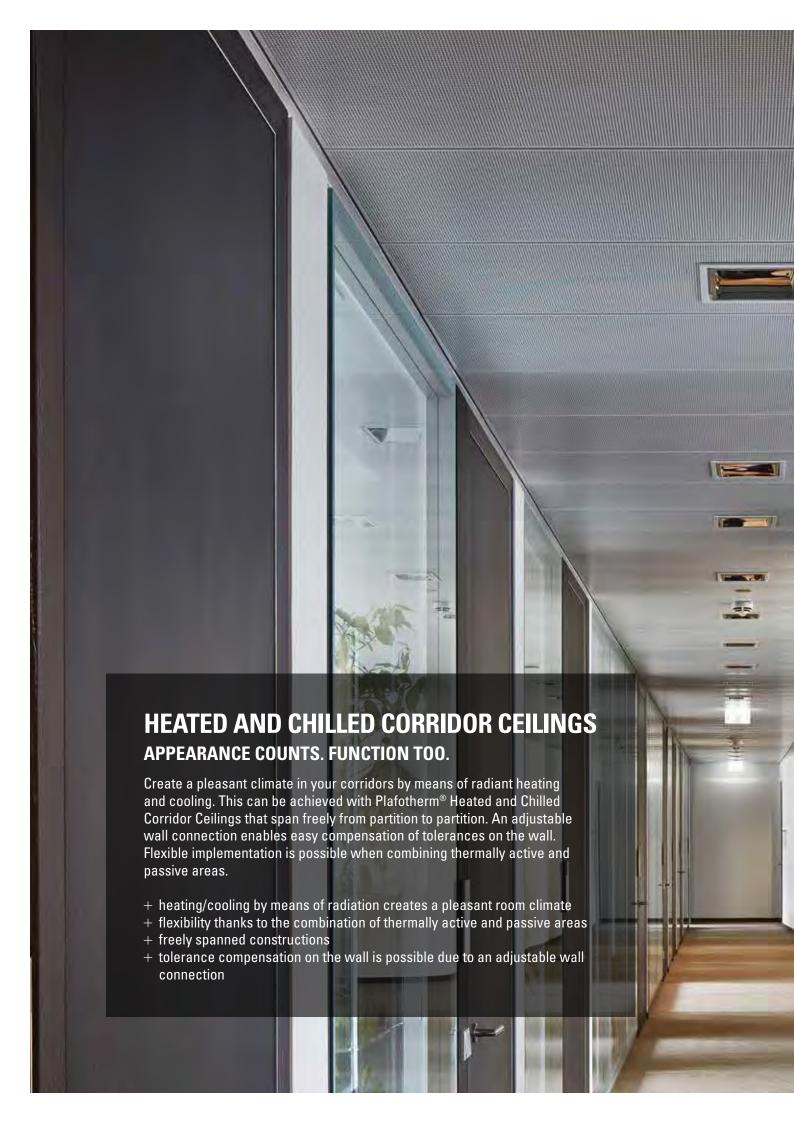
Acoustic Inlays







PLAFOTHERM® E 214	€ TECHNICAL DATA		
PLATUTHENIVI' E 214	Ceiling Panel	Installation Detail	
Plafotherm® E 214 Type 1 Hook-On length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length	
Plafotherm® E 214 Type 3 Hook-On, Swing-Down length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length Panel length	
))) ACOUSTICS > from page 139	Room Acoutics up to $\alpha_{\rm w}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423		
(*) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003 heat conducting profile perforated with Cu-pipe: nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003 heat conducting profile with V2A-pipe: nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003		
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY > from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804		
SURFACES √ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAF	PHICline	
~	Perforations BASICline, REGULARline, SPREADline		





PLAFOTHERM® E 312

HEATED AND CHILLED CORRIDOR HOOK-ON CEILING

Plafotherm® E 312 comfortably heats and cools your corridors by means of radiation. Thermally active and passive areas can be combined. The freely spanned ceiling panels are hooked onto the concealed construction on both sides. This adjustable wall connection can compensate tolerances on the wall. To facilitate maintenance works in the corridor, each ceiling panel can be operated or swung down and slid without the need for any tools.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + freely spanned construction
- + compensation of tolerances on the wall is possible due to an adjustable wall connection
- + easy maintenance option due to ceiling panels that can be individually operated, swung down and slid without tools

(TECHNICAL DATA

Construction

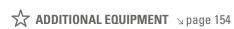
1 metal ceiling panel
14/15/16/17 screw connection
22 Z-hook-on profile 54
150 L-wall profile 43 x 65
437 heating/cooling coil

479 connecting/connection hose

505 fit-up aid

Wall Connection Options > from page 112

- L-angle



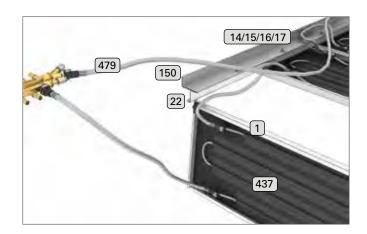
Hydraulic Components

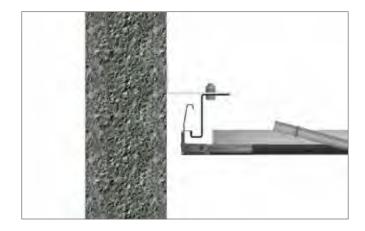
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

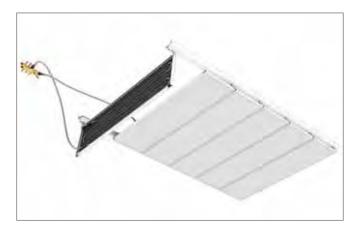
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







PLAFOTHERM® E 312	۩ TEC	ES TECHNICAL DATA	
PLAFUTHERIVI' E 312	Ceiling Panel	Installation Detail	
Plafotherm® E 312 Type 1 Hook-On length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length 5-35	
Plafotherm® E 312 Type 3 Hook-On, Swing-Down length: 250 - 3,000 mm width: 200 - 1,250 mm		Panel length	
•))) ACOUSTICS √ from page 139	Room Acoutics up to $\alpha_{\rm w}$ = 0.80, sound absorption class B in acc. with EN ISO 354, up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423		
(*) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
☆ ** CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003 heat conducting profile perforated with Cu-pipe: nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003 heat conducting profile with V2A-pipe: nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003		
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY → from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804		
SURFACES ⊿ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRA Perforations BASICline, REGULARline, SPREADline		





PLAFOTHERM® DS 312

HEATED AND CHILLED CANOPY CEILING WITHOUT FRAME

The frameless Metal Canopy Ceiling can freely be arranged in your rooms, thus offering individual design options. Thanks to the open construction, it can easily be installed and impresses with high heating/cooling capacities and sound absorption. This Canopy Ceiling combines pleasant room climate with impressive acoustics. The ceiling panels can be removed without the need for any tools. With this economic canopy, you can flexibly combine thermally active and passive areas. The exposed concrete between the Canopy Ceilings can be used for installations.

- + heating/cooling by means of radiation and convection creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + high heating/cooling capacity and sound absorption due to the open construction
- + design freedom thanks to an individual arrangement of canopies and an exposed concrete
- + slim, filigree look without circumferential frame
- + easy maintenance option due to ceiling panels that can be individually operated without tools
- + independent installation of luminaires and fixtures possible between Canopy Ceilings
- + quick and easy installation
- + cost-effective Canopy Ceiling as economic solution

(TECHNICAL DATA

Construction

metal ceiling panel 7/8/9 vernier suspension

18 self-tapping screw trapezoidal head

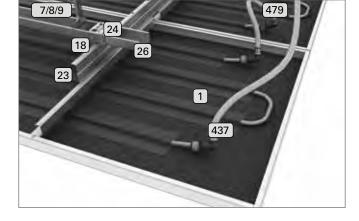
Z-hook-on profile 48 23

connector for suspension channel 60 to

Z-hook-on profile 48

26 suspension channel 60 437 heating/cooling coil

479 connecting/connection hose



ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components

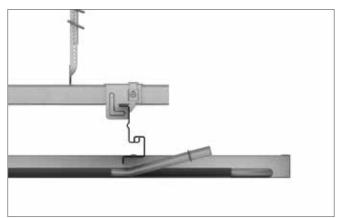
Pleasant supply air distribution possible by ventilation components on the rear side:

AirBox S ≥ from page 163 AirBox E ≥ from page 163

Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays





PLAFOTHERM® DS 312	Ceiling Panel Installation Detail	
PLAFUTHERIVI® DS 312		
Plafotherm® DS 312 Type 1 Hook-On canopy length: depending on requirements canopy width: 500 - 3,000 mm		Canopy length
v)) ACOUSTICS > from page 139	Room Acoustics equivalent sound absorption area per c	anopy in acc. with EN ISO 354
(N) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1	
A CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 139 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 167 W/m² in acc. with EN 14037:2003 heat conducting profile with V2A-pipe: nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037:2003 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 162 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 199 W/m² in acc. with EN 14037:2003	
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9	
SUSTAINABILITY > from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804	
SURFACES ⊿ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAPHICline Perforations BASICline, REGULARline, SPREADline	

PLAFOTHERM® DS 313

HEATED AND CHILLED CANOPY CEILING WITH FRAME

The Canopy Ceiling with circumferential frame offers variable arrangement options. Luminaires or other fixtures can be installed independently between the canopies. A pleasant room climate is created by means of radiation and convection. Moreover, perforated ceiling panels are acoustically effective. The Canopy Ceiling can be installed quickly and easily. Thanks to individually removable ceiling panels, the ceiling void is accessible for maintenance works. A combination of thermally active and passive areas is possible.

- $+\,$ heating/cooling by means of radiation and convection creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + high heating/cooling capacity and sound absorption due to the open construction
- + design freedom thanks to an individual arrangement of canopies and an exposed concrete
- + circumferential frame as architectural element
- + easy maintenance option due to ceiling panels that can be individually operated
- + independent installation of luminaires and fixtures possible between Canopy Ceilings
- + quick and easy installation



Construction

1 metal ceiling panel 6 L-profile 28 8/9/114 vernier suspension

14/15/65 screw connection

53 self-tapping screw raised countersunk head

437 heating/cooling coil

479 connecting/connection hose
613 aluminium frame profile
640 C-profile 50 as cross runner



Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components

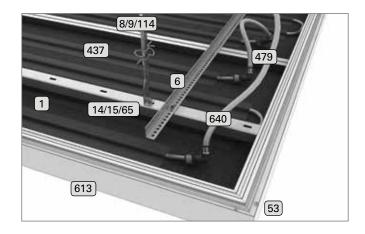
Pleasant supply air distribution possible by ventilation components on the rear side:

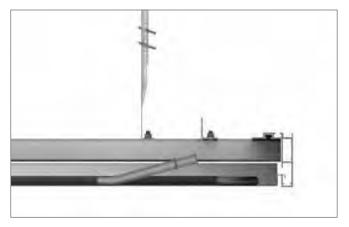
AirBox S → from page 163 AirBox E → from page 163

Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







PLAFOTHERM® DS 313	TECHNICAL DATA Ceiling Panel Installation Detail	
LITALO I LIEUINI, DO 212		
Plafotherm® DS 313 Type 1 Hook-On canopy length: depending on requirements canopy width: 542 - 2,241 mm		15 6 Panel length Canopy width
Plafotherm® DS 313 Type 2 Hook-On/Swing-Down canopy length: depending on requirements canopy width: 542 - 2,241 mm		2 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
v))) ACOUSTICS ≤ from page 139	Room Acoustics equivalent sound absorption area per canopy in acc. with EN ISO 354	
(N) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1	
☆ CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 139 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 167 W/m² in acc. with EN 14037:2003 heat conducting profile with V2A-pipe: nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037:2003 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 162 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 199 W/m² in acc. with EN 14037:2003	
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with	th EN 13964, table 8 and 9
SUSTAINABILITY > from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804	
SURFACES √ from page 80	Powder Coatings COLOURline, ARTline, GRAPHICline Perforations BASICline, REGULARline, SPREADline	е

PLAFOTHERM® DS 320

HEATED AND CHILLED CANOPY CEILING IN FILIGREE OPTICS

The Metal Canopy Ceiling in open construction provides for pleasant climate and good acoustics in your rooms. The large-sized ceiling panels can be designed with vertical or angled edge. They can be individually arranged in your rooms. The free space between the canopies offers you the possibility to independently fasten installations. The ceiling panels can be installed quickly. No tools are required to remove the ceiling panels. It is possible to combine thermally active and passive areas of this cost-effective system.

- + heating/cooling by means of radiation and convection creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + high heating/cooling capacity and sound absorption due to the open construction
- + design freedom thanks to an individual arrangement of canopies and an exposed concrete
- + large-sized ceiling panels optionally with 90° or 65° turn-up
- + easy maintenance option due to ceiling panels that can be individually operated without tools
- + independent installation of luminaires and fixtures possible between Canopy Ceilings
- + easy and quick installation
- + cost-effective Canopy Ceiling as economic solution



(TECHNICAL DATA

Construction

metal ceiling panel 10/15/65 threaded rod suspension 437 heating/cooling coil

479 connecting/connection hose

connection clamp 684

711 hook-on profile 30 x 54 x 30 mm



ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components

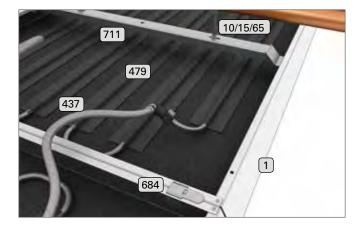
Pleasant supply air distribution possible by ventilation components on the rear side:

AirBox S ≥ from page 163 AirBox E ≥ from page 163

Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







PLAFOTHERM® DS 320	(E) TECHNICAL DATA	
LEVILLEUM, D9 250	Ceiling Panel	Installation Detail
Plafotherm® DS 320 Type 1 90°-turn-up as individual/border or central panel canopy length: depending on requirements canopy width: 200 - 1,250 mm panel length: 500 - 3,000 mm panel width: 200 - 1,250 mm		Canopy width
Plafotherm® DS 320 Type 2 65°-turn-up as individual panel canopy length: depending on requirements canopy width: 200 - 1,250 mm panel length: 500 - 3,000 mm panel width: 200 - 1,250 mm		Canopy width
Plafotherm® DS 320 Type 3 65°-turn-up as border panel for extension on short side canopy length: depending on requirements canopy width: 200 - 1,250 mm panel length: 500 - 3,000 mm panel width: 200 - 1,250 mm		Canopy width
Plafotherm® DS 320 Type 4 65°-turn-up as central panel for extension on short side canopy length: depending on requirements canopy width: 200 - 1,250 mm panel length: 500 - 3,000 mm panel width: 200 - 1,250 mm		Canopy length
•))) ACOUSTICS ≥ from page 139	Room Acoustics equivalent sound absorption area per co	anopy in acc. with EN ISO 354
(*) FIRE PROTECTION \(\sigma\) from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1	
A CLIMATIC REGULATION → from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 139 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 167 W/m² in acc. with EN 14037:2003 heat conducting profile with V2A-pipe: nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037:2003 graphite panel with Cu-pipe: nominal cooling capacity (10 K): 162 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 199 W/m² in acc. with EN 14037:2003	
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9	
SUSTAINABILITY → from page 148	self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 1580	4
SURFACES ⊿ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAPHICline Perforations BASICline, REGULARline, SPREADline	
♦ STATICS ≥ from page 136	Seismic Safety an earthquake-proof construction is pos	ssible

PLAFOTHERM® DS Tabs

METAL CANOPY CEILING FOR CONCRETE CORE ACTIVATION

Plafotherm® DS Tabs is a thermo-active Canopy Ceiling that is thermally connected to the activated concrete ceiling. The building mass remains as thermal energy storage and the room is acoustically regulated thanks to the high sound absorption of the canopy. The radiation surface of the concrete core is reflected on the metal ceiling surface. Moreover, this system impresses with reduced energy consumption and low $\rm CO_2$ emissions. Vertical or angled edges of the canopy as well as an individual arrangement offer free design options in your rooms.

- + aoustically effective solution to improve room acoustics for buildings with concrete core activation
- + building mass remains as thermal energy storage
- + reflection of the radiation surface of the concrete core on the metal ceiling surface
- + design freedom thanks to an individual arrangement of canopies
- + optionally with vertical or angled edge
- + low CO, emissions due to reduced energy consumption

TECHNICAL DATA

Construction

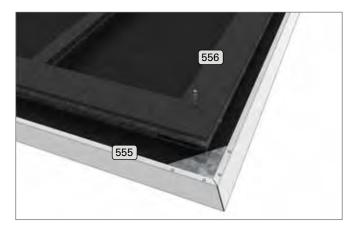
555 metal canopy ceiling556 contact/compensation strip

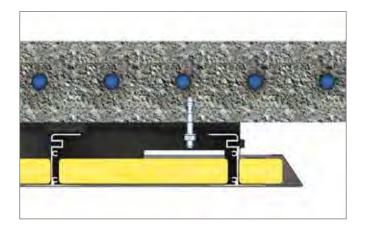
ADDITIONAL EQUIPMENT > page 154

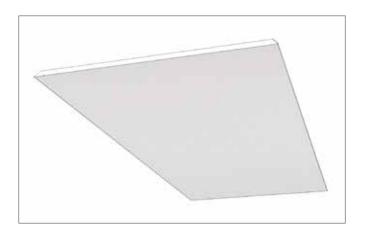
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

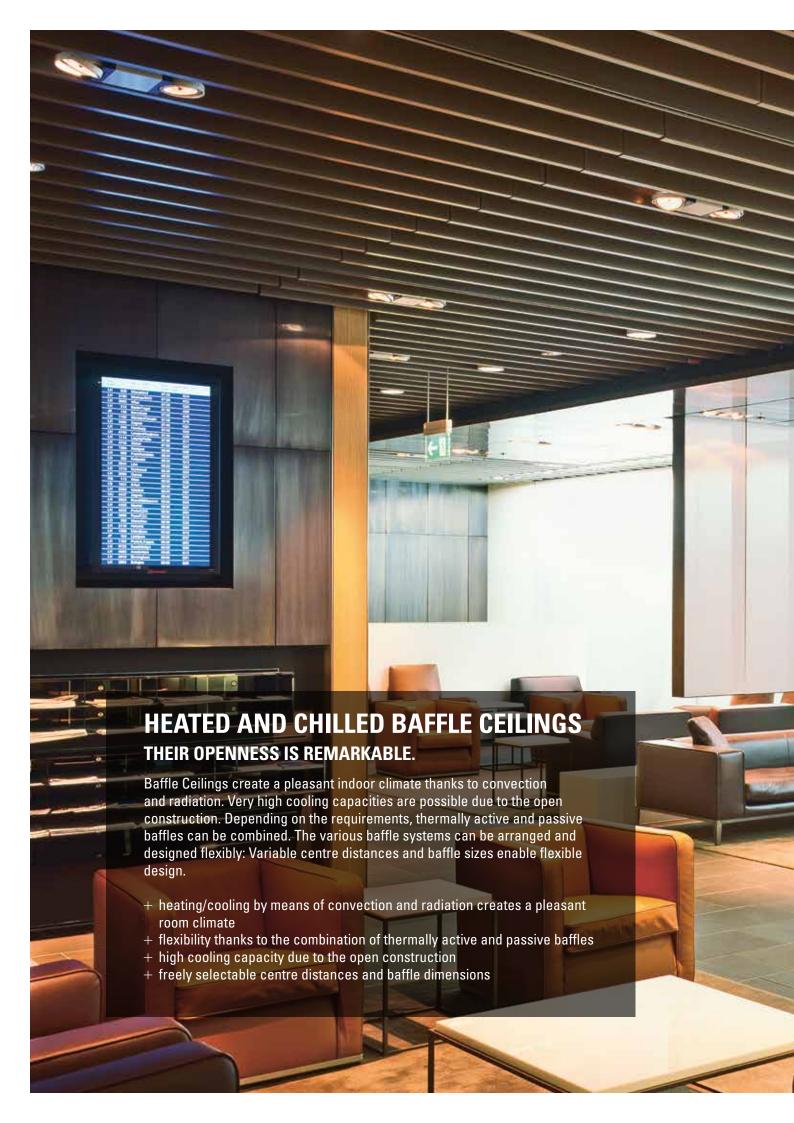
Acoustic Inlays







PLAFOTHERM® DS Tabs	€ TECHNICAL DATA	
	Ceiling Panel	Installation Detail
Plafotherm® DS Tabs canopy length: 700 - 3,000 mm canopy width: 600 - 1,400 mm		Canopy width
))) ACOUSTICS √ from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 1.00 (L), sound absorption $\alpha_{\rm w}$ up to NRC = 1.10 in acc. with ISO 354,	
(A) FIRE PROTECTION > from page 137	Building Material Class A2 - s1, d0 in acc. with EN 13501-1	
A CLIMATIC REGULATION → from page 118	Heating and Cooling occupancy 30 % (canopy area to room area) efficiency: 94 - 98 % occupancy 50 % efficiency: 90 - 97 %	
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9	
SUSTAINABILITY > from page 148	EPD in acc. with ISO 14025 and EN 15804	
SURFACES ≥ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAPHICline Perforations BASICline, REGULARline, SPREADline	





PLAFOTHERM® L 608

HEATED AND CHILLED METAL BAFFLE CEILING, HOOK-ON/SLIDE BAFFLE

This linear Baffle Ceiling is especially suitable for areas with increased maintenance demands. Thanks to movable baffles, you can comfortably reach the ceiling void. The open construction guarantees high cooling capacities and variable design options. Create unique appearances in your well-tempered rooms by means of freely selectable centre distances and baffle sizes. The ceiling void between the baffles can be used for installations. The Metal Baffles can quickly be installed – a combination with passive baffles is also possible.

- + heating/cooling by means of convection and radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive baffles
- + high cooling capacity due to the open construction
- + freely selectable centre distances and baffle dimensions
- + independent installation of luminaires and fixtures possible between baffles
- + visible ceiling void
- + quick and easy installation
- $+\,$ easy maintenance option due to baffles that can be individually slid without tools

(TECHNICAL DATA

Construction

10/15/65 threaded rod suspension 26 suspension channel 60 78 drilling screw hexagon head

124 metal baffle

437 heating/cooling coil

connecting/connection hose 479 746 double hook-on profile 54/608



ADDITIONAL EQUIPMENT > page 154

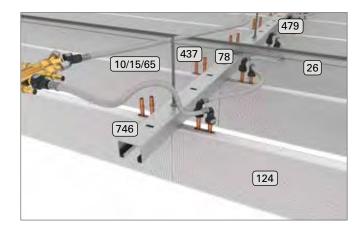
Hydraulic Components

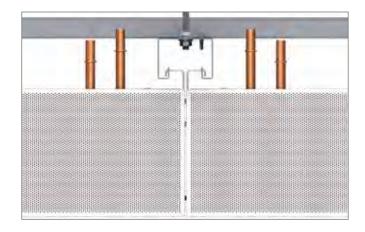
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

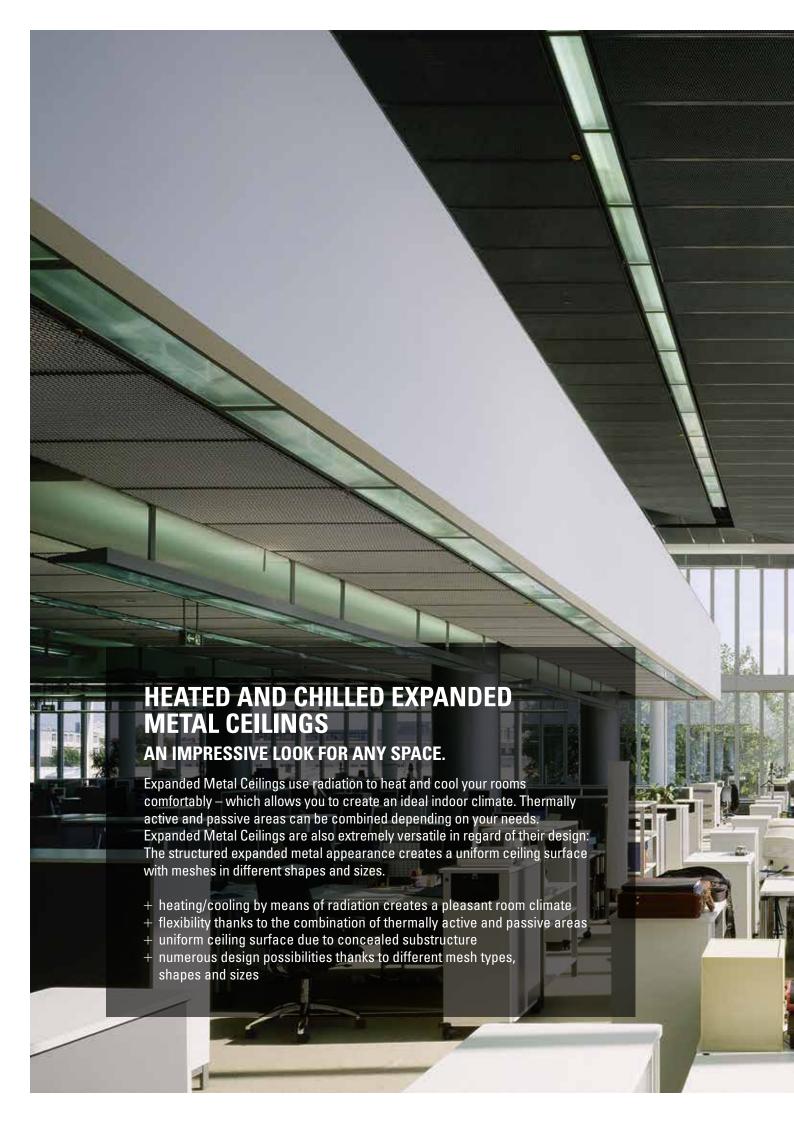
Acoustic Inlays

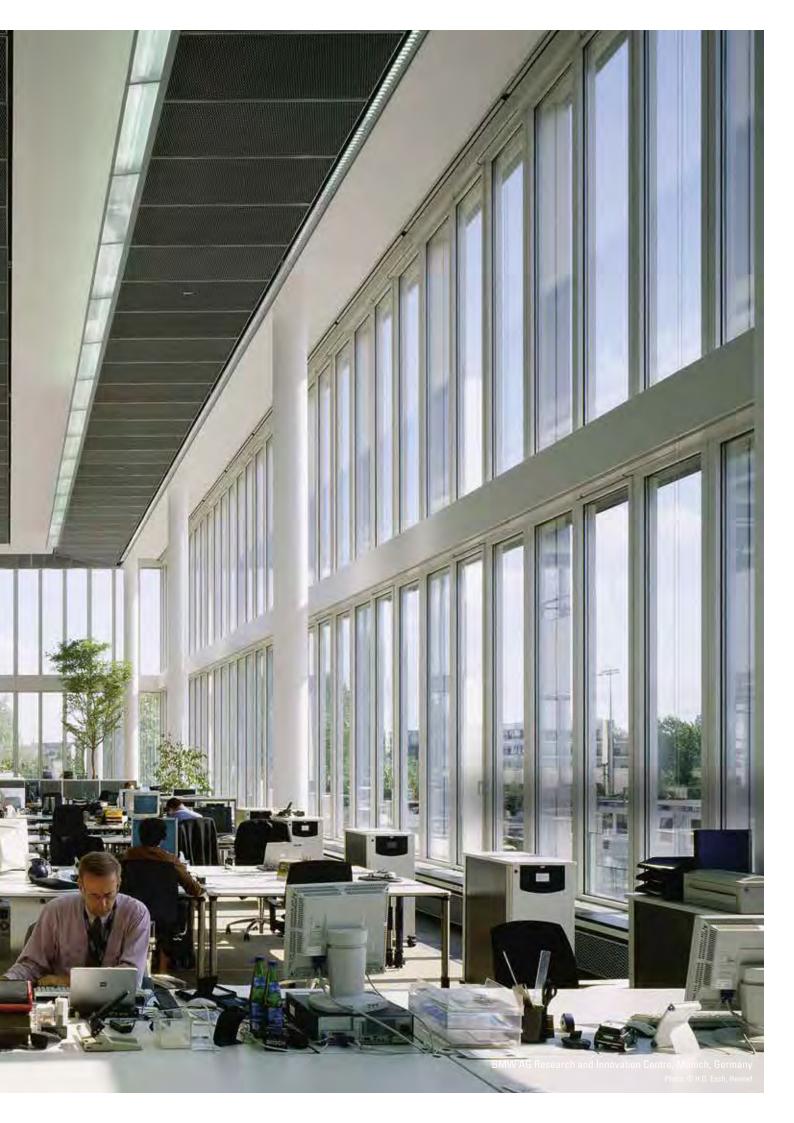






PLAFOTHERM® L 608	TECHNICAL DATA	
PLAFU I TERIVI L 000	Baffles Installation Detail	
Plafotherm® L 608 Type 1 One-Piece length: 500 - 3,000 mm width: 45, 50 or 55 mm height: 120 - 245 mm		
Plafotherm® L 608 Type 2 Two-Piece length: 500 - 3,000 mm width: 35 mm height: 120 - 400 mm		
))) ACOUSTICS √ from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 0.60 (MH), sound absorption oup to NRC = 0.65 in acc. with ISO 354, ra	class C in acc. with EN ISO 354, ted to ASTM C 423
FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1	
A CLIMATIC REGULATION → from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 21.1 W/ nominal heating capacity (15 K): 21.7 W/	
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with I	EN 13964, table 8 and 9
SURFACES ⊿ from page 80	Powder Coatings COLOURline, ARTline Perforations BASICline, REGULARline, SPREADline	





PLAFOTHERM® St 213

HEATED AND CHILLED EXPANDED METAL HOOK-ON CEILING WITH ACCENTUATED JOINTS

For maintenance works in the ceiling void, the Hook-On ceiling panels of this expanded metal ceiling can be removed without the need for any tools. Accentuated joints create a homogeneous ceiling surface. Thanks to integrated heating/cooling technologies, an ideal room climate is achieved – a combination of thermally active and passive areas is possible. A multitude of different meshes offers versatile design options.

- + heating/cooling by means of radiation creates a pleasant room climate
- + flexibility thanks to the combination of thermally active and passive areas
- + homogeneous ceiling surface due to concealed substructure
- + ceiling layout with accentuated joints in both directions possible
- + many design possibilities thanks to different mesh types, shapes and sizes
- + easy maintenance option due to ceiling panels that can be individually operated without tools

E TECHNICAL DATA

Construction

2 expanded metal ceiling panel

6 L-profile 28 8/9/114 vernier suspension 14/15/65 screw connection

drilling screw fillister headdrilling screw hexagon head

437 heating/cooling coil

479 connecting/connection hose

534 spacer for double hook-on profile 54

592 double hook-on profile 54

Wall Connection Options ¬ from page 112

- L-angle
- shadow gap trim
- open wall connection



Hydraulic Components

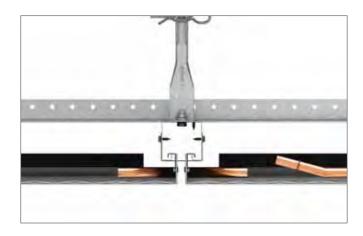
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

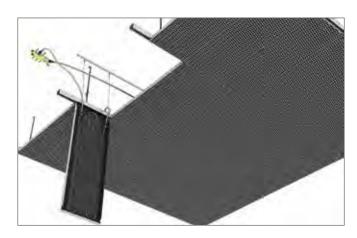
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

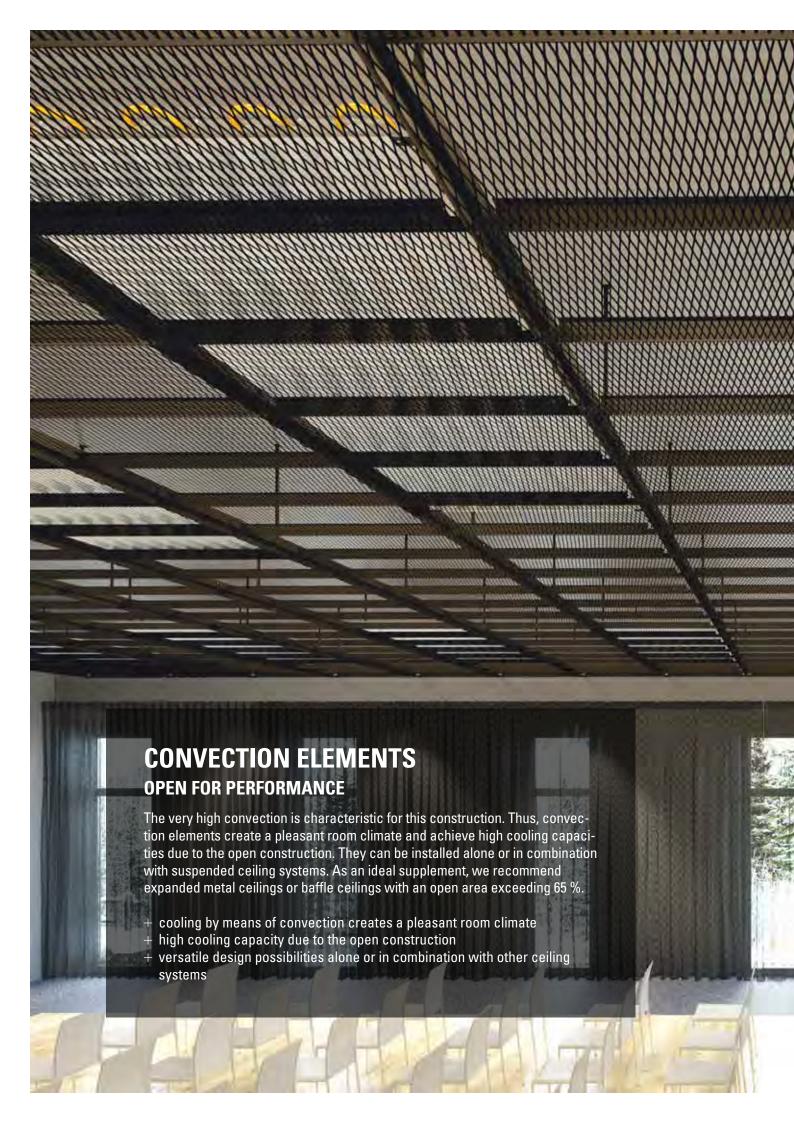
Acoustic Inlays

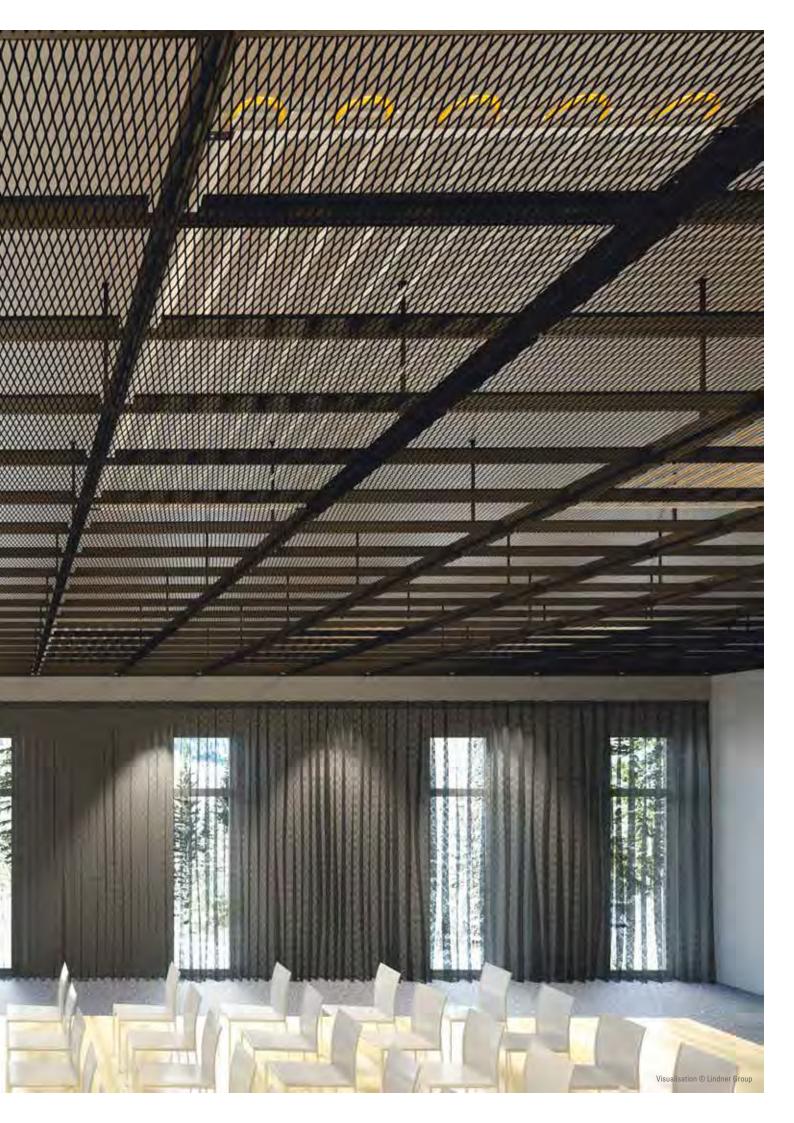






PLAFOTHERM® St 213	€ TECHNICAL DATA	
PLAFUTHENIVI 31213	Ceiling Panel	Installation Detail
Plafotherm® St 213 Type 12 Hook-On, Expanded Metal Placed on Frame length: 250 - 2,500 mm width: 200 - 625 mm		Panel length Panel length
(c))) ACOUSTICS > from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 0.50 (L), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354, rated to ASTM C 423	
FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1	
CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pipe: nominal cooling capacity (10 K): 96.6 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 122 W/m² in acc. with EN 14037: 2003	
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9	
SURFACES → from page 80	Powder Coatings COLOURline, MOODline Expanded metal MESHdesign	





PLAFOTHERM® KN

CONVECTION ELEMENT

Plafotherm® KN in modular construction achieves high cooling capacities and creates a pleasant room climate by means of convection. With its open construction and extensive combination possibilities, this convection element offers a wide variety of designs: it can be installed alone or in combination with different ceiling systems – for example with suspended expanded metal ceilings or baffle ceilings with an open area exceeding 65 % without capacity losses.

- + cooling by means of convection creates a pleasant room climate
- + high cooling capacity due to the open construction
- + versatile design possibilities alone or in combination with other ceiling systems



Construction

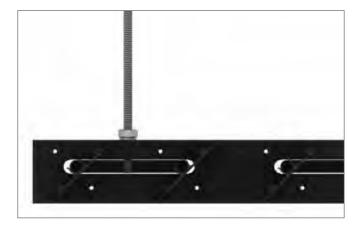
10/15/16 threaded rod suspension 463 Plafotherm® KN module



Hydraulic Components

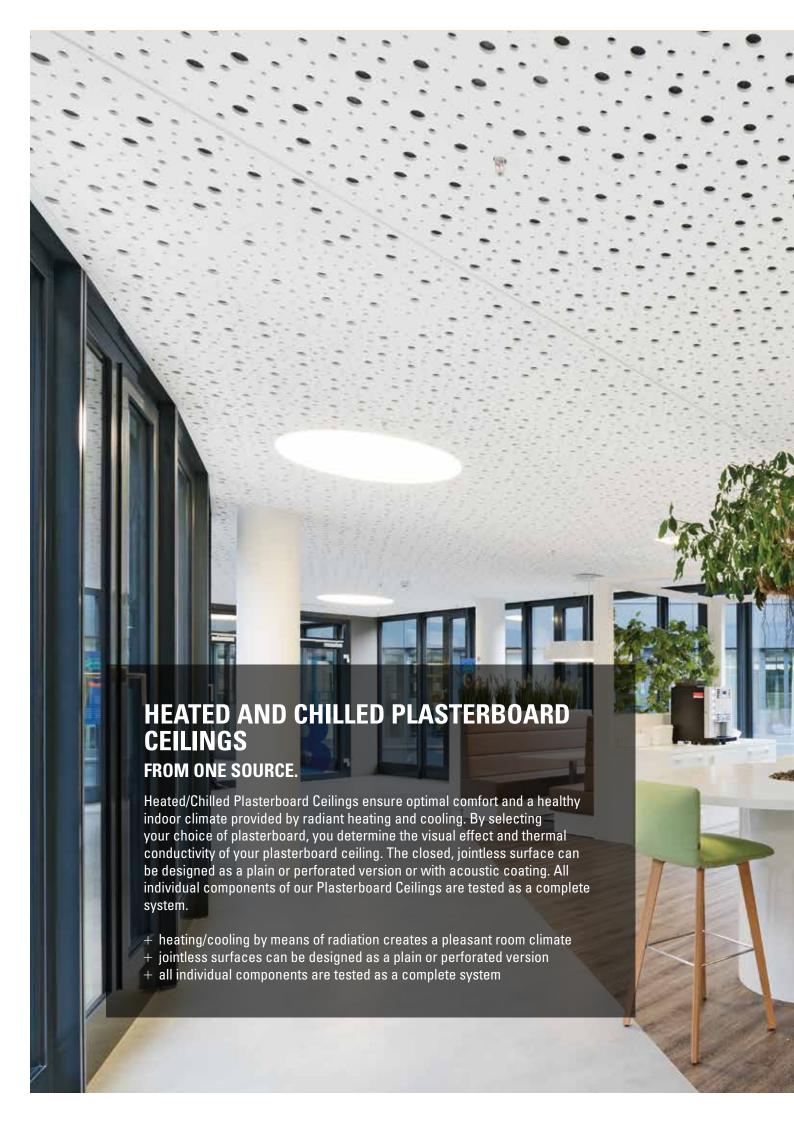
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.







PLAFOTHERM® KN	(C) TECHNICAL DATA		
PLAFOTTILNIVI KIN	Module	Installation Detail	
Plafotherm® KN length: 1,000 - 2,500 mm (depending on number of bars) width: 350 - 1,070 mm (depending on number of bars) height: 60 mm number of bars: 4 - 12 bars		Modul size	
☆ & CLIMATIC REGULATION √ from page 118	Heating and Cooling heat conducting profile with Cu-pi nominal cooling capacity (10 K) ex 149 W/m² in acc. with EN 14240, nominal heating capacity (15 K) ex 142 W/m² in acc. with EN 14037:200	ceeding 65 % open area:	
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SURFACES ⊿ from page 80	Powder Coatings COLOURline		





PLAFOTHERM® GK HEKDA

HEATED AND CHILLED PLASTERBOARD CEILINGS, HEAT CONDUCTING PROFILE AS SECONDARY GRID

This cost-effective system enables jointless surfaces – a multitude of plain or perforated panellings are available. All components of Plafotherm® GK HEKDA are tested as a complete system and provide for best comfort and a pleasant room climate. The profile fuses with the substructure as constructive element and is screwed to the plasterboard panel. This Plasterboard Ceiling can achieve a high occupancy rate of up to 100 %, even in case of rooms with several ceiling fixtures. Height differences and flexible shapes can be realised.

- + heating/cooling by means of radiation creates a pleasant room climate
- + jointless surface can be freely designed in plain or perforated version
- + high occupancy rate of up to 100 % is possible
- + flexible shapes and height differences can easily be realised
- + all single components are tested as a complete system
- + cost-effective heated/chilled ceiling system as economic solution

TECHNICAL DATA

Construction

7/8/9 vernier suspension 26 suspension channel 60 451 copper bent pipe

452 panelling 644 U-coil

armature angle for Plafotherm® GK HEKDA

Wall Connection Options ¬ from page 112

- shadow gap
- open border gap



Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components

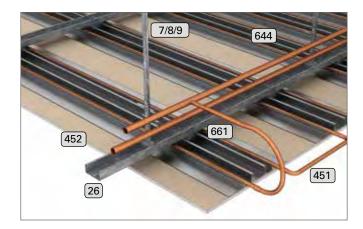
Pleasant supply air distribution possible by ventilation components on the rear side:

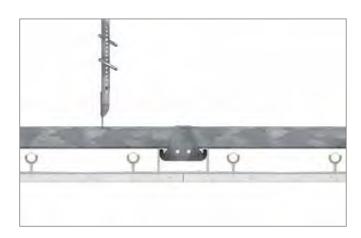
AirBeam ≥ page 161

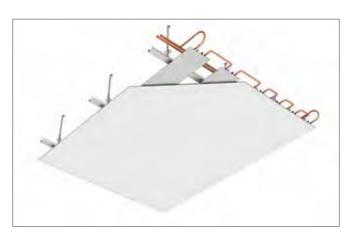
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

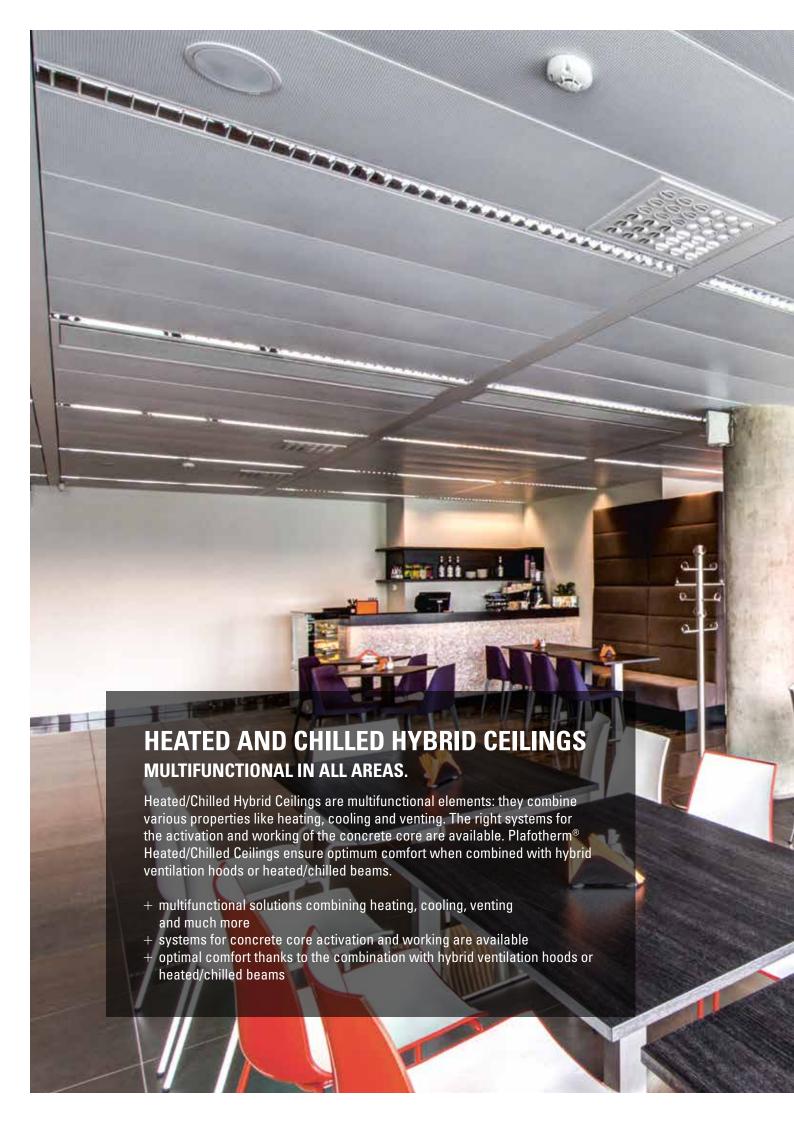
Acoustic Inlays







PLAFOTHERM® GK HEKDA	ECHNICAL DATA	
Plafotherm® GK HEKDA U-coil number of bars: 2 bars heat conducting profile width: 250 mm coil length: 500 - 5,000 mm	View	
Plafotherm® GK HEKDA G-coil number of bars: 2 bars heat conducting profile width: 250 mm coil length: 500 - 5,000 mm		
Plafotherm® GK HEKDA module 4 number of bars: 4 bars heat conducting profile width: 250 mm coil length: 1,000 - 4,000 mm		
Plafotherm® GK HEKDA module 6 number of bars: 6 bars heat conducting profile width: 250 mm coil length: 1,000 - 3,000 mm		
Plafotherm® GK HEKDA module 8 number of bars: 8 bars heat conducting profile width: 250 mm coil length: 1,000 - 2,500 mm		
•))) ACOUSTICS ≥ from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 0.45 (L), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.50 in acc. with ISO 354, rated to ASTM C 423	
(*) FIRE PROTECTION > from page 137	Building Material Class A2 - s1, d0 in acc. with EN 13501-1	
☆ & CLIMATIC REGULATION √ from page 118	Heating and Cooling plasterboard panel with graphite content: nominal cooling capacity (10 K): 95.8 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 108 W/m² in acc. with EN 14037:2003 plasterboard panel high-compressed: nominal cooling capacity (10 K): 81.2 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 99.3 W/m²in acc. with EN 14037:2003	
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9	
SUSTAINABILITY > from page 148	self-declaration in acc. with ISO 14021	
SURFACES ⊲ from page 80	Plasterboard Surfaces	





PLAFOTHERM® DS TAS

HYBRID HEATED AND CHILLED CANOPY CEILING

This hybrid heated/chilled Canopy Ceiling provides ideal climatic conditions in your rooms by means of radiation and convection. Plafotherm® DS TAS is extremely versatile thanks to the combination of cooling, heating and venting – comfort in acc. with DIN, ISO and SIA standards is ensured at all times. Another advantage: Being an acoustically effective solution, it improves the room acoustics in buildings with subsequent concrete core working. The system is very efficient due to the utilisation of free cooling in night operation and low ${\rm CO_2}$ consumption.

- + heating/cooling by means of radiation and convection creates a pleasant room climate
- + acoustically effective solution to improve room acoustics for buildings with subsequent concrete core working
- + comfort tested to DIN, ISO and SIA thanks to the combination of cooling, heating and venting
- + low CO₂ emissions due to reduced energy consumption
- + high level of energy efficiency by using the free cooling in night operation



Construction

554 metal canopy ceiling



Hydraulic Components

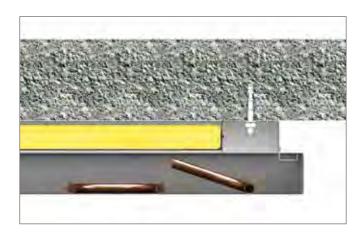
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays







PLAFOTHERM® DS TAS	ECHNICAL DATA	
PLAFUTHENIVI DS 143	Ceiling Panel	Installation Detail
Plafotherm® DS TAS canopy length: 700 - 9,000 mm canopy width: 700 - 1,250 mm panel length: 700 - 3,000 mm panel width: 700 - 1,250 mm	13	Canopy width
ACOUSTICS √ from page 139	Room Acoustics equivalent sound absorption area per	canopy in acc. with EN ISO 354
FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1	
☆ 	Heating and Cooling total hybrid cooling capacity (8 K): 152 W/m² (at 50 % room occupation, supply air volume 7.5 m³/hm² floor area and 18° (supply air temperature)) indirect working of the concrete core: up to 40 W/m² (depending on execution, control strategy and building dynamic)	
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9	
SUSTAINABILITY → from page 148	EPD in acc. with ISO 14025 and EN 15804	
SURFACES √ from page 80	Powder Coatings COLOURline, MOODline, ARTline, GRAPHICline Perforations BASICline, REGULARline, SPREADline	

PLAFOTHERM® AirHybrid

HYBRID VENTILATION COMPONENT IN METAL CEILING

Post Cap and Hook-On Ceilings can be combined with ventilation components on the rear side. The ventilation hood is not visible from below - a homogeneous ceiling surface is guaranteed. Best comfort is achieved thanks to an even distribution of supply air - through panel perforations and induction outlets in the ceiling void. The ventilation component can be removed and cleaned in acc. with VDI 6022. Besides supplying fresh air, Plafotherm® AirHybrid can be used for the activation of the concrete core.

- + multifunctional ceiling with guided supply air
- + thermoactive for the activation of the concrete core
- perfectly matched to Plafotherm® B Heated/Chilled Post Cap Ceilings and Plafotherm® E Heated/Chilled Hook-On Ceilings
- homogeneous ceiling surface due to concealed hybrid ventilation hood
- + inserts supply air through panel perforation or induction outlets in the ceiling void
- + comfort tested to DIN, ISO and SIA thanks to an even distribution of supply air



(TECHNICAL DATA

Construction

heated/chilled ceiling with hybrid ventilation component



ADDITIONAL EQUIPMENT > page 154

Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays



DI AENTHEDM® AirHybrid	ES TECHN	EST TECHNICAL DATA	
PLAFOTHERM® AirHybrid	Hybrid Ventilation Component Installation Detail		
Plafotherm® AirHybrid length: 1,000 mm width: 375 mm height: 160 mm airside connection piece: 100 mm/2 x 100 mm			
o))) ACOUSTICS √ from page 139	Room Acoustics up to $\alpha_{\rm w}$ = 0.65, sound absorption class 0	C in acc. with EN ISO 354	
(*) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
A CLIMATIC REGULATION → from page 118	Heating and Cooling supply air temperature 16 °C: 6 m³/hm² floor area: waterside nominal cooling capacity (10 K): 134 W/m² following EN 14240, 18 m³/hm² floor area: waterside nominal cooling capacity (10 K): 150 W/m² following EN 14240 supply air temperature 18 °C: 6 m³/hm² floor area: waterside nominal cooling capacity (10 K): 136 W/m² following EN 14240, 18 m³/hm² floor area: waterside nominal cooling capacity (10 K): 153 W/m² following EN 14240 supply air temperature 20 °C: 6 m³/hm² floor area: waterside nominal cooling capacity (10 K): 137 W/m² following EN 14240, waterside nominal heating capacity (15 K): 149 W/m² following EN 14037:2003 18 m³/hm² floor area: waterside nominal cooling capacity (10 K): 159 W/m² following EN 14240,		
CORROSION PROTECTION ≤ from page 147	exposure class A (interior) in acc. with E	N 13964, table 8 and 9	

PLAFOTHERM® DS AirHybrid HYBRID VENTILATION COMPONENT IN CANOPY CEILING

Combined with hybrid ventilation components, Plafotherm® DS Heated/Chilled Canopy Ceilings are multifunctional Canopy Ceilings with guided supply air that can be used for the activation of the concrete core. The ventilation hood is integrated on the rear side of the ceiling panel and is invisible from below. Perforated ceiling panels and induction outlets in the ceiling void evenly distribute tempered fresh air above resp. below the ceiling without generating unpleasant draught. Comfort in acc. with DIN, ISO and SIA as well as a pleasant room climate is guaranteed.

- + multifunctional Canopy Ceiling with guided supply air
- + thermoactive for the activation of the concrete core
- + perfectly matched to Plafotherm® DS Heated/Chilled Canopy Ceilings
- $\,+\,$ homogeneous ceiling surface due to concealed hybrid ventilation hood
- + inserts supply air through panel perforation or induction outlets in the ceiling void
- + comfort tested to DIN, ISO and SIA thanks to an even distribution of supply air



Construction

heated/chilled ceiling with hybrid ventilation component



Hydraulic Components

Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

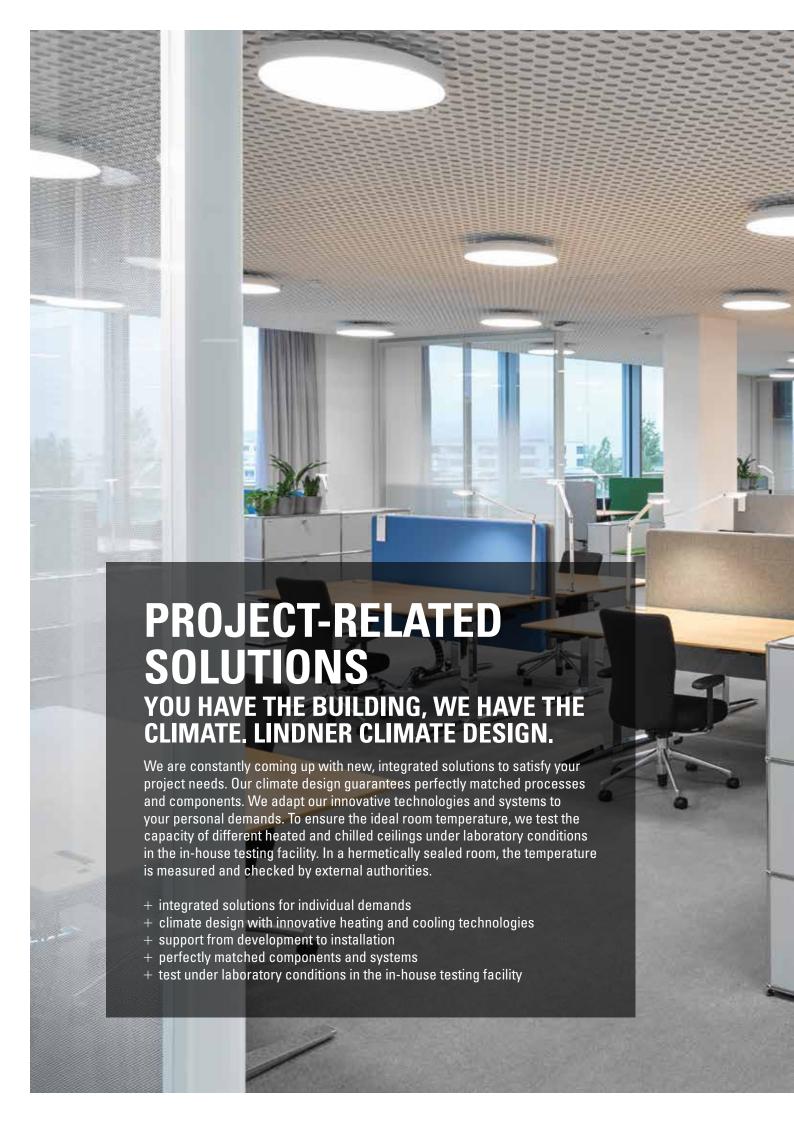
Luminaires

Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays



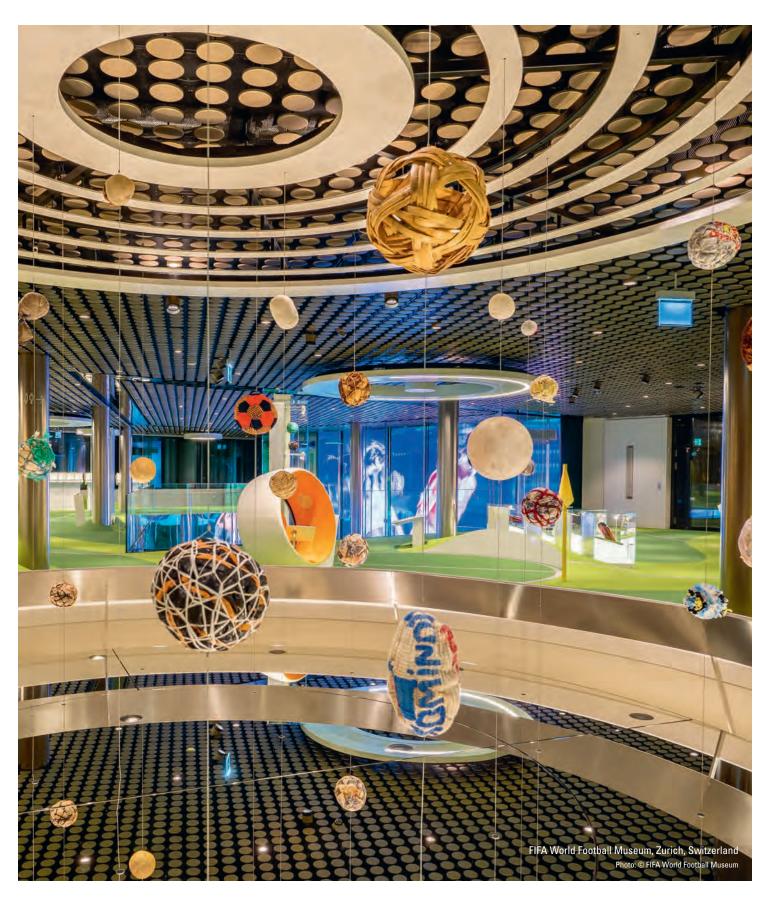
PLAFOTHERM® DS	TECHNICAL DATA			
AirHybrid	Hybrid Ventilation Component	Installation Detail		
Plafotherm® DS AirHybrid length: 1,000 mm width: 375 mm height: 160 mm airside connection piece: 100 mm/2 x 100 mm				
))) ACOUSTICS √ from page 139	Room Acoustics equivalent sound absorption area per cano	py in acc. with EN ISO 354		
FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1			
A CLIMATIC REGULATION	Heating and Cooling supply air temperature 16 °C: 6 m³/hm² floor area: waterside nominal cooling capacity (10 K): 156 W/m² following EN 14240, 18 m³/hm² floor area: waterside nominal cooling capacity (10 K): 187 W/m² following EN 14240 supply air temperature 20 °C: 6 m³/hm² floor area: waterside nominal cooling capacity (10 K): 160 W/m² following EN 14240, waterside nominal heating capacity (15 K): 160 W/m² following EN 14037:200: 18 m³/hm² floor area: waterside nominal cooling capacity (10 K): 192 W/m² following EN 14240, waterside nominal heating capacity (15 K): 165 W/m² following EN 14037:200:			





☐ FIFA WORLD FOOTBALL MUSEUM, ZURICH, SWITZERLAND

The former "Haus zur Enge" at Zurich's Tessiner Platz has been extensively redeveloped to house the new museum of the FIFA. The museum features a multi-media exhibition that showcases the whole world of football. Finding a highlight with regard to appearance in the exhibition and gastronomic areas is challenging, however, one of the most exciting parts are the 3,700 m² of Custom Metal Hook-On Ceilings by Lindner, featuring aluminium plates that have various surfaces, ranging from powder coated over anodized to mirror polished bronze-golden plates, which have been combined with Convection Cooling Ceilings type Plafotherm® KN. Other Heating and Cooling Ceiling Systems have been partly constructed with rounded metal honeycomb panels or executed as a ten metres long Cooling Canopy Ceiling with acoustic plaster coating, respectively.



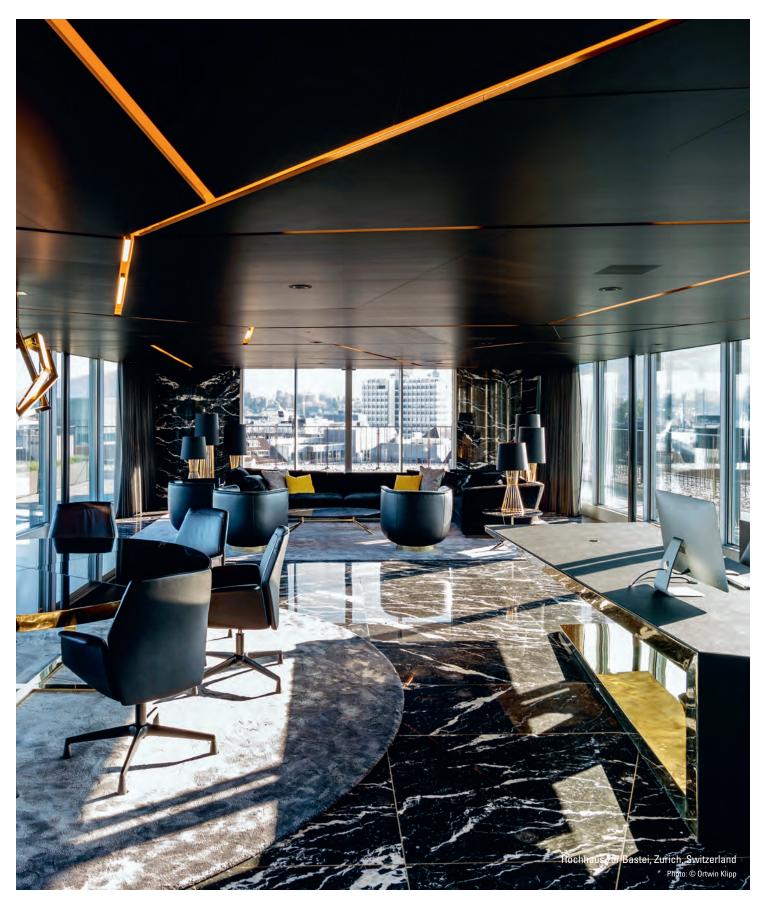
☐ FLEET OFFICE II, HAMBURG, GERMANY

The scope of works included the product areas Heated and Chilled Ceilings, Partition Systems, Lights and Luminaires as well as the management of all fit-out works. Initially, the planning saw circulation air condition systems. However, Lindner convinced with a concept that combined the existing concrete core activation with Heated and Chilled Ceilings of type Plafotherm® DS 320. This approach convinces through several advantages: more cozy temperature control, considerable increase in energy efficiency, improved acoustics through perforations as well as flexibility in case of spatial redevelopments. These alterations are also facilitated by easily movable Glass Partitions by Lindner.



△ HOCHHAUS ZUR BASTEI, ZURICH, SWITZERLAND

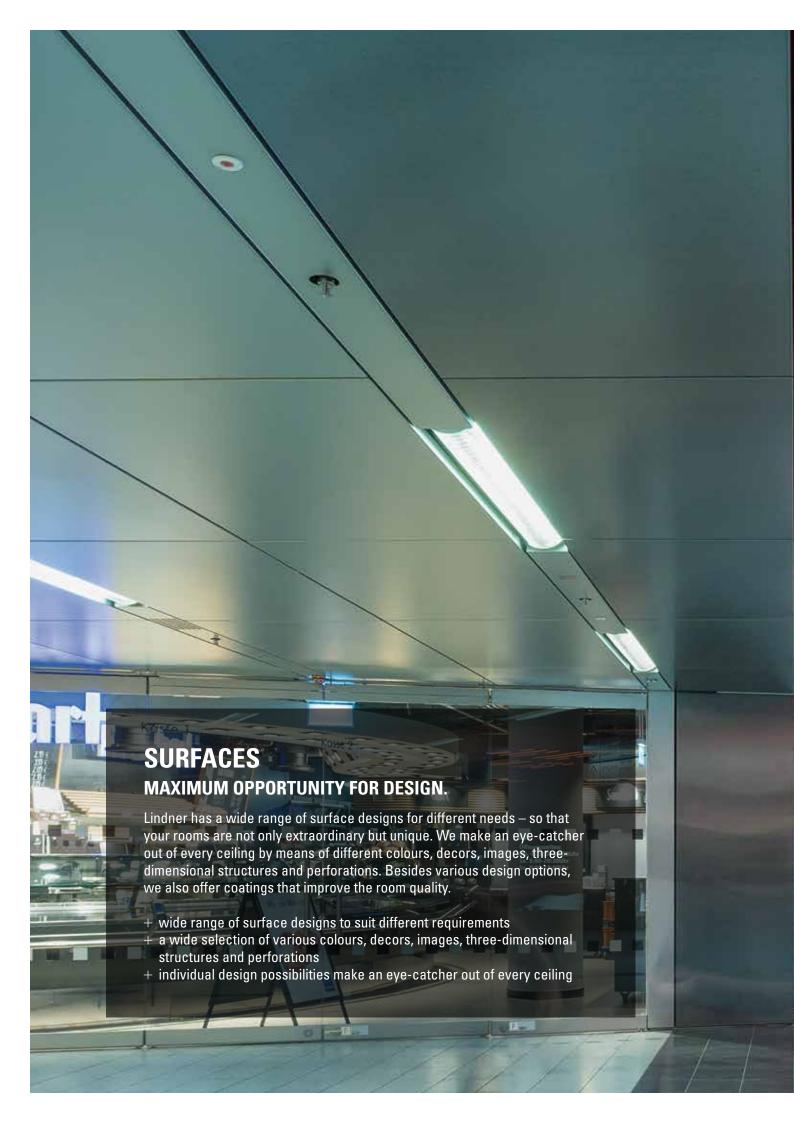
The Swiss branch of Lindner SE participated in this project through the supply and installation of various Ceiling Systems. On level 8, Lindner executed Plasterboard Heated and Chilled Ceilings of type Plafotherm® GK HEKDA, as well as Metal Corridor Ceilings. On level 9, an Aluminium Honeycomb Chilled Ceiling of type COMPlacq acoustic was installed. The Ceiling provides very high bending stiffness, even in large formats, while being lightweight and flexible in design. A perforation also brings and optimisation in acoustic performance. The system was essential for the design of the ceiling area, since every ceiling panel is of unique dimensions, showing no regular flow in the overall picture. The visual depth of the ceilings was further increased with Integrated Light Channels.

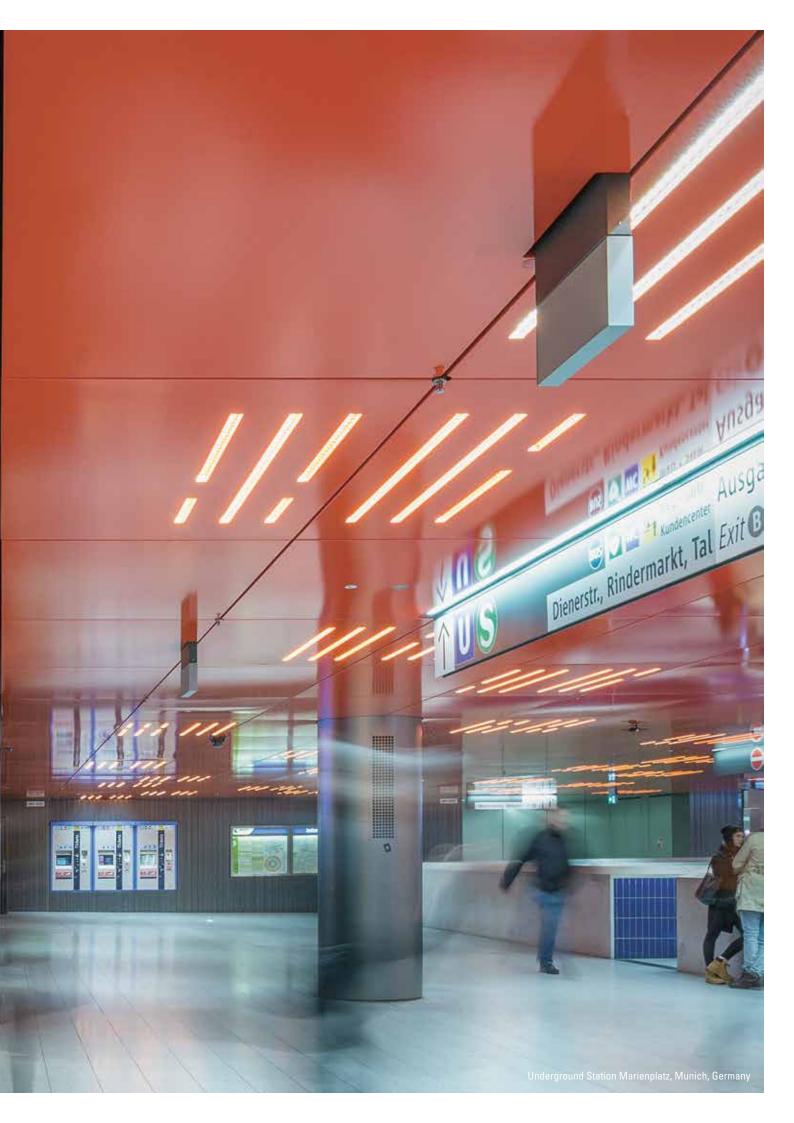


△ ALLIANZ SUISSE, WALLISELLEN, SWITZERLAND

The new headquarters of Allianz Suisse is situated on Richtiplatz, a former industrial area adjacent to Wallisellen Central Station. They consist of a multi-storey building and low building, which are connected with bridges. This combination forms a versatile working environment for 1,700 employees. Lindner developed and fitted an especially efficient Plafotherm® Heating and Cooling Ceiling System in the course of this project. In addition to its efficiency, the system also contributes to the interior design thanks to a three-dimensional structural surface of the type TOUCHdesign.







SURFACES

POWDER COATING from page 83

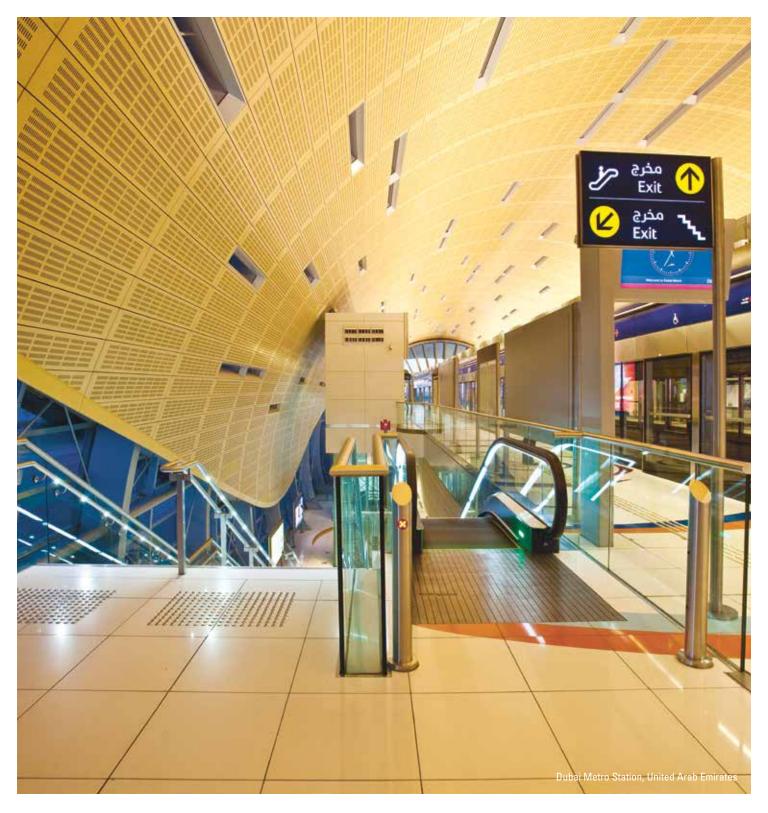
COLOURline – Powder Coating MOODline – Powder Coating Deep Matt ARTline – Decorative Powder Coating GRAPHICline – Digital Print

PERFORATIONS from page 94

BASICline – Standard Perforations REGULARline – Further Perforations SPREADline – Customised Perforations **EXPANDED METAL** from page 103 MESHdesign – Standard Expanded Metal

DESIGN SURFACES from page 107 TOUCHdesign – 3D Surface

PLASTERBOARD SURFACES from page 109





COLOURline – POWDER COATING

We create special highlights in your rooms with the environmentally friendly powder coating COLOURline, a solvent-free coating method. Individual colours can be selected from the RAL and DB colour chart. A wide range of individual and standard colours is available.

- + environmentally friendly coating process free of solvents
- + individual colours can be chosen from the RAL and DB colour charts
- + powder recycling saves 25 tonnes of powder each year

Gloss Level and Reflectance ≥ page 149

्रिं} TECHNICAL DATA	Substrate steel Colour Charts RAL DB (Deutsche Bahn) in acc. with Lindner Room Acoustics all perforations possible		
•))) ACOUSTICS → from page 139	Room Acoustics equipped with acoustic inlays, perforated surfaces achieve high sound absorption values		
(^{A)}) FIRE PROTECTION \(\sime\) from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
€ COMBINABLE WITH	Plafotherm® B 100 □ page 18 Plafotherm® B 100 SD □ page 20 Plafotherm® B 110 □ page 22 Plafotherm® B 110 □ page 24 Plafotherm® B 147 SD □ page 24 Plafotherm® E 200 □ page 28 Plafotherm® E 210 □ page 30 Plafotherm® E 210 □ page 32 Plafotherm® E 213 □ page 32 Plafotherm® E 214 □ page 34 Plafotherm® St 213 □ page 56 Plafotherm® KN □ page 60 Plafotherm® DS TAS □ page 68		
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY √ from page 148	self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings, EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings		

STANDARD COLOURS Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible. Besides these standard colours, a wide range of individual colours is available.		
RAL 9016 colour chart: RAL Classic colour number: 9016 colour name: traffic white gloss level: approx. 18 GU		
RAL 9010 colour chart: RAL Classic colour number: 9010 colour name: pure white gloss level: approx. 18 GU		
RAL 9006 colour chart: RAL Classic colour number: 9006 colour name: white aluminium gloss level: approx. 65 - 70 GU		
RAL 9003 colour chart: RAL Classic colour number: 9003 colour name: signal white gloss level: approx. 20 - 25 GU		
RAL 7035 colour chart: RAL Classic colour number: 7035 colour name: light grey gloss level: approx. 15 - 18 GU		
9006 in acc. with Lindner colour chart: in acc. with Lindner colour number: 9006 gloss level: approx. 57 GU		

MOODline – POWDER COATING DEEP MATT

The deep matt powder coating MOODline creates discreet and elegant surfaces with very low gloss levels. This effect is especially apparent in open rooms with room-high glazing. As the surface is insensitive to streak of light, a homogeneous appearance is achieved. Thus, you create timeless and impressive atmospheres in your rooms.

- + deep matt powder coating with very low gloss level
- + discreet, elegant surface for timeless designs in interior areas
- + homogeneous appearance and insensitive to streak of light
- + especially effective in open rooms with room-high glazing



(C) TECHNICAL DATA	Substrate steel Recommended Perforations all perforations possible, microperforations are recommended to receive a discreet appearance		
•))) ACOUSTICS → from page 139	Room Acoustics equipped with acoustic inlays, perforated surfaces achieve high sound absorption values		
(*) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
COMBINABLE WITH	Plafotherm® B 100 → page 18 Plafotherm® B 100 SD → page 20 Plafotherm® B 110 → page 22 Plafotherm® B 147 SD → page 24 Plafotherm® E 200 → page 28 Plafotherm® E 210 → page 30 Plafotherm® E 213 → page 32	Plafotherm® E 214 → page 34 Plafotherm® E 312 → page 38 Plafotherm® DS 312 → page 42 Plafotherm® DS 320 → page 46 Plafotherm® DS Tabs → page 48 Plafotherm® St 213 → page 56 Plafotherm® DS TAS → page 68	
CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
Q SUSTAINABILITY √ from page 148	self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings, EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings		

STANDARD COLOURS

Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.

Natural white 9016

colour name: natural white 9016

gloss level: < 3 GU reflectance: approx. 75 %

Lava grey 7016

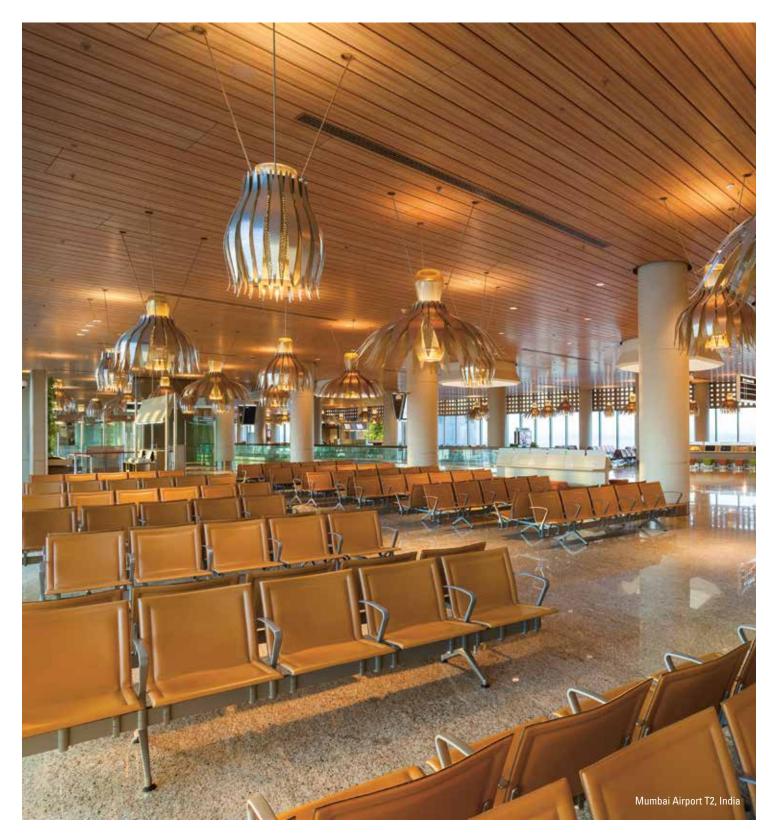
colour name: lava grey 7016 gloss level: < 4 GU

reflectance: approx. 8 %

ARTIIne – DECORATIVE POWDER COATING

The powder coating ARTline applies different designs on your metal ceiling: we can perfectly imitate different materials such as copper or marble as well as various wood surfaces. Thus, the ceiling has the appearance of a wooden ceiling. Simultaneously, the familiar advantages of metal ceilings can be enjoyed without restrictions. This special powder coating impresses with its resistance against UV radiations, solvents and chemicals of many kinds.

- + decorative powder coating to imitate wood surfaces and materials
- + versatile design possibilities are available
- + resistance against UV radiations, solvents and chemicals of many kinds



्रिं} TECHNICAL DATA	Substrate steel Recommended Perforations all perforations possible, microperforations are recommended to receive a discreet appearance		
າ)) ACOUSTICS → from page 139	Room Acoustics equipped with acoustic inlays, perforated surfaces achieve high sound absorption values		
(^N) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
COMBINABLE WITH	Plafotherm® B 100 → page 18 Plafotherm® B 100 SD → page 20 Plafotherm® B 110 → page 22 Plafotherm® B 147 SD → page 24 Plafotherm® E 200 → page 28 Plafotherm® E 210 → page 30 Plafotherm® E 213 → page 32 Plafotherm® E 214 → page 34	Plafotherm® E 312 → page 38 Plafotherm® DS 312 → page 42 Plafotherm® DS 313 → page 44 Plafotherm® DS 320 → page 46 Plafotherm® DS Tabs → page 48 Plafotherm® L 608 → page 52 Plafotherm® DS TAS → page 68	
Ano CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY √ from page 148	self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings, EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings		

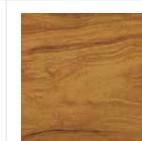
EXTRACT FROM POSSIBLE DESIGNS

Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.



Bamboo 1







Yew 1

Beech 1

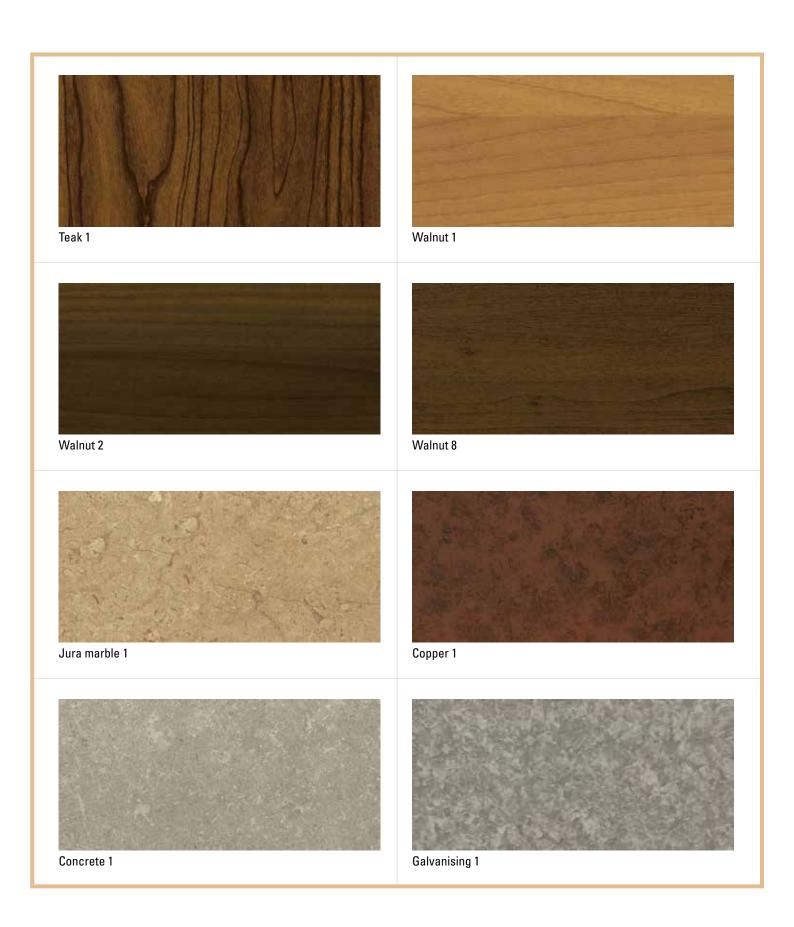
EXTRACT FROM POSSIBLE DESIGNS

Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.



Chestnut 1

Ash tree 2



GRAPHICline - DIGITAL PRINT

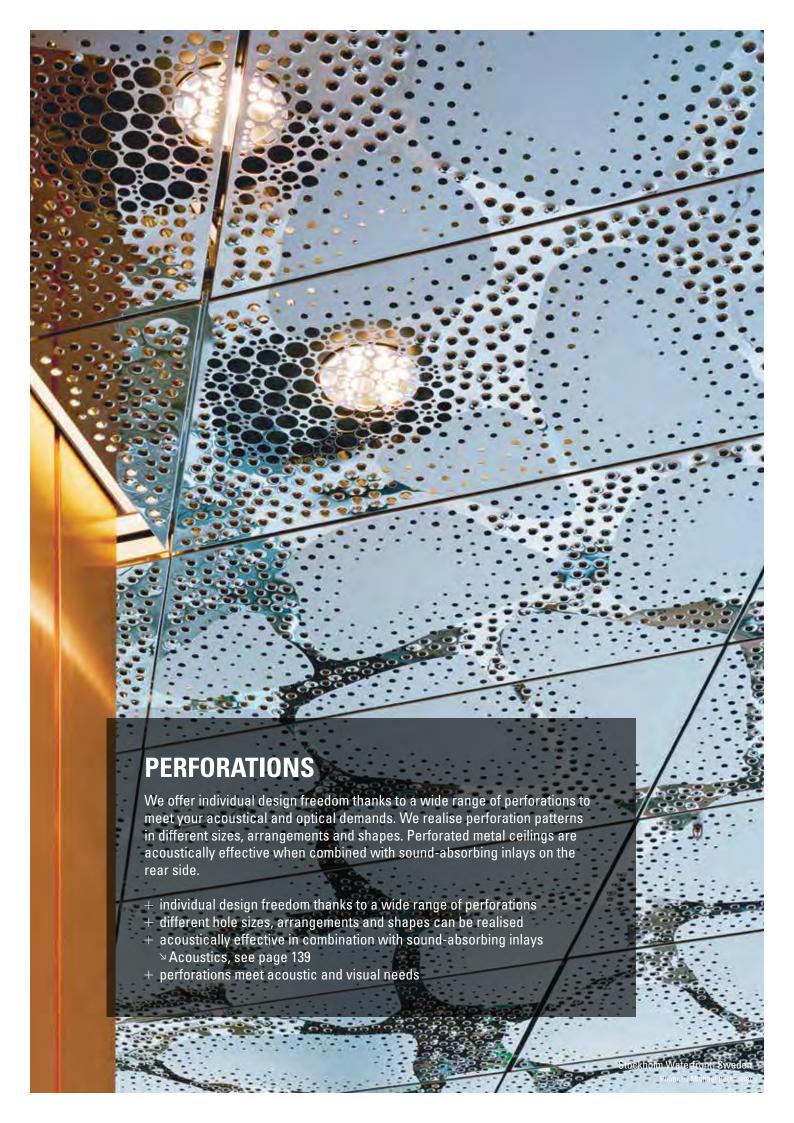
The print technology GRAPHICline offers complete design freedom thanks to the possibility to apply your desired image on different surface structures and materials by means of a model picture or illustration. All colours and images can be applied colour-fast, gloss-fast and light-fast on panels of any required size due to a photorealistic resolution up to 1,200 dpi! The metal ceiling with print technology is UV resistant due to a special sealed finish.

- + complete freedom of design thanks to the possibility to apply your desired images on ceiling panels
- + model picture is realised colour-fast, gloss-fast and light-fast with a photorealistic resolution up to 1,200 dpi
- + realisation on an unlimited surface possible
- + UV resistance due to a special sealed finish

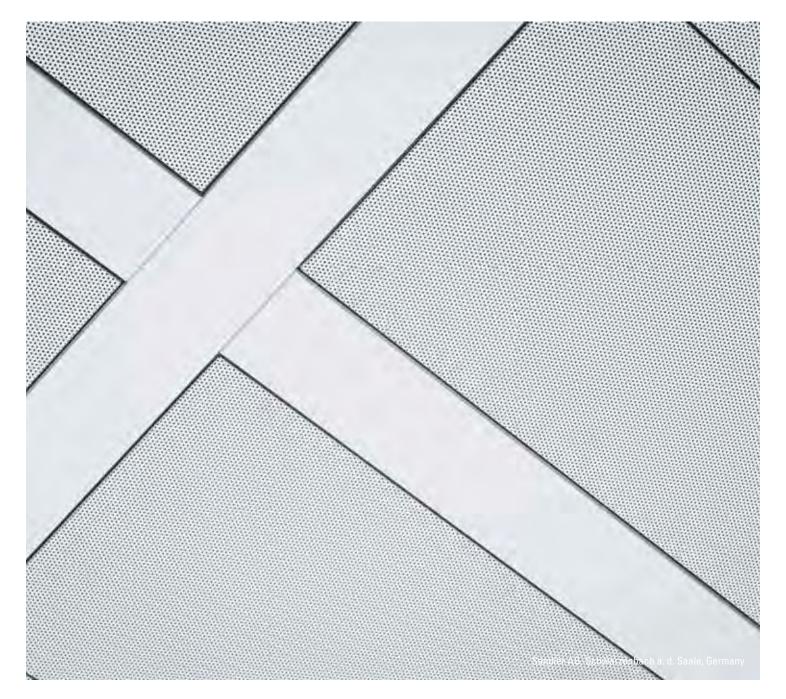


्रिं} TECHNICAL DATA	Substrate steel Recommended Perforations all perforations possible, microperforations are recommended to receive a discreet appearance		
•))) ACOUSTICS ≥ from page 139	Room Acoustics equipped with acoustic inlays, perforated surfaces achieve high sound absorption values		
(^N) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1		
€ COMBINABLE WITH	Plafotherm® B 100 □ page 18 Plafotherm® B 100 SD □ page 20 Plafotherm® B 110 □ page 22 Plafotherm® B 147 SD □ page 24 Plafotherm® E 200 □ page 28 Plafotherm® E 210 □ page 30 Plafotherm® E 213 □ page 32	Plafotherm® E 214 □ page 34 Plafotherm® E 312 □ page 38 Plafotherm® DS 312 □ page 42 Plafotherm® DS 313 □ page 44 Plafotherm® DS 320 □ page 46 Plafotherm® DS Tabs □ page 48 Plafotherm® DS TAS □ page 68	
CORROSION PROTECTION → from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9		
SUSTAINABILITY √ from page 148	self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings, EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings		





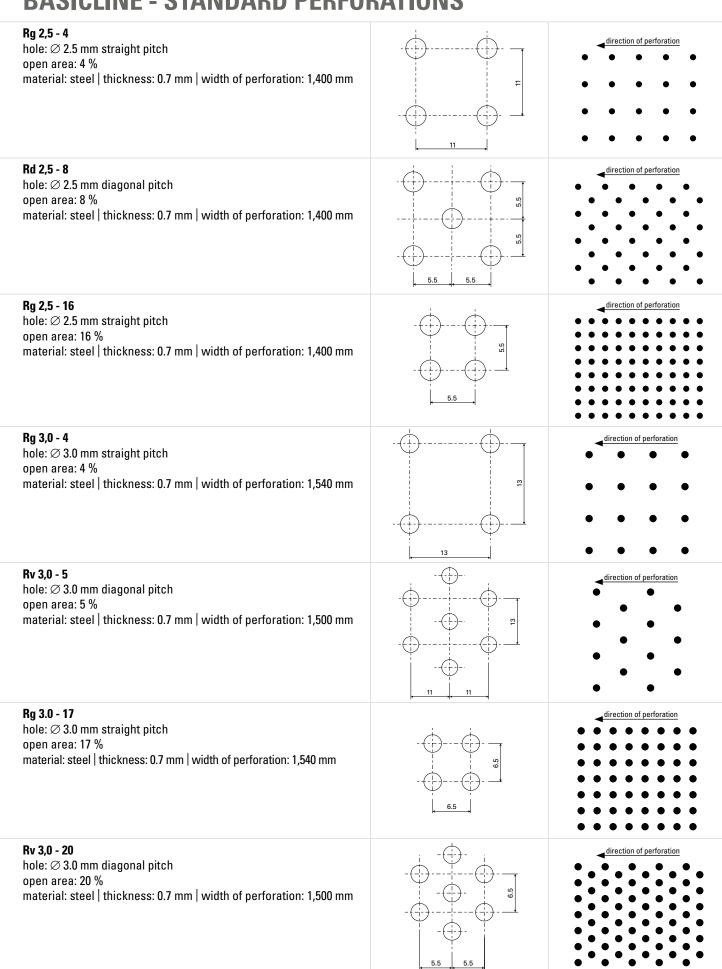
TYPES OF PERFORATION PATTERNS round holes arranged in straight pitch Rg Rd round holes arranged in diagonal pitch (45°) round holes arranged in diagonal pitch (60°) Rv round holes, special arrangement Rs square holes arranged in straight pitch Qg square holes arranged in diagonal pitch Ωď slotted round holes arranged in straight pitch Lg slotted square holes arranged in straight pitch Lge Example: Rg 2,5-16 open area 16 %



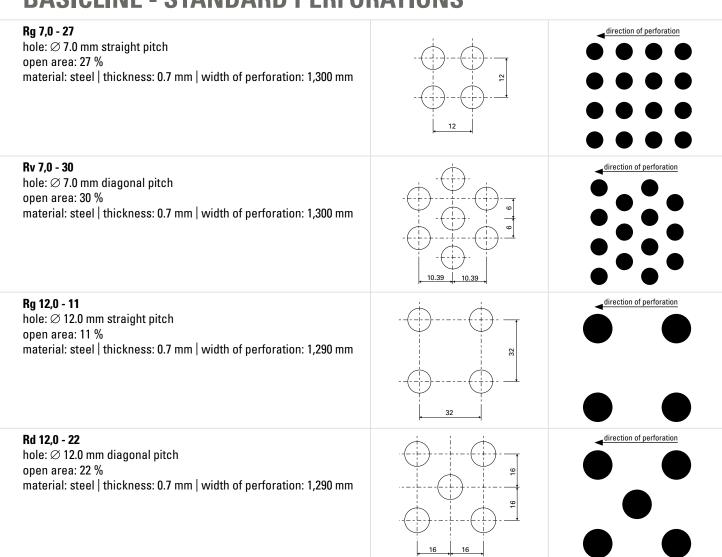
hole Ø 2.5 mm

round holes arranged in straight pitch

BASICLINE - STANDARD PERFORATIONS



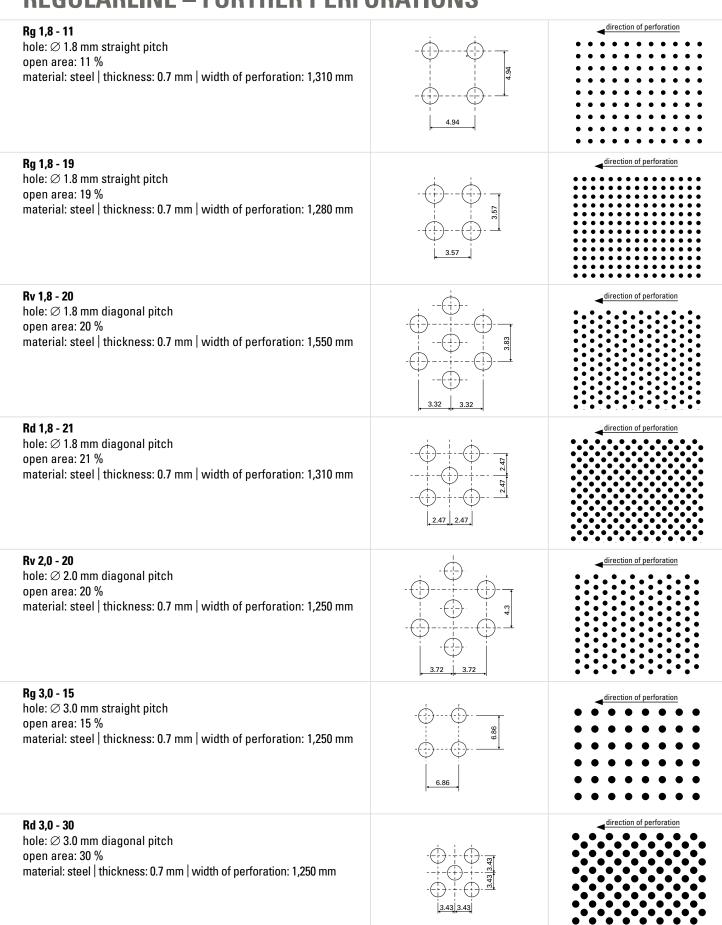
BASICLINE - STANDARD PERFORATIONS



notice: shown perforations are not to scale. 1:1 illustrations can be found in the digital version by click on the perforation.

REGULARLINE – FURTHER PERFORATIONS Rg 0,8 - 5 hole: \emptyset 0.8 mm straight pitch open area: 5 % material: steel | thickness: 0.7 mm | width of perforation: 1,630 mm Rd 1,6 - 6 hole: \emptyset 1.6 mm diagonal pitch open area: 6 % material: steel | thickness: 0.7 mm | width of perforation: 1,630 mm Rg 1,6 - 13 hole: Ø 1.6 mm straight pitch open area: 13 % material: steel | thickness: 0.7 mm | width of perforation: 1,600 mm Rd 1,6 - 25 hole: \emptyset 1.6 mm diagonal pitch open area: 25 % material: steel | thickness: 0.7 mm | width of perforation: 1,600 mm Rg 1,8 - 3 hole: Ø 1.8 mm straight pitch open area: 3 % material: steel | thickness: 0.7 mm | width of perforation: 1,310 mm Rg 1,8 - 5 hole: Ø 1.8 mm straight pitch open area: 5 % material: steel | thickness: 0.7 mm | width of perforation: 1,280 mm Rd 1,8 - 10 hole: \emptyset 1.8 mm diagonal pitch open area: 10 % material: steel | thickness: 0.7 mm | width of perforation: 1,280 mm 3.57 3.57

REGULARLINE – FURTHER PERFORATIONS



REGULARLINE – FURTHER PERFORATIONS Qg 4,0 - 20 direction of perforation square hole: \square 4.0 mm straight pitch open area: 20 % material: steel | thickness: 0.7 mm | width of perforation: 1,600 mm Qd 6,0 - 15 square hole: \square 6.0 mm diagonal pitch open area: 15 % material: steel | thickness: 0.7 mm | width of perforation: 1,600 mm **Qg** 6,0 - 30 direction of perforation square hole: \square 6.0 mm straight pitch open area: 30 % material: steel | thickness: 0.7 mm | width of perforation: 1,600 mm Lge 21 x 4 slotted square hole: 21.0 x 4.0 mm straight pitch direction of perforation open area: 30 % material: steel | thickness: 0.7 mm | width of perforation: 616 mm

REGULARIine – FURTHER PERFORATIONS

In addition to the previously shown perforations, a multitude of further perforations is possible after clarification.

Rg 0.8 - 1	Rg 0.8 - 2	Rd 0.8 - 3	Rv 2.0 - 15	Rv 2.0 - 25
Rd 2.4 - 14	Rg 2.4 - 28	Rg 2.5 - 12	Rv 2.5 - 20	Rv 2.5 - 23
Rd 2.8 - 20	Rg 3.5 - 28	Rg 5.0 - 17	Rg 6.0 - 15	Rd 6.4 - 10
		• • • • •		• •
				• •
Rd 8.0 - 25	Qg 5.0 - 25	Qg 8.0 - 11	Qg 10.0 - 11	Lg 7 x 3
Lg 14 x 2	Lge 3.2 x 27	Lge 11.9 x 4.2	Lge 25.4 x 1.59	Lge 30 x 5
Lge 40 x 1				

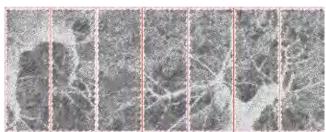
SPREADline – CUSTOMISED PERFORATIONS

SPREADline offers an excellent design freedom due to an individual arrangement of the scattered perforation with different perforation shapes and sizes. The transmission of photos and images as perforation pattern is a striking eye-catcher. The diverse perforations can specifically be used for an effective combination of luminaires and loudspeakers.

- + individual arrangement of the perforation with different perforation shapes
- + transmission of images as perforation pattern possible
- + suitable for an effective combination of luminaires and loudspeakers

EXAMPLES

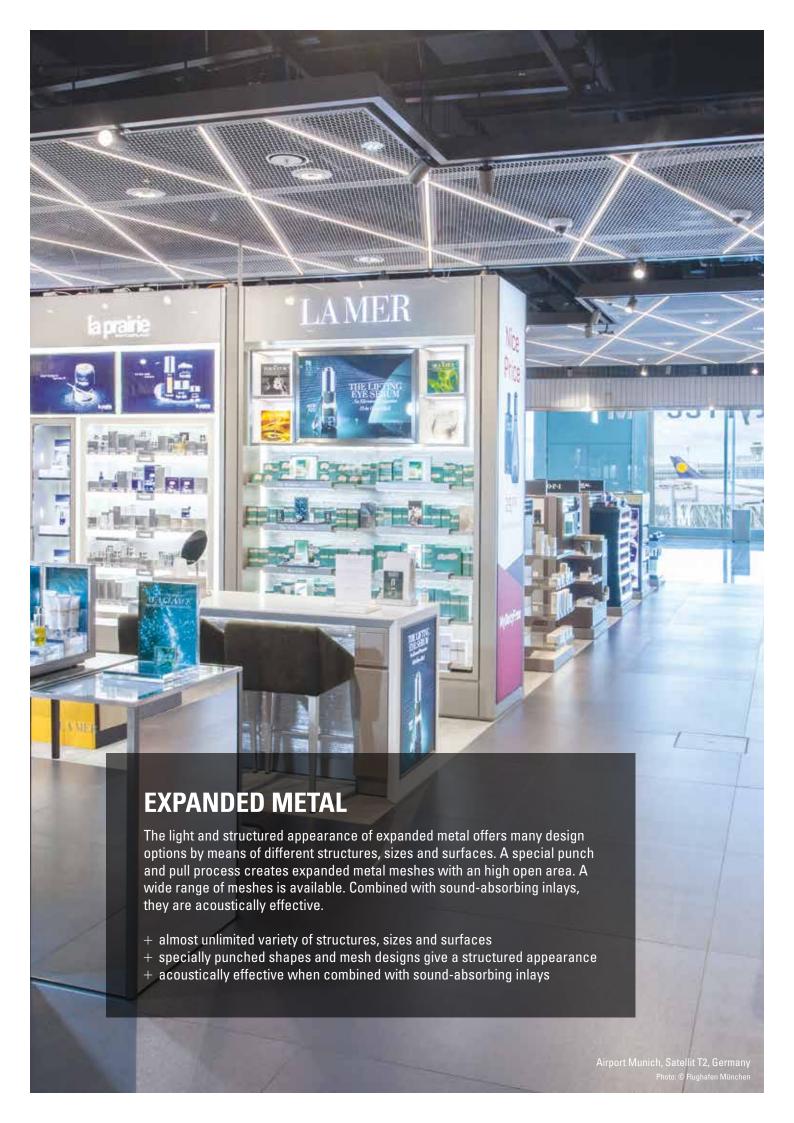
Diverse motives can be created with perforations - e.g. a tree motive by means of different hole sizes and individual arrangement.











MESHdesign – STANDARD EXPANDED METAL

Our standard range of expanded metal meshes offers the right solution for your requirements. Different mesh sizes and design possibilities are available – of course, your desired MESHdesign surface can also be adapted in colour.

- + wide range of standard expanded metal meshes
- + diverse design possibilities

Material

steel

Coating

COLOURline – Powder Coating ≥ page 84 MOODline – Powder Coating deep matt ≥ page 86

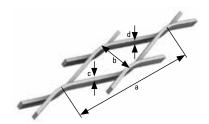
Definition/Dimensions

As a rule, expanded metal is defined using four dimensions.

Example:

diamond mesh 28 x 10 x 2.5 x 1.5

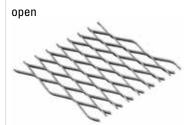
a) mesh length: 28 mm b) mesh width: 10 mm c) strand width: 2.5 mm d) strand thickness: 1.5 mm



Depending on the mesh dimension, expanded metal is available up to a width of 1,250 mm. The design and the stability of the ceiling construction are influenced by the shape and size of the mesh, the material and its thickness and also by the ceiling system itself. Thus, we recommend to check the project-specific feasibility and to make a sample of the mesh.

Viewing Direction

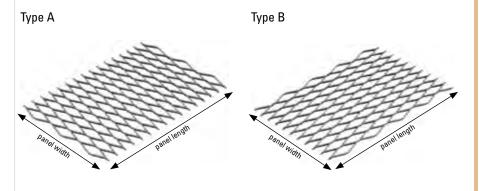
Another important aesthetic criterion is the viewing direction. Depending on the angle of vision, the expanded metal appears either more open or more closed.





Mesh Arrangement

To maximise the stability and the deflection properties of expanded metal ceiling panels, the mesh arrangement type A should be chosen.





v)) ACOUSTICS → from page 139	Room Acoustics equipped with acoustic inlays, expanded metal ceilings achieve high sound absorption values. In case of expanded metal ceilings with open area exceeding 30 %, the mineral wool inlay is decisive as expanded metal is then absolutely sound-permeable.						
(A) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1						
€ COMBINABLE WITH		diamond meshes					
	panel type	28×10×2.5×1.5	28 × 12 × 2.5 × 1.5	30 x 12 x 2.5 x 1.5	42×16×3.0×2.0	50 x 25 x 3.0 x 2.0	62 x 23 x 3.0 x 2.5
	Plafotherm® St 213 Type 12	Х	x	х	x	x	х
And CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9						
SUSTAINABILITY √ from page 148	EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings						



MESHdesign – STANDARD EXPANDED METAL

Diamond Mesh 28 x 10 x 2.5 x 1.5

open area: 50 %

expanded metal thickness: approx. 5 mm

mesh length: 28 mm mesh width: 10 mm strand width: 2.5 mm strand thickness: 1.5 mm

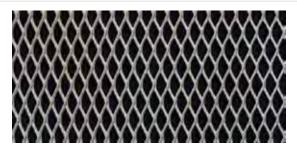


Diamond Mesh 28 x 12 x 2.5 x 1.5

open area: 58 %

expanded metal thickness: approx. 5 mm

mesh length: 28 mm mesh width: 12 mm strand width: 2.5 mm strand thickness: 1.5 mm

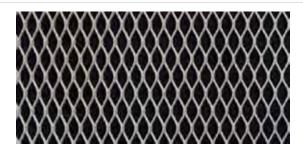


Diamond Mesh 30 x 12 x 2.5 x 1.5

open area: 58 %

expanded metal thickness: approx. 4 mm

mesh length: 30 mm mesh width: 12 mm strand width: 2.5 mm strand thickness: 1.5 mm



Diamond Mesh 42 x 16 x 3.0 x 2.0

open area: 62 %

expanded metal thickness: approx. 6 mm

mesh length: 42 mm mesh width: 16 mm strand width: 3 mm strand thickness: 2 mm



Diamond Mesh 50 x 25 x 3.0 x 2.0

open area: 76 %

expanded metal thickness: approx. 6 mm

mesh length: 50 mm mesh width: 25 mm strand width: 3 mm strand thickness: 2 mm



Diamond Mesh 62 x 23 x 3.0 x 2.5

open area: 73 %

expanded metal thickness: approx. 6 mm

mesh length: 62 mm mesh width: 23 mm strand width: 3 mm strand thickness: 2.5 mm



DESIGN SURFACES Design Surfaces make every Metal Ceiling into a real highlight. Unique and vivid effects are created by the three-dimensional character. These effects can individually be emphasised by matted or high-gloss areas. Creative

solutions are realised thanks to grinded or perforated ceiling surfaces. A combination with light creates special, unique effects.

- + individual design options enable a richly varied design
- + three-dimensional structures create unique and vivid effects
- creative solutions due to matt and high-gloss areas, perforated and plain areas
- + unique effects in combination with light

TOUCHdesign – 3D-SURFACE

Given the possibility of creating a living three-dimensional structure, TOUCHdesign is an attractive alternative to metal ceilings with plane surfaces. That involves furnishing those ceiling panels with patterns and perforations. Combine vivid design and function with different shapes and sizes regarding embossings and perforations for a ceiling that is second to none.

- + versatile three-dimensional optics
- + different shapes and sizes regarding embossings and perforations available
- + trend-setting combination of design and function

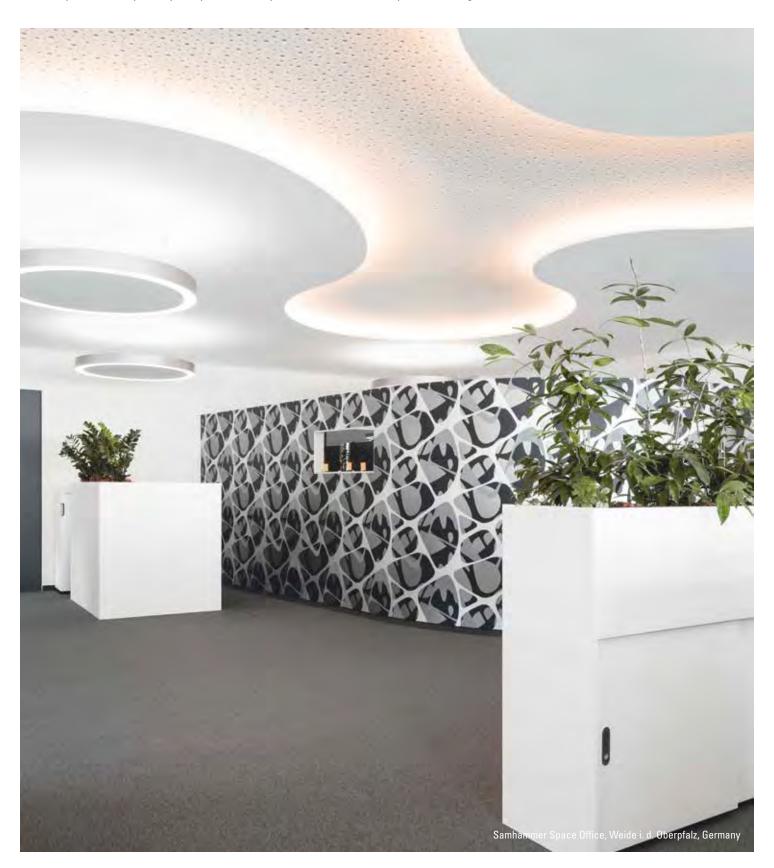
्रिः TECHNICAL DATA	Substrate steel, stainless steel Surface COLOURline — Powder Coating → page 84 different surfaces possible depending on the substrate, e.g. grinded, polished, coloured, blasted or anodised Recommended Perforations perforations possible, depending on the substrate and geometry
>))) ACOUSTICS ⊿ from page 139	Room Acoustics equipped with acoustic inlays, perforated surfaces achieve high sound absorption values
(A) FIRE PROTECTION > from page 137	Building Material Class A2 - s2, d0 in acc. with EN 13501-1
COMBINABLE WITH	ceiling systems with the 3D surface TOUCHdesign have to be constructed project-related
And CORROSION PROTECTION √ from page 147	exposure class A (interior) in acc. with EN 13964, table 8 and 9

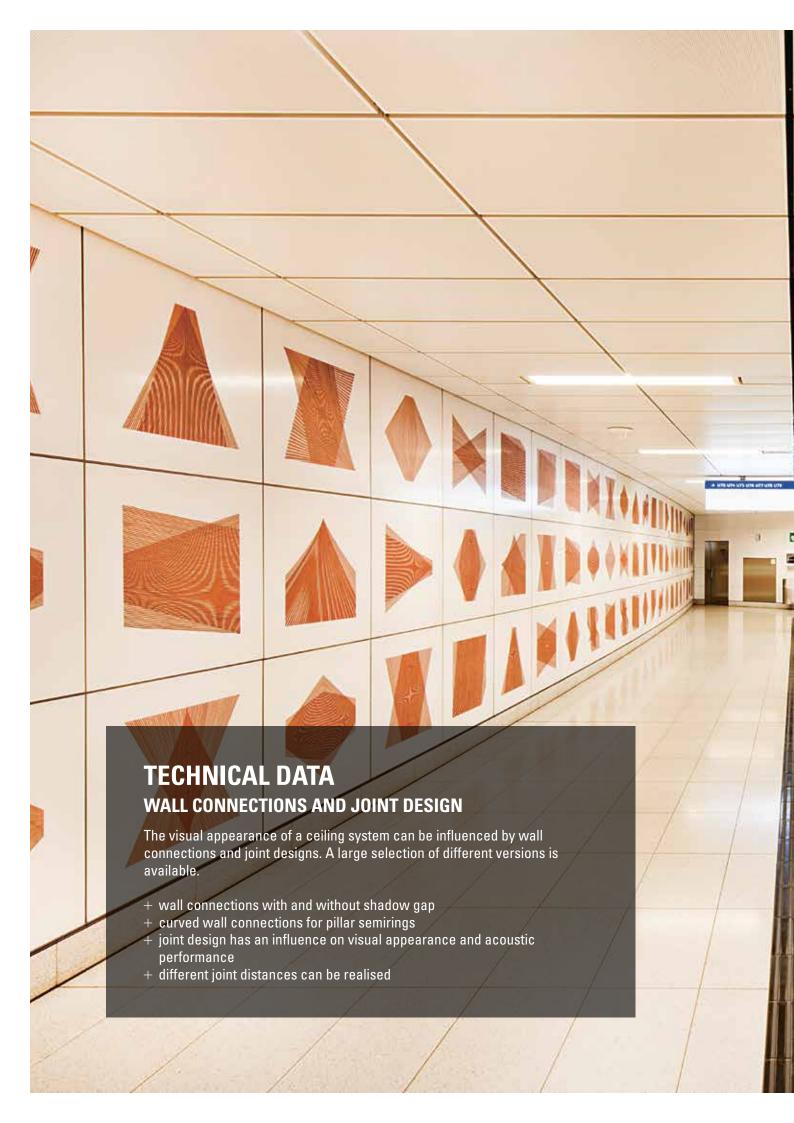


PLASTERBOARD SURFACES

By selecting your choice of plasterboard you determine the visual effect and thermal conductivity of your plasterboard ceiling. The range consists of normal, high-density plasterboard to those containing a percentage of graphite for improved thermal conductivity. Besides plain and perforated plasterboards, perforated plasterboards with acoustic plaster coating are also available.

- + plasterboard panelling determines the visual effect and thermal conductivity
- + normal, high-density and graphite containing plasterboard panels
- + plasterboard panels plain, perforated or perforated with acoustic plaster coating







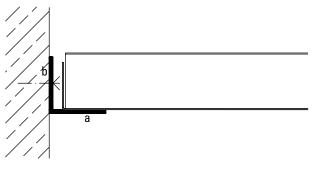
WALL CONNECTIONS

LAY-IN WALL CONNECTIONS

L-Wall Profile



Dimensions (mm)

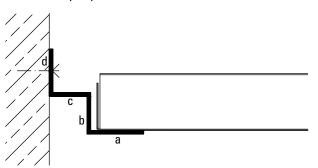


a b Material30 30 aluminium

Shadow Gap Trim



Dimensions (mm)

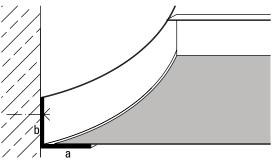


а	b	C	d	Material
30	20	20	25	aluminium

L-Pillar Semiring



Dimensions (mm)

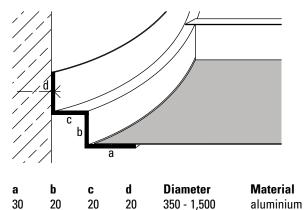


а	b	Diameter	Material
30	30	250 - 1,500	aluminium

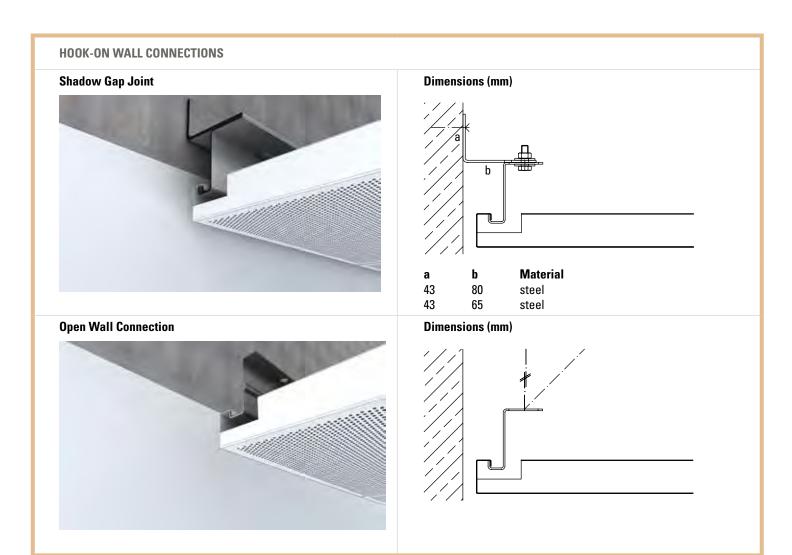
Shadow Gap Pillar Semiring



Dimensions (mm)

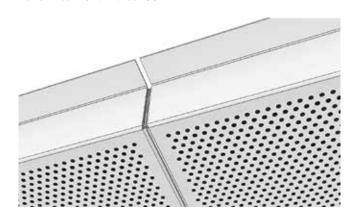


LAY-IN WALL CONNECTIONS Dimensions (mm) L-Wall Profile Concave (bent inside) Material b Radius 30 30 1,000 - 50,000 aluminium **Shadow Gap Trim Concave (bent inside)** Dimensions (mm) Radius Material 20 20 25 25 1,000 - 50,000 aluminium L-Wall Profile Convex (bent outside) Dimensions (mm) b Radius Material 30 30 751 - 50,000 aluminium **Shadow Gap Trim Convex (bent outside)** Dimensions (mm) b C d Radius Material 20 20 25 25 1,001 - 50,000 aluminium



JOINT DESIGN

Panel Abutment without Joint



panel width panel width panel width

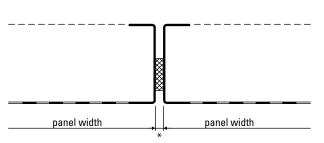
Joint Width*

0

Panel Abutment with Joint and Gasket Strip



Dimensions	(mm)

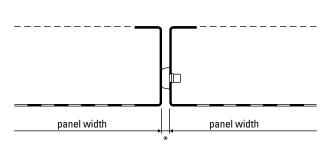


Joint Width*	Colour		
1	black		
1	white		
3	black		
3	white		

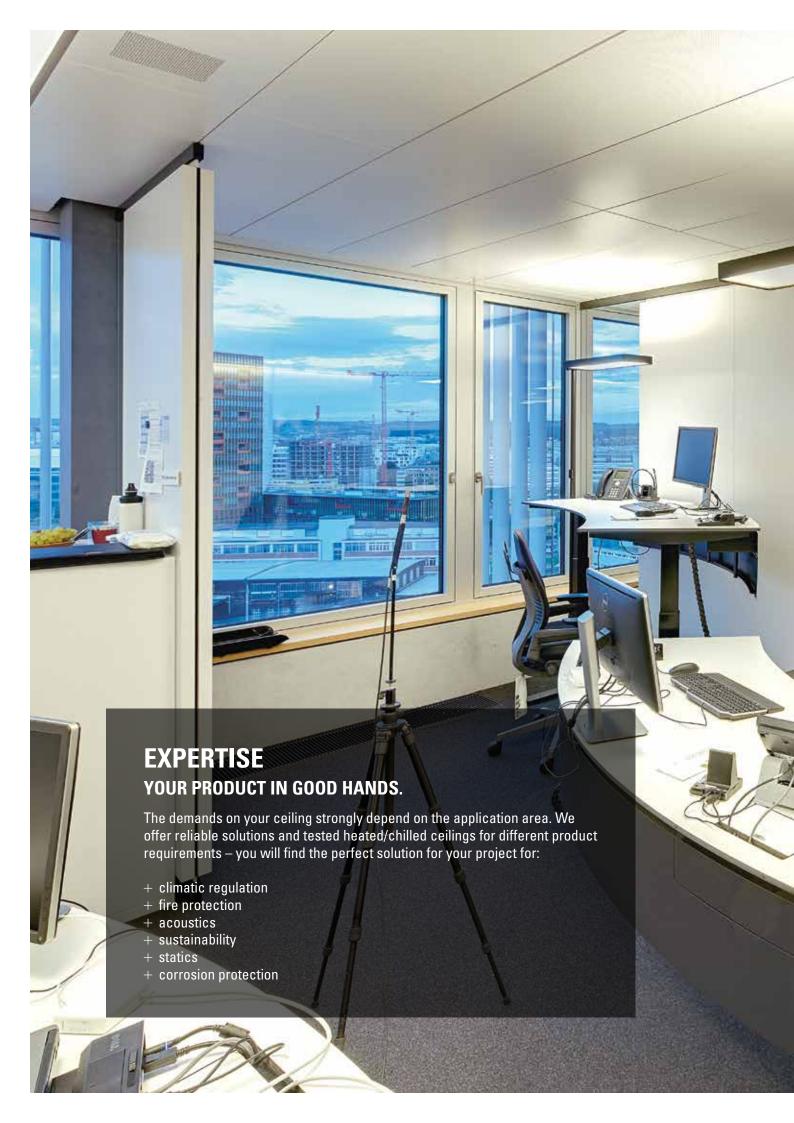
Panel Abutment with Joint and Spacer



Dimensions (mm)



Joint Width*	Colour
3	black
3	white
3	transparent
5	black
5	white
5	transparent





★ CLIMATIC REGULATION**

HEATING AND COOLING

Whether we feel comfortable in a room depends on many factors. Decisive for a pleasant room climate is the room temperature.

In everyday life, there are several influencing factors that contribute to heat generation and thus favour temperature increases.



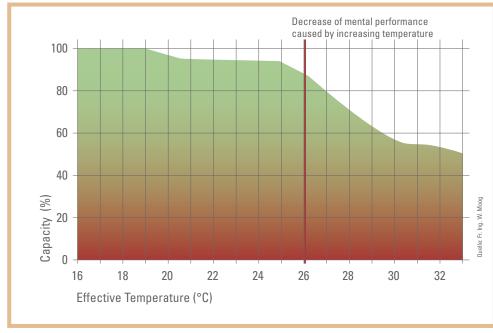
Internal Cooling Loads

- $+ Q_p$ people
- $+ Q_{R}$ lighting
- $+Q_{M}^{"}$ equipment

External Cooling Loads

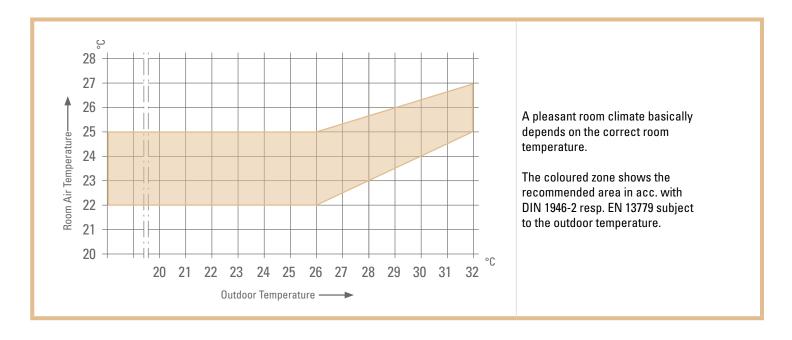
- $+ Q_s$ solar radiation
- $+ Q_{R}^{s}$ transmission of adjacent rooms
- $+ Q_{_{\text{\tiny NJ}}}^{^{\text{\tiny n}}}$ transmission of external surfaces
- $+ Q_{r_1}^{"}$ joint ventilation

Rising room temperatures strongly influence the mental performance of people. Thus, measures are necessary to create a pleasant room climate.



Studies showed that the mental performance is about 95 % at a room temperature of 22 °C and only about 70 % at a room temperature of 28 °C.

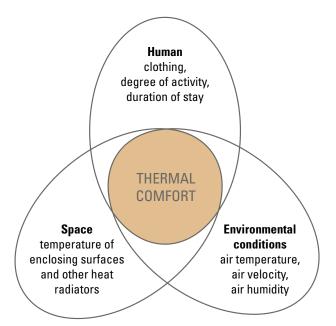
To be able to guarantee the personal efficiency and comfort, a room temperature of maximum 26 °C should be pursued in summer months.



COMFORT IN A ROOM

Besides the room acoustics, the light conditions, the indoor air flow and other influencing factors, the thermal comfort plays an important role for the well-being in a room.

Thermal comfort can only be achieved by the interaction of human, space and environmental conditions.



FUNCTIONALITY OF PLAFOTHERM® HEATED AND CHILLED CEILINGS

Plafotherm® heated and chilled ceilings are water-bearing surface tempering systems whose principle is based on thermal radiation and convection. Depending on the ceiling system, the proportion of radiation or convection predominates. Heat in a room can be supplied or dissipated by means of tempered water.



A natural exchange of radiant heat between surfaces and the subjacent room is generated as well as a gentle and completely natural convection.

Thus, heated/chilled ceilings directly temper objects in a room rather than the room air. In this way, a very pleasant atmosphere is created.



Cooling Mode

- heat is transferred about 70 % via radiation and about 30 % via convection in case of closed ceilings
- prerequisite: the temperature of the ceiling is lower than the room temperature
- the coil is streamed by approx. 15 17 °C cold water
- the temperature may not be chosen arbitrarily deep due to the risk of condensation



Radiation

All heat sources in a room remove their warmth to the chilled ceiling. The ceiling dissipates the cooling load by means of a cooling technology applied on the reverse side of the ceiling

- not bound to any carrier medium
- takes place at any time between differently tempered surfaces
- the higher the temperature difference, the higher the intensity of radiation exchange
- heat rays can be reflected and/or absorbed on a surface



Convection

Air warms up and rises due to the lower density, cools down on the surface of the chilled ceiling and falls down again.

- bonded to a carrier medium (water/air)
- when air is warmed up by means of a heat source, it rises and transports warmth (free convection)
- chilled ceilings dissipate the warmth by means of the cooling medium, e.g. water
- flow is imposed on the water by means of a pump (forced convection)



Heating Mode

- works almost 100 % by means of radiation
- prerequisite: the temperature of the ceiling is higher than the room temperature
- the coil is streamed by approx. 30 °C warm water



Radiation

All objects and surfaces in a room absorb the warmth of the heated ceiling.

- not bound to any carrier medium
- takes place at any time between differently tempered surfaces
- the higher the temperature difference, the higher the intensity of radiation exchange
- heat rays can be reflected and/or absorbed on a surface

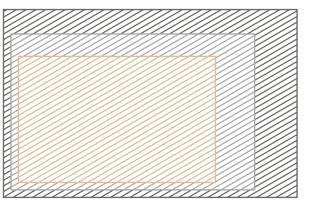
ADVANTAGES OVER CONVENTIONAL CLIMATE CONTROL

Comfort	+ pleasant thanks to homogeneous temperature distribution over the whole room + appealing look thanks to concealed heating/cooling technology + no disturbing ambient noises due to silent cooling + allergy friendly and hygienic, as there is no circulation of dust + low air velocities and draught-free occupied zones
Efficiency	 + energy-saving thanks to low system temperatures + space-saving installation thanks to smaller supply and drain lines + maintenance-free systems + low energy consumption of ventilation due to reduction to the required minimum air change

RELEVANT PARAMETERS

Supply Temperature [°C]	The usual supply temperature in cooling mode is approx. 15 - 17 °C, considering a possible dew point temperature. In heating mode, a supply temperature of max. 38 °C should not be exceeded.			
Return Temperature [°C]	In cooling mode, a temperature spread between supply and return temperature of 2 K to 3 K is recommended. In heating mode, a temperature spread of 3 K to 5 K is ideal.			
Average Water Temperature [°C]	The average water temperature is the average temperature between supply and return temperature. Example: supply temperature 15 °C return temperature 17 °C average water temperature 16 °C			
Room Temperature [°C]	The room temperature in summer (cooling mode) should be dimensioned at approx. 24 - 26 °C and in winter (heating mode) at approx. 20 - 22 °C.			
Insufficient Temperature [K]	The temperature difference between average system temperature and room temperature in cooling mode is called insufficient temperature – it is defined in Kelvin. Example: supply temperature			
Excess Temperature [K]	The temperature difference between average system temperature and room temperature in heating mode is called excess temperature – it is defined in Kelvin. Example: supply temperature 37 °C 37 °C return temperature 33 °C average water temperature 35 °C 33 °C room temperature 20 °C excess temperature 15 K			
Temperature Spread ∆T [K]	The difference between supply and return temperature is called temperature spread. Example: supply temperature 15 °C return temperature 17 °C temperature spread ΔT 2 K			

The active area of a chilled ceiling is the area which will be equipped with Plafotherm® Heating/Cooling Technology.



Active Area (in acc. with DIN EN 14240)

> room area installation area active area

PLAFOTHERM® HEATING/COOLING TECHNOLOGY

Plafotherm® V2A



stainless steel pipe 12 mm pipe fret: heat conducting technology: heat conducting profile width of heat conducting profile:

execution: centre distance: retaining bulge:

retaining bulge:

80 or 120 mm plain from 90 mm on

with

with or without

copper pipe 12 mm

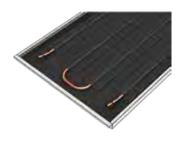
Plafotherm® Cu



pipe fret: copper pipe 12 mm heat conducting technology: heat conducting profile width of heat conducting profile: 80 or 120 mm

execution: plain centre distance: from 90 mm on support sleeve: with

Plafotherm® Cu Acoustic

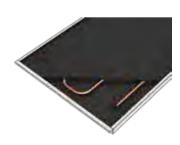


pipe fret: copper pipe 12 mm heat conducting technology: heat conducting profile width of heat conducting profile: 80 or 120 mm execution: acoustically transparent centre distance: from 90 mm on

support sleeve: with

with or without retaining bulge:

Plafotherm® Activation Board



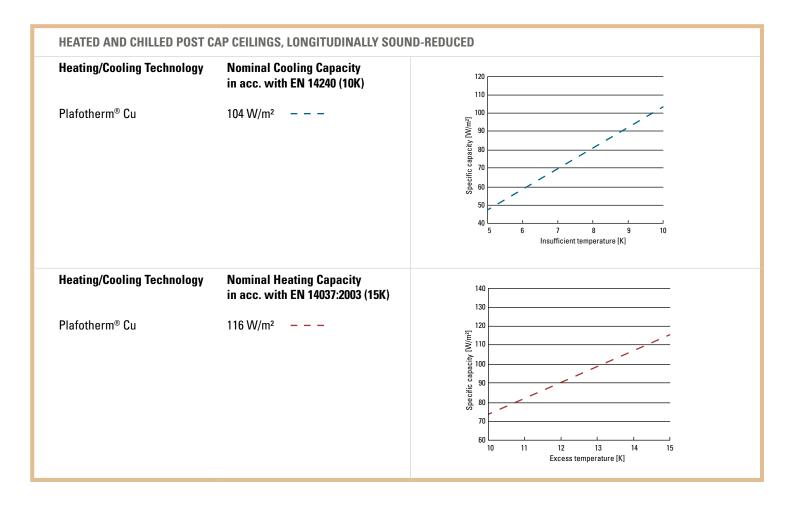
pipe fret: heat conducting technology:

graphite panel execution: plain support sleeve: with

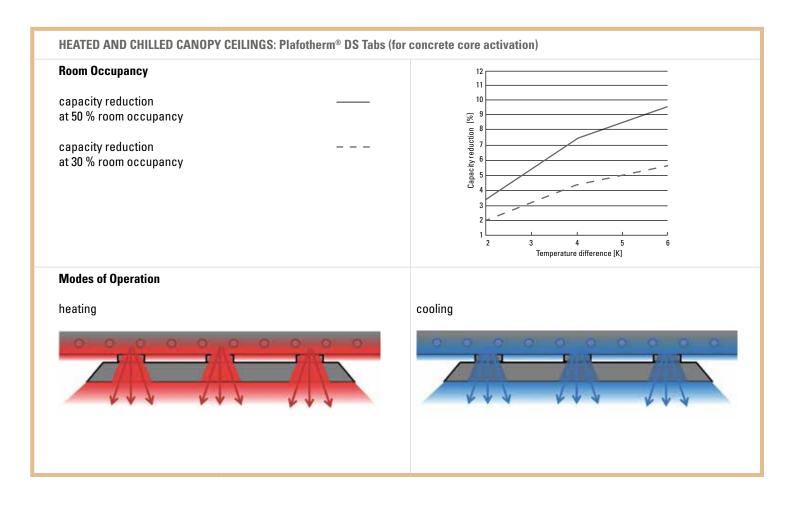
retaining bulge: with or without

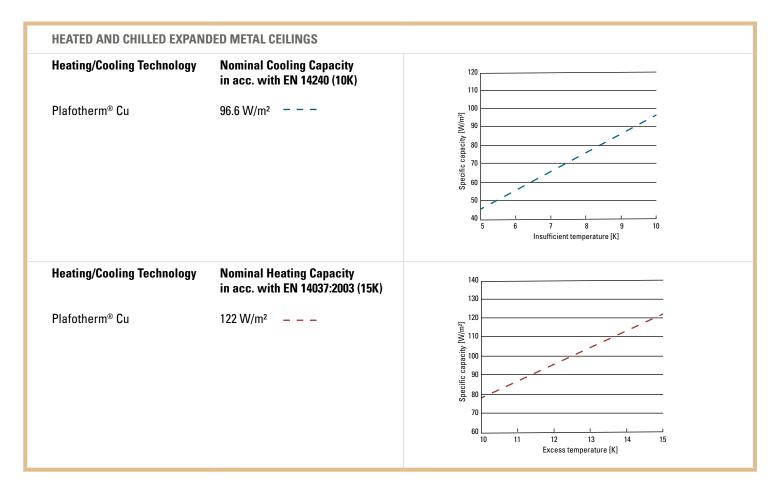
PROOFS – HEATING AND COOLING

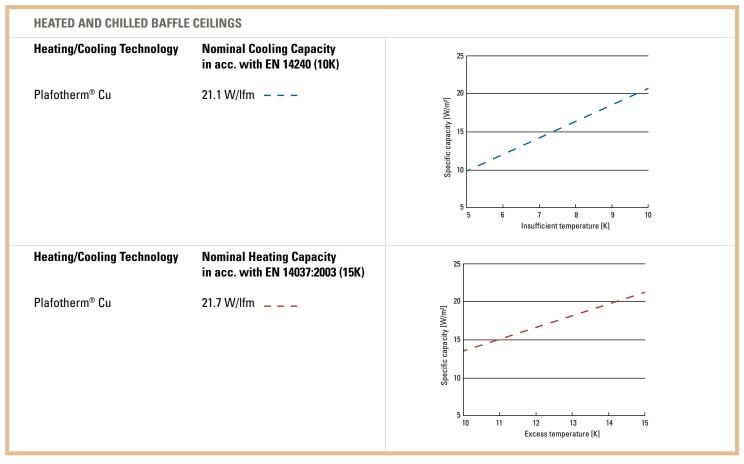
Heating/Cooling Technology	Nominal Cooling Capacity in acc. with EN 14240 (10K)	120
Plafotherm® V2A Plafotherm® Cu Plafotherm® Cu Acoustic	109 W/m ² 112 W/m ² 102 W/m ²	No or
Plafotherm® Activation Board	120 W/m²	50 40 5 6 7 8 9 10 Insufficient temperature [K]
Heating/Cooling Technology	Nominal Heating Capacity in acc. with EN 14037:2003 (15K)	140
Plafotherm® V2A	123 W/m ²	120 110
Plafotherm [®] Cu	126 W/m²	Specific capacity [W/m²]
Plafotherm [®] Cu Acoustic	118 W/m²	90 90 90 90 90 90 90 90 90 90 90 90 90 9
Plafotherm® Activation Board	133 W/m² ———	70 60 10 11 12 13 14 15 Excess temperature [K]



HEATED AND CHILLED CANOPY CEILINGS Heating/Cooling Technology Nominal Cooling Capacity 160 in acc. with EN 14240 (10K) 150 140 Plafotherm® V2A 135 W/m² 130 Plafotherm® Cu 139 W/m² Plafotherm® Activation Board 162 W/m² 7 8 Insufficient temperature [K] **Heating/Cooling Technology Nominal Heating Capacity** 200 in acc. with EN 14037:2003 (15K) 190 180 Plafotherm® V2A 163 W/m² 170 160 Plafotherm® Cu 167 W/m² Plafotherm® Activation Board 199 W/m² 100 13 Excess temperature [K]







Heating/Cooling Technology	Nominal Cooling Capacity in acc. with EN 14240 (10K)	110
Plafotherm® Cu plasterboard panel with graphite content	95.8 W/m² ———	Specific capacity [W/m²]
Plafotherm® Cu plasterboard panel high-compressed	81.2 W/m²	50 60 40 40 40 50 60 7 8 9 10 Insufficient temperature [K]
Heating/Cooling Technology	Nominal Heating Capacity in acc. with EN 14037:2003 (15K)	120
Plafotherm® Cu plasterboard panel with graphite content	108 W/m²	Specific capacity (W/m) 80
Plafotherm [®] Cu plasterboard panel high-compressed	99.3 W/m² — — —	83 70 July 20 60 50 40

Heating/Cooling Technology	Waterside Nominal Cooling Capacity in acc. with DIN EN 14240 (10K)	150
Plafotherm® Cu 18 m³/hm² floor area	153 W/m² ———	140 130 E 120
Plafotherm® Cu 6 m³/hm² floor area	136 W/m ²	120 120
Heating/Cooling Technology	Waterside Nominal Heating Capacity in acc. with EN 14037:2003 (15K)	170
Plafotherm® Cu 18 m³/hm² floor area	161 W/m² ———	160 150 E 140
Plafotherm® Cu 6 m³/hm² floor area	149 W/m² — — —	MM 140

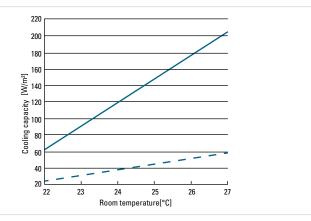
HEATED AND CHILLED HYBRID CEILINGS: Plafotherm® DS AirHybrid Waterside Nominal Cooling Capacity in acc. with DIN EN 14240 (10K) **Heating/Cooling Technology** 170 Plafotherm® Cu 192 W/m² [w] 150 18 m³/hm² floor area Specific capacity [V Plafotherm® Cu 160 W/m² 6 m³/hm² floor area **Heating/Cooling Technology Waterside Nominal Heating Capacity** in acc. with EN 14037:2003 (15K) 170 160 Plafotherm® Cu 165 W/m² 150 18 m³/hm² floor area 150 E 140 Specific capacity [V 110 100 Plafotherm® Cu 160 W/m² 6 m³/hm² floor area 80 12 13 15 Excess temperature [K]

HEATED AND CHILLED HYBRID CEILINGS: Plafotherm® DS TAS (for concrete core working)

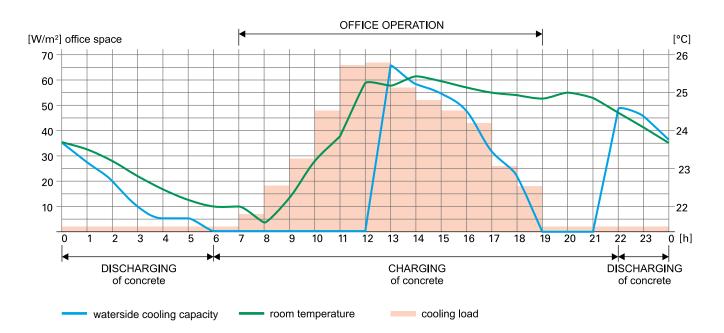
Capacities

dynamic cooling capacity 6 m³/hm² ZL 18 °C, supply of chilled ceiling 16 °C capacity of concrete core working at 50 % occupancy

ventilation capacity

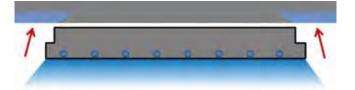


Diurnal Variations in Cooling Mode



Modes of Operation

night operation working of the concrete core

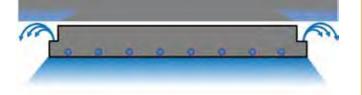


standard operation discharging of the concrete core + supply of fresh air



Modes of Operation

peak-load operation parallel cooling + supply of fresh air



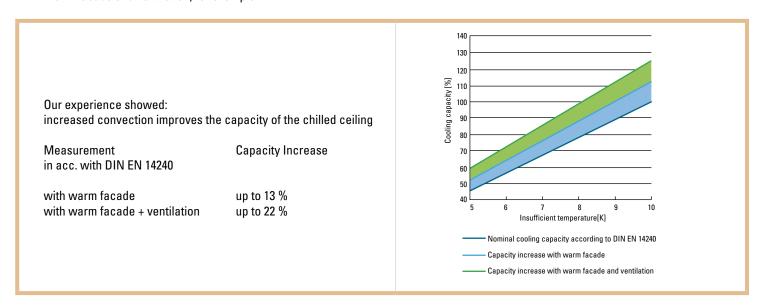
heat load operation heating + supply of fresh air



Heating/Cooling Technology	Nominal Cooling Capacity in acc. with DIN EN 14240 (10K) exceeding 65 % open area	160 150 140
Plafotherm® Cu	149 W/m ²	130
Heating/Cooling Technology	Nominal Heating Capacity in acc. with DIN EN 14037:2003 (15K) exceeding 65 % open area	180 170 160
Plafotherm® Cu	142 W/m ²	150

Influencing factors under real installation conditions in cooling mode

Cooling capacities in real operating conditions can be higher than tested under test standard conditions – due to the influence of warm facade and ventilation, for example.

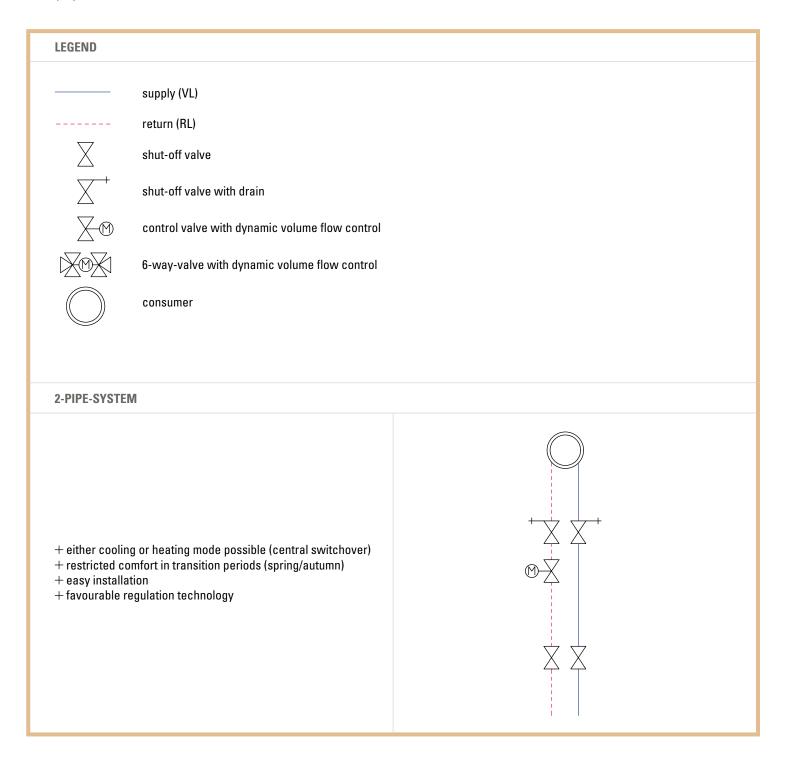


The project-specific arrangement and temperature of mechanical ventilation can affect the result.

HYDRAULIC CONNECTION

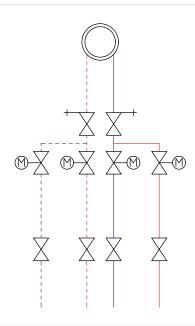
Especially in modern office buildings, requirements on heating and cooling at the same time in different rooms respectively zones become increasingly necessary. This can be due to a number of reasons: external heat loads are increasing because of large glass facades or different high internal heat loads and people's different feeling of comfort.

In order to meet the high requirement for simultaneous heating and cooling in different rooms, a 4-pipe-system should be realised. With a 2-pipe-system it is only possible to heat or to cool. The switchover is done centrally. The performance border can be defined project-related.



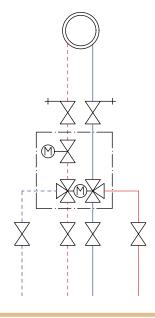
4-PIPE-SYSTEM

- + simultaneous heating and cooling in different zones possible
- + high comfort in transition periods (spring/autumn)
- + increased installation effort
- + versatile regulation technology



4-PIPE-SYSTEM WITH 6-WAY-VALVES

- $\boldsymbol{+}$ simultaneous heating and cooling in different zones possible
- + high comfort in transition periods (spring/autumn)
- + increased installation effort
- $+\, {\rm versatile}\,\, {\rm regulation}\,\, {\rm technology}$
- $+ \ compact \ construction$



ACCREDITED TEST LABORATORY IN ACC. WITH ISO/IEC 17025 AS A BRANCH OF HLK STUTTGART

Measurements of heating/cooling capacities in acc. with DIN EN 14240 and following DIN EN 14037 are carried out in the certified test laboratory.

Thanks to an exactly monitored measuring procedure, authentic project-related values are determined.

DAP-PL-3139.02

- test chamber for measurement of heating/cooling capacity
- test under laboratory conditions
- observation of measuring procedure
- accredited
- branch of HLK Stuttgart

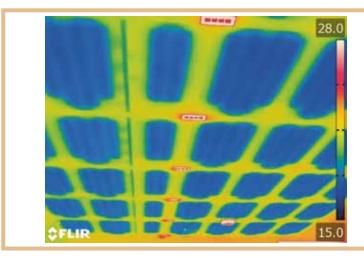






SERVICE

In addition to our product, we provide relevant services from one source.



Thermography

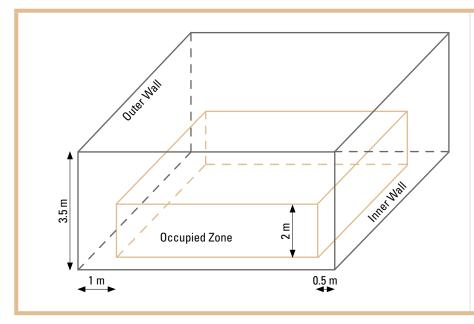
We carry out thermographies to be able to test the performance of heated/chilled ceilings. In this procedure, Lindner visualises amongst others the functionality and piping of existing heating and cooling systems.

- execution by certified employees in acc. with DIN EN ISO 9712
- high-grade measurement equipment
- functional test of heating and cooling systems
- also applicable in development and qualiy assurance

VENTILATION

Good indoor air quality is essential for our well-being and our health. Besides constructional influences, the indoor air quality is mainly determined by the behaviour of users. The recommended air exchange rates are regulated in standards like DIN 1946-2 resp. EN 13779. The comfort criteria is defined in standards such as EN ISO 7730, depending on the requirement and usage.

How is an occupied zone defined in acc. with EN ISO 7730?



Areas in which occupants reside for longer periods are called occupied zones.

The occupied zone is limited to the following distances with regard to air movements and thermal influences:

- 1 m to outer walls
- 0.5 m to inner walls
- 2 m above the floor

Thus, the occupied zone is a clearly defined area.

Prerequisites for a good indoor air quality:

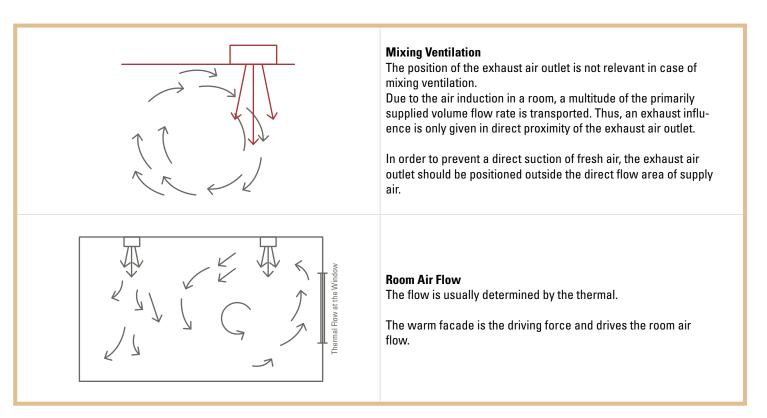
- low CO, content in indoor air
- comfort regarding indoor air temperature, relative air humidity, air movement (freedom from draught air, air stratification) and sound level
- usage of low-emission building products and furnishing for the reduction of chemical input
- regular, easy and cost-efficient technical and hygienic maintenance of ventilation and heating systems

The requirements on a ventilation system are decisively influenced by the room size and type of usage. Thus, for example the required fresh air flow rate and the sound level depend on the type of room.

	Outdoor Air Flow		Requirements on Sound Level	
	person m³/h	area m³/(m² x h)	increased dB/a	normal dB/a
Individual Office	40	4	35	40
Open-Plan Office	60	6	45	50
Conference Room	40 - 60	18	45	50

RELEVANT PARAMETERS

Cooling Mode	In cooling mode, the supply air is cooler than the room air. Generally, warm outdoor air is cooled and dehumidified. Thus, the room air is changed and dehumidified.
Heating Mode	In heating mode, the supply air is warmer than the room air.
Excess Temperature [K]	The temperature difference between supply and exhaust air is called excess temperature. Normally, the exhaust air temperature can be equated to the room air temperature. An excess temperature exists if the room air temperature is lower than the supply air temperature – this is a heating mode by means of ventilation.
Insufficient Temperature [K]	The temperature difference between supply and exhaust air is called insufficient temperature. Normally, the exhaust air temperature can be equated to the room air temperature. An insufficient temperature exists if the room air temperature is higher than the supply air temperature – this is a cooling mode by means of ventilation.
Air Exchange Rate	The air exchange rate [1/h] defines the multiple of room volume that is supplied per hour [m³/h] by means of supply air.
Volume Flow Rate	The volume flow rate defines, how much air is transported through a determined section per unit time. The SI unit of volume flow rate is usually m³/s – in case of ventilation systems, it is specified in m³/h.



The following ventilation components are available as additional equipment for Plafotherm® Heated/Chilled Ceilings

AirBox S

□ from page 163

AirBeam □ from page 161

A STATICS

SEISMIC SAFETY

There are a lot of seismic areas around the world due to high tectonic activity. To be able to reduce damages of an earthquake inside of a building, earthquake-proof ceiling systems have a special construction. Thus, in case of an earthquake, people in a room are not endangered by falling metal ceiling panels.

The requirements of earthquake-proof ceiling systems can vary significantly. This is why the exact planning is always made project-related – you will receive a complete metal ceiling system including substructure that exactly meets your individual requirements.

The following ceiling systems are available in earthquake-proof construction Lindner Seismic:

We will be pleased to realise project-related solutions, adapted to the local circumstances.

In the rigorous tests, different earthquake intensities and velocities were imitated in different axes. Lindner Seismic Ceiling Systems passed the requirement "Seismic Safety" in acc. with the following accepted test standards. Thus, they offer highest safety in seismic areas:

American Standard	AC 156 Seismic Certification by Shake-table Testing of Nonstructural Components
Korean Standard	Seismic Test Method for Telecommunication Facilities (National Radio Research Agency notice 2015-14)



M FIRE PROTECTION

Buildings are increasing in both size and complexity, and so fire protection is of utmost importance today. Due to the high damage potential of a fire, to life and health as well as to valuable property, taking the right precautions is vital to ensuring our buildings are protected. Preventive fire protection has long been a priority at Lindner, where expert support ensures the best defence for your buildings.

Defects in structural fire protection are not always obvious. It is therefore necessary that a detailed inspection and assessment of the current architecture is initially carried out, in order to plan the work required for the forthcoming project.

BUILDING MATERIAL CLASS

EN 13501-1

Fire classification of construction products and building elements.

The classified properties for fire behaviour of building materials correspond to the following requirements in building inspection conditions for use in accordance with EN 13501-1:

BUILDING AUTHORITY REQUIREMENTS	ADDITIONAL	EUROPEAN CLASS ACC. TO EN 13501-1	
BUILDING AUTHUNITY NEQUINEMENTS	No Smoke	No Flaming Droplets/Particles	Building Products * class achieved by Lindner
Noncombustible	Х	х	A1
	Х	х	A2 - s1, d0
Difficult to Ignite	х	х	B - s1, d0 C - s1, d0
		x	A2 - s2, d0 * A2 - s3, d0 B - s2, d0 B - s3, d0 C - s2, d0 C - s2, d0
	x		A2 - s1, d1 A2 - s1, d2 B - s1, d1 B - s1, d2 C - s1, d1 C - s1, d2
			A2 - s1, d1 A2 - s1, d2 B - s1, d1 B - s1, d2 C - s1, d1 C - s1, d2
Normal Combustibility		х	D - s1, d0 D - s2, d0 D - s3, d0 E
			D - s1, d1 D - s2, d1 D - s3, d1 D - s1, d2 D - s2, d2 D - s3, d2
			E - d2
Easily Ignited			F

Explanation of additions for the classification of fire behaviour of building materials:

DERIVATION OF ABBREVIATION	CRITERION	APPLICATION AREA		SUBCLASSES
s (Smoke)	smoke development	requirement on smoke development	s1	no smoke development
			s2	limited smoke development
			s3	unlimited smoke development
d (Droplets)	flaming droplets/particles	requirement on flaming droplets/particles	d0	no droplets/particles
			d1	limited droplets/particles
			d2	strong droplets/particles

Proofs – Building Material Class

Lindner Metal Ceiling panels manufactured from galvanised steel sheet, including powder-coated surface, bonded acoustic tissue on the reverse side and heat conducting profile comply with the following building material classes:

NORM	CLASSIFICATION
EN 13501-1	A2 - s2, d0 "difficult to ignite"

»)) ACOUSTICS

Lindner has more than 50 years of experience in enhancing acoustics for interior fit-outs. Today, acoustics and sound protection are recognised worldwide as key quality factors for new constructions and building renovations.

Project requirements are evaluated on a case-by-case basis, depending on the purpose of the building, its physical shape, and the type of construction required.

Being equipped with perforations and acoustic inlays, Lindner Ceiling Systems are the perfect solution for acoustic improvement. A multitude of tested acoustic proofs are available – both for room and building acoustics. We also offer project-related solutions, individually adapted to suit your project requirements.

Room Acoustics + speech intelligibility in classrooms, lecture halls and theatres + musical experience in concert halls + reduction of noise level in production facilities and workshops + sound-absorbing behaviour of installed products + airborne and structure-borne sound transmission of/through components + restriction of external noises + insulation of technical building equipment + sound insulation properties of separating components + longitudinal sound reduction of flanking components

ROOM ACOUSTICS

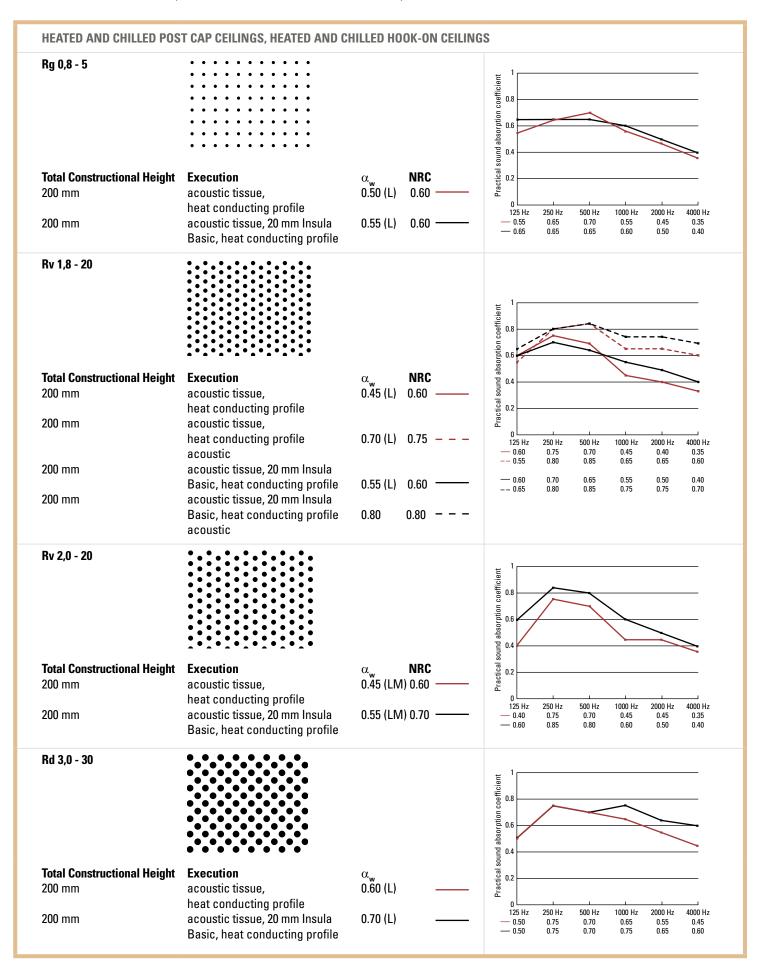
The room size, the suitable arrangement of sound-absorbing measures and the future use of the room are important characteristics to fulfil the acoustic requirements of a room. For example in classrooms, a good speech intelligibility is necessary whereas in concert halls, the musical experience is the main focus.

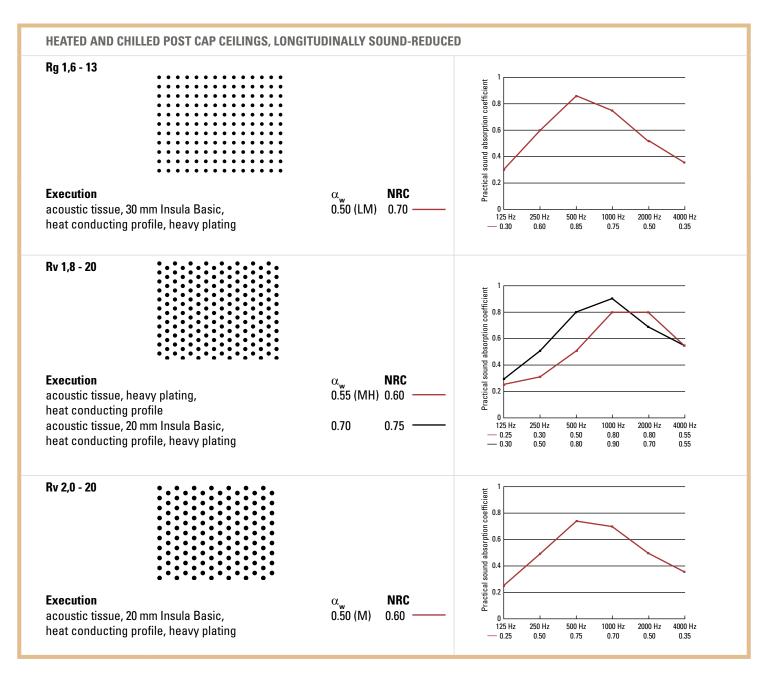
The most important tool in the acoustic design of rooms is the sound absorption. This means the reduction of sound on room boundary surfaces. Different room acoustic parameters play a decisive role:

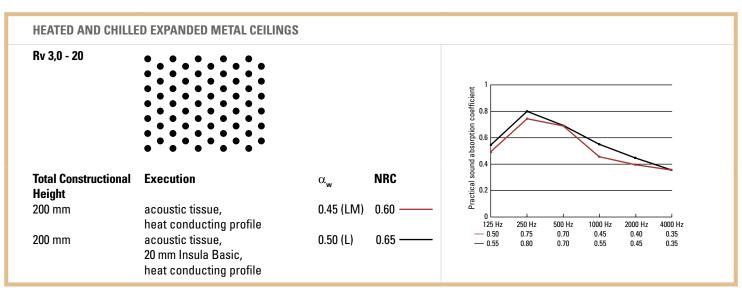
Sound Absorption Coefficient $lpha$	The sound absorption coefficient α indicates the absorbed amount of incident sound: α = 0 There is no absorption, the complete incident sound is reflected: α = 1 The complete incident sound is absorbed, there is no reflection.		
Rated Sound Absorption Coefficient $\alpha_{\rm w}$	The rated sound absorption coefficient $\alpha_{\rm w}$ in accordance with EN ISO 11654 is determined for five octaves with medium frequencies from 250 to 4,000 Hz. A reference curve is shifted in steps of 0.05 – the maximum negative sum of deviations must not exceed 0.10. The value at a frequency of 500 Hz is the value of $\alpha_{\rm w}$.		
Practical Sound Absorption Coefficient α_{p}	The practical sound absorption coefficient α_p is indicated with six values at 125 Hz, 250 Hz, 500 Hz, 1,000 Hz, 2,000 Hz and 4,000 Hz. Each value is determined by three one-third octave values. These are added, averaged and then rounded up or down in steps of 0.05. Example: 200 Hz: 0.65 250 Hz: 0.72 315 Hz: 0.86 The practical sound absorption coefficient α_p at 250 Hz is 0.75.		
Sound Absorption Classes	In acc. with EN ISO 11654, the rated sound absorption coefficients $\alpha_{\rm w}$ are divided into different sound absorption classes. $A \qquad \geq 0.9 \qquad \qquad \text{highly absorbent} \\ B \qquad 0.8 \text{ to } 0.85 \qquad \qquad \text{highly absorbent} \\ C \qquad 0.6 \text{ to } 0.75 \qquad \qquad \text{high absorbent} \\ D \qquad 0.3 \text{ to } 0.55 \qquad \qquad \text{absorbent} \\ E \qquad 0.15 \text{ to } 0.25 \qquad \qquad \text{low absorbent} \\ \text{unclassified} \qquad \leq 0.1 \qquad \qquad \text{reflective}$		
Reverberation Time	Reverberation time is the time it takes for a sound pressure to drop by 60 dB in a room. It is specified in seconds. The ideal reverberation time largely depends on the use of a room. recording studio < 0.3 s classroom 0.6 to 0.8 s concert hall 1.5 to 3 s		
Frequency	Frequency is the number of oscillations per second – the unit is Hertz [Hz]. The frequency characterises the tone pitch. hearing/music 20 to 20,000 Hz speech/singing 200 to 2,000 Hz room acoustics 100 to 5,000 Hz		

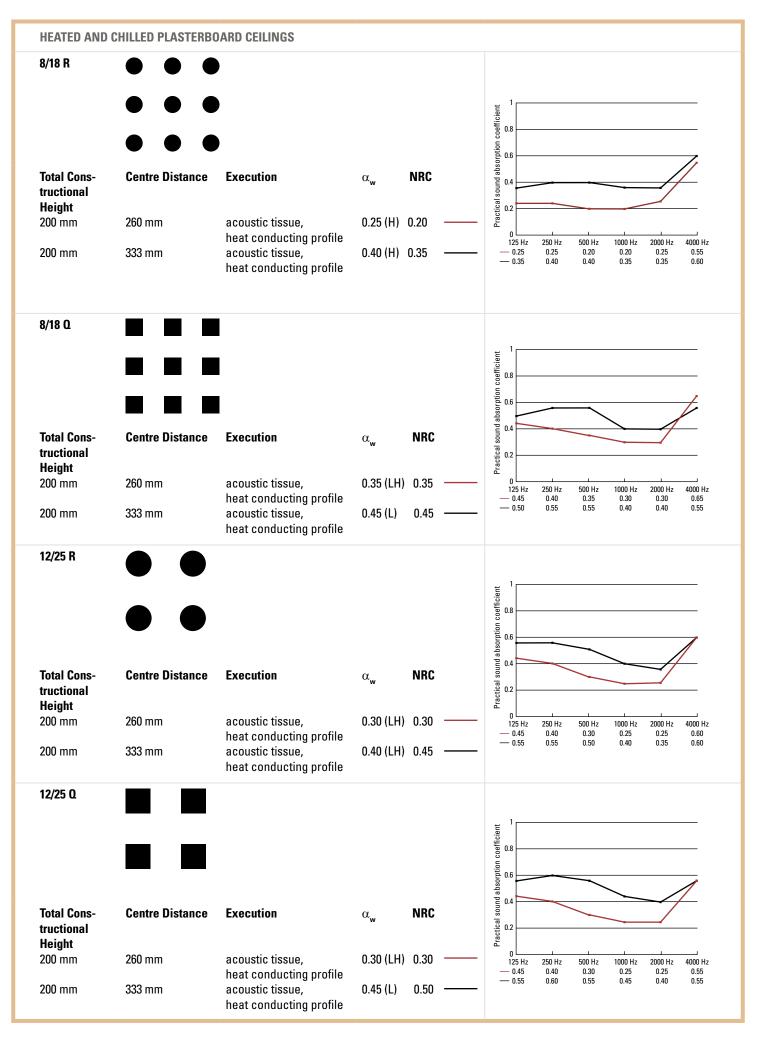
PROOFS – SOUND ABSORPTION

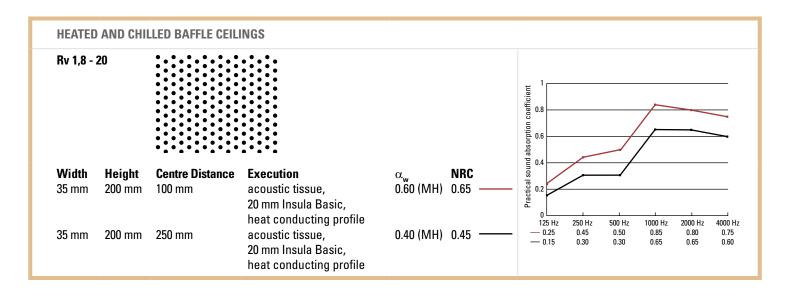
Extract from the standard perforations – further values available on request.

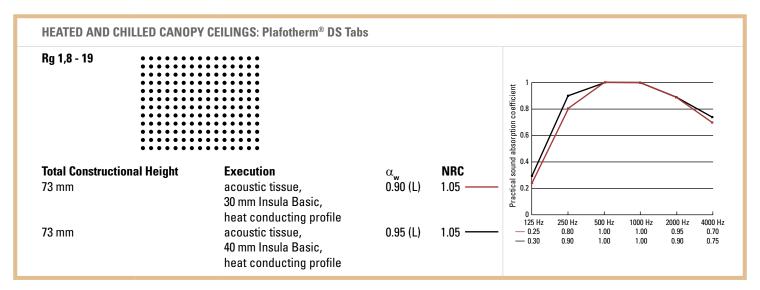










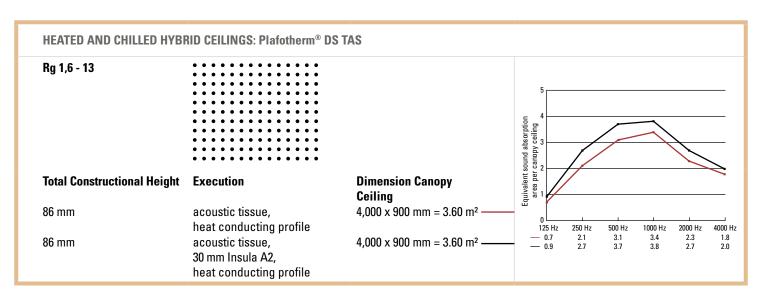


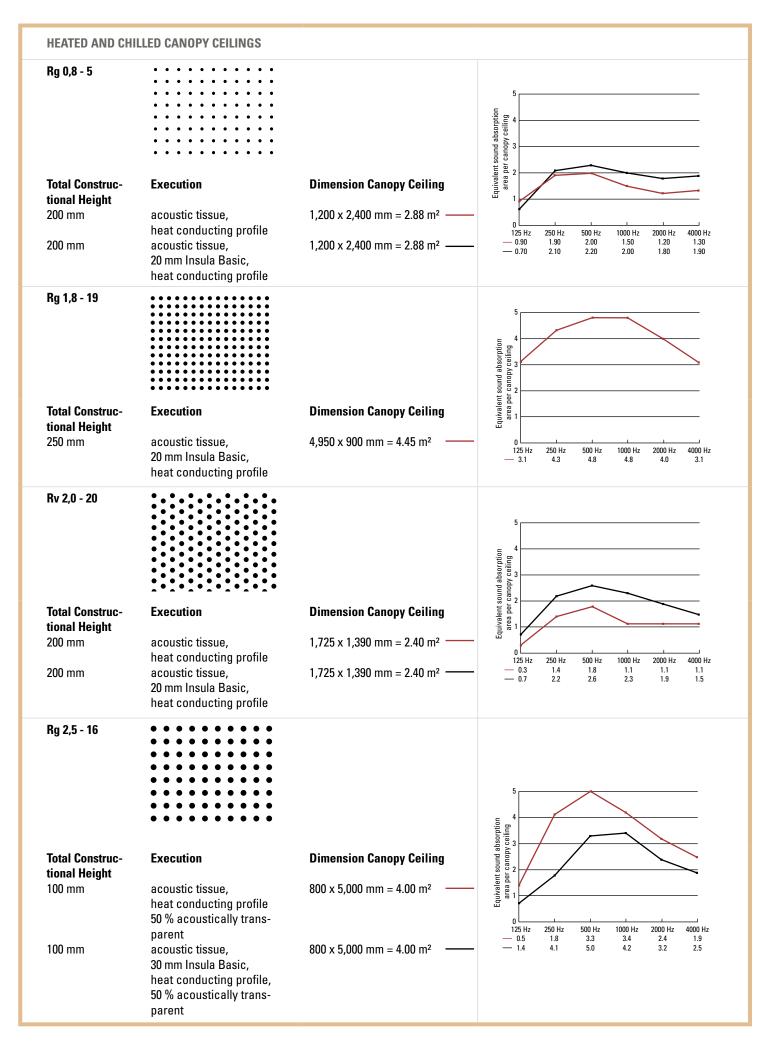
Equivalent Sound Absorption Area

The equivalent sound absorption area is defined as the product of the sound absorption coefficient and the area.

A ceiling area of 10 m^2 with a sound absorption coefficient of 0.50 has an equivalent sound absorption area of 5 m^2 . Thus, a ceiling area of 20 m^2 and a sound absorption coefficient of 0.25 have the same effect in a room.

Canopy Ceilings are tested as single elements that are unsystematically positioned in the reverberation room. Thus, the sound incidence on the reverse side is additionally absorbed. The sound absorption capacity of canopy ceilings is defined as equivalent sound absorption area per canopy [m²].





BUILDING ACOUSTICS

Partitions between two adjacent rooms are often not installed to the raw ceiling in order to stay flexible in the room layout and to be able to easily move partitions. As a consequence, the sound is transferred through the ceiling void which leads to a lack of confidentiality in your rooms.

Thus, it is important to suppress the noise of two adjacent rooms – this capability is called sound insulation.

Being equipped with heavy platings on the reverse side, Plafotherm® Heated/Chilled Ceilings can be executed longitudinally sound-reduced. With longitudinally sound-reduced ceilings, individual room layouts can easily be realised – at the same time, the privacy in your rooms is guaranteed. In our standard range, you can find Post Cap Ceilings with tested longitudinal sound reduction – please contact us if you require project-specific solutions:

Plafotherm® B 100 SD ≥ page 20 Plafotherm® B 147 SD ≥ page 24

PROOFS - LONGITUDINAL SOUND REDUCTION

HEATED AND CHILLED POST CAP CEILINGS, LONGITUDINALLY SOUND-REDUCED			
	Plafotherm® B 100 SD	Plafotherm® B 147 SD	
Execution	Rated Normalised Flank	ing Level Difference D _{n,f,w}	
acoustic tissue, heavy plating	43 dB in acc. with ISO 717-1	48 dB in acc. with ISO 717-1	
acoustic tissue, 20 mm Insula Basic heavy plating	48 dB in acc. with ISO 717-1	51 dB in acc. with ISO 717-1	
acoustic tissue, 30 mm Insula Basic heavy plating bulkhead, panelled with one layer on both sides	60 dB in acc. with ISO 717-1	60 dB in acc. with ISO 717-1	

CORROSION PROTECTION

Corrosion protection refers to measures to avoid damages on metallic components caused by corrosion.

CLASSES OF EXPOSURE

Metal ceilings are divided into exposure classes in acc. with EN 13964. Heated/Chilled ceilings are suitable for interior areas and have the exposure class A.

EN 13964, TAE	EN 13964, TABLE 8 – CLASSES OF EXPOSURE		
Class Conditions			
А	building components exposed to varying relative humidity up to 70 $\%$ and varying temperature up to 25 $^{\circ}$ C but without corrosive pollutants.		
В	building components exposed to varying relative humidity up to 90 $\%$ and varying temperature up to 30 $^{\circ}$ C but without corrosive pollutants.		
С	building components exposed to varying relative humidity up to 95 % and varying temperature up to 30 °C and accompanied by a risk of condensation but without corrosive pollutants. more severe than the above		
D			

♀ SUSTAINABILITY

In 2007, Lindner co-founded the German Sustainable Building Council (DGNB) and has become one of the leading specialists for "Green Building".

For us, implementing projects in a sustainable manner means acting in an environmentally, socially and economically responsible manner. We align our processes with the goal of continuously minimising energy and resource consumption and taking into account the impact that our constructions have on people and nature. When developing our high-quality technical products, we think in closed circuits, ensuring that no unnecessary waste is produced. We support the goals for your building project, help you obtain building certifications, and ensure a healthier environment for building occupants.

HEALTHY LIVING AND WORKING

We develop and produce adaptable and functional high-quality building solutions that support people-friendly architecture. This includes an individual, holistic concept considering the human comfort factors. Always bearing in mind acoustics, fire protection, ergonomics, as well as thermal and visual comfort.

FIT FOR THE FUTURE

"Nothing is as constant as change." And that's good. For more than 50 years, Lindner has evolved in an authentic manner and committed itself to compliance within legal frameworks and social contexts. We've listened to our customers and turned their visions into reality. Always placing customer needs first. We love the challenges and are always aimed at finding solutions that bring added value for both people and the environment. Drawing on established standards for sustainable construction, we create healthier living and working spaces. Whether long-term investment production or user-oriented models for a healthy working environment – the focus is always on human beings and their needs.

THE BASIS OF YOUR GREEN BUILDING

Selecting the right products for interior fit-out and building envelope has to be technical, functional, and economical. This way, building projects that are committed to sustainability can fulfill the ecological quality and target specifications. As a full-range supplier, we process all components of our building products. We are constantly developing our services and system products such as the Cradle to Cradle CertifiedTM products: Plafotherm® Heated/Chilled Ceilings. They make a decisive contribution to the success of your building project – in particular when pursuing certification in accordance with LEED, DGNB, BNB and other standard certification systems.

- + resource preservation
- + well-being
- + quality
- + investment protection







CRADLE TO CRADLE®

Lindner products have always been developed and produced to be especially durable and resource-efficient. By following the Cradle to Cradle® principle, we are increasingly considering the entire life cycle of products. Our goal is to avoid waste from the very beginning, meaning that products are designed in a way that they can serve as raw materials for the next generation of the same product – a closed technical cycle.

ENVIRONMENTAL PRODUCT DECLARATIONS

Environmental product declarations answer all your questions about the ecological footprint of our system products, their reusability, recyclability, emissions, material properties, basic and bulk parts. They are a standardised data basis for architects, planners and auditors for use in tenders, life cycle assessments and building certification in acc. with LEED, DGNB, BNB and BREEAM. Environmental product declarations give you comprehensive information about the environmental impact of Lindner Products.

You can obtain in-depth self-declarations in accordance with ISO 14021 as well as EPD verification in accordance with ISO 14025 and EN 15804 for our Plafotherm® Heated/Chilled Ceilings.

REFLECTANCE

The degree of reflection is a very important component of lighting design. It is the percentage of incident luminous flux that is reflected on a surface. Bright surfaces have a high reflectance – dark surfaces have a low reflectance. Furthermore, perforations and inlays on the reverse side have an influence on light reflection. Given the same level of illuminance at work stations (area of usage), the number of luminaires can generally be reduced when using surfaces with high reflectance. Thus, energy can be saved.

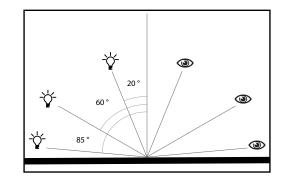
Unperforated, powder-coated Lindner Metal Ceilings have the following degrees of reflection:

SURFACE	COLOUR	REFLECTANCE	
COLOURline	RAL 9016	approx. 82 %	
COLOURline	9006 acc. to Lindner	approx. 47 %	
MOODline	natural white 9016	approx. 75 %	
MOODline	lava grey 7016	approx. 8 %	

GLOSS LEVEL

Besides the colour, the appearance of a metal ceiling is decisively influenced by the gloss level. Gloss is defined as the optical property of a surface to reflect light in a directional way. The gloss level indicates how matt or shiny a surface appears. To guarantee a uniform appearance, it is important that installations such as luminaires or ventilation valves are adapted to the surface of the metal ceiling.

In accordance with ISO 2813, the gloss level is indicated in gloss units (GU) and measured in acc. with pre-defined measurement geometries at an angle of 20 $^{\circ}/60$ $^{\circ}/85$ $^{\circ}$. The gloss level is generally measured at unperforated metal ceiling panels.



Surfaces are divided into the following groups:

GROUP	DESIGNATION	GLOSS LEVEL
C2 MATT	deep matt	1 - 5 GU
G3 MATT	dull matt	6 - 10 GU
G2 MEDIUM GLOSS	silk matt	11 - 30 GU
GZ MEDIUM GLUSS	silk gloss	31 - 50 GU
04.01.0001	semi-bright	51 - 70 GU
G1 GLOSSY	highly glossy	71 - 90 GU

SURFACE	COLOUR	GLOSS LEVEL	
COLOURline	RAL 9016	approx. 18 GU	
COLOURline	RAL 9010	approx. 18 GU	
COLOURline	RAL 9006	approx. 65 - 70 GU	
COLOURline	RAL 9003	approx. 20 - 25 GU	
COLOURline	RAL 7035	approx. 15 - 18 GU	
COLOURline	9006 acc. to Lindner	approx. 57 GU	
MOODline	natural white 9016	< 3 GU	
MOODline	lava grey 7016	< 4 GU	

© CERTIFICATION/REGULATIONS

CE MARKING CE

The Regulation (EU) No 305/2011 (Construction Products Regulation) and the Regulation 756/2008 lays down harmonised rules for the marketing of construction products within the European Economic Area (EEA).

A declaration of performance has to be created by the manufacturer for all construction products that are covered by a harmonised standard or for construction products for which a European Technical Assessment (ETA) has been issued.

By means of the declaration of performance, the manufacturer is fully reliable for the conformity of the construction product and the declared main characteristics.

The declaration of performance is the basis for CE marking.

Lindner Metal Ceilings are covered by the harmonised standard EN 13964.

Declarations of performance can be downloaded from our homepage

www.Lindner-Group.com/en/downloads.

We are entitled to display the CE marking.

Construction products with CE marking may freely be traded across the European Union.



TAIM E.V.



Having emerged from the Technical Association of Industrial Metal Ceilings (TAIM) with its founding in 1988, TAIM e. V. has defined internationally recognised quality standards for metal ceilings which are continuously updated inline with technological developments.

The primary objective of TAIM e.V. is the promotion of quality and the positive aspects of metal ceiling systems above and beyond the minimum requirements of standards. TAIM sets out to achieve this through the supplementary development of technical standards for metal ceiling systems, especially those that are not covered in current standards or are incomplete.

The central quality tool of TAIM is the specially developed TAIM company certification which is the prerequisite for a TAIM e.V. membership. Only certified TAIM members are allowed to carry the TAIM logo. The comprehensive quality criteria of the company certification have to be completed annually by all members. This guarantees that products of all members ensure a consistently high level of quality.

For 30 years we have been member of TAIM e.V.

Comprehensive regulations and data sheets can be found at www.taim.info.

BIM – BUILDING TOGETHER MORE EFFECTIVELY THROUGH DIGITISATION

Building Information Modelling (BIM) is a method of constructing and operating buildings using software tools for improving project effectiveness, quality, transparency and flexibility. A virtual representation of the building is at the heart of this method. Here, all data from the planning and execution phase as well as the facility management are collected. Lindner has a wide range of parametric BIM objects for free download which can be implemented directly into a building model.

- + integral planning across all disciplines via a growing digital building model
- + BIM objects available for Lindner System Products at www.Lindner-Group.com/BIM
- + 3D visualisation and modelling
- + high degree of transparency through BIM-based working on site and model-based invoicing

OPTIMUM RELIABILITY OF RESULTS THANKS TO BIM

The common database of everyone involved in the project provides a graphical overview of all building trades and the responsibility of the individual services for the whole. Continuous updating of the BIM data allows direct control of quality, costs and deadlines. With the BIM method, the new building is already completely digitalised, enabling all important decisions to be taken during the planning phase and errors to be identified and eliminated at an early stage. The networking of all building data means each planning change can also be digitally simulated in the execution phase, checked for feasibility and re-entered into the construction process.

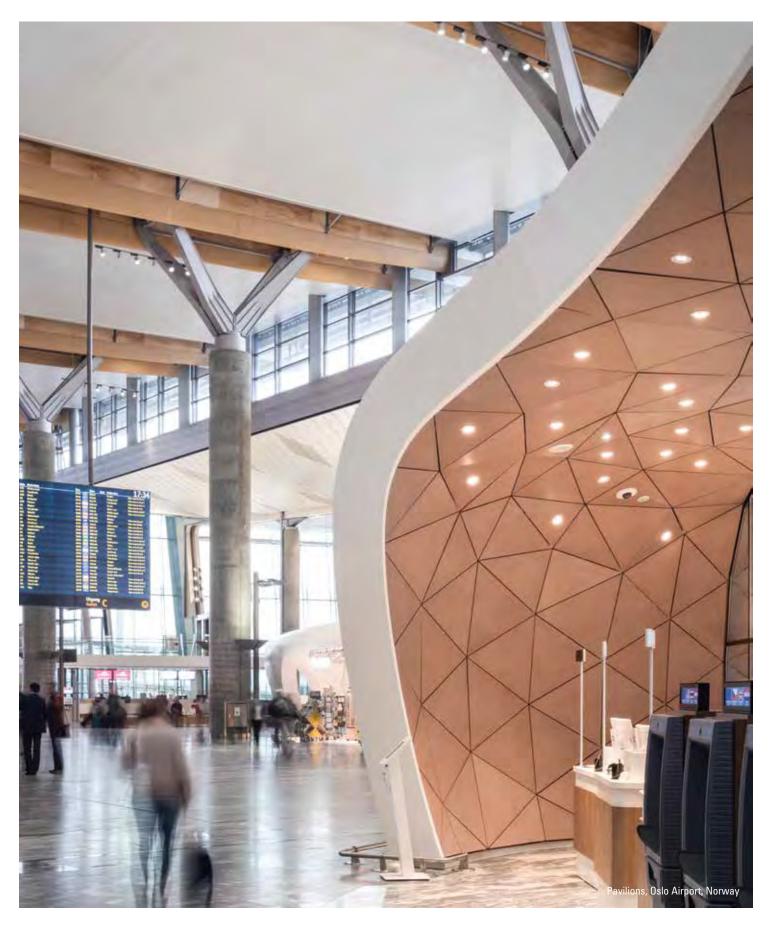
□ OSLO AIRPORT. NORWAY

At the extension of the main terminal, Lindner was awarded the contract for the planning of five free-form sales pavilions and for the development of a customised ceiling system for an area of approximately 18,000 m², consisting of about 1,500 different and diamond-shaped panel types. The central area saw the fitting of further 9,000 m² LMD Expanded Metal and LMD Hook-On Ceilings. Besides several ceiling systems, the Hollow Floor System FLOOR and more® power comfort was installed with an integrated heating and cooling system.

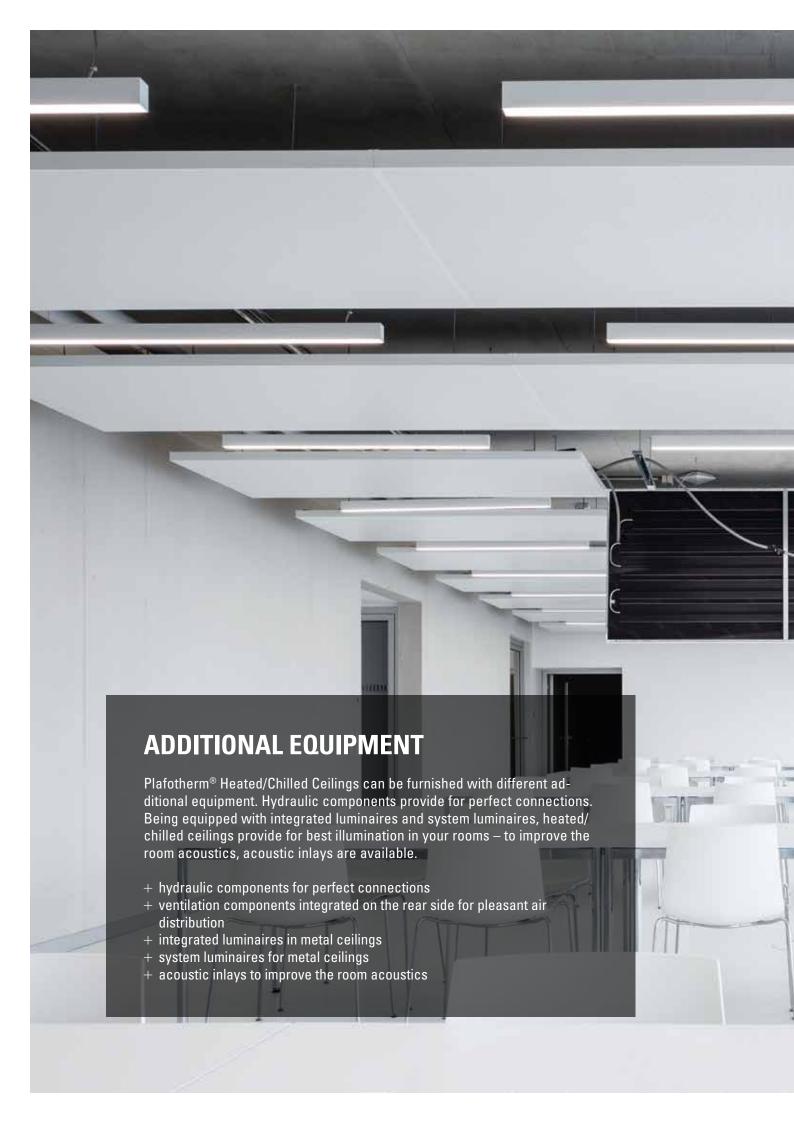


∠ PAVILIONS, OSLO AIRPORT, NORWAY

In order to reduce both the weight and the logistics efforts, Lindner recommended the use of wood instead of steel for the sales pavilions. The entire support structure, being designed in detailed 3D planning, was constructed with a framework of laminated timber. The pavilions organic form was created through a multi-layered convex cladding of bendable gypsum fibre boards that also fulfilled the fire protection requirements. The exterior hull was finished with a structured mineral lime plaster. The interior was cladded with 8,000 triangular, acoustically effective metal panels. They and their substructure are also unique.



www.Lindner-Group.com Heated and Chilled Ceilings . 153





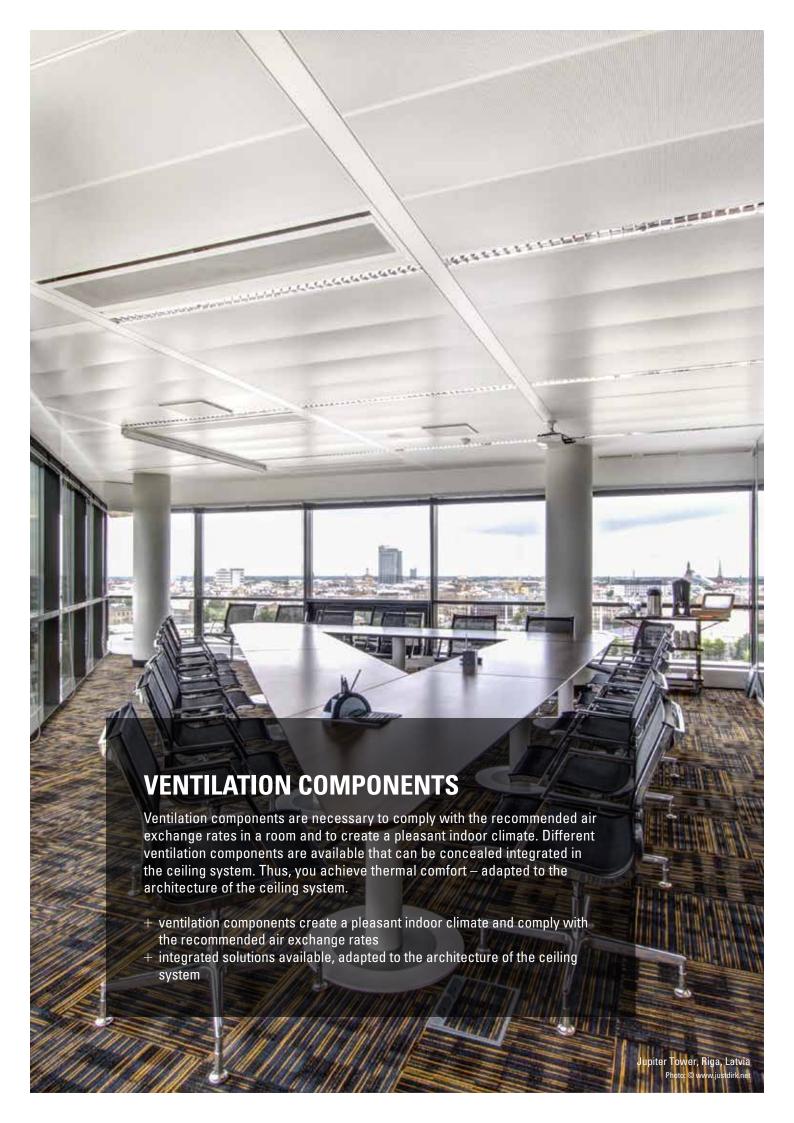


DESIGNATION	TECHNICAL DATA	DETAIL
Connecting/Connection Hose ype 2.0	braid: stainless steel (silver) inner tube: plastic corrugated pipe rated width: DN 13 hose length: 0.5 - 10 m operating temperature: 10 °C - 70 °C operating pressure: max. 20 bar oxygen diffusion tight acc. to DIN 4726	
Connecting/Connection Hose ype 2.1	braid: polyester (black) inner tube: plastic corrugated pipe rated width: DN 13 hose length: 0.5 - 10 m operating temperature: 10 °C - 70 °C operating pressure: max. 20 bar oxygen diffusion tight acc. to DIN 4726	
Hose Connection MQC ype M3G	plug connector: MultiQuickConnect version: straight dimension: 12 mm material: plastic	A San Market Bridge Bri
Hose Connection MQC ype M3W	plug connector: MultiQuickConnect version: 90° angled dimension: 12 mm	

MQC — THE SECURE CONNECTION Audible audible clicking sound guarantees a correct installation Visible green visible signal discs provide optical feedback Tactile secure installation even in badly visible ceiling voids thanks to tactile signal discs

FITTINGS				
DESIGNATION	TECHNICAL DATA	DETAIL		
System Distributor	dimension: 1/2" external/internal thread x 3 * MQC 12 mm material: brass	A A A		
System Distributor with Ball Valve	dimension: 3/4" external/internal thread x 3 * MQC 12 mm material: brass every outlet can be closed separately	A LALL		
Y-System Distributor	dimension: 1/2" external thread x 2 * MQC 12 mm material: brass	THE STATE OF THE S		
Y-System Distributor	dimension: 18 mm x 2 * MQC 12 mm material: brass	THE STATE OF THE S		
Screw-in Pipe End	dimension: 1/2" external thread x 1 * MQC 12 mm material: brass			
Double Nipple	dimension: 2 * MQC 12 mm material: brass (alternative copper or stainless steel)	12 200		
Transition Fitting	dimension: 12 mm x 1 * MQC 12 mm material: brass			
Transition Fitting	dimension: 15 mm x 1 * MQC 12 mm material: brass			
Transition Fitting	dimension: 12 mm x 1 * MQC 12 mm material: copper			
Threaded Plug Self-Sealing	dimension: 1/2" external thread material: brass, nickel-plated			
Closing Cap	dimension: 12 mm material: brass, nickel-plated			

APPLICATION OF FITTINGS				
DESIGNATION STECHNICAL DATA DE		DETAIL		
Alternative 3-times	system distributor + threaded plug			
Alternative 4-times	system distributor + screw-in pipe end			
Alternative 5-times	system distributor + Y-system distributor	A STATE OF THE PARTY OF THE PAR		
Alternative 6-times	2 x system distributor + threaded plug	all the		
Alternative 7-times	2 x system distributor + screw-in pipe end	A A A A A A A A A A A A A A A A A A A		



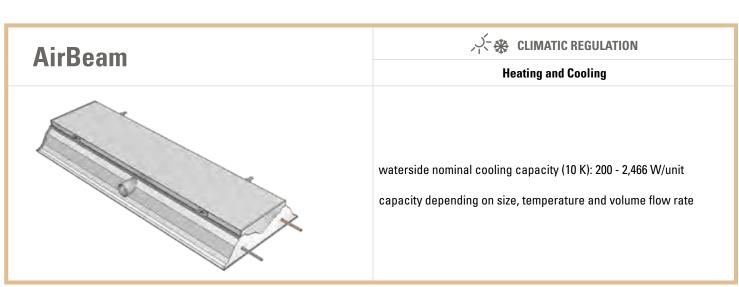
AirBeam

The heated/chilled beam AirBeam is installed on the rear side of Plafotherm® Heated/Chilled Ceilings or Lindner LMD Metal Ceiling Systems and can be realised in different versions: either as visible element with wide slots, as discreet version with adapted perforation and small slots or as invisible construction without slots.

The heated/chilled beam is additionally connected to a central air supply machine. Thanks to the air recirculation by supply air, high cooling capacities can be achieved with this product.

- + AirBeam Basic
- + AirBeam Discreet
- + AirBeam Invisible





AirBeam Basic



TECHNICAL DATA	construction: single element with big perforation and wide slots perforation: Rd 5.0 - 50 length: 1,200 - 3,000 mm width: 600 - 625 mm height: 185 mm
CLIMATIC REGULATION	waterside nominal cooling capacity (10 K): 400 – 2,466 W/unit
COMBINABLE WITH	Plafotherm® B 100 → page 18 Plafotherm® B 110 → page 22 Plafotherm® E 200 → page 28 Plafotherm® E 213 → page 32 Plafotherm® E 214 → page 34 Plafotherm® GK HEKDA → page 64

AirBeam Discreet



TECHNICAL DATA	construction: single element with same perforation as ceiling panel and smaller slots perforation: Rv 1.8 - 20, Rd 3.0 - 30 length: 1,200 - 1,400 mm width: 600 - 625 mm height: 185 mm
CLIMATIC REGULATION	waterside nominal cooling capacity (10 K): 200 – 590 W/unit
€ COMBINABLE WITH	Plafotherm® B 100 □ page 18 Plafotherm® B 110 □ page 22 Plafotherm® E 200 □ page 28 Plafotherm® E 213 □ page 32 Plafotherm® E 214 □ page 34 Plafotherm® GK HEKDA □ page 64

AirBeam Invisible



TECHNICAL DATA	panel, not visible perforation: Rd 1.6 - 25, Rv 1.8 - 20, Rd 3.0 - 30 length: 1,200 - 1,400 mm width: 800 - 900 mm height: 120 - 140 mm	
CLIMATIC REGULATION	waterside nominal cooling capacity (10 K): 200 – 450 W/unit	
€ COMBINABLE WITH	Plafotherm® B 100 ≥ page 18 Plafotherm® B 110 ≥ page 22 Plafotherm® E 200 ≥ page 28 Plafotherm® E 213 ≥ page 32 Plafotherm® E 214 ≥ page 34 Plafotherm® GK HEKDA ≥ page 64	

construction: element integrated in ceiling

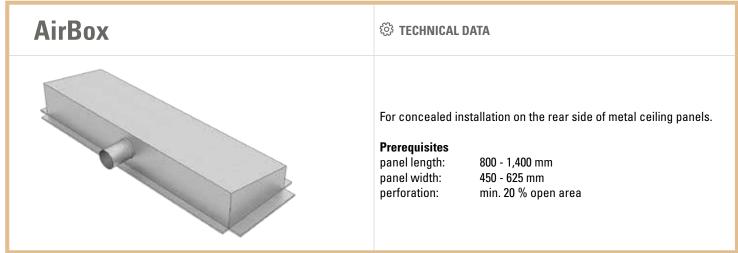
AirBox

Being installed on the rear side of metal ceiling panels, the AirBox supply and exhaust air elements are not visible but provide for pleasant fresh air and air distribution in a room. Exhaust air is unobtrusively removed by exhaust air elements.

Different versions are available:

- + AirBox S supply air elements
- + AirBox E exhaust air elements



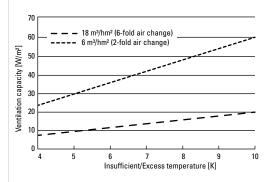


AirBox S – SUPPLY AIR ELEMENTS

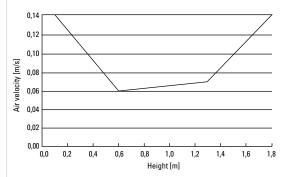
£63	TEC	CHNI	CAL	DATA
200	1 -	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	UAL	UAIL

	AirBox S80	AirBox S135	AirBox S160
length:	700 mm	700 mm	900 mm
width:	350 mm	350 mm	450 mm
height:	150 mm	175 mm	150 mm
weight:	approx. 4 kg	approx. 4 kg	approx. 7 kg
connection:	DN 100	DN 125	2x DN 100
volume flow rate:	80 m³/h	135 m³/h	160 m³/h
sound pressure level:	22 dBA	22 dBA	22 dBA

Ventilation Heating/Cooling Capacity



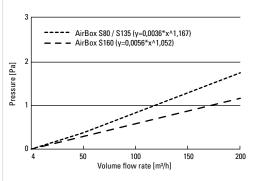
Flow Velocity





The air velocity is measured underneath the AirBox at a ground clearance of 0.10 m, 0.60 m, 1.3 m, 1.8 m and the parameters 8 K insufficient temperature, 90 m 3 /h and 18 °C supply air.

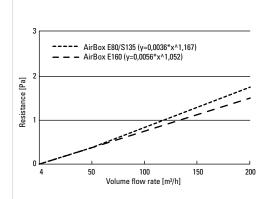
Pressure



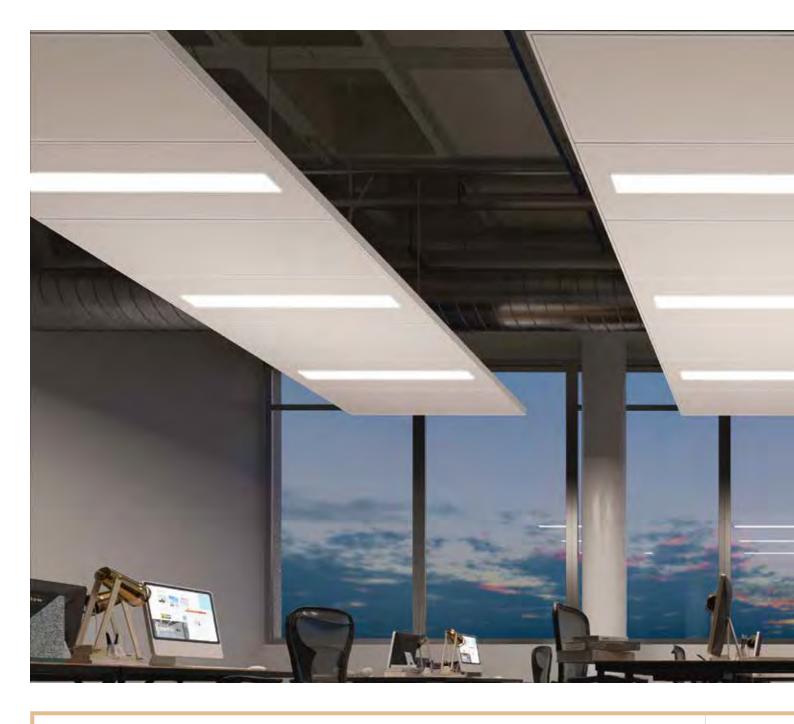
AirBox E – EXHAUST AIR ELEMENTS

£	TECHNICAL	DATA
---	------------------	------

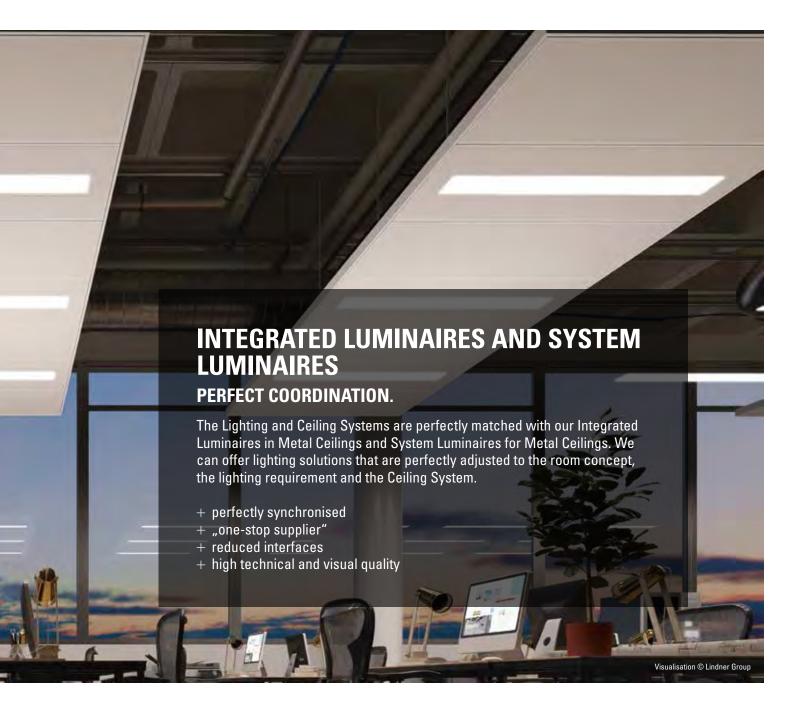
	AirBox E80	AirBox E135	AirBox E160
length:	700 mm	700 mm	900 mm
width:	350 mm	350 mm	450 mm
height:	150 mm	175 mm	150 mm
weight:	approx. 4 kg	approx. 4 kg	approx. 7 kg
connection:	DN 100	DN 125	2x DN 100
volume flow rate:	80 m³/h	135 m³/h	160 m³/h
sound pressure level:	22 dBA	22 dBA	22 dBA



Resistance



INTEGRATED LUMINAIRES IN METAL CEILINGS Voltage **IS 17 Integrated Luminaire for general areas** 220 - 240 V/ The lighting fixture IS 17 is framelessly and flush-mounted integrated into the metal ceiling element. It is delivered 50 - 60 Hz as a factory-prepared combined module without colour deviation. Light distribution is made by a satined acrylic PMMA cover. The lighting system is suitable for general areas, such as corridors or entrance areas. **IS 22 Integrated Luminaire for display work stations** 220 - 240 V/ The lighting fixture IS 22 is framelessly and flush-mounted integrated into the metal ceiling element. It is delivered 50 - 60 Hz as a factory-prepared combined module without colour deviation. Light distribution is made by a special microprismatic cover for glare-control. The lighting system is suitable for monitor workstations. IS 450 Integrated Luminaire for office and general areas The lighting fixture IS 450 is framelessly and flush-mounted integrated into the metal ceiling element, suitable 220 - 240 V/ for asymmetric rail-construction ceiling systems. It is delivered as a facory-prepared combined module without 50 - 60 Hz colour deviation. Light distribution is made by a special microprismatic cover for glare-control. The lighting system is suitable monitor workstations.



TECHNICAL DATA						
Class of Protection	Rallast Cover Colour Light Colour					
1	IP20	switchable, optional: DALI dimmable	opal	suitable to ceiling	4,000 K optional: 3,000 K	
1	IP20	switchable, optional: DALI dimmable	microprismatic	suitable to ceiling	4,000 K optional: 3,000 K	
1	IP20	switchable, optional: DALI dimmable	opal, optional: microprismatic	suitable to ceiling	4,000 K optional: 3,000 K	

SYSTEM LUMINAIRES FOR METAL CEILINGS

Voltage

BREL 100

Post Cap Spare Light

Our luminaire type BREL 100 is used instead of a post cap system. As a linear light-strip it is the ideal solution for a perfectly adapted system lighting. There is no colour deviation to the ceiling. It is produced project-related and adjusted to your individual requirements.



220 - 240 V/ 50 - 60 Hz

DPL

Integrated Luminaire for Post Cap Ceilings

The system luminaire DPL is suitable for integration into post cap ceilings. It is produced project-related with the according mounting-upstand, adapted to the ceiling system. Light distribution is made by homogeneously illuminated microprismatic cover.



220 - 240 V/ 50 - 60 Hz

FR 625

Integrated Luminaire

The system luminaire FR 625 is suitable for wet room areas thanks to its high degree of protection (IP50). It can be used for coffered ceilings with visible t-profiles or concealed clip-in systems. The visible parts are adjusted to the colour of the ceiling system.



230 - 240 V/ 50 - 60 Hz

QZI

Integrated Luminaire with Cell Louvres

The system luminaire QZI can be flexibly used for all areas with requirements of glare-control. Light distribution is made by an innovative cell louvre, made of aluminium. This ensures highest glare-control. In acc. with requirements the middle part can be equipped with blind plates, clamping ranges with/without sensors.



220 - 240 V/ 50 - 60 Hz

Q 600

Integrated Luminaire

The square luminaire Q 600 is suitable for coffered ceilings with visible t-profiles or concealed clip-in systems. Light distribution is made by a homogeneously illuminated opal acrylic cover or optionally by a microprismatic plate for glare-control.



220 - 240 V/ 50 - 60 Hz

RS 03

Integrated Luminaire for Metal Ceilings

Our system luminaire RS 03 for metal ceilings is the ideal solution for modern lighting. It provides a perfect match between functional lens technology and architectural optics. Due to the pre-assembled magnet holder on the ceiling cut-out, the luminaire can be easily inserted.



220 - 240 V/ 50 - 60 Hz

LShine

Baffle Luminaire

Our system luminaire type LShine is the ideal lighting solution for Lindner baffle ceiling systems. It is delivered as an integrated entire modul consisting of luminaire and baffle ceiling. Besides the linear version, the luminaire can be produced for curved Lindner baffle ceiling systems.



220 - 240 V/ 50 - 60 Hz

LK 73

Light Channel

Our lighting fixture LK 73 can be adjusted to your ceiling solution. The luminaire is produced project-related with hang-in system, for integration between the Lindner metal ceiling. Light is distributed via a an opal acrylic diffusor, optional with a microprismatic cover.



220 - 240 V/ 50 - 60 Hz

LK 100

System Luminaire

The system luminaire LK 100 is produced with mounting system and integrated between post cap ceiling systems. Light distribution is made via a microprismatic cover, suitable for office areas.



220 - 240 V/ 50 - 60 Hz

۩3 TECHNICAL DATA					
Class of Protection	Protection Rating	Ballast	Cover	Colour	Light Colour
1	IP20	switchable, optional: DALI dimmable	microprismatic, optional: opal	suitable to ceiling	4,000 K optional: 3,000 K
1	IP20	switchable, optional: DALI dimmable	microprismatic	RAL 9016	4,000 K optional: 3,000 K
1	room side IP50, optional: IP54	switchable, optional: DALI dimmable	opal, optional: microprismatic	suitable to ceiling	4,000 K optional: 3,000 K
1	IP20	switchable, optional: DALI dimmable	cell louvre	follows RAL colour chart	4,000 K optional: 3,000 K
1	IP40	switchable, optional: DALI dimmable	opal, optional: microprismatic	suitable to ceiling	4,000 K optional: 3,000 K
1	IP20	switchable, optional: DALI dimmable	lens	black	4,000 K optional: 3,000 K
1	IP20	switchable, optional: DALI dimmable	opal	suitable to ceiling	4,000 K optional: 3,000 K
1	IP20	switchable, optional: DALI dimmable	opal, optional: microprismatic	RAL 9016, optional: customer's wish	4,000 K optional: 3,000 K
1	IP20	switchable, optional: DALI dimmable	microprismatic	suitable to ceiling	4,000 K optional: 3,000 K



ACOUSTIC INLAYS	(⁽⁾) FIRE PROTECTION	
ACCOSTIC INLATS	Building Material Class	
Insula A2	A2 - s1, d0 in acc. with EN 13501-1	
Insula I	B1 in acc. with DIN 4102-1, class A in acc. with ASTM E 84	
Insula Basic	B2 in acc. with DIN 4102-1	

