HEATED AND CHILLED CEILINGS
PHYSICAL PERFECTION
ADD.VANTAGE
RETHINKING SPACES

Over the years, Lindner Group has developed into a technologically leading, solution-oriented and reliable partner with a solid economic basis. Our comprehensive range of products and services for the building envelope, interior fit-out and insulation fits almost any field of application. True to the motto ‘Rethinking Spaces’, we develop tailor-made and yet versatile solutions and concepts for your construction project. Being a completely family-owned business, we particularly care about our environment. With new concepts such as Cradle to Cradle®, low-emission products and well-considered spatial concepts, we create Add.Vantage for the people and their environment. As a service provider and an employer, we put the people in focus. The customer is bound to notice this, too: We enjoy our work, are convinced of what we do and proud about what we are capable of.

STABILITY AND GROWTH

Since the founding of the company by Hans Lindner in 1965, our headquarters is located in Lower Bavarian Arnstorf, where we have grown enormously during the last decades. With about 7,100 employees around the world, we are proud to be the largest employer in the district of Rottal-Inn. Every day we work on 2,500 projects which revolve for the most part around our core business, the construction industry. It is complimented by our Hans Lindner Foundation, the mk | hotels, the in-house breweries and more recently a sustainable agriculture and forestry.
HEATED AND CHILLED CEILINGS

PHYSICAL PERFECTION

Our proven technologies create a healthy indoor climate in every room. Plafotherm® Heated and Chilled Ceilings offer impressively high capacities and good heat transfer. Our own accredited test laboratory guarantees further development of our Ceilings, which are tested as a complete system. The sophisticated Ceiling Systems are low-maintenance, energy-efficient solutions that also contribute to sound protection. Our wide range of surfaces offers a unique choice of design options. Integrated Lindner Luminaires perfectly complete the ceiling construction.

+ innovative Plafotherm® Heated and Chilled Ceilings offer impressively high capacities and good heat transfer
+ proven technologies ensure comfort and a healthy, pleasant room climate
+ all individual components are tested as a complete system in our own accredited test laboratory
+ low-maintenance and energy-efficient solutions for many application areas
+ acoustically effective Heated und Chilled Ceilings meet sound protection requirements
+ various architecturally appealing design and layout possibilities
+ one-stop service: easy integration of Lindner Luminaires possible
HEATED AND CHILLED POST CAP CEILINGS from page 16
Plafotherm® B 100
Plafotherm® B 100 SD
Plafotherm® B 110
Plafotherm® B 147 SD

HEATED AND CHILLED HOOK-ON CEILINGS from page 26
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Plafotherm® E 210
Plafotherm® E 213
Plafotherm® E 214

HEATED AND CHILLED CORRIDOR CEILINGS from page 36
Plafotherm® E 312

HEATED AND CHILLED CANOPY CEILINGS from page 40
Plafotherm® DS 312
Plafotherm® DS 313
Plafotherm® DS 320
Plafotherm® DS Tabs

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Plafotherm® L 608

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CONVECTION ELEMENTS from page 58
Plafotherm® KN

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Plafotherm® GK HEKDA

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Plafotherm® AirHybrid
Plafotherm® DS AirHybrid

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Hochhaus zur Bastei, Zurich, Switzerland
Allianz Suisse, Wallisellen, Switzerland

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Ventilation Components
Integrated Luminaires and System Luminaires
Acoustic Inlays
LONG-STANDING PRODUCT EXPERIENCE
LONG-STANDING PRODUCT EXPERIENCE

In 1970, we started producing our own ceiling and partition systems at our first workshop in Arnstorf. We now manufacture products for fit-out, building envelope and insulation in various locations in Europe and China. Arnstorf is the largest production site; nearly all the products in the Lindner range are manufactured here. The headquarters also houses numerous specialised departments that assist in production, such as procurement, logistics, quality assurance, research and development — including a test workshop — and last but not least, a training centre for all the industrial occupations.

OUR PRODUCTION SITES FOR CEILINGS

**ARNSTORF – GERMANY**
- Ceiling, floor and partition systems, luminaires, facades
- And clean rooms are produced here as well as high-quality carpentry for fitting out interiors of buildings and ships
- 64,250 m² production area
- 200,000 m² company site

**TAICANG – CHINA**
- Production of ceiling and partition systems
- 14,000 m² production area
- 30,000 m² company site
A GLOBAL PLAYER... WITH ROOTS IN ARNSTORF

Globally we realise countless projects for our customers, meet challenges and grow with them. A worldwide network of reliable partners and established subsidiaries supports us in doing our work. In the following pages, you’ll find an overview of our extensive range of Metal Ceiling Solutions.

Contact us at our headquarters in Arnstorf or visit www.Lindner-Group.com to find your local point of contact.

Lindner AG | Heated and Chilled Ceilings
Bahnhofstrasse 29 | 94424 Arnstorf | Germany
+49 8723 20-3680 | heating.cooling@Lindner-Group.com
PLAFOTHERM® HEATED/CHILLED CEILINGS – REFERENCES WORLDWIDE

Alashrafy JLT Offices, U.A.E
Allianz Suisse, Wallisellen, Switzerland
Billa Headquarters, Czech Republic
Chandris House, Greece
DR Byen – Danish Radio, Copenhagen, Denmark
E.ON Ruhrgas AG, Essen, Germany
European Parliament Berlaymont 2000, Brussels, Belgium
Federation Tower, Moscow, Russia
FIFA World Football Museum, Zurich, Switzerland
Havenhuis, Antwerpen, Belgium
Headquarters Fa. Häring, Piotrków Trybunalski, Poland
High Apart, Ulanbator, Mongolia
Jans Bureaux, Eschweiler, Luxembourg
JTI Kazakhstan LLC, Almaty, Kazakhstan
Jupiter Centre, Riga, Latvia
Kasarmikatu 21, Helsinki, Finland
Kellogg School of Management I Northwestern University, Chicago, USA
La Grande Arche, Puteaux, France
Library of Trento University, Italy
Lujiazui Financial Tower, Shanghai, China
Multivac, Sofia, Bulgaria
Petrom City, Bucharest, Rumania
Quai Ouest, Boulogne Billancourt, France
Schulich School of Business, Toronto, Canada
Seeparkcampus West, Vienna, Austria
SilverTower Frankfurt, Germany
Television Centre TVC, London, Great Britain
THE SQUAIRE, Frankfurt, Germany
Torre Espacio, Madrid, Spain
YBL Palais, Budapest, Hungary
World Trade Centre Path Station New York, USA
HEATED AND CHILLED POST CAP CEILINGS

Plafotherm® B 100
Linear Heated and Chilled Post Cap Ceiling
visible C-post cap profiles, lay-in or swing-down option
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423

Plafotherm® B 100 SD
Linear Heated and Chilled Post Cap Ceiling, Longitudinally Sound-Reduced
visible C-post cap profiles, lay-in sandwich elements
up to $\alpha_v = 0.55$ (M),
sound absorption class D in acc. with EN ISO 354,
up to NRC = 0.65 in acc. with ISO 354,
rated in acc. with ASTM C 423

Plafotherm® B 110
Heated and Chilled Post Cap Ceiling with Cross Noggins
visible C-post cap profiles and cross noggins, lay-in or swing-down option
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423

Plafotherm® B 147 SD
Heated and Chilled Post Cap Ceiling Concealed, Longitudinally Sound-Reduced
concealed post cap, removable sandwich elements, partition fastening in joint
up to $\alpha_v = 0.70$,
sound absorption class C in acc. with EN ISO 354,
up to NRC = 0.75 in acc. with ISO 354,
rated in acc. with ASTM C 423

HEATED AND CHILLED HOOK-ON CEILINGS

Plafotherm® E 200
Heated and Chilled Hook-On Ceiling
concealed supporting profiles, removable ceiling panels
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423

Plafotherm® E 210
Heated and Chilled Hook-On Ceiling with Butt Joints
concealed supporting profiles, removable ceiling panels
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423

Plafotherm® E 213
Heated and Chilled Hook-On Ceiling with Accentuated Joints
concealed hook-on construction with accentuated joints,
removable ceiling panels with swing-down option
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423

Plafotherm® E 214
Heated and Chilled Hook-On Ceiling with Open Joints
concealed supporting profiles, removable ceiling panels with swing-down option
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423

HEATED AND CHILLED CORRIDOR CEILINGS

Plafotherm® E 312
Heated and Chilled Hook-On Corridor Ceiling
concealed hook-on construction, removable ceiling panels with swing-down option
up to $\alpha_v = 0.80$,
sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354,
rated in acc. with ASTM C 423
### Longitudinal Sound Reduction | Building Material Class | Heating and Cooling | Seismic Safety
---|---|---|---
- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | -

up to \(D_{100,\text{low}}\) = 62 dB in acc. with ISO 10848-2 | - | nominal cooling capacity (10 K): 104 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 116 \(W/m^2\) in acc. with EN 14037 | -

up to \(D_{100,\text{low}}\) = 60 dB in acc. with ISO 10848-2 | - | nominal cooling capacity (10 K): 104 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 116 \(W/m^2\) in acc. with EN 14037 | EPD in acc. with ISO 14025 and EN 15804

- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | possible

- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804

- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | possible

- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804

- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | possible

- | A2 - s2, d0 in acc. with EN 13501-1 | nominal cooling capacity (10 K): 109 \(W/m^2\) in acc. with EN 14240, nominal heating capacity (15 K): 123 \(W/m^2\) in acc. with EN 14037 | self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804
### HEATED AND CHILLED CANOPY CEILINGS

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® DS 312</td>
<td>Heated and Chilled Canopy Ceilings without Frame</td>
<td>equivalent sound absorption area per canopy in acc. with EN ISO 354</td>
</tr>
<tr>
<td>Plafotherm® DS 313</td>
<td>Heated and Chilled Canopy Ceilings with Frame with circumferential frame, removable ceiling panels</td>
<td>equivalent sound absorption area per canopy in acc. with EN ISO 354</td>
</tr>
<tr>
<td>Plafotherm® DS 320</td>
<td>Heated and Chilled Canopy Ceiling in Filigree Optics, large format canopy ceiling, expandable on the short side</td>
<td>equivalent sound absorption area per canopy in acc. with EN ISO 354</td>
</tr>
<tr>
<td>Plafotherm® DS Tabs</td>
<td>Metal Canopy Ceiling for Concrete Core Activation, large format canopy ceiling for thermally activated components</td>
<td>up to $\alpha_v = 1.00$ (L), sound absorption class A in acc. with EN ISO 354, up to NRC = 1.10 in acc. with ISO 354, rated in acc. with ASTM C 423</td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED BAFFLE CEILINGS

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® L 608</td>
<td>Heated and Chilled Metal Baffle Ceiling, Hook-On/Slide Baffle with substructure made of double hook-on profile, hook-on/slide baffle</td>
<td>up to $\alpha_v = 0.60$ (MH), sound absorption class C in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354, rated in acc. with ASTM C 423</td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED EXPANDED METAL CEILINGS

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® St 213</td>
<td>Heated and Chilled Expanded Metal Hook-On Ceiling with Accentuated Joints, concealed hook-on construction with accentuated joints, removable expanded metal ceiling panels</td>
<td>up to $\alpha_v = 0.50$ (L), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.65 in acc. with ISO 354, rated in acc. with ASTM C 423</td>
</tr>
</tbody>
</table>

### CONVECTION ELEMENTS

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® KN</td>
<td>Convection Element for single installation or concealed installation in ceiling void</td>
<td></td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED PLASTERBOARD CEILINGS

<table>
<thead>
<tr>
<th>Product</th>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® GK HEKDA</td>
<td>Heated and Chilled Plasterboard Ceilings, Heat Conducting Profile as Secondary Grid, suspension channel as primary grid and heating/cooling technology as secondary grid</td>
<td>up to $\alpha_v = 0.45$ (L), sound absorption class D in acc. with EN ISO 354, up to NRC = 0.50 in acc. with ISO 354, rated in acc. with ASTM C 423</td>
</tr>
<tr>
<td>Longitudinal Sound Reduction</td>
<td>Building Material Class</td>
<td>Heating and Cooling</td>
</tr>
<tr>
<td>------------------------------</td>
<td>-------------------------</td>
<td>--------------------</td>
</tr>
<tr>
<td>–</td>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
<td>nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037</td>
</tr>
<tr>
<td>–</td>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
<td>nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037</td>
</tr>
<tr>
<td>–</td>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
<td>nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037</td>
</tr>
<tr>
<td>–</td>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
<td>occupancy 30 %: efficiency factor 94 - 98 %, occupancy 50 %: efficiency factor 90 - 97 %</td>
</tr>
<tr>
<td>–</td>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
<td>nominal cooling capacity (10 K): 21.1 W/lfm in acc. with EN 14240, nominal heating capacity (15 K): 21.7 W/lfm in acc. with EN 14037</td>
</tr>
<tr>
<td>–</td>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
<td>nominal cooling capacity (10 K): 96.8 W/m² in acc. with EN 14240, nominal heating capacity (15 K): 122 W/m² in acc. with EN 14037</td>
</tr>
<tr>
<td>–</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>
## HEATED AND CHILLED HYBRID CEILINGS

<table>
<thead>
<tr>
<th>Description</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Plafotherm® DS TAS</strong>&lt;br&gt;Heated and Chilled Hybrid Canopy Ceiling</td>
<td>thermo-active canopy ceiling for subsequent concrete core working&lt;br&gt;equivalent sound absorption area per canopy in acc. with EN ISO 354</td>
</tr>
<tr>
<td><strong>Plafotherm® AirHybrid</strong>&lt;br&gt;Hybrid Ventilation Components in Metal Ceilings</td>
<td>heated/chilled ceiling with hybrid ventilation component on the rear side&lt;br&gt;up to $\alpha_w = 0.65$, sound absorption class C in acc. with EN ISO 354</td>
</tr>
<tr>
<td><strong>Plafotherm® DS AirHybrid</strong>&lt;br&gt;Hybrid Ventilation Components in Canopy Ceiling</td>
<td>heated/chilled ceiling with hybrid ventilation component on the rear side&lt;br&gt;equivalent sound absorption area per canopy in acc. with EN ISO 354</td>
</tr>
<tr>
<td>Longitudinal Sound Reduction</td>
<td>Building Material Class</td>
</tr>
<tr>
<td>-----------------------------</td>
<td>-------------------------</td>
</tr>
<tr>
<td>A2 · s2, d0 in acc. with EN 13501-1</td>
<td>total hybrid cooling capacity (8 K): 152 W/m², indirect working of the concrete core: up to 40 W/m²</td>
</tr>
<tr>
<td>A2 · s2, d0 in acc. with EN 13501-1</td>
<td>waterside nominal cooling capacity (10 K): up to 159 W/m² following EN 14240, waterside nominal heating capacity (15 K): up to 161 W/m² following EN 14037</td>
</tr>
<tr>
<td>A2 · s2, d0 in acc. with EN 13501-1</td>
<td>waterside nominal cooling capacity (10 K): up to 192 W/m² following EN 14240, waterside nominal heating capacity (15 K): up to 165 W/m² following EN 14037</td>
</tr>
</tbody>
</table>
HEATED AND CHILLED POST CAP CEILINGS
THE FOUNDATION FOR FLEXIBLE ROOMS.

The heating and cooling technology integrated in the Post Cap Ceilings is an efficient way to provide a comfortable atmosphere that suits your specific requirements. Passive areas can also be combined. Heated and Chilled Post Cap Ceilings are perfect for fastening partitions. This ensures design freedom for your room layout. Linear Post Cap Ceilings and Systems with Cross Noggins as well as visible and concealed Post Cap Profiles come with a variety of design options. Our range also includes longitudinally sound-reduced solutions.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ individual room layout thanks to the possibility of fastening partitions to post caps
+ linear Post Cap Ceilings and Systems with cross noggins as well as longitudinally sound-reduced solutions enable a flexible room design
+ range of design options with visible or concealed post cap profiles possible
PLAFOTHERM® B 100
LINEAR HEATED AND CHILLED POST CAP CEILING

This cost-effective system with visible linear Post Caps comfortably heats and cools your room by means of radiation. This heated/chilled ceiling system with low construction height can be adapted to building shapes and combined with thermally passive components. Partitions can be fastened to the linear Post Cap – thus, flexible room layouts are possible. The Post Cap can also be used for the integration of installations. For maintenance works in the ceiling void, each ceiling panel can be removed or swung down.

- Heating/cooling by means of radiation creates a pleasant room climate
- Flexibility thanks to the combination of thermally active and passive areas
- Visible linear Post Caps as design elements
- Individual room layout thanks to the possibility to fasten partitions to Post Caps
- Post Caps can be used for technical installations or luminaires
- Space-saving ceiling system with low construction height
- Round, curved building shapes can be realised thanks to radially installed Post Caps and trapezoidal ceiling panels
- Easy maintenance option due to ceiling panels that can be individually operated, swung down and slid
- Cost-effective heated/chilled ceiling system as economic solution

TECHNICAL DATA

Construction
1 metal ceiling panel
6 L-profile 28
8/9/55 vernier suspension
54 C-post cap profile
78 drilling screw hexagon head
437 heating/cooling coil
479 connecting/connection hose
505 fit-up aid

Wall Connection Options \(\rightarrow\) from page 112
- L-angle
- Shadow gap trim
- Open wall connection

ADDITIONAL EQUIPMENT \(\rightarrow\) page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
- AirBox S \(\rightarrow\) from page 163
- AirBox E \(\rightarrow\) from page 163
- AirBeam \(\rightarrow\) page 161

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.

Longitudinal Sound Reduction
System with tested longitudinal sound reduction is available:
- Plafotherm® B 100 SD \(\rightarrow\) page 20
### PLAFOTHERM® B 100

#### Ceiling Panel Installation Detail

<table>
<thead>
<tr>
<th>Type</th>
<th>Lay-In with Hook-On Edge</th>
<th>Lay-In with Hook-On Notch</th>
<th>Lay-In, Swing-Down and Slide Option on Longitudinal Side</th>
<th>Lay-In, Swing-Down and Slide Option on Short Side</th>
</tr>
</thead>
<tbody>
<tr>
<td>Length</td>
<td>250 - 3,000 mm</td>
<td>250 - 3,000 mm</td>
<td>(depending on the length-to-width ratio)</td>
<td>(depending on the length-to-width ratio)</td>
</tr>
<tr>
<td>Width</td>
<td>200 - 1,250 mm</td>
<td>200 - 1,250 mm</td>
<td>(depending on the length-to-width ratio)</td>
<td>(depending on the length-to-width ratio)</td>
</tr>
</tbody>
</table>

#### Room Acoustics

- up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,
- up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423

#### Building Material Class

- A2 - s2, d0 in acc. with EN 13501-1

#### Heating and Cooling

- heat conducting profile with Cu-pipe:
  - nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003
- heat conducting profile perforated with Cu-pipe:
  - nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003
- heat conducting profile with V2A-pipe:
  - nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003
- graphite panel with Cu-pipe:
  - nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

#### Corrosion Protection

- exposure class A (interior) in acc. with EN 13964, table 8 and 9

#### Sustainability

- self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804

#### Surfaces

- COLOURline, MOODline, ARTline, GRAPHICline
- BASICline, REGULARline, SPREADline
PLAFOTHERM® B 100 SD
LINEAR HEATED AND CHILLED POST CAP CEILING, LONGITUDINALLY SOUND-REDUCED

This longitudinally sound-reduced Post Cap Ceiling creates a pleasant room climate. It is the perfect solution to fasten partitions and offers great freedom in office design. The visible linear Post Caps can be used as design element or for the integration of installations. The space-saving system can easily be opened without the need for any tools. Even round or curved building shapes can be realised. A combination of thermally active and passive areas is possible.

+ Post Cap Ceiling with tested longitudinal sound reduction
+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ visible linear Post Caps as design elements
+ individual room layout thanks to the possibility to fasten partitions to Post Caps
+ Post Caps can be used for technical installations or luminaires
+ space-saving ceiling system with low construction height
+ round, curved building shapes can be realised thanks to radially installed Post Caps and trapezoidal ceiling panels
+ easy maintenance option due to ceiling panels that can be individually operated without tools

TECHNICAL DATA

Construction
1 metal ceiling panel
6 L-profile 28
8/9/55 vernier suspension
54 C-post cap profile
78 drilling screw hexagon head
479 connecting/connection hose
791 installation hook

Wall Connection Options  from page 112
- L-angle
- shadow gap trim

ADDITIONAL EQUIPMENT  page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
**PLAFOTHERM® B 100 SD**

**Ceiling Panel**

**Installation Detail**

**Plafotherm® B 100 SD Type 2**

* Lay-In with Hook-On Edge
* length: 250 - 1,800 mm
  (depending on the length-to-width ratio)
* width: 200 - 700 mm
  (depending on the length-to-width ratio)

---

**ACOUSTICS**

- Room Acoustics
  - up to $\alpha_w = 0.55$ (M), sound absorption class D in acc. with EN ISO 354,
  - up to NRC = 0.65 in acc. with ISO 354, rated to ASTM C 423

- Longitudinal Sound Reduction
  - up to $D_{\text{ref}} = 62$ dB in acc. with ISO 10848-2

---

**CLIMATIC REGULATION**

- Heating and Cooling
  - heat conducting profile with Cu-pipe:
    - nominal cooling capacity (10 K): 104 W/m² in acc. with EN 14240,
    - nominal heating capacity (15 K): 116 W/m² in acc. with EN 14037:2003

---

**CORROSION PROTECTION**

- exposure class A (interior) in acc. with EN 13964, table 8 and 9

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**SURFACES**

- Powder Coatings
  - COLOURline, MOODline, ARTline, GRAPHICline

- Perforations
  - BASICline, REGULARline, SPREADline

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PLAFOTHERM® B 110
HEATED AND CHILLED POST CAP CEILING WITH CROSS NOGGINS

This Post Cap Ceiling creates an ideal indoor climate thanks to radiant heating and cooling. Cross Noggins define the visual appearance of this system and offer many advantages: partitions can be fastened to Post Caps in both directions. Moreover, possible future room sizes can be identified. Luminaires or technical installations can be integrated into the Post Caps. The Post Cap Ceiling with Cross Noggins has a low construction height and is maintenance-friendly thanks to ceiling panels that can individually be operated. Thermally active and passive areas can be combined.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ visible Cross Noggins as design elements
+ individual room layout thanks to the possibility to fasten partitions to Post Caps in both directions
+ Post Caps can be used for technical installations or luminaires
+ space-saving ceiling system with low construction height
+ easy maintenance option due to ceiling panels that can be individually operated, swung down and slid
+ possible future room sizes can be identified

TECHNICAL DATA

Construction
1 metal ceiling panel
8/9/55 vernier suspension
54 C-post cap profile
61 post cap cross noggin
78 drilling screw hexagon head
437 heating/cooling coil
479 connecting/connection hose
505 fit-up aid

Wall Connection Options from page 112
- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S from page 163
AirBox E from page 163
AirBeam page 161

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
PLAFOTHERM® B 110

**Ceiling Panel**

**Installation Detail**

**Plafotherm® B 110 Type 2**
Lay-In with Hook-On Edge
- length: 250 - 3,000 mm
- width: 200 - 1,250 mm

**Plafotherm® B 110 Type 3**
Lay-In with Hook-On Notch
- length: 250 - 3,000 mm
- width: 200 - 1,250 mm

**Plafotherm® B 110 Type 4**
Lay-In, Swing-Down and Slide Option on Longitudinal Side
- length: 250 - 3,000 mm
  (depending on the length-to-width ratio)
- width: 200 - 1,250 mm
  (depending on the length-to-width ratio)

**Plafotherm® B 110 Type 6**
Lay-In, Swing-Down and Slide Option on Short Side
- length: 250 - 3,000 mm
  (depending on the length-to-width ratio)
- width: 200 - 1,250 mm
  (depending on the length-to-width ratio)

**ACOUSTICS** from page 139

Room Acoustics
- up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,
- up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423

**FIRE PROTECTION** from page 137

Building Material Class
- A2 - s2, d0 in acc. with EN 13501-1

**CLIMATIC REGULATION** from page 118

Heating and Cooling
- heat conducting profile with Cu-pipe:
  - nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003
- heat conducting profile perforated with Cu-pipe:
  - nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003
- heat conducting profile with V2A-pipe:
  - nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003
- graphite panel with Cu-pipe:
  - nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

**CORROSION PROTECTION** from page 147

exposure class A (interior) in acc. with EN 13964, table 8 and 9

**SUSTAINABILITY** from page 148

self-declaration in acc. with ISO 14021,
EPD in acc. with ISO 14025 and EN 15804

**SURFACES** from page 80

- Powder Coatings
  - COLOURline, MOODline, ARTline, GRAPHICline
- Perforations
  - BASICline, REGULARline, SPREADline
PLAFOTHERM® B 147 SD
HEATED AND CHILLED POST CAP CEILING CONCEALED, LONGITUDINALLY SOUND-REDUCED

This longitudinally sound-reduced system guarantees best climate in your rooms – furthermore, luminaires can easily be integrated. Concealed Post Cap profiles offer you the possibility to reversibly fasten partitions and create a homogeneous ceiling appearance. Thus, you are flexible in your room layout. The ceiling elements of Plafotherm® B 147 SD have an easy maintenance option.

- Post Cap Ceiling with tested longitudinal sound reduction inclusive integrated luminaire
- heating/cooling by means of radiation creates a pleasant room climate
- flexibility thanks to the combination of thermally active and passive areas
- homogeneous ceiling surface due to concealed Post Caps
- easy maintenance option of ceiling elements
- individual room layout thanks to the possibility to fasten reversible partitions to Post Caps

TECHNICAL DATA

Construction
1 metal ceiling panel
6 L-profile 28
8/9/55 vernier suspension
54 C-post cap profile
479 connecting/connection hose
689 hollow chamber sealing
974 partition connection profile
977 drilling screw

Wall Connection Options ➤ from page 112
- L-angle
- shadow gap trim
- with shadow gap

ADDITIONAL EQUIPMENT ➤ page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
# PLAFOTHERM® B 147 SD

## Ceiling Panel Installation Detail

### Plafotherm® B 147 SD Type 1
- Lay-In with Locking Technology
- Length: 300 - 2,000 mm (depending on the length-to-width ratio)
- Width: 200 - 900 mm (depending on the length-to-width ratio)

## TECHNICAL DATA

### Room Acoustics
- Up to $\alpha_w = 0.70$, sound absorption class C in acc. with EN ISO 354,
- Up to NRC = 0.75 in acc. with ISO 354, rated to ASTM C 423

### Longitudinal Sound Reduction
- Up to $D_{Lw} = 60$ dB in acc. with ISO 10848-2

### Heating and Cooling
- Heat conducting profile with Cu-pipe:
  - Nominal cooling capacity (10 K): 104 W/m² in acc. with EN 14240,
  - Nominal heating capacity (15 K): 116 W/m² in acc. with EN 14037:2003

### Corrosion Protection
- Exposure class A (interior) in acc. with EN 13964, table 8 and 9

### Sustainability
- EPD in acc. with ISO 14025 and EN 15804

### Surfaces
- Powder Coatings
  - COLOURline, MOODline, ARTline, GRAPHICline
- Perforations
  - BASICline, REGULARline, SPREADline
HEATED AND CHILLED HOOK-ON CEILINGS
VERSATILE SOLUTIONS.

Heated/Chilled Hook-On Ceilings combine efficient heating and cooling by means of radiation with versatile design options. The Ceiling Systems with concealed substructure impress with their visual and functional adaptability. Ceiling panels in different shapes and sizes offer design freedom – rectangular, square, trapezoidal, triangular as well as curved panels can be realised. Thermally active and passive areas can of course be combined.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ uniform ceiling surface due to concealed substructure
+ individual design thanks to flexible panel shapes and sizes
PLAFOTHERM® E 200
HEATED AND CHILLED HOOK-ON CEILING

This Hook-On Ceiling economically creates a pleasant room climate thanks to heating and cooling by means of radiation. Overlapping metal ceiling panels generate a homogeneous ceiling surface with concealed substructure. Different panel shapes and sizes can be realised and offer design freedom. For maintenance works, the ceiling panels can easily be removed without the need for any tools. On demand, thermally active and passive areas can be combined.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ homogeneous ceiling surface due to concealed substructure
+ individual design thanks to flexible panel shapes and sizes
+ easy maintenance option of ceiling panels without tools
+ cost-effective heated/chilled ceiling system as economic solution

TECHNICAL DATA

Construction
1 metal ceiling panel
7/8/9 vernier suspension
18 self-tapping screw trapezoidal head
23 Z-hook-on profile 48
24 connector for suspension channel 60 to Z-hook-on profile 48
26 suspension channel 60
437 heating/cooling coil
479 connecting/connection hose
505 fit-up aid

Wall Connection Options ➔ from page 112
- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT ➔ page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S ➔ from page 163
AirBox E ➔ from page 163
AirBeam ➔ page 161

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
**PLAFOTHERM® E 200**

**Ceiling Panel**

**Installation Detail**

**Plafotherm® E 200 Type 2**
Hook-On/Lay-On
length: 250 - 3,000 mm
width: 200 - 1,250 mm

**Plafotherm® E 200 Type 3**
Hook-On/Lay-On Self-Aligned
length: 250 - 3,000 mm
width: 200 - 1,250 mm

**Plafotherm® E 200 Type 4**
Hook-On on Both Sides
length: 250 - 3,000 mm
width: 200 - 1,250 mm

**ACOUSTICS** from page 139

**Room Acoustics**
up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,
up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423

**FIRE PROTECTION** from page 137

**Building Material Class**
A2 - s2, d0 in acc. with EN 13501-1

**CLIMATIC REGULATION** from page 118

**Heating and Cooling**
heat conducting profile with Cu-pipe:
nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003

heat conducting profile perforated with Cu-pipe:
nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003

heat conducting profile with V2A-pipe:
nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003

graphite panel with Cu-pipe:
nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

**CORROSION PROTECTION** from page 147

exposure class A (interior) in acc. with EN 13964, table 8 and 9

**SUSTAINABILITY** from page 148

self-declaration in acc. with ISO 14021,
EPD in acc. with ISO 14025 and EN 15804

**SURFACES** from page 80

**Powder Coatings**
COLOURline, MOODline, ARTline, GRAPHICline

**Perforations**
BASICline, REGULARline, SPREADline

**STATICS** from page 136

**Seismic Safety**
an earthquake-proof construction is possible
**PLAFOTHERM® E 210**

**HEATED AND CHILLED HOOK-ON CEILING WITH BUTT JOINT**

The ceiling system with concealed substructure and continuous butt joints creates a pleasant climate and homogeneous ceiling surface in your rooms. Self-adjusting ceiling panels that can individually be removed without tools ensure an automatic joint alignment. The maintenance-friendly Hook-On Ceiling with low construction height is an economic solution. You are very flexible in the combination of thermally active and passive areas.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ homogeneous ceiling surface due to concealed substructure
+ ceiling layout with continuous butt joints
+ automatic joint alignment thanks to self-adjusting ceiling panels
+ space-saving ceiling system with low construction height
+ easy maintenance option due to ceiling panels that can be individually operated without tools
+ cost-effective heated/chilled ceiling system as economic solution

**TECHNICAL DATA**

**Construction**
- 1 metal ceiling panel
- 6 L-profile 28
- 8/9/114 vernier suspension
- 14/15/65 screw connection
- 78 drilling screw hexagon head
- 437 heating/cooling coil
- 479 connecting/connection hose
- 510 T-hook-on profile

**Wall Connection Options** from page 112
- L-angle
- shadow gap trim
- open wall connection

**ADDITIONAL EQUIPMENT** page 154

**Hydraulic Components**
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

**Luminaires**
Perfectly integrated Lindner Lighting Solutions are available.

**Acoustic Inlays**
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
## TECHNICAL DATA

### Ceiling Panel

#### Plafotherm® E 210 Type 1

**Hook-On**
- length: 250 - 1,900 mm  
  (depending on the length-to-width ratio)
- width: 200 - 600 mm  
  (depending on the length-to-width ratio)

### Installation Detail

#### Room Acoustics
- up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,
- up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423

#### Building Material Class
- A2 - s2, d0 in acc. with EN 13501-1

### ACOUSTICS from page 139

### FIRE PROTECTION from page 137

### CLIMATIC REGULATION from page 118

#### Heating and Cooling
- heat conducting profile with Cu-pipe:
  - nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003
- heat conducting profile perforated with Cu-pipe:
  - nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003
- heat conducting profile with V2A-pipe:
  - nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003
- graphite panel with Cu-pipe:
  - nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

### CORROSION PROTECTION from page 147

- exposure class A (interior) in acc. with EN 13964, table 8 and 9

### SUSTAINABILITY from page 148

- self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804

### SURFACES from page 80

#### Powder Coatings
- COLOURline, MOODline, ARTline, GRAPHICline

#### Perforations
- BASICline, REGULARline, SPREADline
PLAFOTHERM® E 213
HEATED AND CHILLED HOOK-ON CEILING WITH ACCENTUATED JOINT

The Heated/Chilled Hook-On Ceiling Plafotherm® E 213 is characterised by a homogeneous ceiling surface with accentuated joints. Your rooms are effectively heated and chilled by means of radiation. Thus, a pleasant room climate is created. The Hook-On ceiling panels can be designed individually and with large variety: a multitude of panel sizes and shapes is possible. The ceiling panels can be removed or swung down and slid without tools to guarantee a quick access to the ceiling void for maintenance works. A combination of thermally active and passive areas is possible.

- heating/cooling by means of radiation creates a pleasant room climate
- flexibility thanks to the combination of thermally active and passive areas
- homogeneous ceiling surface due to concealed substructure
- individual design thanks to flexible panel shapes and sizes
- ceiling layout with accentuated joints in both directions possible
- easy maintenance option due to ceiling panels that can be individually operated, swung down and slid without tools

TECHNICAL DATA

Construction
1 metal ceiling panel
6 L-profile 28
8/9/114 vernier suspension
14/15/65 screw connection
19 drilling screw fillister head
78 drilling screw hexagon head
429 spacer for double hook-on profile 54
437 heating/cooling coil
479 connecting/connection hose
505 fit-up aid
592 double hook-on profile 54

Wall Connection Options from page 112
- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S from page 163
AirBox E from page 163
AirBeam page 161

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
**PLAFOTHERM® E 213**

### Ceiling Panel

**Plafotherm® E 213 Type 1**
**Hook-On**
- length: 250 - 3,000 mm
- width: 200 - 1,250 mm

**Plafotherm® E 213 Type 3**
**Hook-On, Swing-Down**
- length: 250 - 3,000 mm
- width: 200 - 1,250 mm

### Technical Data

#### Room Acoustics
- up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,
- up to $NRC = 0.80$ in acc. with ISO 354, rated to ASTM C 423

#### Building Material Class
- A2 - s2, d0 in acc. with EN 13501-1

#### Heating and Cooling
- heat conducting profile with Cu-pipe:
  - nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003
- heat conducting profile perforated with Cu-pipe:
  - nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003
- heat conducting profile with V2A-pipe:
  - nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003
- graphite panel with Cu-pipe:
  - nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

#### Fire Protection
- Building Material Class
- A2 - s2, d0 in acc. with EN 13501-1

#### Corrosion Protection
- exposure class A (interior) in acc. with EN 13964, table 8 and 9

#### Sustainability
- self-declaration in acc. with ISO 14021,
- EPD in acc. with ISO 14025 and EN 15804

#### Surfaces
- Powder Coatings
  - COLOURline, MOODline, ARTline, GRAPHICline
- Perforations
  - BASICline, REGULARline, SPREADline

#### Seismic Safety
- an earthquake-proof construction is possible
PLAFOTHERM® E 214
HEATED AND CHILLED HOOK-ON CEILING WITH OPEN JOINT

This Hook-On Ceiling with concealed substructure and open joints creates a pleasant and comfortable temperature in your rooms. The open joint between the ceiling panels can also be used for airflow or the independent installation of luminaires or other fixtures. The shape and size of the ceiling panels can individually be designed and operated without tools. On demand, thermally active and passive areas can be combined.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ homogeneous ceiling surface due to concealed substructure
+ individual design thanks to flexible panel shapes and sizes
+ ceiling layout with open joints
+ open joint can be used for airflow
+ independent installation of luminaires and fixtures possible
+ easy maintenance option due to ceiling panels that can be individually operated, swung down and slid without tools

TECHNICAL DATA

Construction
1 metal ceiling panel
7/8/9 vernier suspension
18 self-tapping screw trapezoidal head
23 Z-hook-on profile 48
24 connector for suspension channel 60 to Z-hook-on profile 48
26 suspension channel 60
437 heating/cooling coil
479 connecting/connection hose
505 fit-up aid

Wall Connection Options  from page 112
- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT  page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S  from page 163
AirBox E  from page 163
AirBeam  page 161

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
## PLAFOTHERM® E 214

### Ceiling Panel Installation Detail

**Plafotherm® E 214 Type 1**  
**Hook-On**  
length: 250 - 3,000 mm  
width: 200 - 1,250 mm

**Plafotherm® E 214 Type 3**  
**Hook-On, Swing-Down**  
length: 250 - 3,000 mm  
width: 200 - 1,250 mm

### TECHNICAL DATA

#### Acoustics

**ACOUSTICS**

Room Acoustics  
up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,  
up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423

#### Fire Protection

**FIRE PROTECTION**

Building Material Class  
A2 - s2, d0 in acc. with EN 13501-1

#### Climatic Regulation

**CLIMATIC REGULATION**

Heating and Cooling  
heat conducting profile with Cu-pipe:  
nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,  
nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003  
heat conducting profile perforated with Cu-pipe:  
nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,  
nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003  
heat conducting profile with V2A-pipe:  
nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,  
nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003  
graphite panel with Cu-pipe:  
nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,  
nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

#### Corrosion Protection

**CORROSION PROTECTION**

exposure class A (interior) in acc. with EN 13964, table 8 and 9

#### Sustainability

**SUSTAINABILITY**

self-declaration in acc. with ISO 14021,  
EPD in acc. with ISO 14025 and EN 15804

#### Surfaces

**SURFACES**

Powder Coatings  
COLOURline, MOODline, ARTline, GRAPHICline  
Perforations  
BASICline, REGULARline, SPREADline
HEATED AND CHILLED CORRIDOR CEILINGS
APPEARANCE COUNTS. FUNCTION TOO.

Create a pleasant climate in your corridors by means of radiant heating and cooling. This can be achieved with Plafotherm® Heated and Chilled Corridor Ceilings that span freely from partition to partition. An adjustable wall connection enables easy compensation of tolerances on the wall. Flexible implementation is possible when combining thermally active and passive areas.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ freely spanned constructions
+ tolerance compensation on the wall is possible due to an adjustable wall connection
PLAFOTHERM® E 312
HEATED AND CHILLED CORRIDOR HOOK-ON CEILING

Plafotherm® E 312 comfortably heats and cools your corridors by means of radiation. Thermally active and passive areas can be combined. The freely spanned ceiling panels are hooked onto the concealed construction on both sides. This adjustable wall connection can compensate tolerances on the wall. To facilitate maintenance works in the corridor, each ceiling panel can be operated or swung down and slid without the need for any tools.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ freely spanned construction
+ compensation of tolerances on the wall is possible due to an adjustable wall connection
+ easy maintenance option due to ceiling panels that can be individually operated, swung down and slid without tools

TECHNICAL DATA

Construction
1 metal ceiling panel
14/15/16/17 screw connection
22 Z-hook-on profile 54
150 L-wall profile 43 x 65
437 heating/cooling coil
479 connecting/connection hose
505 fit-up aid

Wall Connection Options  ➤ from page 112
- L-angle

ADDITIONAL EQUIPMENT ➤ page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
### PLAFOTHERM® E 312

#### Ceiling Panel

<table>
<thead>
<tr>
<th>Plafotherm® E 312 Type 1</th>
<th>Hook-On</th>
</tr>
</thead>
<tbody>
<tr>
<td>length: 250 - 3,000 mm</td>
<td></td>
</tr>
<tr>
<td>width: 200 - 1,250 mm</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Plafotherm® E 312 Type 3</th>
<th>Hook-On, Swing-Down</th>
</tr>
</thead>
<tbody>
<tr>
<td>length: 250 - 3,000 mm</td>
<td></td>
</tr>
<tr>
<td>width: 200 - 1,250 mm</td>
<td></td>
</tr>
</tbody>
</table>

#### Installation Detail

**Room Acoustics**
- up to $\alpha_w = 0.80$, sound absorption class B in acc. with EN ISO 354,
- up to NRC = 0.80 in acc. with ISO 354, rated to ASTM C 423

**Building Material Class**
- A2 - s2, d0 in acc. with EN 13501-1

**Heating and Cooling**
- heat conducting profile with Cu-pipe:
  - nominal cooling capacity (10 K): 112 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 126 W/m² in acc. with EN 14037:2003
- heat conducting profile perforated with Cu-pipe:
  - nominal cooling capacity (10 K): 102 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 118 W/m² in acc. with EN 14037:2003
- heat conducting profile with V2A-pipe:
  - nominal cooling capacity (10 K): 109 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 123 W/m² in acc. with EN 14037:2003
- graphite panel with Cu-pipe:
  - nominal cooling capacity (10 K): 120 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 133 W/m² in acc. with EN 14037:2003

**Exposure Class**
- A (interior) in acc. with EN 13964, table 8 and 9

**Self-declaration**
- in acc. with ISO 14021,
- EPD in acc. with ISO 14025 and EN 15804

**Surfaces**
- COLOURe line, MOODline, ARTline, GRAPHICline
- BASICline, REGULARline, SPREADline
HEATED AND CHILLED CANOPY CEILINGS
BEAUTIFUL SHAPES.

These open ceiling constructions are the ideal solution for high architectural requirements, combined with high heating and cooling capacities as well as excellent sound absorption. The free-floating Canopy Ceilings allow a view of the bare ceiling and offer versatile design and arrangement possibilities. You can combine thermally active and passive areas to suit your specific needs.

+ heating/cooling by means of radiation and convection creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ high heating/cooling capacity and sound absorption due to the open construction
+ design freedom due to individual arrangement of canopies
+ freely floating Canopy Ceilings allow a view of the bare ceiling
PLAFOTHERM® DS 312
HEATED AND CHILLED CANOPY CEILING WITHOUT FRAME

The frameless Metal Canopy Ceiling can freely be arranged in your rooms, thus offering individual design options. Thanks to the open construction, it can easily be installed and impresses with high heating/cooling capacities and sound absorption. This Canopy Ceiling combines pleasant room climate with impressive acoustics. The ceiling panels can be removed without the need for any tools. With this economic canopy, you can flexibly combine thermally active and passive areas. The exposed concrete between the Canopy Ceilings can be used for installations.

+ heating/cooling by means of radiation and convection creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ high heating/cooling capacity and sound absorption due to the open construction
+ design freedom thanks to an individual arrangement of canopies and an exposed concrete
+ slim, filigree look without circumferential frame
+ easy maintenance option due to ceiling panels that can be individually operated without tools
+ independent installation of luminaires and fixtures possible between Canopy Ceilings
+ quick and easy installation
+ cost-effective Canopy Ceiling as economic solution

TECHNICAL DATA

Construction
1 metal ceiling panel
7/8/9 vernier suspension
18 self-tapping screw trapezoidal head
23 Z-hook-on profile 48
24 connector for suspension channel 60 to Z-hook-on profile 48
26 suspension channel 60
437 heating/cooling coil
479 connecting/connection hose

ADDITIONAL EQUIPMENT page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S from page 163
AirBox E from page 163

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
**Plafotherm® DS 312**

### Ceiling Panel

**Plafotherm® DS 312 Type 1**
- **Hook-On**
- Canopy length: depending on requirements
- Canopy width: 500 - 3,000 mm

### Installation Detail

### ACOUSTICS

**Room Acoustics**
Equivalent sound absorption area per canopy in acc. with EN ISO 354

### FIRE PROTECTION

**Building Material Class**
A2 - s2, d0 in acc. with EN 13501-1

### CLIMATIC REGULATION

**Heating and Cooling**
- Heat conducting profile with Cu-pipe:
  - Nominal cooling capacity (10 K): 139 W/m² in acc. with EN 14240,
  - Nominal heating capacity (15 K): 167 W/m² in acc. with EN 14037:2003
- Heat conducting profile with V2A-pipe:
  - Nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240,
  - Nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037:2003
- Graphite panel with Cu-pipe:
  - Nominal cooling capacity (10 K): 162 W/m² in acc. with EN 14240,
  - Nominal heating capacity (15 K): 199 W/m² in acc. with EN 14037:2003

### CORROSION PROTECTION

**Exposure class A (interior)** in acc. with EN 13964, table 8 and 9

### SUSTAINABILITY

**Self-declaration** in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804

### SURFACES

**Powder Coatings**
- COLOURline, MOODline, ARTline, GRAPHiCline

**Perforations**
- BASICline, REGULARline, SPREADline
PLAFOTHERM® DS 313
HEATED AND CHILLED CANOPY CEILING WITH FRAME

The Canopy Ceiling with circumferential frame offers variable arrangement options. Luminaires or other fixtures can be installed independently between the canopies. A pleasant room climate is created by means of radiation and convection. Moreover, perforated ceiling panels are acoustically effective. The Canopy Ceiling can be installed quickly and easily. Thanks to individually removable ceiling panels, the ceiling void is accessible for maintenance works. A combination of thermally active and passive areas is possible.

+ heating/cooling by means of radiation and convection creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ high heating/cooling capacity and sound absorption due to the open construction
+ design freedom thanks to an individual arrangement of canopies and an exposed concrete
+ circumferential frame as architectural element
+ easy maintenance option due to ceiling panels that can be individually operated
+ independent installation of luminaires and fixtures possible between Canopy Ceilings
+ quick and easy installation

TECHNICAL DATA

Construction
1 metal ceiling panel
6 L-profile 28
8/9/114 vernier suspension
14/15/65 screw connection
53 self-tapping screw raised countersunk head
437 heating/cooling coil
479 connecting/connection hose
613 aluminium frame profile
640 C-profile 50 as cross runner

ADDITIONAL EQUIPMENT page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S page 163
AirBox E page 163

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
**Plafotherm® DS 313**

**Ceiling Panel**

<table>
<thead>
<tr>
<th>Plafotherm® DS 313 Type 1</th>
<th>Plafotherm® DS 313 Type 2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hook-On</td>
<td>Hook-On/Swing-Down</td>
</tr>
<tr>
<td>canopy length: depending on requirements</td>
<td>canopy length: depending on requirements</td>
</tr>
<tr>
<td>canopy width: 542 - 2,241 mm</td>
<td>canopy width: 542 - 2,241 mm</td>
</tr>
</tbody>
</table>

**Installation Detail**

- **Canopy width**
- **Panel length**

**ACOUSTICS** from page 139

**Room Acoustics**
equivalent sound absorption area per canopy in acc. with EN ISO 354

**FIRE PROTECTION** from page 137

**Building Material Class**
A2 - s2, d0 in acc. with EN 13501-1

**CLIMATIC REGULATION** from page 118

**Heating and Cooling**
- heat conducting profile with Cu-pipe:
  - nominal cooling capacity (10 K): 139 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 167 W/m² in acc. with EN 14037:2003
- heat conducting profile with V2A-pipe:
  - nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037:2003
- graphite panel with Cu-pipe:
  - nominal cooling capacity (10 K): 162 W/m² in acc. with EN 14240,
  - nominal heating capacity (15 K): 199 W/m² in acc. with EN 14037:2003

**CORROSION PROTECTION** from page 147

**exposure class A (interior) in acc. with EN 13964, table 8 and 9**

**SUSTAINABILITY** from page 148

**self-declaration in acc. with ISO 14021, EPD in acc. with ISO 14025 and EN 15804**

**SURFACES** from page 80

**Powder Coatings**
- COLOURline, ARTline, GRAPHICline

**Perforations**
- BASICline, REGULARline, SPREADline
PLAFOTHERM® DS 320
HEATED AND CHILLED CANOPY CEILING IN FILIGREE OPTICS

The Metal Canopy Ceiling in open construction provides for pleasant climate and good acoustics in your rooms. The large-sized ceiling panels can be designed with vertical or angled edge. They can be individually arranged in your rooms. The free space between the canopies offers you the possibility to independently fasten installations. The ceiling panels can be installed quickly. No tools are required to remove the ceiling panels. It is possible to combine thermally active and passive areas of this cost-effective system.

+ heating/cooling by means of radiation and convection creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ high heating/cooling capacity and sound absorption due to the open construction
+ design freedom thanks to an individual arrangement of canopies and an exposed concrete
+ large-sized ceiling panels optionally with 90° or 65° turn-up
+ easy maintenance option due to ceiling panels that can be individually operated without tools
+ independent installation of luminaires and fixtures possible between Canopy Ceilings
+ easy and quick installation
+ cost-effective Canopy Ceiling as economic solution

TECHNICAL DATA

Construction
1 metal ceiling panel
10/15/65 threaded rod suspension
437 heating/cooling coil
479 connecting/connection hose
684 connection clamp
711 hook-on profile 30 x 54 x 30 mm

ADDITIONAL EQUIPMENT

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Ventilation Components
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBox S ➔ from page 163
AirBox E ➔ from page 163

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
PLAFOTHERM® DS 320

Technical Data

Ceiling Panel

Plafotherm® DS 320 Type 1
90°-turn-up as individual/border or central panel
canopy length: depending on requirements
canopy width: 200 - 1,250 mm
panel length: 500 - 3,000 mm
panel width: 200 - 1,250 mm

Plafotherm® DS 320 Type 2
65°-turn-up as individual panel
canopy length: depending on requirements
canopy width: 200 - 1,250 mm
panel length: 500 - 3,000 mm
panel width: 200 - 1,250 mm

Plafotherm® DS 320 Type 3
65°-turn-up as border panel for extension on short side
canopy length: depending on requirements
canopy width: 200 - 1,250 mm
panel length: 500 - 3,000 mm
panel width: 200 - 1,250 mm

Plafotherm® DS 320 Type 4
65°-turn-up as central panel for extension on short side
canopy length: depending on requirements
canopy width: 200 - 1,250 mm
panel length: 500 - 3,000 mm
panel width: 200 - 1,250 mm

Room Acoustics
equivalent sound absorption area per canopy in acc. with EN ISO 354

Building Material Class
A2 - s2, d0 in acc. with EN 13501-1

Heating and Cooling
heat conducting profile with Cu-pipe:
nominal cooling capacity (10 K): 139 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 167 W/m² in acc. with EN 14037:2003

heat conducting profile with V2A-pipe:
nominal cooling capacity (10 K): 135 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 163 W/m² in acc. with EN 14037:2003

graphite panel with Cu-pipe:
nominal cooling capacity (10 K): 162 W/m² in acc. with EN 14240,
nominal heating capacity (15 K): 199 W/m² in acc. with EN 14037:2003

Building Material Class
A2 - s2, d0 in acc. with EN 13501-1

Seismic Safety
an earthquake-proof construction is possible

ACOUSTICS from page 139

FIRE PROTECTION from page 137

CLIMATIC REGULATION from page 118

CORROSION PROTECTION from page 147

SUSTAINABILITY from page 148

SURFACES from page 80

STATICS from page 136

www.Lindner-Group.com

Plafotherm® DS 320. Heated and Chilled Canopy Ceilings. Heated and Chilled Ceilings. 47
**PLAFOTHERM® DS Tabs**

**METAL CANOPY CEILING FOR CONCRETE CORE ACTIVATION**

Plafotherm® DS Tabs is a thermo-active Canopy Ceiling that is thermally connected to the activated concrete ceiling. The building mass remains as thermal energy storage and the room is acoustically regulated thanks to the high sound absorption of the canopy. The radiation surface of the concrete core is reflected on the metal ceiling surface. Moreover, this system impresses with reduced energy consumption and low CO₂ emissions. Vertical or angled edges of the canopy as well as an individual arrangement offer free design options in your rooms.

+ acoustically effective solution to improve room acoustics for buildings with concrete core activation
+ building mass remains as thermal energy storage
+ reflection of the radiation surface of the concrete core on the metal ceiling surface
+ design freedom thanks to an individual arrangement of canopies
+ optionally with vertical or angled edge
+ low CO₂ emissions due to reduced energy consumption

**TECHNICAL DATA**

**Construction**
- 555  metal canopy ceiling
- 556  contact/compensation strip

**ADDITIONAL EQUIPMENT** ▶ page 154

**Luminaires**
Perfectly integrated Lindner Lighting Solutions are available.

**Acoustic Inlays**
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
### PLAFOTHERM® DS Tabs

#### Ceiling Panel

**Plafotherm® DS Tabs**
- Canopy length: 700 - 3,000 mm
- Canopy width: 600 - 1,400 mm

#### Installation Detail

#### Technical Data

<table>
<thead>
<tr>
<th>Topic</th>
<th>Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Acoustics</strong></td>
<td>Up to $\alpha_w = 1.00$ (L), sound absorption class A in acc. with EN ISO 354, up to NRC = 1.10 in acc. with ISO 354, rated to ASTM C 423</td>
</tr>
<tr>
<td><strong>Fire Protection</strong></td>
<td>Building Material Class A2 - s1, d0 in acc. with EN 13501-1</td>
</tr>
</tbody>
</table>
| **Climatic Regulation**    | Heating and Cooling
  - Occupancy 30% (canopy area to room area)
  - Efficiency: 94 - 98%
  - Occupancy 50%
  - Efficiency: 90 - 97%
| **Corrosion Protection**   | Exposure class A (interior) in acc. with EN 13964, tables 8 and 9      |
| **Sustainability**         | EPD in acc. with ISO 14025 and EN 15804                                |
| **Surfaces**               | Powder Coatings
  - COLOURline, MOODline, ARTline, GRAPHICline
  - Perforations
  - BASICline, REGULARline, SPREADline |
HEATED AND CHILLED BAFFLE CEILINGS
THEIR OPENNESS IS REMARKABLE.

Baffle Ceilings create a pleasant indoor climate thanks to convection and radiation. Very high cooling capacities are possible due to the open construction. Depending on the requirements, thermally active and passive baffles can be combined. The various baffle systems can be arranged and designed flexibly: Variable centre distances and baffle sizes enable flexible design.

- heating/cooling by means of convection and radiation creates a pleasant room climate
- flexibility thanks to the combination of thermally active and passive baffles
- high cooling capacity due to the open construction
- freely selectable centre distances and baffle dimensions
PLAFOTHERM® L 608
HEATED AND CHILLED METAL BAFFLE CEILING, HOOK-ON/SLIDE BAFFLE

This linear Baffle Ceiling is especially suitable for areas with increased maintenance demands. Thanks to movable baffles, you can comfortably reach the ceiling void. The open construction guarantees high cooling capacities and variable design options. Create unique appearances in your well-tempered rooms by means of freely selectable centre distances and baffle sizes. The ceiling void between the baffles can be used for installations. The Metal Baffles can quickly be installed — a combination with passive baffles is also possible.

+ heating/cooling by means of convection and radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive baffles
+ high cooling capacity due to the open construction
+ freely selectable centre distances and baffle dimensions
+ independent installation of luminaires and fixtures possible between baffles
+ visible ceiling void
+ quick and easy installation
+ easy maintenance option due to baffles that can be individually slid without tools

TECHNICAL DATA

Construction
10/15/65  threaded rod suspension
26  suspension channel 60
78  drilling screw hexagon head
124  metal baffle
437  heating/cooling coil
479  connecting/connection hose
746  double hook-on profile 54/608

ADDITIONAL EQUIPMENT  page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
## PLAFOTHERM® L 608

### Plafotherm® L 608 Type 1
**One-Piece**
- length: 500 - 3,000 mm
- width: 45, 50 or 55 mm
- height: 120 - 245 mm

### Plafotherm® L 608 Type 2
**Two-Piece**
- length: 500 - 3,000 mm
- width: 35 mm
- height: 120 - 400 mm

#### TECHNICAL DATA

<table>
<thead>
<tr>
<th>Baffles</th>
<th>Installation Detail</th>
</tr>
</thead>
</table>

#### ACOUSTICS
- Room Acoustics
  - up to $\alpha_w = 0.60$ (MH), sound absorption class C in acc. with EN ISO 354,
  - up to $\text{NRC} = 0.65$ in acc. with ISO 354, rated to ASTM C 423

#### FIRE PROTECTION
- Building Material Class
  - A2 - s2, d0 in acc. with EN 13501-1

#### CLIMATIC REGULATION
- Heating and Cooling
  - heat conducting profile with Cu-pipe:
    - nominal cooling capacity (10 K): 21.1 W/lfm in acc. with EN 14240,

#### CORROSION PROTECTION
- exposure class A (interior) in acc. with EN 13964, table 8 and 9

#### SURFACES
- Powder Coatings
  - COLOURline, ARTline
- Perforations
  - BASICline, REGULARline, SPREADline
HEATED AND CHILLED EXPANDED METAL CEILINGS
AN IMPRESSIVE LOOK FOR ANY SPACE.

Expanded Metal Ceilings use radiation to heat and cool your rooms comfortably – which allows you to create an ideal indoor climate. Thermally active and passive areas can be combined depending on your needs. Expanded Metal Ceilings are also extremely versatile in regard of their design. The structured expanded metal appearance creates a uniform ceiling surface with meshes in different shapes and sizes.

- heating/cooling by means of radiation creates a pleasant room climate
- flexibility thanks to the combination of thermally active and passive areas
- uniform ceiling surface due to concealed substructure
- numerous design possibilities thanks to different mesh types, shapes and sizes
PLAFOTHERM® St 213
HEATED AND CHILLED EXPANDED METAL HOOK-ON CEILING WITH ACCENTUATED JOINTS

For maintenance works in the ceiling void, the Hook-On ceiling panels of this expanded metal ceiling can be removed without the need for any tools. Accentuated joints create a homogeneous ceiling surface. Thanks to integrated heating/cooling technologies, an ideal room climate is achieved – a combination of thermally active and passive areas is possible. A multitude of different meshes offers versatile design options.

+ heating/cooling by means of radiation creates a pleasant room climate
+ flexibility thanks to the combination of thermally active and passive areas
+ homogeneous ceiling surface due to concealed substructure
+ ceiling layout with accentuated joints in both directions possible
+ many design possibilities thanks to different mesh types, shapes and sizes
+ easy maintenance option due to ceiling panels that can be individually operated without tools

TECHNICAL DATA

Construction
2 expanded metal ceiling panel
6 L-profile 28
8/9/114 vernier suspension
14/15/65 screw connection
19 drilling screw fillister head
78 drilling screw hexagon head
437 heating/cooling coil
479 connecting/connection hose
534 spacer for double hook-on profile 54
592 double hook-on profile 54

Wall Connection Options 
- L-angle
- shadow gap trim
- open wall connection

ADDITIONAL EQUIPMENT

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
<table>
<thead>
<tr>
<th>PLAFOTHERM® St 213</th>
<th>TECHNICAL DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Ceiling Panel</strong></td>
<td><strong>Installation Detail</strong></td>
</tr>
<tr>
<td>Plafotherm® St 213 Type 12</td>
<td><img src="image" alt="Diagram" /></td>
</tr>
<tr>
<td>Hook-On, Expanded Metal Placed on Frame</td>
<td></td>
</tr>
<tr>
<td>length: 250 - 2,500 mm</td>
<td>Panel length 10-30</td>
</tr>
<tr>
<td>width: 200 - 625 mm</td>
<td>85-89</td>
</tr>
</tbody>
</table>

### ACOUSTICS  
from page 139

Room Acoustics  
up to $\alpha_w = 0.50$ (L), sound absorption class D in acc. with EN ISO 354,  
up to NRC = 0.65 in acc. with ISO 354, rated to ASTM C 423

### FIRE PROTECTION  
from page 137

Building Material Class  
A2 - s2, d0 in acc. with EN 13501-1

### CLIMATIC REGULATION  
from page 118

Heating and Cooling  
heat conducting profile with Cu-pipes:  
nominal cooling capacity (10 K): 96.6 W/m² in acc. with EN 14240,  
nominal heating capacity (15 K): 122 W/m² in acc. with EN 14037: 2003

### CORROSION PROTECTION  
from page 147

exposure class A (interior) in acc. with EN 13964, table 8 and 9

### SURFACES  
from page 80

Powder Coatings  
COLOURline, MOODline  
Expanded metal  
MESHdesign
CONVECTION ELEMENTS
OPEN FOR PERFORMANCE

The very high convection is characteristic for this construction. Thus, convection elements create a pleasant room climate and achieve high cooling capacities due to the open construction. They can be installed alone or in combination with suspended ceiling systems. As an ideal supplement, we recommend expanded metal ceilings or baffle ceilings with an open area exceeding 65%.

+ cooling by means of convection creates a pleasant room climate
+ high cooling capacity due to the open construction
+ versatile design possibilities alone or in combination with other ceiling systems
PLAFOTHERM® KN
CONVECTION ELEMENT

Plafotherm® KN in modular construction achieves high cooling capacities and creates a pleasant room climate by means of convection. With its open construction and extensive combination possibilities, this convection element offers a wide variety of designs: it can be installed alone or in combination with different ceiling systems – for example with suspended expanded metal ceilings or baffle ceilings with an open area exceeding 65% without capacity losses.

- cooling by means of convection creates a pleasant room climate
- high cooling capacity due to the open construction
- versatile design possibilities alone or in combination with other ceiling systems

TECHNICAL DATA

Construction
10/15/16 threaded rod suspension
463 Plafotherm® KN module

ADDITIONAL EQUIPMENT

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.
**PLAFOTHERM® KN**

<table>
<thead>
<tr>
<th>Module</th>
<th>Installation Detail</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Plafotherm® KN</strong></td>
<td>![Image of Plafotherm® KN module]</td>
</tr>
<tr>
<td>length: 1,000 - 2,500 mm (depending on number of bars)</td>
<td><strong>Heating and Cooling</strong></td>
</tr>
<tr>
<td>width: 350 - 1,070 mm (depending on number of bars)</td>
<td>heat conducting profile with Cu-pipe:</td>
</tr>
<tr>
<td>height: 60 mm</td>
<td>nominal cooling capacity (10 K) exceeding 65 % open area:</td>
</tr>
<tr>
<td>number of bars: 4 - 12 bars</td>
<td>149 W/m² in acc. with EN 14240,</td>
</tr>
<tr>
<td></td>
<td>nominal heating capacity (15 K) exceeding 65 % open area:</td>
</tr>
<tr>
<td></td>
<td>142 W/m² in acc. with EN 14037:2003</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Climatic Regulation</strong></th>
<th>from page 118</th>
</tr>
</thead>
<tbody>
<tr>
<td>exposure class A (interior) in acc. with EN 13964, table 8 and 9</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Corrosion Protection</strong></th>
<th>from page 147</th>
</tr>
</thead>
<tbody>
<tr>
<td>Powder Coatings</td>
<td></td>
</tr>
<tr>
<td>COLOURline</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th><strong>Surfaces</strong></th>
<th>from page 80</th>
</tr>
</thead>
<tbody>
<tr>
<td>Powder Coatings</td>
<td></td>
</tr>
<tr>
<td>COLOURline</td>
<td></td>
</tr>
</tbody>
</table>
HEATED AND CHILLED PLASTERBOARD CEILINGS FROM ONE SOURCE.

Heated/Chilled Plasterboard Ceilings ensure optimal comfort and a healthy indoor climate provided by radiant heating and cooling. By selecting your choice of plasterboard, you determine the visual effect and thermal conductivity of your plasterboard ceiling. The closed, jointless surface can be designed as a plain or perforated version or with acoustic coating. All individual components of our Plasterboard Ceilings are tested as a complete system.

+ heating/cooling by means of radiation creates a pleasant room climate
+ jointless surfaces can be designed as a plain or perforated version
+ all individual components are tested as a complete system
PLAFOOTHERM® GK HEKDA
HEATED AND CHILLED PLASTERBOARD CEILINGS,
HEAT CONDUCTING PROFILE AS SECONDARY GRID

This cost-effective system enables jointless surfaces – a multitude of plain or perforated panelings are available. All components of Plafotherm® GK HEKDA are tested as a complete system and provide for best comfort and a pleasant room climate. The profile fuses with the substructure as constructive element and is screwed to the plasterboard panel. This Plasterboard Ceiling can achieve a high occupancy rate of up to 100 %, even in case of rooms with several ceiling fixtures. Height differences and flexible shapes can be realised.

+ heating/cooling by means of radiation creates a pleasant room climate
+ jointless surface can be freely designed in plain or perforated version
+ high occupancy rate of up to 100 % is possible
+ flexible shapes and height differences can easily be realised
+ all single components are tested as a complete system
+ cost-effective heated/chilled ceiling system as economic solution

**TECHNICAL DATA**

**Construction**
7/8/9 vernier suspension
26 suspension channel 60
451 copper bent pipe
452 paneling
644 U-coil
661 armature angle for Plafotherm® GK HEKDA

**Wall Connection Options** from page 112
- shadow gap
- open border gap

**ADDITIONAL EQUIPMENT** page 154

**Hydraulic Components**
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

**Ventilation Components**
Pleasant supply air distribution possible by ventilation components on the rear side:
AirBeam page 161

**Luminaires**
Perfectly integrated Lindner Lighting Solutions are available.

**Acoustic Inlays**
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
**PLAFOTHERM® GK HEKDA**

<table>
<thead>
<tr>
<th>View</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plaftherm® GK HEKDA U-coil</td>
</tr>
<tr>
<td>number of bars: 2 bars</td>
</tr>
<tr>
<td>heat conducting profile width: 250 mm</td>
</tr>
<tr>
<td>coil length: 500 - 5,000 mm</td>
</tr>
</tbody>
</table>

| Plaftherm® GK HEKDA G-coil |
| number of bars: 2 bars |
| heat conducting profile width: 250 mm |
| coil length: 500 - 5,000 mm |

| Plaftherm® GK HEKDA module 4 |
| number of bars: 4 bars |
| heat conducting profile width: 250 mm |
| coil length: 1,000 - 4,000 mm |

| Plaftherm® GK HEKDA module 6 |
| number of bars: 6 bars |
| heat conducting profile width: 250 mm |
| coil length: 1,000 - 3,000 mm |

| Plaftherm® GK HEKDA module 8 |
| number of bars: 8 bars |
| heat conducting profile width: 250 mm |
| coil length: 1,000 - 2,500 mm |

### ACOUSTICS

**Room Acoustics**

up to $\alpha_w = 0.45$ (L), sound absorption class D in acc. with EN ISO 354,
up to NRC = 0.50 in acc. with ISO 354, rated to ASTM C 423

### FIRE PROTECTION

**Building Material Class**

A2 - s1, d0 in acc. with EN 13501-1

### CLIMATIC REGULATION

**Heating and Cooling**

plasterboard panel with graphite content:
- nominal cooling capacity (10 K): 95.8 W/m² in acc. with EN 14240,
- nominal heating capacity (15 K): 108 W/m² in acc. with EN 14037:2003

plasterboard panel high-compressed:
- nominal cooling capacity (10 K): 81.2 W/m² in acc. with EN 14240,
- nominal heating capacity (15 K): 99.3 W/m² in acc. with EN 14037:2003

### CORROSION PROTECTION

**exposure class A (interior) in acc. with EN 13964, table 8 and 9**

### SUSTAINABILITY

**self-declaration in acc. with ISO 14021**

### SURFACES

**Plasterboard Surfaces**
HEATED AND CHILLED HYBRID CEILINGS
MULTIFUNCTIONAL IN ALL AREAS.

Heated/Chilled Hybrid Ceilings are multifunctional elements: they combine various properties like heating, cooling and venting. The right systems for the activation and working of the concrete core are available. Plafotherm® Heated/Chilled Ceilings ensure optimum comfort when combined with hybrid ventilation hoods or heated/chilled beams.

+ multifunctional solutions combining heating, cooling, venting and much more
+ systems for concrete core activation and working are available
+ optimal comfort thanks to the combination with hybrid ventilation hoods or heated/chilled beams
PLAFOTHERM® DS TAS
HYBRID HEATED AND CHILLED CANOPY CEILING

This hybrid heated/chilled Canopy Ceiling provides ideal climatic conditions in your rooms by means of radiation and convection. Plafotherm® DS TAS is extremely versatile thanks to the combination of cooling, heating and venting – comfort in acc. with DIN, ISO and SIA standards is ensured at all times. Another advantage: Being an acoustically effective solution, it improves the room acoustics in buildings with subsequent concrete core working. The system is very efficient due to the utilisation of free cooling in night operation and low CO₂ consumption.

+ heating/cooling by means of radiation and convection creates a pleasant room climate
+ acoustically effective solution to improve room acoustics for buildings with subsequent concrete core working
+ comfort tested to DIN, ISO and SIA thanks to the combination of cooling, heating and venting
+ low CO₂ emissions due to reduced energy consumption
+ high level of energy efficiency by using the free cooling in night operation

TECHNICAL DATA

Construction
554 metal canopy ceiling

ADDITIONAL EQUIPMENT page 154

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
### PLAFOTHERM® DS TAS

**Plafotherm® DS TAS**
- Canopy length: 700 - 9,000 mm
- Canopy width: 700 - 1,250 mm
- Panel length: 700 - 3,000 mm
- Panel width: 700 - 1,250 mm

### TECHNICAL DATA

<table>
<thead>
<tr>
<th>Ceiling Panel</th>
<th>Installation Detail</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td><img src="#" alt="Diagram" /></td>
</tr>
</tbody>
</table>

### ACOUSTICS
- **Room Acoustics**
  - Equivalent sound absorption area per canopy in acc. with EN ISO 354

### FIRE PROTECTION
- **Building Material Class**
  - A2 - s2, d0 in acc. with EN 13501-1

### CLIMATIC REGULATION
- **Heating and Cooling**
  - Total hybrid cooling capacity (8 K): 152 W/m²
  - (at 50% room occupation, supply air volume 7.5 m³/hm² floor area and 18° (supply air temperature))
  - Indirect working of the concrete core: up to 40 W/m²
  - (depending on execution, control strategy and building dynamic)

### CORROSION PROTECTION
- **Exposure class A (interior)** in acc. with EN 13964, table 8 and 9

### SUSTAINABILITY
- **EPD** in acc. with ISO 14025 and EN 15804

### SURFACES
- **Powder Coatings**
  - COLOURline, MOODline, ARTline, GRAPHICline
- **Perforations**
  - BASICline, REGULARline, SPREADline
**PLAFOTHERM® AirHybrid**

**HYBRID VENTILATION COMPONENT IN METAL CEILING**

Post Cap and Hook-On Ceilings can be combined with ventilation components on the rear side. The ventilation hood is not visible from below – a homogeneous ceiling surface is guaranteed. Best comfort is achieved thanks to an even distribution of supply air – through panel perforations and induction outlets in the ceiling void. The ventilation component can be removed and cleaned in acc. with VDI 6022. Besides supplying fresh air, Plafotherm® AirHybrid can be used for the activation of the concrete core.

+ multifunctional ceiling with guided supply air
+ thermoactive for the activation of the concrete core
+ perfectly matched to Plafotherm® B Heated/Chilled Post Cap Ceilings and Plafotherm® E Heated/Chilled Hook-On Ceilings
+ homogeneous ceiling surface due to concealed hybrid ventilation hood
+ inserts supply air through panel perforation or induction outlets in the ceiling void
+ comfort tested to DIN, ISO and SIA thanks to an even distribution of supply air

**TECHNICAL DATA**

- Construction
  - heated/chilled ceiling with hybrid ventilation component

**ADDITIONAL EQUIPMENT**

- *Hydraulic Components*
  - Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

- *Luminaires*
  - Perfectly integrated Lindner Lighting Solutions are available.

- *Acoustic Inlays*
  - Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
### TECHNICAL DATA

#### Hybrid Ventilation Component

- **Plafotherm® AirHybrid**
  - length: 1,000 mm
  - width: 375 mm
  - height: 160 mm
  - airside connection piece: 100 mm/2 x 100 mm

#### Room Acoustics

from page 139

up to $\alpha_w = 0.65$, sound absorption class C in acc. with EN ISO 354

#### Building Material Class

from page 137

A2 - s2, d0 in acc. with EN 13501-1

#### Heating and Cooling

**supply air temperature 16 °C:**
- 6 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 134 W/m² following EN 14240
  - waterside nominal cooling capacity (10 K): 150 W/m² following EN 14240

**supply air temperature 18 °C:**
- 6 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 136 W/m² following EN 14240
  - waterside nominal cooling capacity (10 K): 153 W/m² following EN 14240

**supply air temperature 20 °C:**
- 6 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 137 W/m² following EN 14240
  - waterside nominal heating capacity (15 K): 149 W/m² following EN 14037:2003
  - 18 m³/hm² floor area:
    - waterside nominal cooling capacity (10 K): 159 W/m² following EN 14240
    - waterside nominal heating capacity (15 K): 161 W/m² following EN 14037:2003

#### Corrosion Protection

from page 147

exposure class A (interior) in acc. with EN 13964, table 8 and 9
PLAFOTHERM® DS AirHybrid

HYBRID VENTILATION COMPONENT IN CANOPY CEILING

Combined with hybrid ventilation components, Plafotherm® DS Heated/Chilled Canopy Ceilings are multifunctional Canopy Ceilings with guided supply air that can be used for the activation of the concrete core. The ventilation hood is integrated on the rear side of the ceiling panel and is invisible from below. Perforated ceiling panels and induction outlets in the ceiling void evenly distribute tempered fresh air above resp. below the ceiling without generating unpleasant draught. Comfort in acc. with DIN, ISO and SIA as well as a pleasant room climate is guaranteed.

+ multifunctional Canopy Ceiling with guided supply air
+ thermoactive for the activation of the concrete core
+ perfectly matched to Plafotherm® DS Heated/Chilled Canopy Ceilings
+ homogeneous ceiling surface due to concealed hybrid ventilation hood
+ inserts supply air through panel perforation or induction outlets in the ceiling void
+ comfort tested to DIN, ISO and SIA thanks to an even distribution of supply air

**TECHNICAL DATA**

Construction
heated/chilled ceiling with hybrid ventilation component

**ADDITIONAL EQUIPMENT**

Hydraulic Components
Lindner offers a multitude of hydraulic components and accessories for the perfect connection of Plafotherm® Heated and Chilled Ceilings.

Luminaires
Perfectly integrated Lindner Lighting Solutions are available.

Acoustic Inlays
Equipped with acoustic inlays like mineral wool, this system contributes significantly to sound protection.
# PLAFOTHERM® DS AirHybrid

**Plafotherm® DS AirHybrid**
- length: 1,000 mm
- width: 375 mm
- height: 160 mm
- airside connection piece: 100 mm/2 x 100 mm

## TECHNICAL DATA

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<th>Hybrid Ventilation Component</th>
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<tr>
<td>equivalent sound absorption area per canopy in acc. with EN ISO 354</td>
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<tr>
<td>Building Material Class</td>
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<tr>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
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</tr>
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</table>

## ACOUSTICS

**Room Acoustics**
equivalent sound absorption area per canopy in acc. with EN ISO 354

## FIRE PROTECTION

**Building Material Class**
A2 - s2, d0 in acc. with EN 13501-1

## CLIMATIC REGULATION

**Supply air temperature 16 °C**:
- 6 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 156 W/m² following EN 14240,
  - 18 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 187 W/m² following EN 14240

**Supply air temperature 20 °C**:
- 6 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 160 W/m² following EN 14240,
  - waterside nominal heating capacity (15 K): 160 W/m² following EN 14037:2003
- 18 m³/hm² floor area:
  - waterside nominal cooling capacity (10 K): 192 W/m² following EN 14240,
  - waterside nominal heating capacity (15 K): 165 W/m² following EN 14037:2003

## CORROSION PROTECTION

**Exposure class A (interior) in acc. with EN 13964, table 8 and 9**
You have the building, we have the climate. Lindner Climate Design.

We are constantly coming up with new, integrated solutions to satisfy your project needs. Our climate design guarantees perfectly matched processes and components. We adapt our innovative technologies and systems to your personal demands. To ensure the ideal room temperature, we test the capacity of different heated and chilled ceilings under laboratory conditions in the in-house testing facility. In a hermetically sealed room, the temperature is measured and checked by external authorities.

- integrated solutions for individual demands
- climate design with innovative heating and cooling technologies
- support from development to installation
- perfectly matched components and systems
- test under laboratory conditions in the in-house testing facility
The former „Haus zur Enge“ at Zurich’s Tessiner Platz has been extensively redeveloped to house the new museum of the FIFA. The museum features a multi-media exhibition that showcases the whole world of football. Finding a highlight with regard to appearance in the exhibition and gastronomic areas is challenging, however, one of the most exciting parts are the 3,700 m² of Custom Metal Hook-On Ceilings by Lindner, featuring aluminium plates that have various surfaces, ranging from powder coated over anodized to mirror polished bronze-golden plates, which have been combined with Convection Cooling Ceilings type Plafotherm® KN. Other Heating and Cooling Ceiling Systems have been partly constructed with rounded metal honeycomb panels or executed as a ten metres long Cooling Canopy Ceiling with acoustic plaster coating, respectively.
FLEET OFFICE II, HAMBURG, GERMANY

The scope of works included the product areas Heated and Chilled Ceilings, Partition Systems, Lights and Luminaires as well as the management of all fit-out works. Initially, the planning saw circulation air condition systems. However, Lindner convinced with a concept that combined the existing concrete core activation with Heated and Chilled Ceilings of type Plafotherm® DS 320. This approach convinces through several advantages: more cozy temperature control, considerable increase in energy efficiency, improved acoustics through perforations as well as flexibility in case of spatial redevelopments. These alterations are also facilitated by easily movable Glass Partitions by Lindner.
HOCHHAUS ZUR BASTEI, ZURICH, SWITZERLAND

The Swiss branch of Lindner AG participated in this project through the supply and installation of various Ceiling Systems. On level 8, Lindner executed Plasterboard Heated and Chilled Ceilings of type Plafotherm® GK HEKDA, as well as Metal Corridor Ceilings. On level 9, an Aluminium Honeycomb Chilled Ceiling of type COMPlaq acoustic was installed. The Ceiling provides very high bending stiffness, even in large formats, while being lightweight and flexible in design. A perforation also brings an optimisation in acoustic performance. The system was essential for the design of the ceiling area, since every ceiling panel is of unique dimensions, showing no regular flow in the overall picture. The visual depth of the ceilings was further increased with Integrated Light Channels.
ALLIANZ SUISSE, WALLISELLEN, SWITZERLAND
The new headquarters of Allianz Suisse is situated on Richtiplatz, a former industrial area adjacent to Wallisellen Central Station. They consist of a multi-storey building and low building, which are connected with bridges. This combination forms a versatile working environment for 1,700 employees. Lindner developed and fitted an especially efficient Plafotherm® Heating and Cooling Ceiling System in the course of this project. In addition to its efficiency, the system also contributes to the interior design thanks to a three-dimensional structural surface of the type TOUCHdesign.
SURFACES
MAXIMUM OPPORTUNITY FOR DESIGN.

Lindner has a wide range of surface designs for different needs – so that your rooms are not only extraordinary but unique. We make an eye-catcher out of every ceiling by means of different colours, decors, images, three-dimensional structures and perforations. Besides various design options, we also offer coatings that improve the room quality.

+ wide range of surface designs to suit different requirements
+ a wide selection of various colours, decors, images, three-dimensional structures and perforations
+ individual design possibilities make an eye-catcher out of every ceiling
SURFACES

POWDER COATING from page 83
COLOURline – Powder Coating
MOODline – Powder Coating Deep Matt
ARTline – Decorative Powder Coating
GRAPHICline – Digital Print

PERFORATIONS from page 94
BASICline – Standard Perforations
REGULARline – Further Perforations
SPREADline – Customised Perforations

EXPANDED METAL from page 103
MESHdesign – Standard Expanded Metal

DESIGN SURFACES from page 107
TOUCHdesign – 3D Surface

PLASTERBOARD SURFACES from page 109

Dubai Metro Station, United Arab Emirates
POWDER COATING

Metal ceilings can be designed flexibly thanks to versatile powder coating possibilities - the portfolio ranges from powder coatings in acc. with RAL, NCS or DB colour chart to deep matt powder coatings called MOODline. For extraordinary designs, the metal ceiling can also be realised with different decorative surfaces or digital print.

+ flexible design possibilities thanks to versatile powder coatings
+ powder coatings in acc. with RAL, NCS or DB colour chart as well as deep matt powder coatings available
+ decorative surfaces or digital print possible for individual design
COLOURline – POWDER COATING

We create special highlights in your rooms with the environmentally friendly powder coating COLOURline, a solvent-free coating method. Individual colours can be selected from the RAL, NCS and DB colour chart. A wide range of individual and standard colours is available.

- environmentally friendly coating process free of solvents
- individual colours can be chosen from the RAL, NCS and DB colour charts
- powder recycling saves 25 tonnes of powder each year

**Gloss Level and Reflectance**  page 149

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<td>steel</td>
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<td><strong>Colour Charts</strong></td>
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<tr>
<td>RAL</td>
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<tr>
<td>NCS</td>
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<tr>
<td>DB (Deutsche Bahn) in acc. with Lindner</td>
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<tr>
<td><strong>Room Acoustics</strong></td>
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<tr>
<td>all perforations possible</td>
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<tr>
<th>ACOUSTICS from page 139</th>
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<tbody>
<tr>
<td><strong>Room Acoustics</strong></td>
</tr>
<tr>
<td>equipped with acoustic inlays, perforated surfaces achieve high sound absorption values</td>
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<th>FIRE PROTECTION from page 137</th>
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<td><strong>Building Material Class</strong></td>
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<thead>
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<th>CORROSION PROTECTION from page 147</th>
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<tr>
<td>exposure class A (interior) in acc. with EN 13964, table 8 and 9</td>
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<tr>
<th>SUSTAINABILITY from page 148</th>
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<tbody>
<tr>
<td>self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings, EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings</td>
</tr>
</tbody>
</table>
STANDARD COLOURS

Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.

Besides these standard colours, a wide range of individual colours is available.

| RAL 9016 | Colour chart: RAL Classic  
| colour number: 9016  
| colour name: traffic white  
| gloss level: approx. 18 GU |
|---|---|
| RAL 9010 | Colour chart: RAL Classic  
| colour number: 9010  
| colour name: pure white  
| gloss level: approx. 18 GU |
|---|---|
| RAL 9006 | Colour chart: RAL Classic  
| colour number: 9006  
| colour name: white aluminium  
| gloss level: approx. 65 - 70 GU |
|---|---|
| RAL 9003 | Colour chart: RAL Classic  
| colour number: 9003  
| colour name: signal white  
| gloss level: approx. 20 - 25 GU |
|---|---|
| RAL 7035 | Colour chart: RAL Classic  
| colour number: 7035  
| colour name: light grey  
| gloss level: approx. 15 - 18 GU |
|---|---|
| 9006 in acc. with Lindner | Colour chart: in acc. with Lindner  
| colour number: 9006  
| gloss level: approx. 57 GU |
MOODline – POWDER COATING DEEP MATT

The deep matt powder coating MOODline creates discreet and elegant surfaces with very low gloss levels. This effect is especially apparent in open rooms with room-high glazing. As the surface is insensitive to streak of light, a homogeneous appearance is achieved. Thus, you create timeless and impressive atmospheres in your rooms.

+ deep matt powder coating with very low gloss level
+ discreet, elegant surface for timeless designs in interior areas
+ homogeneous appearance and insensitive to streak of light
+ especially effective in open rooms with room-high glazing
TECHNICAL DATA

Substrate
steel

Recommended Perforations
all perforations possible, microperforations are recommended to receive a discreet appearance

ACOUSTICS from page 139

Room Acoustics
equipped with acoustic inlays, perforated surfaces achieve high sound absorption values

FIRE PROTECTION from page 137

Building Material Class
A2 - s2, d0 in acc. with EN 13501-1

COMBINABLE WITH

Plafotherm® B 100 page 18
Plafotherm® B 100 SD page 20
Plafotherm® B 110 page 22
Plafotherm® B 147 SD page 24
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Plafotherm® E 312 page 38
Plafotherm® DS 312 page 42
Plafotherm® DS 320 page 46
Plafotherm® DS Tabs page 48
Plafotherm® DS Tabs page 56
Plafotherm® St 213 page 56
Plafotherm® DS TAS page 68

CORROSION PROTECTION from page 147

exposure class A (interior) in acc. with EN 13964, table 8 and 9

SUSTAINABILITY from page 148

self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings,
EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm®
heated/chilled ceilings

STANDARD COLOURS

Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.

Natural white 9016
colour name: natural white 9016
gloss level: < 3 GU
reflectance: approx. 75 %

Lava grey 7016
colour name: lava grey 7016
gloss level: < 4 GU
reflectance: approx. 8 %
ARTline – DECORATIVE POWDER COATING

The powder coating ARTline applies different designs on your metal ceiling: we can perfectly imitate different materials such as copper or marble as well as various wood surfaces. Thus, the ceiling has the appearance of a wooden ceiling. Simultaneously, the familiar advantages of metal ceilings can be enjoyed without restrictions. This special powder coating impresses with its resistance against UV radiations, solvents and chemicals of many kinds.

+ decorative powder coating to imitate wood surfaces and materials
+ versatile design possibilities are available
+ resistance against UV radiations, solvents and chemicals of many kinds
## TECHNICAL DATA

**Substrate**
- Steel

**Recommended Perforations**
- All perforations possible, microperforations are recommended to receive a discreet appearance

## ACOUSTICS  from page 139

**Room Acoustics**
- Equipped with acoustic inlays, perforated surfaces achieve high sound absorption values

## FIRE PROTECTION  from page 137

**Building Material Class**
- A2 - s2, d0 in acc. with EN 13501-1

### COMBINABLE WITH

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## CORROSION PROTECTION  from page 147

**Exposure Class**
- A (interior) in acc. with EN 13964, table 8 and 9

## SUSTAINABILITY  from page 148

**Self-declaration**
- In acc. with ISO 14021 in combination with Plafotherm®, heated/chilled ceilings,
- EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings

## EXTRACT FROM POSSIBLE DESIGNS

Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.

<table>
<thead>
<tr>
<th>Bamboo 1</th>
<th>Black Cherry 1</th>
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<tbody>
<tr>
<td>Beech 1</td>
<td>Yew 1</td>
</tr>
</tbody>
</table>
Notice: colours displayed on the screen or printout are not binding because brightness and contrast may vary. Therefore small colour differences are possible.
The print technology GRAPHICline offers complete design freedom thanks to the possibility to apply your desired image on different surface structures and materials by means of a model picture or illustration. All colours and images can be applied colour-fast, gloss-fast and light-fast on panels of any required size due to a photorealistic resolution up to 1,200 dpi! The metal ceiling with print technology is UV resistant due to a special sealed finish.

+ complete freedom of design thanks to the possibility to apply your desired images on ceiling panels
+ model picture is realised colour-fast, gloss-fast and light-fast with a photorealistic resolution up to 1,200 dpi
+ realisation on an unlimited surface possible
+ UV resistance due to a special sealed finish
### TECHNICAL DATA

**Substrate**
steel

**Recommended Perforations**
all perforations possible, microperforations are recommended to receive a discreet appearance

### ACOUSTICS from page 139

**Room Acoustics**
equipped with acoustic inlays, perforated surfaces achieve high sound absorption values

### FIRE PROTECTION from page 137

**Building Material Class**
A2 - s2, d0 in acc. with EN 13501-1

### COMBINABLE WITH

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</tr>
<tr>
<td>Plafotherm® E 210</td>
<td>page 30</td>
<td>Plafotherm® DS Tabs</td>
<td>page 48</td>
</tr>
<tr>
<td>Plafotherm® E 213</td>
<td>page 32</td>
<td>Plafotherm® DS TAS</td>
<td>page 68</td>
</tr>
</tbody>
</table>

### CORROSION PROTECTION from page 147

exposure class A (interior) in acc. with EN 13964, table 8 and 9

### SUSTAINABILITY from page 148

self-declaration in acc. with ISO 14021 in combination with Plafotherm® heated/chilled ceilings,
EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings
PERFORATIONS

We offer individual design freedom thanks to a wide range of perforations to meet your acoustical and optical demands. We realise perforation patterns in different sizes, arrangements and shapes. Perforated metal ceilings are acoustically effective when combined with sound-absorbing inlays on the rear side.

+ individual design freedom thanks to a wide range of perforations
+ different hole sizes, arrangements and shapes can be realised
+ acoustically effective in combination with sound-absorbing inlays
  ⇒ Acoustics, see page 139
+ perforations meet acoustic and visual needs
### TYPES OF PERFORATION PATTERNS

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rg</td>
<td>round holes arranged in straight pitch</td>
</tr>
<tr>
<td>Rd</td>
<td>round holes arranged in diagonal pitch (45°)</td>
</tr>
<tr>
<td>Rv</td>
<td>round holes arranged in diagonal pitch (60°)</td>
</tr>
<tr>
<td>Rs</td>
<td>round holes, special arrangement</td>
</tr>
<tr>
<td>Qg</td>
<td>square holes arranged in straight pitch</td>
</tr>
<tr>
<td>Qd</td>
<td>square holes arranged in diagonal pitch</td>
</tr>
<tr>
<td>Lg</td>
<td>slotted round holes arranged in straight pitch</td>
</tr>
<tr>
<td>Lge</td>
<td>slotted square holes arranged in straight pitch</td>
</tr>
</tbody>
</table>

#### Example:

Rg 2,5-16

- Open area 16%
- Hole Ø 2.5 mm
- Round holes arranged in straight pitch

![Diagram of perforation pattern](image)
<table>
<thead>
<tr>
<th>Perforation</th>
<th>Details</th>
<th>Diagram</th>
</tr>
</thead>
</table>
| **Rg 2.5 - 4** | Hole: Ø 2.5 mm straight pitch  
Open area: 4%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,400 mm | ![Diagram](image1.png) |
| **Rd 2.5 - 8** | Hole: Ø 2.5 mm diagonal pitch  
Open area: 8%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,400 mm | ![Diagram](image2.png) |
| **Rg 2.5 - 16** | Hole: Ø 2.5 mm straight pitch  
Open area: 16%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,400 mm | ![Diagram](image3.png) |
| **Rg 3.0 - 4** | Hole: Ø 3.0 mm straight pitch  
Open area: 4%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,540 mm | ![Diagram](image4.png) |
| **Rv 3.0 - 5** | Hole: Ø 3.0 mm diagonal pitch  
Open area: 5%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,500 mm | ![Diagram](image5.png) |
| **Rg 3.0 - 17** | Hole: Ø 3.0 mm straight pitch  
Open area: 17%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,540 mm | ![Diagram](image6.png) |
| **Rv 3.0 - 20** | Hole: Ø 3.0 mm diagonal pitch  
Open area: 20%  
Material: steel | thickness: 0.7 mm  
Width of perforation: 1,500 mm | ![Diagram](image7.png) |
### BASICLINE - STANDARD PERFORATIONS

<table>
<thead>
<tr>
<th>Perforation</th>
<th>Hole</th>
<th>Pitch</th>
<th>Open Area</th>
<th>Material</th>
<th>Thickness</th>
<th>Width of Perforation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Rg 7.0 - 27</strong></td>
<td>( \varnothing 7.0 \text{ mm} ) straight pitch</td>
<td>7.0 mm</td>
<td>27%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,300 mm</td>
</tr>
<tr>
<td><strong>Rv 7.0 - 30</strong></td>
<td>( \varnothing 7.0 \text{ mm} ) diagonal pitch</td>
<td>7.0 mm</td>
<td>30%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,300 mm</td>
</tr>
<tr>
<td><strong>Rg 12.0 - 11</strong></td>
<td>( \varnothing 12.0 \text{ mm} ) straight pitch</td>
<td>12.0 mm</td>
<td>11%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,290 mm</td>
</tr>
<tr>
<td><strong>Rd 12.0 - 22</strong></td>
<td>( \varnothing 12.0 \text{ mm} ) diagonal pitch</td>
<td>12.0 mm</td>
<td>22%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,290 mm</td>
</tr>
</tbody>
</table>

**Notice:** Shown perforations are not to scale. 1:1 illustrations can be found in the digital version by clicking on the perforation.
### REGULARLINE – FURTHER PERFORATIONS

<table>
<thead>
<tr>
<th>Perforation</th>
<th>Hole Diameter</th>
<th>Pitch</th>
<th>Open Area</th>
<th>Material</th>
<th>Thickness</th>
<th>Width of Perforation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Rg 0.8 - 5</strong></td>
<td>∅ 0.8 mm</td>
<td>straight pitch</td>
<td>5%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,630 mm</td>
</tr>
<tr>
<td><strong>Rd 1.6 - 6</strong></td>
<td>∅ 1.6 mm</td>
<td>diagonal pitch</td>
<td>6%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,630 mm</td>
</tr>
<tr>
<td><strong>Rg 1.6 - 13</strong></td>
<td>∅ 1.6 mm</td>
<td>straight pitch</td>
<td>13%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,600 mm</td>
</tr>
<tr>
<td><strong>Rd 1.6 - 25</strong></td>
<td>∅ 1.6 mm</td>
<td>diagonal pitch</td>
<td>25%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,600 mm</td>
</tr>
<tr>
<td><strong>Rg 1.8 - 3</strong></td>
<td>∅ 1.8 mm</td>
<td>straight pitch</td>
<td>3%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,310 mm</td>
</tr>
<tr>
<td><strong>Rg 1.8 - 5</strong></td>
<td>∅ 1.8 mm</td>
<td>straight pitch</td>
<td>5%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,280 mm</td>
</tr>
<tr>
<td><strong>Rd 1.8 - 10</strong></td>
<td>∅ 1.8 mm</td>
<td>diagonal pitch</td>
<td>10%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,280 mm</td>
</tr>
</tbody>
</table>
REGULARLINE – FURTHER PERFORATIONS

<table>
<thead>
<tr>
<th>Perforation</th>
<th>Description</th>
<th>Hole Diameter</th>
<th>Open Area</th>
<th>Material</th>
<th>Thickness</th>
<th>Perforation Width</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rg 1.8 - 11</td>
<td>1.8 mm straight pitch</td>
<td>1.8 mm</td>
<td>11%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,310 mm</td>
</tr>
<tr>
<td>Rg 1.8 - 19</td>
<td>1.8 mm straight pitch</td>
<td>1.8 mm</td>
<td>19%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,280 mm</td>
</tr>
<tr>
<td>Rv 1.8 - 20</td>
<td>1.8 mm diagonal pitch</td>
<td>1.8 mm</td>
<td>20%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,550 mm</td>
</tr>
<tr>
<td>Rd 1.8 - 21</td>
<td>1.8 mm diagonal pitch</td>
<td>1.8 mm</td>
<td>21%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,310 mm</td>
</tr>
<tr>
<td>Rv 2.0 - 20</td>
<td>2.0 mm diagonal pitch</td>
<td>2.0 mm</td>
<td>20%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,250 mm</td>
</tr>
<tr>
<td>Rg 3.0 - 15</td>
<td>3.0 mm straight pitch</td>
<td>3.0 mm</td>
<td>15%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,250 mm</td>
</tr>
<tr>
<td>Rd 3.0 - 30</td>
<td>3.0 mm diagonal pitch</td>
<td>3.0 mm</td>
<td>30%</td>
<td>Steel</td>
<td>0.7 mm</td>
<td>1,250 mm</td>
</tr>
</tbody>
</table>

Notice: Shown perforations are not to scale. 1:1 illustrations can be found in the digital version by clicking on the perforation.
### REGULARLINE – FURTHER PERFORATIONS

<table>
<thead>
<tr>
<th>Perforation</th>
<th>Square Hole</th>
<th>Open Area</th>
<th>Material</th>
<th>Thickness</th>
<th>Width of Perforation</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Qg 4.0 - 20</strong></td>
<td>4.0 mm straight pitch</td>
<td>20%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,600 mm</td>
</tr>
<tr>
<td><strong>Qd 6.0 - 15</strong></td>
<td>6.0 mm diagonal pitch</td>
<td>15%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,600 mm</td>
</tr>
<tr>
<td><strong>Qg 6.0 - 30</strong></td>
<td>6.0 mm straight pitch</td>
<td>30%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>1,600 mm</td>
</tr>
<tr>
<td><strong>Lge 21 x 4</strong></td>
<td>21.0 x 4.0 mm straight pitch</td>
<td>30%</td>
<td>steel</td>
<td>0.7 mm</td>
<td>616 mm</td>
</tr>
</tbody>
</table>

**Qg 4.0 - 20**
- Square hole: 4.0 mm straight pitch
- Open area: 20%
- Material: steel
- Thickness: 0.7 mm
- Width of perforation: 1,600 mm

**Qd 6.0 - 15**
- Square hole: 6.0 mm diagonal pitch
- Open area: 15%
- Material: steel
- Thickness: 0.7 mm
- Width of perforation: 1,600 mm

**Qg 6.0 - 30**
- Square hole: 6.0 mm straight pitch
- Open area: 30%
- Material: steel
- Thickness: 0.7 mm
- Width of perforation: 1,600 mm

**Lge 21 x 4**
- Slotted square hole: 21.0 x 4.0 mm straight pitch
- Open area: 30%
- Material: steel
- Thickness: 0.7 mm
- Width of perforation: 616 mm
REGULARline – FURTHER PERFORATIONS

In addition to the previously shown perforations, a multitude of further perforations is possible after clarification.

<table>
<thead>
<tr>
<th>Rg 0.8 - 1</th>
<th>Rg 0.8 - 2</th>
<th>Rd 0.8 - 3</th>
<th>Rv 2.0 - 15</th>
<th>Rv 2.0 - 25</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image1" alt="Perforation" /></td>
<td><img src="image2" alt="Perforation" /></td>
<td><img src="image3" alt="Perforation" /></td>
<td><img src="image4" alt="Perforation" /></td>
<td><img src="image5" alt="Perforation" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rd 2.4 - 14</th>
<th>Rg 2.4 - 28</th>
<th>Rg 2.5 - 12</th>
<th>Rv 2.5 - 20</th>
<th>Rv 2.5 - 23</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image6" alt="Perforation" /></td>
<td><img src="image7" alt="Perforation" /></td>
<td><img src="image8" alt="Perforation" /></td>
<td><img src="image9" alt="Perforation" /></td>
<td><img src="image10" alt="Perforation" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rd 2.8 - 20</th>
<th>Rg 3.5 - 28</th>
<th>Rg 5.0 - 17</th>
<th>Rg 6.0 - 15</th>
<th>Rd 6.4 - 10</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image11" alt="Perforation" /></td>
<td><img src="image12" alt="Perforation" /></td>
<td><img src="image13" alt="Perforation" /></td>
<td><img src="image14" alt="Perforation" /></td>
<td><img src="image15" alt="Perforation" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Rd 8.0 - 25</th>
<th>Qg 5.0 - 25</th>
<th>Qg 8.0 - 11</th>
<th>Qg 10.0 - 11</th>
<th>Lg 7 x 3</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image16" alt="Perforation" /></td>
<td><img src="image17" alt="Perforation" /></td>
<td><img src="image18" alt="Perforation" /></td>
<td><img src="image19" alt="Perforation" /></td>
<td><img src="image20" alt="Perforation" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Lg 14 x 2</th>
<th>Lge 3.2 x 27</th>
<th>Lge 11.9 x 4.2</th>
<th>Lge 25.4 x 1.59</th>
<th>Lge 30 x 5</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image21" alt="Perforation" /></td>
<td><img src="image22" alt="Perforation" /></td>
<td><img src="image23" alt="Perforation" /></td>
<td><img src="image24" alt="Perforation" /></td>
<td><img src="image25" alt="Perforation" /></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Lge 40 x 1</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="image26" alt="Perforation" /></td>
</tr>
</tbody>
</table>
SPREADline – CUSTOMISED PERFORATIONS

SPREADline offers an excellent design freedom due to an individual arrangement of the scattered perforation with different perforation shapes and sizes. The transmission of photos and images as perforation pattern is a striking eye-catcher. The diverse perforations can specifically be used for an effective combination of luminaires and loudspeakers.

+ individual arrangement of the perforation with different perforation shapes
+ transmission of images as perforation pattern possible
+ suitable for an effective combination of luminaires and loudspeakers

EXAMPLES

Diverse motives can be created with perforations – e.g. a tree motive by means of different hole sizes and individual arrangement.
EXPANDED METAL

The light and structured appearance of expanded metal offers many design options by means of different structures, sizes and surfaces. A special punch and pull process creates expanded metal meshes with an high open area. A wide range of meshes is available. Combined with sound-absorbing inlays, they are acoustically effective.

+ almost unlimited variety of structures, sizes and surfaces
+ specially punched shapes and mesh designs give a structured appearance
+ acoustically effective when combined with sound-absorbing inlays
MESHdesign – STANDARD EXPANDED METAL

Our standard range of expanded metal meshes offers the right solution for your requirements. Different mesh sizes and design possibilities are available – of course, your desired MESHdesign surface can also be adapted in colour.

+ wide range of standard expanded metal meshes
+ diverse design possibilities

**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Material</th>
<th>steel</th>
</tr>
</thead>
</table>
| Coating  | COLOURline – Powder Coating [page 84]  
MOODline – Powder Coating deep matt [page 86] |

**Definition/Dimensions**

As a rule, expanded metal is defined using four dimensions.

Example:

diamond mesh 28 x 10 x 2.5 x 1.5
a) mesh length: 28 mm
b) mesh width: 10 mm
c) strand width: 2.5 mm
d) strand thickness: 1.5 mm

Depending on the mesh dimension, expanded metal is available up to a width of 1,250 mm. The design and the stability of the ceiling construction are influenced by the shape and size of the mesh, the material and its thickness and also by the ceiling system itself. Thus, we recommend to check the project-specific feasibility and to make a sample of the mesh.

**Viewing Direction**

Another important aesthetic criterion is the viewing direction. Depending on the angle of vision, the expanded metal appears either more open or more closed.

open  
closed

**Mesh Arrangement**

To maximise the stability and the deflection properties of expanded metal ceiling panels, the mesh arrangement type A should be chosen.

*Type A*  
*Type B*
**Room Acoustics**
Equipped with acoustic inlays, expanded metal ceilings achieve high sound absorption values. In case of expanded metal ceilings with open area exceeding 30%, the mineral wool inlay is decisive as expanded metal is then absolutely sound-permeable.

**Building Material Class**
A2 - s1, d0 in acc. with EN 13501-1

**Combinalible With**

<table>
<thead>
<tr>
<th>Panel Type</th>
<th>28 x 10 x 2.5 x 1.5</th>
<th>28 x 12 x 2.5 x 1.5</th>
<th>30 x 12 x 2.5 x 1.5</th>
<th>42 x 16 x 3.0 x 2.0</th>
<th>59 x 25 x 3.0 x 2.0</th>
<th>62 x 23 x 3.0 x 2.5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® St 213 Type 12</td>
<td>x</td>
<td>x</td>
<td>x</td>
<td>x</td>
<td>x</td>
<td>x</td>
</tr>
</tbody>
</table>

**Fire Protection**
Building Material Class A2 - s2, d0 in acc. with EN 13501-1

**Corrosion Protection**
Exposure class A (interior) in acc. with EN 13964, table 8 and 9

**Sustainability**
EPD in acc. with ISO 14025 and EN 15804 in combination with Plafotherm® heated/chilled ceilings
<table>
<thead>
<tr>
<th>MESHdesign – STANDARD EXPANDED METAL</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Diamond Mesh 28 x 10 x 2.5 x 1.5</strong></td>
</tr>
<tr>
<td>open area: 50 %</td>
</tr>
<tr>
<td>expanded metal thickness: approx. 5 mm</td>
</tr>
<tr>
<td>mesh length: 28 mm</td>
</tr>
<tr>
<td>mesh width: 10 mm</td>
</tr>
<tr>
<td>strand width: 2.5 mm</td>
</tr>
<tr>
<td>strand thickness: 1.5 mm</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Diamond Mesh 28 x 12 x 2.5 x 1.5</strong></td>
</tr>
<tr>
<td>open area: 50 %</td>
</tr>
<tr>
<td>expanded metal thickness: approx. 5 mm</td>
</tr>
<tr>
<td>mesh length: 28 mm</td>
</tr>
<tr>
<td>mesh width: 12 mm</td>
</tr>
<tr>
<td>strand width: 2.5 mm</td>
</tr>
<tr>
<td>strand thickness: 1.5 mm</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Diamond Mesh 30 x 12 x 2.5 x 1.5</strong></td>
</tr>
<tr>
<td>open area: 50 %</td>
</tr>
<tr>
<td>expanded metal thickness: approx. 4 mm</td>
</tr>
<tr>
<td>mesh length: 30 mm</td>
</tr>
<tr>
<td>mesh width: 12 mm</td>
</tr>
<tr>
<td>strand width: 2.5 mm</td>
</tr>
<tr>
<td>strand thickness: 1.5 mm</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Diamond Mesh 42 x 16 x 3.0 x 2.0</strong></td>
</tr>
<tr>
<td>open area: 62 %</td>
</tr>
<tr>
<td>expanded metal thickness: approx. 6 mm</td>
</tr>
<tr>
<td>mesh length: 42 mm</td>
</tr>
<tr>
<td>mesh width: 16 mm</td>
</tr>
<tr>
<td>strand width: 3 mm</td>
</tr>
<tr>
<td>strand thickness: 2 mm</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Diamond Mesh 50 x 25 x 3.0 x 2.0</strong></td>
</tr>
<tr>
<td>open area: 76 %</td>
</tr>
<tr>
<td>expanded metal thickness: approx. 6 mm</td>
</tr>
<tr>
<td>mesh length: 50 mm</td>
</tr>
<tr>
<td>mesh width: 25 mm</td>
</tr>
<tr>
<td>strand width: 3 mm</td>
</tr>
<tr>
<td>strand thickness: 2 mm</td>
</tr>
<tr>
<td></td>
</tr>
<tr>
<td><strong>Diamond Mesh 62 x 23 x 3.0 x 2.5</strong></td>
</tr>
<tr>
<td>open area: 73 %</td>
</tr>
<tr>
<td>expanded metal thickness: approx. 6 mm</td>
</tr>
<tr>
<td>mesh length: 62 mm</td>
</tr>
<tr>
<td>mesh width: 23 mm</td>
</tr>
<tr>
<td>strand width: 3 mm</td>
</tr>
<tr>
<td>strand thickness: 2.5 mm</td>
</tr>
</tbody>
</table>
DESIGN SURFACES

Design Surfaces make every Metal Ceiling into a real highlight. Unique and vivid effects are created by the three-dimensional character. These effects can individually be emphasised by matted or high-gloss areas. Creative solutions are realised thanks to grinded or perforated ceiling surfaces. A combination with light creates special, unique effects.

+ individual design options enable a richly varied design
+ three-dimensional structures create unique and vivid effects
+ creative solutions due to matt and high-gloss areas, perforated and plain areas
+ unique effects in combination with light
TOUCHdesign – 3D-SURFACE

Given the possibility of creating a living three-dimensional structure, TOUCHdesign is an attractive alternative to metal ceilings with plane surfaces. That involves furnishing those ceiling panels with patterns and perforations. Combine vivid design and function with different shapes and sizes regarding embossings and perforations for a ceiling that is second to none.

+ versatile three-dimensional optics
+ different shapes and sizes regarding embossings and perforations available
+ trend-setting combination of design and function

<table>
<thead>
<tr>
<th>TECHNICAL DATA</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Substrate</strong></td>
</tr>
<tr>
<td>steel, stainless steel</td>
</tr>
<tr>
<td><strong>Surface</strong></td>
</tr>
<tr>
<td>COLOURline – Powder Coating page 84</td>
</tr>
<tr>
<td>different surfaces possible depending on the substrate, e.g. grinded, polished, coloured, blasted or anodised</td>
</tr>
<tr>
<td><strong>Recommended Perforations</strong></td>
</tr>
<tr>
<td>perforations possible, depending on the substrate and geometry</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>ACOUSTICS from page 139</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Room Acoustics</strong></td>
</tr>
<tr>
<td>equipped with acoustic inlays, perforated surfaces achieve high sound absorption values</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>FIRE PROTECTION from page 137</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Building Material Class</strong></td>
</tr>
<tr>
<td>A2 - s2, d0 in acc. with EN 13501-1</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>COMBINABLE WITH</th>
</tr>
</thead>
<tbody>
<tr>
<td>ceiling systems with the 3D surface TOUCHdesign have to be constructed project-related</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CORROSION PROTECTION from page 147</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>exposure class A (interior) in acc. with EN 13964, table 8 and 9</strong></td>
</tr>
</tbody>
</table>

Allianz Suisse, Wallisellen, Switzerland
Photo: © Jan Bitter
PLASTERBOARD SURFACES

By selecting your choice of plasterboard you determine the visual effect and thermal conductivity of your plasterboard ceiling. The range consists of normal, high-density plasterboard to those containing a percentage of graphite for improved thermal conductivity. Besides plain and perforated plasterboards, perforated plasterboards with acoustic plaster coating are also available.

+ plasterboard panelling determines the visual effect and thermal conductivity
+ normal, high-density and graphite containing plasterboard panels
+ plasterboard panels plain, perforated or perforated with acoustic plaster coating
TECHNICAL DATA
WALL CONNECTIONS AND JOINT DESIGN

The visual appearance of a ceiling system can be influenced by wall connections and joint designs. A large selection of different versions is available.

+ Wall connections with and without shadow gap
+ Curved wall connections for pillar semirings
+ Joint design has an influence on visual appearance and acoustic performance
+ Different joint distances can be realised
### Lay-In Wall Connections

#### L-Wall Profile Concave (bent inside)

<table>
<thead>
<tr>
<th>Dimensions (mm)</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>a 30</td>
<td>b 30</td>
</tr>
</tbody>
</table>

#### Shadow Gap Trim Concave (bent inside)

<table>
<thead>
<tr>
<th>Dimensions (mm)</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>a 20, b 20, c 25, d 25</td>
<td>Radius 1,000 - 50,000</td>
</tr>
</tbody>
</table>

#### L-Wall Profile Convex (bent outside)

<table>
<thead>
<tr>
<th>Dimensions (mm)</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>a 30, b 30</td>
<td>Radius 751 - 50,000</td>
</tr>
</tbody>
</table>

#### Shadow Gap Trim Convex (bent outside)

<table>
<thead>
<tr>
<th>Dimensions (mm)</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>a 20, b 20, c 25, d 25</td>
<td>Radius 1,000 - 50,000</td>
</tr>
</tbody>
</table>
HOOK-ON WALL CONNECTIONS

Shadow Gap Joint

Dimensions (mm)

<table>
<thead>
<tr>
<th>a</th>
<th>b</th>
<th>Material</th>
</tr>
</thead>
<tbody>
<tr>
<td>43</td>
<td>80</td>
<td>steel</td>
</tr>
<tr>
<td>43</td>
<td>65</td>
<td>steel</td>
</tr>
</tbody>
</table>

Open Wall Connection

Dimensions (mm)
**Panel Abutment without Joint**

Dimensions (mm)

- Joint Width: 0

**Panel Abutment with Joint and Gasket Strip**

Dimensions (mm)

- Joint Width: Colour
  - 1: black
  - 1: white
  - 3: black
  - 3: white

**Panel Abutment with Joint and Spacer**

Dimensions (mm)

- Joint Width: Colour
  - 3: black
  - 3: white
  - 3: transparent
  - 5: black
  - 5: white
  - 5: transparent
EXPERTISE
YOUR PRODUCT IN GOOD HANDS.

The demands on your ceiling strongly depend on the application area. We offer reliable solutions and tested heated/chilled ceilings for different product requirements – you will find the perfect solution for your project for:

+ climatic regulation
+ fire protection
+ acoustics
+ sustainability
+ statics
+ corrosion protection
Whether we feel comfortable in a room depends on many factors. Decisive for a pleasant room climate is the room temperature.

In everyday life, there are several influencing factors that contribute to heat generation and thus favour temperature increases.

**Internal Cooling Loads**
- $Q_p$: people
- $Q_B$: lighting
- $Q_M$: equipment

**External Cooling Loads**
- $Q_s$: solar radiation
- $Q_R$: transmission of adjacent rooms
- $Q_W$: transmission of external surfaces
- $Q_{FL}$: joint ventilation

Rising room temperatures strongly influence the mental performance of people. Thus, measures are necessary to create a pleasant room climate.

Studies showed that the mental performance is about 95% at a room temperature of 22 °C and only about 70% at a room temperature of 28 °C.

To be able to guarantee the personal efficiency and comfort, a room temperature of maximum 26 °C should be pursued in summer months.
COMFORT IN A ROOM
Besides the room acoustics, the light conditions, the indoor air flow and other influencing factors, the thermal comfort plays an important role for the well-being in a room.

Thermal comfort can only be achieved by the interaction of human, space and environmental conditions.
FUNCTIONALITY OF PLAFOTHERM® HEATED AND CHILLED CEILINGS

Plafotherm® heated and chilled ceilings are water-bearing surface tempering systems whose principle is based on thermal radiation and convection. Depending on the ceiling system, the proportion of radiation or convection predominates. Heat in a room can be supplied or dissipated by means of tempered water.

A natural exchange of radiant heat between surfaces and the subjacent room is generated as well as a gentle and completely natural convection.

Thus, heated/chilled ceilings directly temper objects in a room rather than the room air. In this way, a very pleasant atmosphere is created.

Cooling Mode
- heat is transferred about 70 % via radiation and about 30 % via convection in case of closed ceilings
- prerequisite: the temperature of the ceiling is lower than the room temperature
- the coil is streamed by approx. 15 - 17 °C cold water
- the temperature may not be chosen arbitrarily deep due to the risk of condensation

Radiation
All heat sources in a room remove their warmth to the chilled ceiling. The ceiling dissipates the cooling load by means of a cooling technology applied on the reverse side of the ceiling

- not bound to any carrier medium
- takes place at any time between differently tempered surfaces
- the higher the temperature difference, the higher the intensity of radiation exchange
- heat rays can be reflected and/or absorbed on a surface
**Convection**
Air warms up and rises due to the lower density, cools down on the surface of the chilled ceiling and falls down again.
- bonded to a carrier medium (water/air)
- when air is warmed up by means of a heat source, it rises and transports warmth (free convection)
- chilled ceilings dissipate the warmth by means of the cooling medium, e.g. water
- flow is imposed on the water by means of a pump (forced convection)

**Heating Mode**
- works almost 100% by means of radiation
- prerequisite: the temperature of the ceiling is higher than the room temperature
- the coil is streamed by approx. 30 °C warm water

**Radiation**
All objects and surfaces in a room absorb the warmth of the heated ceiling.
- not bound to any carrier medium
- takes place at any time between differently tempered surfaces
- the higher the temperature difference, the higher the intensity of radiation exchange
- heat rays can be reflected and/or absorbed on a surface
# Advantages over Conventional Climate Control

| Comfort | + pleasant thanks to homogeneous temperature distribution over the whole room  
|         | + appealing look thanks to concealed heating/cooling technology  
|         | + no disturbing ambient noises due to silent cooling  
|         | + allergy friendly and hygienic, as there is no circulation of dust  
|         | + low air velocities and draught-free occupied zones  
| Efficiency | + energy-saving thanks to low system temperatures  
|           | + space-saving installation thanks to smaller supply and drain lines  
|           | + maintenance-free systems  
|           | + low energy consumption of ventilation due to reduction to the required minimum  
|           | air change  

## Relevant Parameters

| Supply Temperature [°C] | The usual supply temperature in cooling mode is approx. 15 - 17 °C, considering a possible dew point temperature.  
|                        | In heating mode, a supply temperature of max. 38 °C should not be exceeded.  
| Return Temperature [°C] | In cooling mode, a temperature spread between supply and return temperature of 2 K to 3 K is recommended.  
|                         | In heating mode, a temperature spread of 3 K to 5 K is ideal.  
| Average Water Temperature [°C] | The average water temperature is the average temperature between supply and return temperature.  
|                             | Example:  
|                             | supply temperature  15 °C  
|                             | return temperature  17 °C  
|                             | average water temperature  16 °C  
| Room Temperature [°C] | The room temperature in summer (cooling mode) should be dimensioned at approx. 24 - 26 °C and in winter (heating mode) at approx. 20 - 22 °C.  
| Insufficient Temperature [K] | The temperature difference between average system temperature and room temperature in cooling mode is called insufficient temperature – it is defined in Kelvin.  
|                             | Example:  
|                             | supply temperature  15 °C  
|                             | return temperature  17 °C  
|                             | average water temperature  16 °C  
|                             | room temperature  26 °C  
|                             | insufficient temperature  10 K  
| Excess Temperature [K] | The temperature difference between average system temperature and room temperature in heating mode is called excess temperature – it is defined in Kelvin.  
|                          | Example:  
|                          | supply temperature  37 °C  
|                          | return temperature  33 °C  
|                          | average water temperature  35 °C  
|                          | room temperature  20 °C  
|                          | excess temperature  15 K  
| Temperature Spread ΔT [K] | The difference between supply and return temperature is called temperature spread.  
|                          | Example:  
|                          | supply temperature  15 °C  
|                          | return temperature  17 °C  
|                          | temperature spread ΔT  2 K  

---

122. Heated and Chilled Ceilings. Expertise. Climatic Regulation

www.Lindner-Group.com
The active area of a chilled ceiling is the area which will be equipped with Plafotherm® Heating/Cooling Technology.

### PLAFOTHERM® HEATING/COOLING TECHNOLOGY

#### Plafotherm® V2A
- **Pipe fret:** Stainless steel pipe 12 mm
- **Heat conducting technology:** Heat conducting profile
- **Width of heat conducting profile:** 80 or 120 mm
- **Execution:** Plain
- **Centre distance:** From 90 mm on
- **Support sleeve:** With
- **Retaining bulge:**

#### Plafotherm® Cu
- **Pipe fret:** Copper pipe 12 mm
- **Heat conducting technology:** Heat conducting profile
- **Width of heat conducting profile:** 80 or 120 mm
- **Execution:** Plain
- **Centre distance:** From 90 mm on
- **Support sleeve:** With or without
- **Retaining bulge:**

#### Plafotherm® Cu Acoustic
- **Pipe fret:** Copper pipe 12 mm
- **Heat conducting technology:** Heat conducting profile
- **Width of heat conducting profile:** 80 or 120 mm
- **Execution:** Acoustically transparent
- **Centre distance:** From 90 mm on
- **Support sleeve:** With
- **Retaining bulge:** With or without

#### Plafotherm® Activation Board
- **Pipe fret:** Copper pipe 12 mm
- **Heat conducting technology:** Graphite panel
- **Execution:** Plain
- **Support sleeve:** With
- **Retaining bulge:** With or without
## PROOFS – HEATING AND COOLING

### HEATED AND CHILLED POST CAP CEILINGS, HEATED AND CHILLED HOOK-ON CEILINGS

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with EN 14240 (10K)</th>
<th>Specific capacity [W/m²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>112 W/m²</td>
<td></td>
</tr>
<tr>
<td>Plafotherm® Cu Acoustic</td>
<td>102 W/m²</td>
<td></td>
</tr>
<tr>
<td>Plafotherm® Activation Board</td>
<td>120 W/m²</td>
<td></td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED POST CAP CEILINGS, LONGITUDINALLY SOUND-REDUCED

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with EN 14240 (10K)</th>
<th>Specific capacity [W/m²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>104 W/m²</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
<th>Specific capacity [W/m²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>126 W/m²</td>
<td></td>
</tr>
<tr>
<td>Plafotherm® Cu Acoustic</td>
<td>118 W/m²</td>
<td></td>
</tr>
<tr>
<td>Plafotherm® Activation Board</td>
<td>133 W/m²</td>
<td></td>
</tr>
</tbody>
</table>
HEATED AND CHILLED CANOPY CEILINGS

### Heating/Cooling Technology

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with EN 14240 (10K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® V2A</td>
<td>135 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Cu</td>
<td>139 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Activation Board</td>
<td>162 W/m²</td>
</tr>
</tbody>
</table>

### Nominal Heating Capacity in acc. with EN 14037:2003 (15K)

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® V2A</td>
<td>163 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Cu</td>
<td>167 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Activation Board</td>
<td>199 W/m²</td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED CANOPY CEILINGS: Plafotherm® DS Tabs (for concrete core activation)

#### Room Occupancy

- capacity reduction at 50 % room occupancy
- capacity reduction at 30 % room occupancy

#### Modes of Operation

- heating
- cooling
### HEATED AND CHILLED EXPANDED METAL CEILINGS

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with EN 14240 (10K)</th>
<th>Specific capacity [W/m²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>96.6 W/m²</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
<th>Specific capacity [W/m²]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>122 W/m²</td>
<td></td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED BAFFLE CEILINGS

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with EN 14240 (10K)</th>
<th>Specific capacity [W/lfm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>21.1 W/lfm</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
<th>Specific capacity [W/lfm]</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>21.7 W/lfm</td>
<td></td>
</tr>
</tbody>
</table>
### HEATED AND CHILLED PLASTERBOARD CEILINGS

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with EN 14240 (10K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu plasterboard panel with graphite content</td>
<td>95.8 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Cu plasterboard panel high-compressed</td>
<td>81.2 W/m²</td>
</tr>
</tbody>
</table>

### Nominal Heating Capacity in acc. with EN 14037:2003 (15K)

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu plasterboard panel with graphite content</td>
<td>108 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Cu plasterboard panel high-compressed</td>
<td>99.3 W/m²</td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED HYBRID CEILINGS: Plafotherm® AirHybrid

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Waterside Nominal Cooling Capacity in acc. with DIN EN 14240 (10K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu 18 m³/hm² floor area</td>
<td>153 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Cu 6 m³/hm² floor area</td>
<td>136 W/m²</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Waterside Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu 18 m³/hm² floor area</td>
<td>161 W/m²</td>
</tr>
<tr>
<td>Plafotherm® Cu 6 m³/hm² floor area</td>
<td>149 W/m²</td>
</tr>
</tbody>
</table>
### HEATED AND CHILLED HYBRID CEILINGS: Plafotherm® DS AirHybrid

#### Heating/Cooling Technology

<table>
<thead>
<tr>
<th>Technology</th>
<th>Waterside Nominal Cooling Capacity in acc. with DIN EN 14240 (10K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>192 W/m²</td>
</tr>
<tr>
<td>18 m³/hm² floor area</td>
<td></td>
</tr>
<tr>
<td>Plafotherm® Cu</td>
<td>160 W/m²</td>
</tr>
<tr>
<td>6 m³/hm² floor area</td>
<td></td>
</tr>
</tbody>
</table>

#### Heating/Cooling Technology

<table>
<thead>
<tr>
<th>Technology</th>
<th>Waterside Nominal Heating Capacity in acc. with EN 14037:2003 (15K)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>165 W/m²</td>
</tr>
<tr>
<td>18 m³/hm² floor area</td>
<td></td>
</tr>
<tr>
<td>Plafotherm® Cu</td>
<td>160 W/m²</td>
</tr>
<tr>
<td>6 m³/hm² floor area</td>
<td></td>
</tr>
</tbody>
</table>
HEATED AND CHILLED HYBRID CEILINGS: Plafotherm® DS TAS (for concrete core working)

Capacities

dynamic cooling capacity 6 m³/hm²
ZL 18 °C, supply of chilled ceiling 16 °C
capacity of concrete core working
at 50 % occupancy
ventilation capacity

Diurnal Variations in Cooling Mode

Modes of Operation

night operation
working of the concrete core

standard operation
discharging of the concrete core + supply of fresh air

Modes of Operation

peak-load operation
parallel cooling + supply of fresh air

heat load operation
heating + supply of fresh air
**CONVECTION ELEMENTS**

<table>
<thead>
<tr>
<th>Heating/Cooling Technology</th>
<th>Nominal Cooling Capacity in acc. with DIN EN 14240 (10K) exceeding 65 % open area</th>
</tr>
</thead>
<tbody>
<tr>
<td>Plafotherm® Cu</td>
<td>149 W/m²</td>
</tr>
</tbody>
</table>

Influencing factors under real installation conditions in cooling mode

Cooling capacities in real operating conditions can be higher than tested under test standard conditions – due to the influence of warm facade and ventilation, for example.

Our experience showed:
- Increased convection improves the capacity of the chilled ceiling
- Measurement in acc. with DIN EN 14240
- With warm facade: up to 13 %
- With warm facade + ventilation: up to 22 %

The project-specific arrangement and temperature of mechanical ventilation can affect the result.
HYDRAULIC CONNECTION

Especially in modern office buildings, requirements on heating and cooling at the same time in different rooms respectively zones become increasingly necessary. This can be due to a number of reasons: external heat loads are increasing because of large glass facades or different high internal heat loads and people’s different feeling of comfort.

In order to meet the high requirement for simultaneous heating and cooling in different rooms, a 4-pipe-system should be realised. With a 2-pipe-system it is only possible to heat or to cool. The switchover is done centrally. The performance border can be defined project-related.

**LEGEND**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Supply (VL)</td>
<td></td>
</tr>
<tr>
<td>Return (RL)</td>
<td></td>
</tr>
<tr>
<td>Shut-off valve</td>
<td></td>
</tr>
<tr>
<td>Shut-off valve with drain</td>
<td></td>
</tr>
<tr>
<td>Control valve with dynamic volume flow control</td>
<td></td>
</tr>
<tr>
<td>6-way valve with dynamic volume flow control</td>
<td></td>
</tr>
<tr>
<td>Consumer</td>
<td></td>
</tr>
</tbody>
</table>

**2-PIPE-SYSTEM**

+ either cooling or heating mode possible (central switchover)
+ restricted comfort in transition periods (spring/autumn)
+ easy installation
+ favourable regulation technology
4-PIPE-SYSTEM

+ simultaneous heating and cooling in different zones possible
+ high comfort in transition periods (spring/autumn)
+ increased installation effort
+ versatile regulation technology

4-PIPE-SYSTEM WITH 6-WAY-VALVES

+ simultaneous heating and cooling in different zones possible
+ high comfort in transition periods (spring/autumn)
+ increased installation effort
+ versatile regulation technology
+ compact construction
ACCREDITED TEST LABORATORY IN ACC. WITH ISO/IEC 17025 AS A BRANCH OF HLK STUTTGART

Measurements of heating/cooling capacities in acc. with DIN EN 14240 and following DIN EN 14037 are carried out in the certified test laboratory.

Thanks to an exactly monitored measuring procedure, authentic project-related values are determined.

DAP-PL-3139.02
- test chamber for measurement of heating/cooling capacity
- test under laboratory conditions
- observation of measuring procedure
- accredited
- branch of HLK Stuttgart

Thermography
We carry out thermographies to be able to test the performance of heated/chilled ceilings. In this procedure, Lindner visualises amongst others the functionality and piping of existing heating and cooling systems.

- execution by certified employees in acc. with DIN EN ISO 9712
- high-grade measurement equipment
- functional test of heating and cooling systems
- also applicable in development and quality assurance

SERVICE
In addition to our product, we provide relevant services from one source.
VENTILATION

Good indoor air quality is essential for our well-being and our health. Besides constructional influences, the indoor air quality is mainly determined by the behaviour of users. The recommended air exchange rates are regulated in standards like DIN 1946-2 resp. EN 13779. The comfort criteria is defined in standards such as EN ISO 7730, depending on the requirement and usage.

Prerequisites for a good indoor air quality:
- low CO₂ content in indoor air
- comfort regarding indoor air temperature, relative air humidity, air movement (freedom from draught air, air stratification) and sound level
- usage of low-emission building products and furnishing for the reduction of chemical input
- regular, easy and cost-efficient technical and hygienic maintenance of ventilation and heating systems

The requirements on a ventilation system are decisively influenced by the room size and type of usage. Thus, for example the required fresh air flow rate and the sound level depend on the type of room.

### Outdoor Air Flow Requirements on Sound Level

<table>
<thead>
<tr>
<th></th>
<th>Outdoor Air Flow</th>
<th>Requirements on Sound Level</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>person m³/h</td>
<td>area m³/(m² x h)</td>
</tr>
<tr>
<td>Individual Office</td>
<td>40</td>
<td>4</td>
</tr>
<tr>
<td>Open-Plan Office</td>
<td>60</td>
<td>6</td>
</tr>
<tr>
<td>Conference Room</td>
<td>40 - 60</td>
<td>18</td>
</tr>
</tbody>
</table>
### RELEVANT PARAMETERS

<table>
<thead>
<tr>
<th>Mode</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Cooling Mode</strong></td>
<td>In cooling mode, the supply air is cooler than the room air. Generally, warm outdoor air is cooled and dehumidified. Thus, the room air is changed and dehumidified.</td>
</tr>
<tr>
<td><strong>Heating Mode</strong></td>
<td>In heating mode, the supply air is warmer than the room air.</td>
</tr>
<tr>
<td><strong>Excess Temperature [K]</strong></td>
<td>The temperature difference between supply and exhaust air is called excess temperature. Normally, the exhaust air temperature can be equated to the room air temperature. An excess temperature exists if the room air temperature is lower than the supply air temperature – this is a heating mode by means of ventilation.</td>
</tr>
<tr>
<td><strong>Insufficient Temperature [K]</strong></td>
<td>The temperature difference between supply and exhaust air is called insufficient temperature. Normally, the exhaust air temperature can be equated to the room air temperature. An insufficient temperature exists if the room air temperature is higher than the supply air temperature – this is a cooling mode by means of ventilation.</td>
</tr>
<tr>
<td><strong>Air Exchange Rate</strong></td>
<td>The air exchange rate [1/h] defines the multiple of room volume that is supplied per hour [m³/h] by means of supply air.</td>
</tr>
<tr>
<td><strong>Volume Flow Rate</strong></td>
<td>The volume flow rate defines, how much air is transported through a determined section per unit time. The SI unit of volume flow rate is usually m³/s – in case of ventilation systems, it is specified in m³/h.</td>
</tr>
</tbody>
</table>

### Mixing Ventilation

The position of the exhaust air outlet is not relevant in case of mixing ventilation. Due to the air induction in a room, a multitude of the primarily supplied volume flow rate is transported. Thus, an exhaust influence is only given in direct proximity of the exhaust air outlet. In order to prevent a direct suction of fresh air, the exhaust air outlet should be positioned outside the direct flow area of supply air.

### Room Air Flow

The flow is usually determined by the thermal. The warm facade is the driving force and drives the room air flow.

---

The following ventilation components are available as additional equipment for Plafotherm® Heated/Chilled Ceilings:
- **AirBox S**
- **AirBox E**
- **AirBeam**
SEISMIC SAFETY

There are a lot of seismic areas around the world due to high tectonic activity. To be able to reduce damages of an earthquake inside of a building, earthquake-proof ceiling systems have a special construction. Thus, in case of an earthquake, people in a room are not endangered by falling metal ceiling panels.

The requirements of earthquake-proof ceiling systems can vary significantly. This is why the exact planning is always made project-related – you will receive a complete metal ceiling system including substructure that exactly meets your individual requirements.

The following ceiling systems are available in earthquake-proof construction Lindner Seismic:

- Plafotherm® E 200  page 28
- Plafotherm® E 213  page 32
- Plafotherm® DS 320  page 46

We will be pleased to realise project-related solutions, adapted to the local circumstances.

In the rigorous tests, different earthquake intensities and velocities were imitated in different axes. Lindner Seismic Ceiling Systems passed the requirement “Seismic Safety” in acc. with the following accepted test standards. Thus, they offer highest safety in seismic areas:

<table>
<thead>
<tr>
<th>Standard</th>
<th>Test Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>American Standard</strong></td>
<td>AC 156 Seismic Certification by Shake-table Testing of Nonstructural Components</td>
</tr>
</tbody>
</table>
FIRE PROTECTION

Buildings are increasing in both size and complexity, and so fire protection is of utmost importance today. Due to the high damage potential of a fire, to life and health as well as to valuable property, taking the right precautions is vital to ensuring our buildings are protected. Preventive fire protection has long been a priority at Lindner, where expert support ensures the best defence for your buildings.

Defects in structural fire protection are not always obvious. It is therefore necessary that a detailed inspection and assessment of the current architecture is initially carried out, in order to plan the work required for the forthcoming project.

BUILDING MATERIAL CLASS

EN 13501-1
Fire classification of construction products and building elements.

The classified properties for fire behaviour of building materials correspond to the following requirements in building inspection conditions for use in accordance with EN 13501-1:

<table>
<thead>
<tr>
<th>BUILDING AUTHORITY REQUIREMENTS</th>
<th>ADDITIONAL REQUIREMENTS</th>
<th>EUROPEAN CLASS ACC. TO EN 13501-1</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>No Smoke</td>
<td>No Flaming Droplets/Particles</td>
</tr>
<tr>
<td>Noncombustible</td>
<td>x</td>
<td>x</td>
</tr>
<tr>
<td></td>
<td>x</td>
<td>x</td>
</tr>
<tr>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Difficult to Ignite</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
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<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Normal Combustibility</td>
<td></td>
<td>x</td>
</tr>
<tr>
<td>Easily Ignited</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Explanation of additions for the classification of fire behaviour of building materials:

<table>
<thead>
<tr>
<th>DERIVATION OF ABBREVIATION</th>
<th>CRITERION</th>
<th>APPLICATION AREA</th>
<th>SUBCLASSES</th>
</tr>
</thead>
<tbody>
<tr>
<td>s (Smoke)</td>
<td>smoke development</td>
<td>requirement on smoke development</td>
<td>s1 no smoke development</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>s2 limited smoke development</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>s3 unlimited smoke development</td>
</tr>
<tr>
<td>d (Droplets)</td>
<td>flaming droplets/particles</td>
<td>requirement on flaming droplets/particles</td>
<td>d0 no droplets/particles</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>d1 limited droplets/particles</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>d2 strong droplets/particles</td>
</tr>
</tbody>
</table>

Proofs – Building Material Class
Lindner Metal Ceiling panels manufactured from galvanised steel sheet, including powder-coated surface, bonded acoustic tissue on the reverse side and heat conducting profile comply with the following building material classes:

<table>
<thead>
<tr>
<th>NORM</th>
<th>CLASSIFICATION</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN 13501-1</td>
<td>A2 - s2, d0 &quot;difficult to ignite&quot;</td>
</tr>
</tbody>
</table>
Lindner has more than 50 years of experience in enhancing acoustics for interior fit-outs. Today, acoustics and sound protection are recognised worldwide as key quality factors for new constructions and building renovations.

Project requirements are evaluated on a case-by-case basis, depending on the purpose of the building, its physical shape, and the type of construction required.

Being equipped with perforations and acoustic inlays, Lindner Ceiling Systems are the perfect solution for acoustic improvement. A multitude of tested acoustic proofs are available – both for room and building acoustics. We also offer project-related solutions, individually adapted to suit your project requirements.

| Room Acoustics | + speech intelligibility in classrooms, lecture halls and theatres  
| | + musical experience in concert halls  
| | + reduction of noise level in production facilities and workshops  
| | + sound-absorbing behaviour of installed products  

| Building Acoustics | + airborne and structure-borne sound transmission of/through components  
| | + restriction of external noises  
| | + insulation of technical building equipment  
| | + sound insulation properties of separating components  
| | + longitudinal sound reduction of flanking components  

ROOM ACOUSTICS

The room size, the suitable arrangement of sound-absorbing measures and the future use of the room are important characteristics to fulfil the acoustic requirements of a room. For example in classrooms, a good speech intelligibility is necessary whereas in concert halls, the musical experience is the main focus.

The most important tool in the acoustic design of rooms is the sound absorption. This means the reduction of sound on room boundary surfaces. Different room acoustic parameters play a decisive role:

| **Sound Absorption Coefficient** $\alpha$ | The sound absorption coefficient $\alpha$ indicates the absorbed amount of incident sound:
| | $\alpha = 0$ There is no absorption, the complete incident sound is reflected:
| | $\alpha = 1$ The complete incident sound is absorbed, there is no reflection. |

| **Rated Sound Absorption Coefficient** $\alpha_w$ | The rated sound absorption coefficient $\alpha_w$ in accordance with EN ISO 11654 is determined for five octaves with medium frequencies from 250 to 4,000 Hz. A reference curve is shifted in steps of 0.05 – the maximum negative sum of deviations must not exceed 0.10. The value at a frequency of 500 Hz is the value of $\alpha_w$. |

| **Practical Sound Absorption Coefficient** $\alpha_p$ | The practical sound absorption coefficient $\alpha_p$ is indicated with six values at 125 Hz, 250 Hz, 500 Hz, 1,000 Hz, 2,000 Hz and 4,000 Hz. Each value is determined by three one-third octave values. These are added, averaged and then rounded up or down in steps of 0.05.
| Example: 200 Hz: 0.65 250 Hz: 0.72 315 Hz: 0.86
| The practical sound absorption coefficient $\alpha_p$ at 250 Hz is 0.75. |

| **Sound Absorption Classes** | In acc. with EN ISO 11654, the rated sound absorption coefficients $\alpha_w$ are divided into different sound absorption classes.
| A | $\geq 0.9$ highly absorvent
| B | 0.8 to 0.85 highly absorvent
| C | 0.6 to 0.75 high absorbent
| D | 0.3 to 0.55 absorbent
| E | 0.15 to 0.25 low absorbent
| unclassified | $\leq 0.1$ reflective |

| **Reverberation Time** | Reverberation time is the time it takes for a sound pressure to drop by 60 dB in a room. It is specified in seconds. The ideal reverberation time largely depends on the use of a room.
| recording studio | $< 0.3$ s |
| classroom | 0.6 to 0.8 s |
| concert hall | 1.5 to 3 s |

| **Frequency** | Frequency is the number of oscillations per second – the unit is Hertz [Hz]. The frequency characterises the tone pitch.
| hearing/music | 20 to 20,000 Hz |
| speech/singing | 200 to 2,000 Hz |
| room acoustics | 100 to 5,000 Hz |
PROOFS – SOUND ABSORPTION

Extract from the standard perforations – further values available on request.

HEATED AND CHILLED POST CAP CEILINGS, HEATED AND CHILLED HOOK-ON CEILINGS

**Rg 0.8 - 5**

<table>
<thead>
<tr>
<th>Total Constructional Height</th>
<th>Execution</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>0.50 (L)</td>
<td>0.60</td>
</tr>
<tr>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.55 (L)</td>
<td>0.60</td>
</tr>
</tbody>
</table>

**Rv 1.8 - 20**

<table>
<thead>
<tr>
<th>Total Constructional Height</th>
<th>Execution</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>0.45 (L)</td>
<td>0.60</td>
</tr>
<tr>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>0.70 (L)</td>
<td>0.75</td>
</tr>
<tr>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.55 (L)</td>
<td>0.60</td>
</tr>
<tr>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.80</td>
<td>0.80</td>
</tr>
</tbody>
</table>

**Rv 2.0 - 20**

<table>
<thead>
<tr>
<th>Total Constructional Height</th>
<th>Execution</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>0.45 (LM)</td>
<td>0.60</td>
</tr>
<tr>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.55 (LM)</td>
<td>0.70</td>
</tr>
</tbody>
</table>

**Rd 3.0 - 30**

<table>
<thead>
<tr>
<th>Total Constructional Height</th>
<th>Execution</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>0.60 (L)</td>
<td>---</td>
</tr>
<tr>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.70 (L)</td>
<td>---</td>
</tr>
</tbody>
</table>
### HEATED AND CHILLED POST CAP CEILINGS, LONGITUDINALLY SOUND-REDUCED

**Rg 1,6 - 13**

**Execution**  
acoustic tissue, 30 mm Insula Basic,  
heat conducting profile, heavy plating

<table>
<thead>
<tr>
<th>Frequency (Hz)</th>
<th>Practical Sound Absorption Coefficient</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>125</td>
<td>0.30</td>
<td>0.50 (LM)</td>
<td>0.70</td>
</tr>
<tr>
<td>250</td>
<td>0.60</td>
<td></td>
<td></td>
</tr>
<tr>
<td>500</td>
<td>0.85</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1000</td>
<td>0.75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2000</td>
<td>0.50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4000</td>
<td>0.35</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Rv 1,8 - 20**

**Execution**  
acoustic tissue, heavy plating,  
heat conducting profile  
acoustic tissue, 20 mm Insula Basic,  
heat conducting profile, heavy plating

<table>
<thead>
<tr>
<th>Frequency (Hz)</th>
<th>Practical Sound Absorption Coefficient</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>125</td>
<td>0.25</td>
<td>0.55 (MH)</td>
<td>0.60</td>
</tr>
<tr>
<td>250</td>
<td>0.30</td>
<td>0.70</td>
<td>0.75</td>
</tr>
<tr>
<td>500</td>
<td>0.50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1000</td>
<td>0.80</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2000</td>
<td>0.50</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4000</td>
<td>0.55</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Rv 2,0 - 20**

**Execution**  
acoustic tissue, 20 mm Insula Basic,  
heat conducting profile, heavy plating

<table>
<thead>
<tr>
<th>Frequency (Hz)</th>
<th>Practical Sound Absorption Coefficient</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>125</td>
<td>0.50</td>
<td>0.50 (M)</td>
<td>0.60</td>
</tr>
<tr>
<td>250</td>
<td>0.75</td>
<td></td>
<td></td>
</tr>
<tr>
<td>500</td>
<td>0.70</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1000</td>
<td>0.45</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2000</td>
<td>0.40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4000</td>
<td>0.35</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### HEATED AND CHILLED EXPANDED METAL CEILINGS

**Rv 3,0 - 20**

**Total Constructional Height**  
200 mm  
200 mm

**Execution**  
acoustic tissue, heat conducting profile  
acoustic tissue, 20 mm Insula Basic,  
heat conducting profile

<table>
<thead>
<tr>
<th>Frequency (Hz)</th>
<th>Practical Sound Absorption Coefficient</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>125</td>
<td>0.50</td>
<td>0.45 (LM)</td>
<td>0.60</td>
</tr>
<tr>
<td>250</td>
<td>0.75</td>
<td>0.50 (L)</td>
<td>0.65</td>
</tr>
<tr>
<td>500</td>
<td>0.70</td>
<td></td>
<td></td>
</tr>
<tr>
<td>1000</td>
<td>0.45</td>
<td></td>
<td></td>
</tr>
<tr>
<td>2000</td>
<td>0.40</td>
<td></td>
<td></td>
</tr>
<tr>
<td>4000</td>
<td>0.35</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
HEATED AND CHILLED PLASTERBOARD CEILINGS

8/18 R

**Total Constructional Height**
- 200 mm
- 200 mm

**Centre Distance**
- 260 mm
- 333 mm

**Execution**
- acoustic tissue, heat conducting profile
- acoustic tissue, heat conducting profile

**$\alpha_w$**
- 0.25 (H) 0.20
- 0.40 (H) 0.35

**NRC**
- 0.20
- 0.35

8/18 Q

**Total Constructional Height**
- 200 mm
- 200 mm

**Centre Distance**
- 260 mm
- 333 mm

**Execution**
- acoustic tissue, heat conducting profile
- acoustic tissue, heat conducting profile

**$\alpha_w$**
- 0.35 (LH) 0.35
- 0.45 (L) 0.45

**NRC**
- 0.30
- 0.45

12/25 R

**Total Constructional Height**
- 200 mm
- 200 mm

**Centre Distance**
- 260 mm
- 333 mm

**Execution**
- acoustic tissue, heat conducting profile
- acoustic tissue, heat conducting profile

**$\alpha_w$**
- 0.30 (LH) 0.30
- 0.45 (LH) 0.45

**NRC**
- 0.30
- 0.45

12/25 Q

**Total Constructional Height**
- 200 mm
- 200 mm

**Centre Distance**
- 260 mm
- 333 mm

**Execution**
- acoustic tissue, heat conducting profile
- acoustic tissue, heat conducting profile

**$\alpha_w$**
- 0.30 (LH) 0.30
- 0.45 (L) 0.50

**NRC**
- 0.30
- 0.45

www.Lindner-Group.com
HEATED AND CHILLED BAFFLE CEILINGS

Rv 1,8 - 20

<table>
<thead>
<tr>
<th>Width</th>
<th>Height</th>
<th>Centre Distance</th>
<th>Execution</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>35 mm</td>
<td>200 mm</td>
<td>100 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.60 (MH)</td>
<td>0.65</td>
</tr>
<tr>
<td>35 mm</td>
<td>200 mm</td>
<td>250 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>0.40 (MH)</td>
<td>0.45</td>
</tr>
</tbody>
</table>

HEATED AND CHILLED CANOPY CEILINGS: Plafotherm® DS Tabs

Rg 1,8 - 19

<table>
<thead>
<tr>
<th>Total Constructional Height</th>
<th>Execution</th>
<th>$\alpha_w$</th>
<th>NRC</th>
</tr>
</thead>
<tbody>
<tr>
<td>73 mm</td>
<td>acoustic tissue, 30 mm Insula Basic, heat conducting profile</td>
<td>0.90 (L)</td>
<td>1.05</td>
</tr>
<tr>
<td>73 mm</td>
<td>acoustic tissue, 40 mm Insula Basic, heat conducting profile</td>
<td>0.95 (L)</td>
<td>1.05</td>
</tr>
</tbody>
</table>

Equivalent Sound Absorption Area
The equivalent sound absorption area is defined as the product of the sound absorption coefficient and the area.

A ceiling area of 10 m² with a sound absorption coefficient of 0.50 has an equivalent sound absorption area of 5 m². Thus, a ceiling area of 20 m² and a sound absorption coefficient of 0.25 have the same effect in a room.

Canopy Ceilings are tested as single elements that are unsystematically positioned in the reverberation room. Thus, the sound incidence on the reverse side is additionally absorbed. The sound absorption capacity of canopy ceilings is defined as equivalent sound absorption area per canopy [m²].

HEATED AND CHILLED HYBRID CEILINGS: Plafotherm® DS TAS

Rg 1,6 - 13

<table>
<thead>
<tr>
<th>Total Constructional Height</th>
<th>Execution</th>
<th>Dimension Canopy Ceiling</th>
</tr>
</thead>
<tbody>
<tr>
<td>86 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>4,000 x 900 mm = 3.60 m²</td>
</tr>
<tr>
<td>86 mm</td>
<td>acoustic tissue, 30 mm Insula A2, heat conducting profile</td>
<td>4,000 x 900 mm = 3.60 m²</td>
</tr>
</tbody>
</table>
### HEATED AND CHILLED CANOPY CEILINGS

<table>
<thead>
<tr>
<th>Rg</th>
<th>Total Construction Height</th>
<th>Execution</th>
<th>Dimension Canopy Ceiling</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>0.8 - 5</strong></td>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>1,200 x 2,400 mm = 2.88 m²</td>
</tr>
<tr>
<td></td>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td></td>
</tr>
<tr>
<td><strong>1.8 - 19</strong></td>
<td>250 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td>4,950 x 900 mm = 4.45 m²</td>
</tr>
<tr>
<td><strong>2.0 - 20</strong></td>
<td>200 mm</td>
<td>acoustic tissue, heat conducting profile</td>
<td>1,725 x 1,390 mm = 2.40 m²</td>
</tr>
<tr>
<td></td>
<td>200 mm</td>
<td>acoustic tissue, 20 mm Insula Basic, heat conducting profile</td>
<td></td>
</tr>
<tr>
<td><strong>2.5 - 16</strong></td>
<td>100 mm</td>
<td>acoustic tissue, heat conducting profile, 50 % acoustically transparent</td>
<td>800 x 5,000 mm = 4.00 m²</td>
</tr>
<tr>
<td></td>
<td>100 mm</td>
<td>acoustic tissue, 30 mm Insula Basic, heat conducting profile, 50 % acoustically transparent</td>
<td></td>
</tr>
</tbody>
</table>
Partitions between two adjacent rooms are often not installed to the raw ceiling in order to stay flexible in the room layout and to be able to easily move partitions. As a consequence, the sound is transferred through the ceiling void which leads to a lack of confidentiality in your rooms.

Thus, it is important to suppress the noise of two adjacent rooms – this capability is called sound insulation.

Being equipped with heavy platings on the reverse side, Plafotherm® Heated/Chilled Ceilings can be executed longitudinally sound-reduced. With longitudinally sound-reduced ceilings, individual room layouts can easily be realised – at the same time, the privacy in your rooms is guaranteed. In our standard range, you can find Post Cap Ceilings with tested longitudinal sound reduction – please contact us if you require project-specific solutions:

Plafotherm® B 100 SD  page 20
Plafotherm® B 147 SD  page 24

PROOFS – LONGITUDINAL SOUND REDUCTION

<table>
<thead>
<tr>
<th>Execution</th>
<th>Plafotherm® B 100 SD</th>
<th>Plafotherm® B 147 SD</th>
</tr>
</thead>
<tbody>
<tr>
<td>acoustic tissue, heavy plating</td>
<td>43 dB in acc. with ISO 717-1</td>
<td>48 dB in acc. with ISO 717-1</td>
</tr>
<tr>
<td>acoustic tissue, 20 mm Insula Basic heavy plating</td>
<td>48 dB in acc. with ISO 717-1</td>
<td>51 dB in acc. with ISO 717-1</td>
</tr>
<tr>
<td>acoustic tissue, 30 mm Insula Basic heavy plating bulkhead, panelled with one layer on both sides</td>
<td>60 dB in acc. with ISO 717-1</td>
<td>60 dB in acc. with ISO 717-1</td>
</tr>
</tbody>
</table>
CORROSION PROTECTION

Corrosion protection refers to measures to avoid damages on metallic components caused by corrosion.

CLASSES OF EXPOSURE

Metal ceilings are divided into exposure classes in acc. with EN 13964. Heated/Chilled ceilings are suitable for interior areas and have the exposure class A.

EN 13964, TABLE 8 – CLASSES OF EXPOSURE

<table>
<thead>
<tr>
<th>Class</th>
<th>Conditions</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>building components exposed to varying relative humidity up to 70 % and varying temperature up to 25 °C but without corrosive pollutants.</td>
</tr>
<tr>
<td>B</td>
<td>building components exposed to varying relative humidity up to 90 % and varying temperature up to 30 °C but without corrosive pollutants.</td>
</tr>
<tr>
<td>C</td>
<td>building components exposed to varying relative humidity up to 95 % and varying temperature up to 30 °C and accompanied by a risk of condensation but without corrosive pollutants.</td>
</tr>
<tr>
<td>D</td>
<td>more severe than the above</td>
</tr>
</tbody>
</table>
SUSTAINABILITY

In 2007, Lindner co-founded the German Sustainable Building Council (DGNB) and has become one of the leading specialists for “Green Building”.

For us, implementing projects in a sustainable manner means acting in an environmentally, socially and economically responsible manner. We align our processes with the goal of continuously minimising energy and resource consumption and taking into account the impact that our constructions have on people and nature. When developing our high-quality technical products, we think in closed circuits, ensuring that no unnecessary waste is produced. We support the goals for your building project, help you obtain building certifications, and ensure a healthier environment for building occupants.

HEALTHY LIVING AND WORKING

We develop and produce adaptable and functional high-quality building solutions that support people-friendly architecture. This includes an individual, holistic concept considering the human comfort factors. Always bearing in mind acoustics, fire protection, ergonomics, as well as thermal and visual comfort.

FIT FOR THE FUTURE

“Nothing is as constant as change.” And that’s good. For more than 50 years, Lindner has evolved in an authentic manner and committed itself to compliance within legal frameworks and social contexts. We’ve listened to our customers and turned their visions into reality. Always placing customer needs first. We love the challenges and are always aimed at finding solutions that bring added value for both people and the environment. Drawing on established standards for sustainable construction, we create healthier living and working spaces. Whether long-term investment production or user-oriented models for a healthy working environment – the focus is always on human beings and their needs.

THE BASIS OF YOUR GREEN BUILDING

Selecting the right products for interior fit-out and building envelope has to be technical, functional, and economical. This way, building projects that are committed to sustainability can fulfill the ecological quality and target specifications. As a full-range supplier, we process all components of our building products. We are constantly developing our services and system products such as the Cradle to Cradle Certified™ products: Plafotherm® Heated/Chilled Ceilings. They make a decisive contribution to the success of your building project – in particular when pursuing certification in accordance with LEED, DGNB, BNB and other standard certification systems.

+ resource preservation
+ well-being
+ quality
+ investment protection

CRADLE TO CRADLE®

Lindner products have always been developed and produced to be especially durable and resource-efficient. By following the Cradle to Cradle® principle, we are increasingly considering the entire life cycle of products. Our goal is to avoid waste from the very beginning, meaning that products are designed in a way that they can serve as raw materials for the next generation of the same product – a closed technical cycle.

LEED®, and its related logo, is a trademark owned by the U.S. Green Building Council® and is used with permission.
ENVIROMENTAL PRODUCT DECLARATIONS

Environmental product declarations answer all your questions about the ecological footprint of our system products, their reusability, recyclability, emissions, material properties, basic and bulk parts. They are a standardised data basis for architects, planners and auditors for use in tenders, life cycle assessments and building certification in acc. with LEED, DGNB, BNB and BREEAM. Environmental product declarations give you comprehensive information about the environmental impact of Lindner Products.

You can obtain in-depth self-declarations in accordance with ISO 14021 as well as EPD verification in accordance with ISO 14025 and EN 15804 for our Plafotherm® Heated/Chilled Ceilings.

REFLECTANCE

The degree of reflection is a very important component of lighting design. It is the percentage of incident luminous flux that is reflected on a surface. Bright surfaces have a high reflectance – dark surfaces have a low reflectance. Furthermore, perforations and inlays on the reverse side have an influence on light reflection. Given the same level of illuminance at work stations (area of usage), the number of luminaires can generally be reduced when using surfaces with high reflectance. Thus, energy can be saved.

Unperforated, powder-coated Lindner Metal Ceilings have the following degrees of reflection:

<table>
<thead>
<tr>
<th>SURFACE</th>
<th>COLOUR</th>
<th>REFLECTANCE</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLOURline</td>
<td>RAL 9016</td>
<td>approx. 82 %</td>
</tr>
<tr>
<td>COLOURline</td>
<td>9006 acc. to Lindner</td>
<td>approx. 47 %</td>
</tr>
<tr>
<td>MOODline</td>
<td>natural white 9016</td>
<td>approx. 75 %</td>
</tr>
<tr>
<td>MOODline</td>
<td>lava grey 7016</td>
<td>approx. 8  %</td>
</tr>
</tbody>
</table>

GLOSS LEVEL

Besides the colour, the appearance of a metal ceiling is decisively influenced by the gloss level. Gloss is defined as the optical property of a surface to reflect light in a directional way. The gloss level indicates how matt or shiny a surface appears. To guarantee a uniform appearance, it is important that installations such as luminaires or ventilation valves are adapted to the surface of the metal ceiling.

In accordance with ISO 2813, the gloss level is indicated in gloss units (GU) and measured in acc. with pre-defined measurement geometries at an angle of 20 °/60 °/85 °. The gloss level is generally measured at unperforated metal ceiling panels.
Surfaces are divided into the following groups:

<table>
<thead>
<tr>
<th>GROUP</th>
<th>DESIGNATION</th>
<th>GLOSS LEVEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>G3 MATT</td>
<td>deep matt</td>
<td>1 - 5 GU</td>
</tr>
<tr>
<td></td>
<td>dull matt</td>
<td>6 - 10 GU</td>
</tr>
<tr>
<td>G2 MEDIUM GLOSS</td>
<td>silk matt</td>
<td>11 - 30 GU</td>
</tr>
<tr>
<td></td>
<td>silk gloss</td>
<td>31 - 50 GU</td>
</tr>
<tr>
<td>G1 GLOSSY</td>
<td>semi-bright</td>
<td>51 - 70 GU</td>
</tr>
<tr>
<td></td>
<td>highly glossy</td>
<td>71 - 90 GU</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>SURFACE</th>
<th>COLOUR</th>
<th>GLOSS LEVEL</th>
</tr>
</thead>
<tbody>
<tr>
<td>COLOURline</td>
<td>RAL 9016</td>
<td>approx. 18 GU</td>
</tr>
<tr>
<td>COLOURline</td>
<td>RAL 9010</td>
<td>approx. 18 GU</td>
</tr>
<tr>
<td>COLOURline</td>
<td>RAL 9006</td>
<td>approx. 65 - 70 GU</td>
</tr>
<tr>
<td>COLOURline</td>
<td>RAL 9003</td>
<td>approx. 20 - 25 GU</td>
</tr>
<tr>
<td>COLOURline</td>
<td>RAL 7035</td>
<td>approx. 15 - 18 GU</td>
</tr>
<tr>
<td>COLOURline</td>
<td>9006 acc. to Lindner</td>
<td>approx. 57 GU</td>
</tr>
<tr>
<td>MOODline</td>
<td>natural white 9016</td>
<td>&lt; 3 GU</td>
</tr>
<tr>
<td>MOODline</td>
<td>lava grey 7016</td>
<td>&lt; 4 GU</td>
</tr>
</tbody>
</table>
CERTIFICATION/REGULATIONS

CE MARKING  

The Regulation (EU) No 305/2011 (Construction Products Regulation) and the Regulation 756/2008 lays down harmonised rules for the marketing of construction products within the European Economic Area (EEA).

A declaration of performance has to be created by the manufacturer for all construction products that are covered by a harmonised standard or for construction products for which a European Technical Assessment (ETA) has been issued.

By means of the declaration of performance, the manufacturer is fully reliable for the conformity of the construction product and the declared main characteristics.

The declaration of performance is the basis for CE marking.

Lindner Metal Ceilings are covered by the harmonised standard EN 13964.


We are entitled to display the CE marking.

Construction products with CE marking may freely be traded across the European Union.

TAIM E.V.

Having emerged from the Technical Association of Industrial Metal Ceilings (TAIM) with its founding in 1988, TAIM e. V. has defined internationally recognised quality standards for metal ceilings which are continuously updated inline with technological developments.

The primary objective of TAIM e.V. is the promotion of quality and the positive aspects of metal ceiling systems above and beyond the minimum requirements of standards. TAIM sets out to achieve this through the supplementary development of technical standards for metal ceiling systems, especially those that are not covered in current standards or are incomplete.

The central quality tool of TAIM is the specially developed TAIM company certification which is the prerequisite for a TAIM e.V. membership. Only certified TAIM members are allowed to carry the TAIM logo. The comprehensive quality criteria of the company certification have to be completed annually by all members. This guarantees that products of all members ensure a consistently high level of quality.

For 30 years we have been member of TAIM e.V.

Comprehensive regulations and data sheets can be found at www.taim.info.
OPTIMUM RELIABILITY OF RESULTS THANKS TO BIM

The common database of everyone involved in the project provides a graphical overview of all building trades and the responsibility of the individual services for the whole. Continuous updating of the BIM data allows direct control of quality, costs and deadlines. With the BIM method, the new building is already completely digitalised, enabling all important decisions to be taken during the planning phase and errors to be identified and eliminated at an early stage. The networking of all building data means each planning change can also be digitally simulated in the execution phase, checked for feasibility and re-entered into the construction process.

OSLO AIRPORT, NORWAY

At the extension of the main terminal, Lindner was awarded the contract for the planning of five free-form sales pavilions and for the development of a customised ceiling system for an area of approximately 18,000 m², consisting of about 1,500 different and diamond-shaped panel types. The central area saw the fitting of further 9,000 m² LMD Expanded Metal and LMD Hook-On Ceilings. Besides several ceiling systems, the Hollow Floor System FLOOR and more® power comfort was installed with an integrated heating and cooling system.
In order to reduce both the weight and the logistics efforts, Lindner recommended the use of wood instead of steel for the sales pavilions. The entire support structure, being designed in detailed 3D planning, was constructed with a framework of laminated timber. The pavilions organic form was created through a multi-layered convex cladding of bendable gypsum fibre boards that also fulfilled the fire protection requirements. The exterior hull was finished with a structured mineral lime plaster. The interior was cladded with 8,000 triangular, acoustically effective metal panels. They and their substructure are also unique.
ADDITIONAL EQUIPMENT

Plafotherm® Heated/Chilled Ceilings can be furnished with different additional equipment. Hydraulic components provide for perfect connections. Being equipped with integrated luminaires and system luminaires, heated/chilled ceilings provide for best illumination in your rooms – to improve the room acoustics, acoustic inlays are available.

+ hydraulic components for perfect connections
+ ventilation components integrated on the rear side for pleasant air distribution
+ integrated luminaires in metal ceilings
+ system luminaires for metal ceilings
+ acoustic inlays to improve the room acoustics
HYDRAULIC COMPONENTS

For perfect heating and cooling connections, Lindner provides a great number of hydraulic components and accessory parts. The hoses with stainless steel hose netting are oxygen impermeable in acc. with DIN 4726 and are used as connection hoses. These hoses are perfectly suited to accept a large number of fittings. The quick plug connector MultiQuickConnect does without retaining claws which could unnecessarily damage the pipe frets. Thus, an easy and user-friendly installation and removal is ensured. Visible and tactile green signal discs and a clicking sound prove that the connector is installed correctly and guarantee positive connection and a secure hold. Different combinations of distributors with up to seven connections complete the system.

+ tested system
+ one-stop solutions
+ ideal for Plaotherm® Heated/Chilled Ceilings
+ maintained independently from other building trades
## CONNECTING/CONNECTION HOSE

<table>
<thead>
<tr>
<th>DESIGNATION</th>
<th>TECHNICAL DATA</th>
<th>DETAIL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Connecting/Connection Hose type 2.0</td>
<td>braid: stainless steel (silver) inner tube: plastic corrugated pipe rated width: DN 13 hose length: 0.5 - 10 m operating temperature: 10 °C - 70 °C operating pressure: max. 20 bar oxygen diffusion tight acc. to DIN 4726</td>
<td><img src="image1.png" alt="Image" /></td>
</tr>
<tr>
<td>Connecting/Connection Hose type 2.1</td>
<td>braid: polyester (black) inner tube: plastic corrugated pipe rated width: DN 13 hose length: 0.5 - 10 m operating temperature: 10 °C - 70 °C operating pressure: max. 20 bar oxygen diffusion tight acc. to DIN 4726</td>
<td><img src="image2.png" alt="Image" /></td>
</tr>
<tr>
<td>Hose Connection MQC type M3G</td>
<td>plug connector: MultiQuickConnect version: straight dimension: 12 mm material: plastic</td>
<td><img src="image3.png" alt="Image" /></td>
</tr>
<tr>
<td>Hose Connection MQC type M3W</td>
<td>plug connector: MultiQuickConnect version: 90° angled dimension: 12 mm material: plastic</td>
<td><img src="image4.png" alt="Image" /></td>
</tr>
</tbody>
</table>

## MQC – THE SECURE CONNECTION

**Audible**
audible clicking sound guarantees a correct installation

**Visible**
green visible signal discs provide optical feedback

**Tactile**
secure installation even in badly visible ceiling voids thanks to tactile signal discs
<table>
<thead>
<tr>
<th>DESIGNATION</th>
<th>TECHNICAL DATA</th>
<th>DETAIL</th>
</tr>
</thead>
<tbody>
<tr>
<td>System Distributor</td>
<td>dimension: 1/2&quot; external/internal thread x 3 * MQC 12 mm material: brass</td>
<td></td>
</tr>
<tr>
<td>System Distributor with Ball Valve</td>
<td>dimension: 3/4&quot; external/internal thread x 3 * MQC 12 mm material: brass every outlet can be closed separately</td>
<td></td>
</tr>
<tr>
<td>Y-System Distributor</td>
<td>dimension: 1/2&quot; external thread x 2 * MQC 12 mm material: brass</td>
<td></td>
</tr>
<tr>
<td>Y-System Distributor</td>
<td>dimension: 18 mm x 2 * MQC 12 mm material: brass</td>
<td></td>
</tr>
<tr>
<td>Screw-in Pipe End</td>
<td>dimension: 1/2&quot; external thread x 1 * MQC 12 mm material: brass</td>
<td></td>
</tr>
<tr>
<td>Double Nipple</td>
<td>dimension: 2 * MQC 12 mm material: brass (alternative copper or stainless steel)</td>
<td></td>
</tr>
<tr>
<td>Transition Fitting</td>
<td>dimension: 12 mm x 1 * MQC 12 mm material: brass</td>
<td></td>
</tr>
<tr>
<td>Transition Fitting</td>
<td>dimension: 15 mm x 1 * MQC 12 mm material: brass</td>
<td></td>
</tr>
<tr>
<td>Transition Fitting</td>
<td>dimension: 12 mm x 1 * MQC 12 mm material: copper</td>
<td></td>
</tr>
<tr>
<td>Threaded Plug Self-Sealing</td>
<td>dimension: 1/2&quot; external thread material: brass, nickel-plated</td>
<td></td>
</tr>
<tr>
<td>Closing Cap</td>
<td>dimension: 12 mm material: brass, nickel-plated</td>
<td></td>
</tr>
</tbody>
</table>
## APPLICATION OF FITTINGS

<table>
<thead>
<tr>
<th>DESIGNATION</th>
<th>TECHNICAL DATA</th>
<th>DETAIL</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alternative 3-times</td>
<td>system distributor + threaded plug</td>
<td><img src="517x728_463x680.png" alt="Image" /></td>
</tr>
<tr>
<td>Alternative 4-times</td>
<td>system distributor + screw-in pipe end</td>
<td><img src="525x667_460x617.png" alt="Image" /></td>
</tr>
<tr>
<td>Alternative 5-times</td>
<td>system distributor + Y-system distributor</td>
<td><img src="527x605_453x493.png" alt="Image" /></td>
</tr>
<tr>
<td>Alternative 6-times</td>
<td>2 x system distributor + threaded plug</td>
<td><img src="525x479_452x431.png" alt="Image" /></td>
</tr>
<tr>
<td>Alternative 7-times</td>
<td>2 x system distributor + screw-in pipe end</td>
<td><img src="525x667_460x617.png" alt="Image" /></td>
</tr>
</tbody>
</table>
VENTILATION COMPONENTS

Ventilation components are necessary to comply with the recommended air exchange rates in a room and to create a pleasant indoor climate. Different ventilation components are available that can be concealed integrated in the ceiling system. Thus, you achieve thermal comfort – adapted to the architecture of the ceiling system.

- ventilation components create a pleasant indoor climate and comply with the recommended air exchange rates
- integrated solutions available, adapted to the architecture of the ceiling system
AirBeam

The heated/chilled beam AirBeam is installed on the rear side of Plafotherm® Heated/Chilled Ceilings or Lindner LMD Metal Ceiling Systems and can be realised in different versions: either as visible element with wide slots, as discreet version with adapted perforation and small slots or as invisible construction without slots.

The heated/chilled beam is additionally connected to a central air supply machine. Thanks to the air recirculation by supply air, high cooling capacities can be achieved with this product.

- AirBeam Basic
- AirBeam Discreet
- AirBeam Invisible
AirBeam Basic

**TECHNICAL DATA**
- construction: single element with big perforation and wide slots
- perforation: Rd 5.0 - 50
- length: 1,200 - 3,000 mm
- width: 600 - 625 mm
- height: 185 mm

**CLIMATIC REGULATION**
- waterside nominal cooling capacity (10 K):
  - 400 – 2,466 W/unit

**COMBINABLE WITH**
- Plafotherm® B 100  page 18
- Plafotherm® B 110  page 22
- Plafotherm® E 200  page 28
- Plafotherm® E 213  page 32
- Plafotherm® E 214  page 34
- Plafotherm® GK HEKDA  page 64

AirBeam Discreet

**TECHNICAL DATA**
- construction: single element with same perforation as ceiling panel and smaller slots
- perforation: Rv 1.8 - 20, Rd 3.0 - 30
- length: 1,200 - 1,400 mm
- width: 600 - 625 mm
- height: 185 mm

**CLIMATIC REGULATION**
- waterside nominal cooling capacity (10 K):
  - 200 – 590 W/unit

**COMBINABLE WITH**
- Plafotherm® B 100  page 18
- Plafotherm® B 110  page 22
- Plafotherm® E 200  page 28
- Plafotherm® E 213  page 32
- Plafotherm® E 214  page 34
- Plafotherm® GK HEKDA  page 64

AirBeam Invisible

**TECHNICAL DATA**
- construction: element integrated in ceiling panel, not visible
- perforation: Rd 1.6 - 25, Rv 1.8 - 20, Rd 3.0 - 30
- length: 1,200 - 1,400 mm
- width: 800 - 900 mm
- height: 120 - 140 mm

**CLIMATIC REGULATION**
- waterside nominal cooling capacity (10 K):
  - 200 – 450 W/unit

**COMBINABLE WITH**
- Plafotherm® B 100  page 18
- Plafotherm® B 110  page 22
- Plafotherm® E 200  page 28
- Plafotherm® E 213  page 32
- Plafotherm® E 214  page 34
- Plafotherm® GK HEKDA  page 64
AirBox

Being installed on the rear side of metal ceiling panels, the AirBox supply and exhaust air elements are not visible but provide for pleasant fresh air and air distribution in a room. Exhaust air is unobtrusively removed by exhaust air elements.

Different versions are available:

+ AirBox S – supply air elements
+ AirBox E – exhaust air elements

### TECHNICAL DATA

For concealed installation on the rear side of metal ceiling panels.

**Prerequisites**

- panel length: 800 - 1,400 mm
- panel width: 450 - 625 mm
- perforation: min. 20 % open area
**TECHNICAL DATA**

<table>
<thead>
<tr>
<th>Model</th>
<th>Length (mm)</th>
<th>Width (mm)</th>
<th>Height (mm)</th>
<th>Weight (approx.)</th>
<th>Connection</th>
<th>Volume Flow Rate (m³/h)</th>
<th>Sound Pressure Level (dBA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>AirBox S80</td>
<td>700</td>
<td>350</td>
<td>150</td>
<td>4 kg</td>
<td>DN 100</td>
<td>80</td>
<td>22</td>
</tr>
<tr>
<td>AirBox S135</td>
<td>700</td>
<td>350</td>
<td>175</td>
<td>4 kg</td>
<td>DN 125</td>
<td>135</td>
<td>22</td>
</tr>
<tr>
<td>AirBox S160</td>
<td>900</td>
<td>450</td>
<td>150</td>
<td>7 kg</td>
<td>2x DN 100</td>
<td>160</td>
<td>22</td>
</tr>
</tbody>
</table>

**CLIMATIC REGULATION**

- **Ventilation Heating/Cooling Capacity**

- **Flow Velocity**

  The air velocity is measured underneath the AirBox at a ground clearance of 0.10 m, 0.60 m, 1.3 m, 1.8 m and the parameters 8 K insufficient temperature, 90 m³/h and 18 °C supply air.

- **Pressure**
## AirBox E – EXHAUST AIR ELEMENTS

### TECHNICAL DATA

<table>
<thead>
<tr>
<th>Model</th>
<th>Length</th>
<th>Width</th>
<th>Height</th>
<th>Weight</th>
<th>Connection</th>
<th>Volume Flow Rate</th>
<th>Sound Pressure Level</th>
</tr>
</thead>
<tbody>
<tr>
<td>AirBox E80</td>
<td>700 mm</td>
<td>350 mm</td>
<td>150 mm</td>
<td>approx. 4 kg</td>
<td>DN 100</td>
<td>80 m³/h</td>
<td>22 dBA</td>
</tr>
<tr>
<td>AirBox E135</td>
<td>700 mm</td>
<td>350 mm</td>
<td>175 mm</td>
<td>approx. 4 kg</td>
<td>DN 125</td>
<td>135 m³/h</td>
<td>22 dBA</td>
</tr>
<tr>
<td>AirBox E160</td>
<td>900 mm</td>
<td>450 mm</td>
<td>150 mm</td>
<td>approx. 7 kg</td>
<td>2x DN 100</td>
<td>160 m³/h</td>
<td>22 dBA</td>
</tr>
</tbody>
</table>

### CLIMATIC REGULATION

From page 118

**Resistance**

![Graph showing resistance vs. volume flow rate for different models of AirBox E](image)

- AirBox E80/S135 ($y=0.0036x^{1.167}$)
- AirBox E160 ($y=0.0056x^{1.052}$)
## INTEGRATED LUMINAIRES IN METAL CEILINGS

<table>
<thead>
<tr>
<th></th>
<th>Voltage</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>IS 17</strong></td>
<td>Integrated Luminaire for general areas</td>
</tr>
<tr>
<td></td>
<td>The lighting fixture IS 17 is framelessly and flush-mounted integrated into the metal ceiling element. It is delivered as a factory-prepared combined module without colour deviation. Light distribution is made by a satined acrylic PMMA cover. The lighting system is suitable for general areas, such as corridors or entrance areas.</td>
</tr>
<tr>
<td></td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>IS 22</strong></td>
<td>Integrated Luminaire for display workstations</td>
</tr>
<tr>
<td></td>
<td>The lighting fixture IS 22 is framelessly and flush-mounted integrated into the metal ceiling element. It is delivered as a factory-prepared combined module without colour deviation. Light distribution is made by a special microprismatic cover for glare-control. The lighting system is suitable for monitor workstations.</td>
</tr>
<tr>
<td></td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>IS 450</strong></td>
<td>Integrated Luminaire for office and general areas</td>
</tr>
<tr>
<td></td>
<td>The lighting fixture IS 450 is framelessly and flush-mounted integrated into the metal ceiling element, suitable for asymmetric rail-construction ceiling systems. It is delivered as a factory-prepared combined module without colour deviation. Light distribution is made by a special microprismatic cover for glare-control. The lighting system is suitable for monitor workstations.</td>
</tr>
<tr>
<td></td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
</tbody>
</table>
INTEGRATED LUMINAIRES AND SYSTEM LUMINAIRES

PERFECT COORDINATION.

The Lighting and Ceiling Systems are perfectly matched with our Integrated Luminaires in Metal Ceilings and System Luminaires for Metal Ceilings. We can offer lighting solutions that are perfectly adjusted to the room concept, the lighting requirement and the Ceiling System.

+ perfectly synchronised
+ “one-stop supplier”
+ reduced interfaces
+ high technical and visual quality

---

TECHNICAL DATA

<table>
<thead>
<tr>
<th>Class of Protection</th>
<th>Protection Rating</th>
<th>Ballast</th>
<th>Cover</th>
<th>Colour</th>
<th>Light Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>opal</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>microprismatic</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>opal, optional: microprismatic</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
</tbody>
</table>
### SYSTEM LUMINAIRES FOR METAL CEILINGS

<table>
<thead>
<tr>
<th>Luminaire Type</th>
<th>Integrated Application</th>
<th>Technical Details</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>BREL 100</strong> Post Cap Spare Light</td>
<td>Post Cap Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>DPL</strong> Integrated Luminaire for Post Cap Ceilings</td>
<td>Post Cap Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>FR 625</strong> Integrated Luminaire</td>
<td>Post Cap Ceiling</td>
<td>230 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>QZI</strong> Integrated Luminaire with Cell Louvres</td>
<td>Post Cap Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>Q 600</strong> Integrated Luminaire</td>
<td>Post Cap Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>RS 03</strong> Integrated Luminaire for Metal Ceilings</td>
<td>Post Cap Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>LShine Baffle Luminaire</strong></td>
<td>Baffle Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>LK 73 Light Channel</strong></td>
<td>Baffle Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
<tr>
<td><strong>LK 100 System Luminaire</strong></td>
<td>Post Cap Ceiling</td>
<td>220 - 240 V/ 50 - 60 Hz</td>
</tr>
</tbody>
</table>
## TECHNICAL DATA

<table>
<thead>
<tr>
<th>Class of Protection</th>
<th>Protection Rating</th>
<th>Ballast</th>
<th>Cover</th>
<th>Colour</th>
<th>Light Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>microprismatic, optional: opal</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>microprismatic</td>
<td>RAL 9016</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>room side IP50, optional: IP54</td>
<td>switchable, optional: DALI dimmable</td>
<td>opal, optional: microprismatic</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>cell louvre</td>
<td>follows RAL colour chart</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP40</td>
<td>switchable, optional: DALI dimmable</td>
<td>opal, optional: microprismatic</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>lens</td>
<td>black</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>opal</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>opal, optional: microprismatic</td>
<td>RAL 9016, optional: customer’s wish</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
<tr>
<td>1</td>
<td>IP20</td>
<td>switchable, optional: DALI dimmable</td>
<td>microprismatic</td>
<td>suitable to ceiling</td>
<td>4,000 K optional: 3,000 K</td>
</tr>
</tbody>
</table>
ACOUSTIC INLAYS

Insula mineral wool inlays are used to improve room acoustics. Depending on the perforation and the acoustic inlay, a sound absorption up to $\alpha_w = 1.00$ can be achieved.

They consist of mineral wool in different thicknesses and gross densities that is shrink-wrapped in acoustic transparent black foil. Thus, fibre fly is reduced and mineral wool inlays are harmless for health.

- Insula A2
- Insula I
- Insula Basic

<table>
<thead>
<tr>
<th>Building Material Class</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Insula A2</strong></td>
</tr>
<tr>
<td>A2 - s1, d0 in acc. with EN 13501-1</td>
</tr>
<tr>
<td><strong>Insula I</strong></td>
</tr>
<tr>
<td>B1 in acc. with DIN 4102-1, class A in acc. with ASTM E 84</td>
</tr>
<tr>
<td><strong>Insula Basic</strong></td>
</tr>
<tr>
<td>B2 in acc. with DIN 4102-1</td>
</tr>
</tbody>
</table>